

Browning®

CbN Helical In-line Gearmotors and Speed Reducers

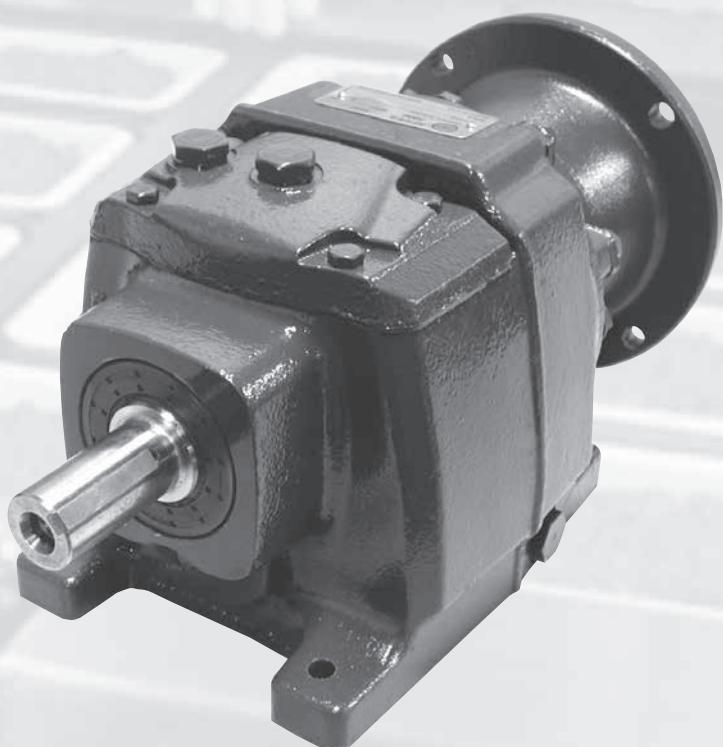
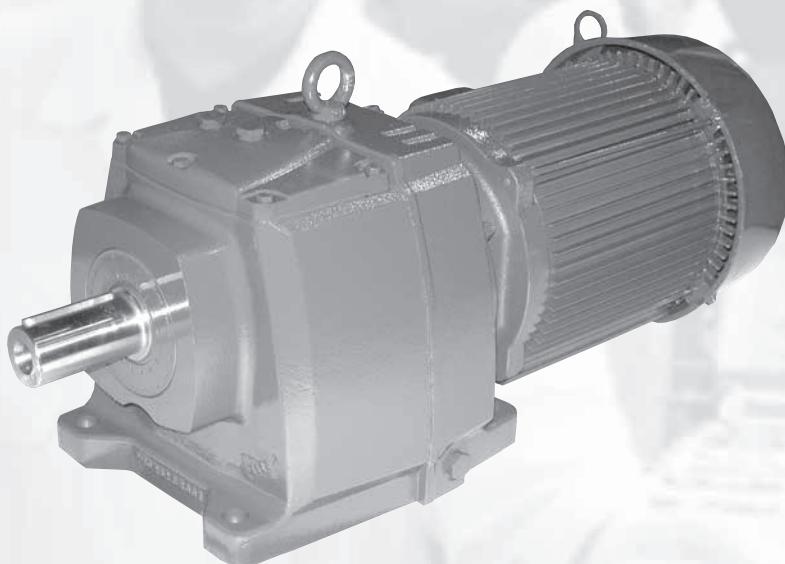
CbN Series

Industries

- Food Processing
- Warehousing
- Parcel and Package Sortation
- Water/Wastewater Treatment

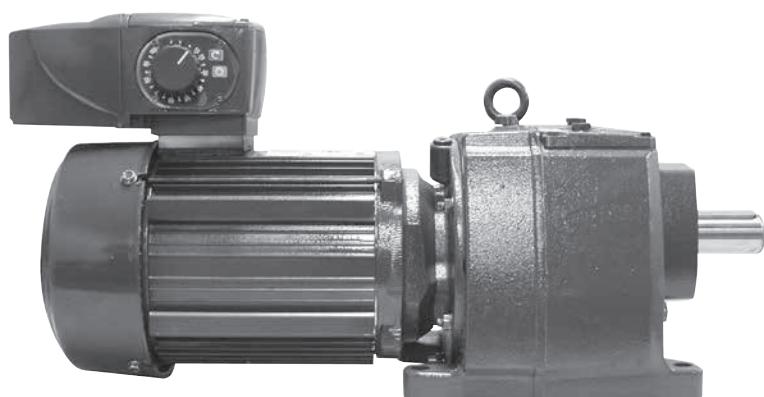
Applications

- Positive Displacement Pumps
- Unit Handling Conveyors
- Oven Conveyors
- Low Speed Fans
- Industrial Door Openers



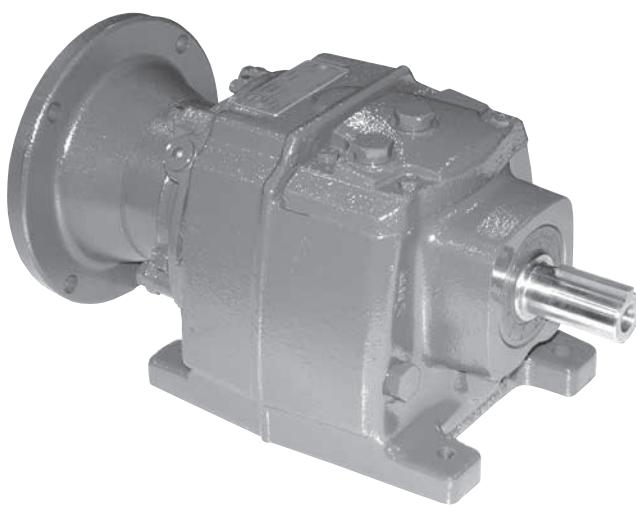


TEFC Three and Single Phase



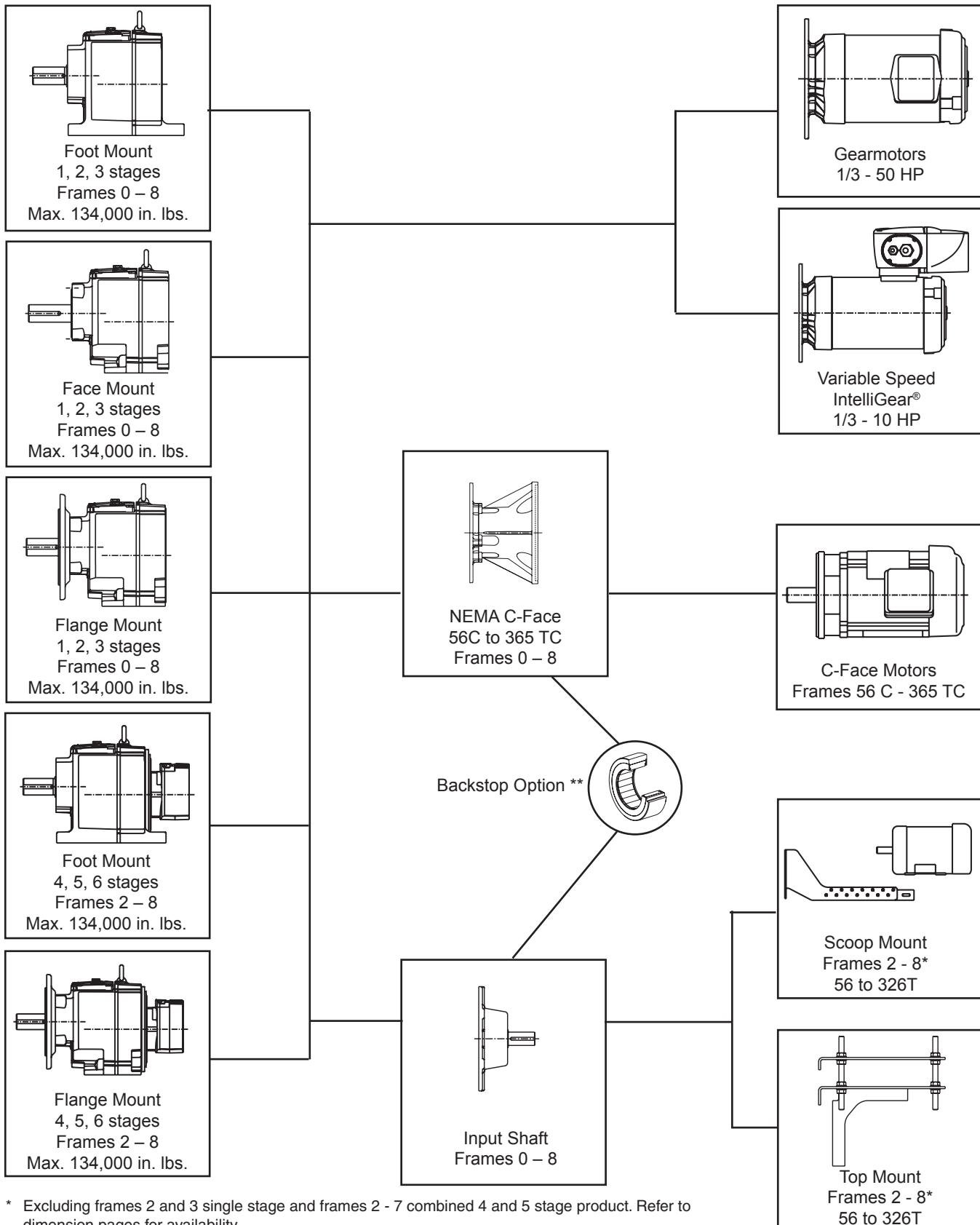
IntelliGear®

Gearmotor SectionPage A-3 - A-112



C-Face Reducer

Reducer SectionPage A-113 - A-223



* Excluding frames 2 and 3 single stage and frames 2 - 7 combined 4 and 5 stage product. Refer to dimension pages for availability.

** Excluding Frame 0 all stages and Frame 2-3 : 4,5 and 6 stage

Selection Information

General

CbN 3000 helical gearmotors and speed reducers incorporate the latest in design and manufacturing technologies to deliver an energy efficient, helical, gear train combined with either a constant or variable speed motor. This latest generation of CbN inline gearing is 98 percent efficient per gear stage and boasts total efficiency improvements over previous designs by delivering up to 40 percent more total speed reduction without added gear stages.

Gearmotors

Three phase CbN gearmotors are available with HE type high efficiency motors in non-hazardous enclosures starting 1/3 HP at standard lead-times. These motors comply with requirements in the US and Canada for energy efficiency to deliver superior operating cost savings, reduced motor temperature rise and 5:1 minimum constant torque output (60-11Hz) from PWM power supplies for the End User. There are several motor enclosure options within the HE umbrella including Corro-Duty® cast iron exterior construction for most hostile environments. These features are complimented by the standard use of inverter duty winding materials that comply with NEMA MG1 Part 31. Emerson also offers gearmotors with 1 phase TEFC motors to 5 HP and Explosionproof 3 phase gearmotors to 10 HP.

Housing

One-piece housings replace the classical two-piece designs to improve alignment and overhung load integrity in the most demanding applications. Extremely compact envelopes provide low profiles and the footprint to directly interchange with older CbN products for simple aftermarket replacements. All housings are cast, with frames made with high strength cast iron (frame 0 is aluminum). Motor interfaces are generally shorter than previous CbN designs.

Performance

These CbN designs deliver up to 35 percent more capacity than previous CbN products in equivalent frames. For replacements, this means longer life. For new applications, this means cost savings through possible downsizing. Each CbN unit is factory filled with synthetic lubricant, ready to operate in a wide band of ambient temperatures with minimal in-service maintenance.

Flexibility

Improvements in CbN designs begin with the expansion of flange mounting options available. Three phase motor designs now incorporate an upgraded wire and varnish treatment called Allguard®, making many of them suitable for inverter applications. C-Face inputs utilize a compact quill design with a non-metallic liner and metal key to eliminate fretting corrosion while delivering a compact length. Each housing can be oriented in different mounting positions by a minor adjustment in oil volume and relocation of breather/drain locations. Varidyne® inverter duty motor designs deliver up to 10:1 constant torque speed range gearmotors off-the-shelf.

Reliability

Gear housings 1 to 5 are fitted with normally closed breathers, excluding outside contaminants and preserving low internal operating pressure. All oil seals operate on plunge ground shaft surfaces to deliver extended life. Enhanced insulating materials and other standard features of our Varidyne Inverter duty motors carry a 3 year warranty when operating with PWM inverter power up to 575 VAC.

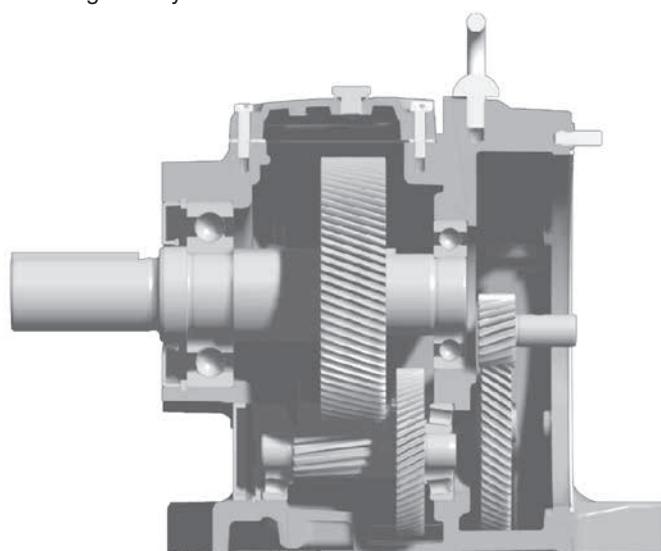
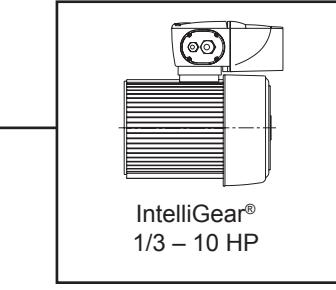
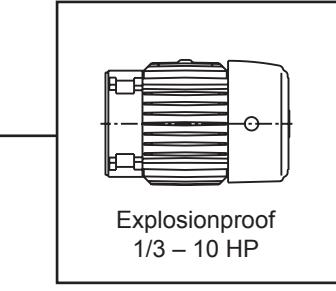
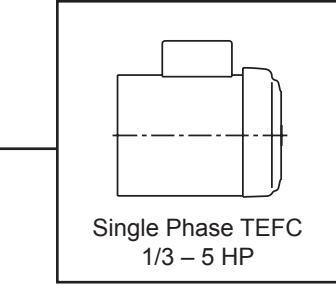
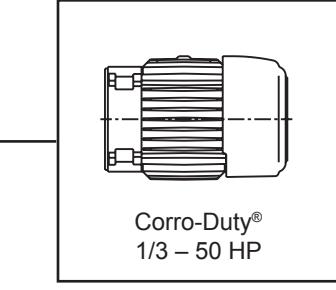
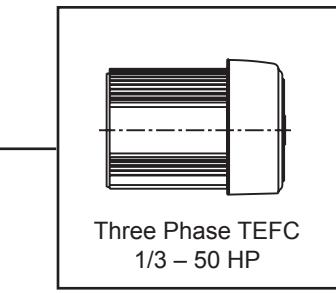
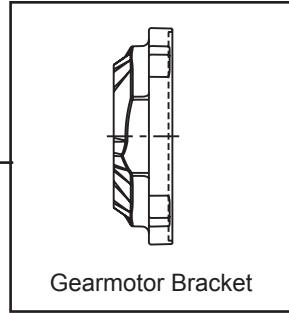
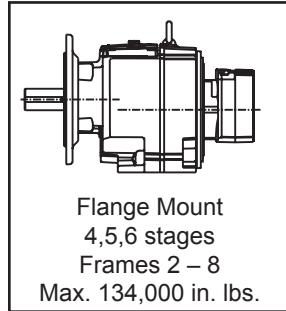
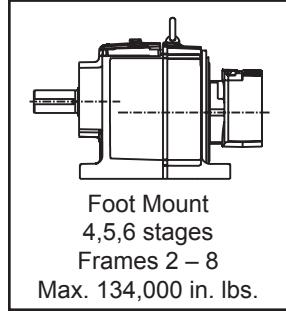
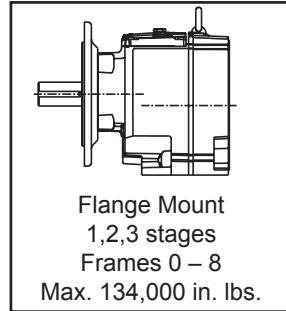
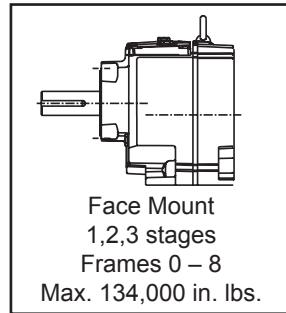
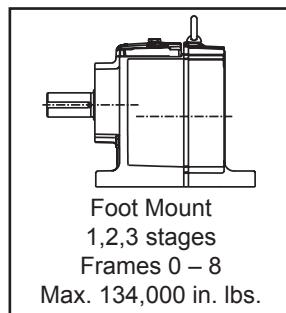


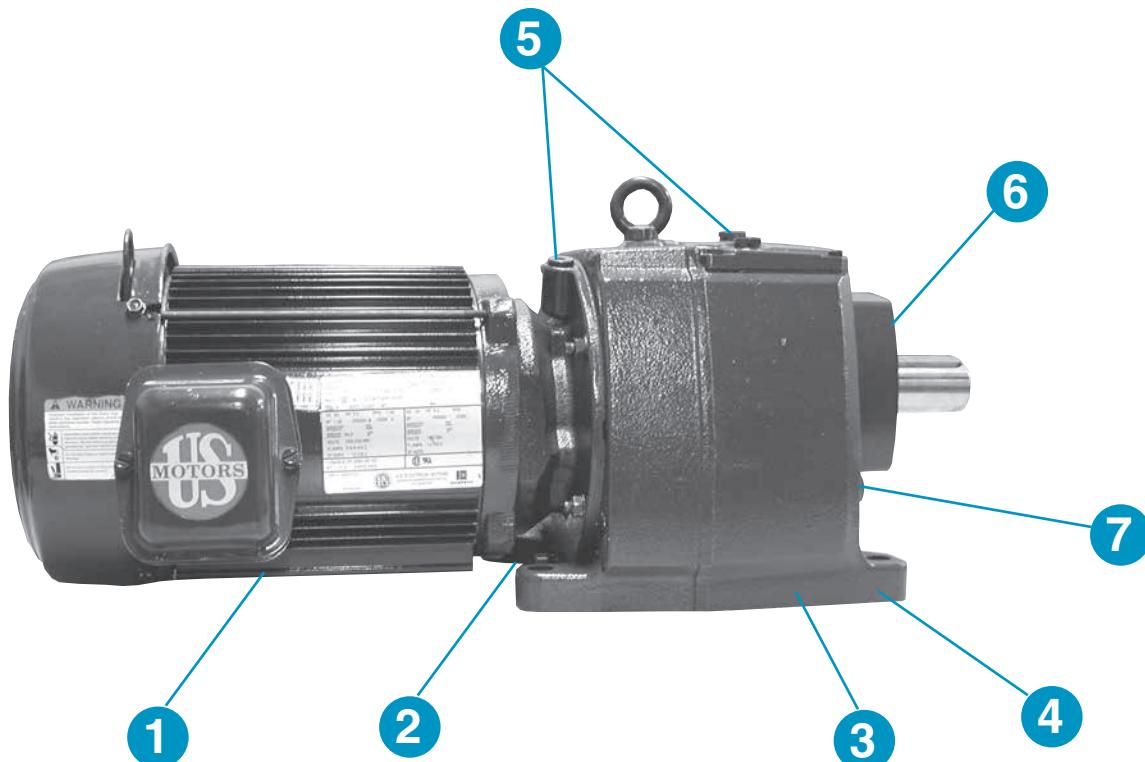
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Mounting Versatility and Size Range



Type CbN In-line Helical Series 3000 Gearmotors Features...



Design Features

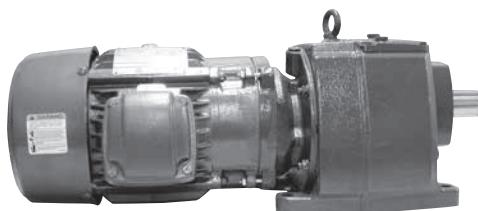
1. High Efficiency Motor Design Available
 - Any non-XP 3 phase gearmotor
2. Innovative, self-locking, taper shaft connection (motor to gear) allows on-site replacement without removing oil, primary pinion, or disconnecting the load.
3. Gearbox is delivered filled with synthetic oil, ready to use.
4. Corrosion resistant, cast iron housings are one piece and ribbed for extra strength. (Size 0 housings are cast aluminum housings.)
5. Gears are made of 8620, heat treated, nickel chromium, molybdenum steel. Helical gearing is skived, superfinished, or ground after case hardening to 58-62 Rc.
6. Multiple breather locations. Breathers are normally closed during construction to exclude contaminants.
7. Double lip seals are installed on plunge ground shafts.
8. Magnetic drain plug is supplied as standard.

Motor Options



TEFC – Three Phase

- Suitable for general purpose industrial applications
- High Energy efficient design standard
- Premium efficiency design available > 2 HP
- 1.25 service factor through 5 HP; 1.15 service factor above 5 HP
- Premium class F Allguard® insulation standard
- 40°C ambient, NEMA B design, continuous duty
- Inverter duty motor per NEMA MG1 part 31 stocked
- Washdown gearmotors available to 2 HP



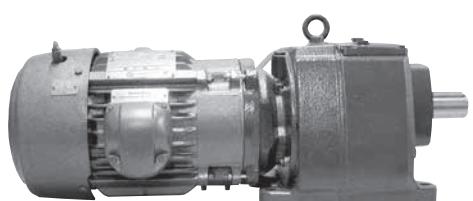
Corro-Duty®

- Designed for wet, corrosive applications and industries including waste treatment, mining and lumber.
- All cast iron construction (56 and 140 frames are rolled steel)
- High efficiency standard 1/3 HP and larger
- Premium efficiency option 3 HP and larger
- 1.15 service factor, class F Allguard® insulation
- Condensation drains in motor and conduit box
- 40°C ambient, NEMA design B, continuous duty
- Inverter duty version per NEMA MG1 part 31 stocked to 50 HP



TEFC – Single Phase

- For agricultural, light material handling, textile, and light pumping applications
- 1.25 service factor
(1.0 service factor, 2 HP)
(1.15 service factor, 3-5 HP)
- Capacitor start
(capacitor run above 1/2 HP)
- Class B insulation, continuous duty, reversible



Explosionproof

- Ideal for the petro-chemical, grain, mining, and chemical industries
- Class I, group D, class II, groups F and G
- All cast iron construction (plastic fan cover)
- 1.0 service factor, class B insulation
- 40°C ambient, NEMA B design, continuous duty
- UL approved Inverter duty per NEMA MG1 part 31 available



IntelliGear®

- Variable speed gearmotor with NEMA 4/12 enclosure
- "Onboard" push button and remote speed changing options
- Pre-programmed 6:1 constant torque speed range
- Versions for 3/460V input power supplies from 1/3 to 10 HP
- 1/230V to 2 HP, 3/230V to 5 HP
- 1/115 V through 3/4 HP
- UL, CUL and CE
- Optional 10:1 and 15:1 speed ranges

Selection Information

Size Selection

1. Input HP

- Based on application data.

2. Speed / ratio

- Obtain either desired output speed (rpm) or gearbox ratio based on application.

3. Mechanical service factors - gears

- There are three standard classifications for gearmotor applications:

Class I - Uniform loading, 3-10 hours per day, service factor 1.0 (minimum).

Class II - Uniform loading over 10 hours per day or moderate shock loading up to 10 hours per day; service factor 1.4 (minimum).

Class III - Moderate shock loading over 10 hours per day or heavy shock loading up to 10 hours per day; service factor 2.0 (minimum).

- The tables on pages A-21 through A-23 are based on past operating experience within the industries listed and information gathered by AGMA. If the user has data reflecting greater severity than normal industry usage, then the AGMA class should be increased.
- Choose the AGMA class for your given application based on this criteria. If your application cannot be found, use the following table to determine the service factor.

| Duty Cycle | Hours Operation | Uniform Load U | Moderate Shock Load M | Heavy Shock Load V |
|------------------------|-----------------|----------------|-----------------------|--------------------|
| Continuous | 0 - 3 | 0.80 | 1.00 | 1.50 |
| | 3 - 10 | 1.00 | 1.25 | 1.75 |
| | 10 - 24 | 1.25 | 1.50 | 2.00 |
| Frequent Starts/Stops* | 0 - 3 | 1.00 | 1.25 | 1.75 |
| | 3 - 10 | 1.25 | 1.50 | 2.00 |
| | 10 - 24 | 1.50 | 1.75 | 2.25 |

*Greater than 10 per hour.

Step 1 - Locate gearmotor selection tables (pages A-24 - A-67) based on input HP.

Step 2 - Choose the appropriate nominal speed required.

Step 3 - Select the correct gearmotor based on AGMA class or service factor determined in selection information.

Step 4 - Verify overhung load ratings where required (see below).

Overhung Load

When a sprocket, sheave, pulley, or pinion is mounted on the take-off shaft of a gearmotor, it is necessary to calculate the overhung load. This calculated load must be compared with the gearbox capacity listed to make sure the gearbox will not be overloaded. To calculate the overhung load you need to know the torque or horsepower at the take-off shaft and the location along the shaft at which the load is applied.

A. If torque is known:

$$OHL = \frac{T \times K \times LLF}{r}$$

B. If horsepower is known:

$$OHL = \frac{63025 \times HP \times K \times LLF}{rpm \times r}$$

Where:

OHL = Overhung load (pounds)

T = Torque (in. lbs.)

r = Radius of driving member (in.)

HP = Horsepower

K = Drive type factor

LLF = Load location factor

| Driving Member | Value of K |
|----------------|------------|
| Chain Drive | 1.00 |
| Pinion | 1.25 |
| V-Belt | 1.50 |
| Timing Belts | 1.25 |

| Load Location | Value of LLF |
|---------------------------|--------------|
| End of shaft extension | 1.20 |
| Center of shaft extension | 1.00 |
| Shaft extension shoulder | 0.80 |

Example

A horizontal, foot mounted gearmotor is required to operate a uniformly loaded, assembly conveyor at 44 rpm, 24 hours per day. An 8" diameter sprocket is mounted at the end of the shaft and drives the conveyor with a chain. The load is 3 HP and the customer requests a 230/460 volt, High Efficiency TEFC motor end.

Step 1...

The AGMA service classification table on page A-21 indicates that this is a Class II application.

Step 2...

The CbN gearmotor table on page A-44 indicates that a gear frame 3363 will do the job.

| Output rpm | AGMA Class | Service Factor | Output Torque in-lb | OHL Δ lb | Nominal Ratio | Frame Size Gear | Frame Size Motor | Std. Motor Types ◊ |
|------------|------------|----------------|---------------------|----------|---------------|-----------------|------------------|--------------------|
| 44 | I,II | 1.4 | 4099 | 2305 | 40 | 3363 | 182T | T,S,C,X, IG |

Step 3...

To check overhung load for the example:

$$r = \frac{\text{Sprocket Diameter}}{2} = \frac{8}{2} = 4$$

K = 1.0 (chain drive)

LLF = 1.2 (sprocket on end of shaft)

HP = 3

Torque formula: $OHL = \frac{63025 \times HP \times K \times LLF}{rpm \times r}$

$$OHL = \frac{63025 \times 3 \times 1.0 \times 1.2}{44 \times 4} = 1289 \text{ lbs.}$$

The overhung load capacity of 2305 lbs. listed is greater than the calculated overhung load value of 1289 lbs.

Step 4...

Confirm that no modification is required.

Step 5...

Catalog designation (see "Ordering" page A-13):

CbN • 3363 • S • B3 • 40 • HT24 • 182T • 3

Gearmotor Selection

Selection Information

Size Selection

1. Determine installation environment
 - Control enclosure is NEMA 4/12
2. Input HP
 - For constant torque loads this is at maximum speed of range
3. Speed range
 - Confirm maximum and minimum of needed range.
4. Determine control power supply
 - Phase and voltage

| Power Supply | Input HP's |
|----------------|------------|
| 1 ph / 115 v | .33 to .75 |
| 1 ph / 230 v | .33 to 2 |
| 3 ph / 230 v | .33 to 5 |
| 3 ph / 460 v | .33 to 10 |
| 3 ph / special | R. O. |

5. Mechanical service factoring of gear
 - Refer to page A-9 for this procedure.

Note: IntelliGear application for 1 phase power supply is limited to 10 starts per hour.

6. Determine speed adjustment (see Section F)
 - Select from:

- PD = Digital keypad with forward/reverse/stop/speed up/speed down/speed display on IntelliGear enclosure
- P1 = Run/stop/speed pot. mounted on IntelliGear enclosure
- P2 = Forward/reverse/stop/pot. mounted on IntelliGear enclosure
- P3 = Speed pot. (only) mounted on IntelliGear enclosure (start/stop by others)
- P4 = Speed pot. (only) mounted inside IntelliGear enclosure (start/stop by others)
- R = Remote signal following (0-10VDC or 4-20mA supplied by others)

- Step 1 - Determine the maximum motor rpm from the following table based on the whether the application requires a speed range of 6:1, 10:1 or 15:1.

$$\text{Speed Range} = \frac{\text{Maximum Output Speed Required}}{\text{Minimum Output Speed Required}}$$

| HP | IntelliGear Motor Speed Range | | |
|--------------|-------------------------------|------------------|------------------|
| | 6:1 Speed Range | 10:1 Speed Range | 15:1 Speed Range |
| 1/3 - 3/4 HP | 1760 - 293 rpm | 1760 - 176 rpm | 2625 - 175 rpm |
| 1 - 1 1/2 HP | 1750 - 291 rpm | 1750 - 175 rpm | 2620 - 175 rpm |
| 2 HP | 1750 - 291 rpm | 2585 - 255 rpm | N. A. |
| 3 HP | 1750 - 291 rpm | 2630 - 263 rpm | N. A. |
| 5 HP | 2150 - 358 rpm | 2605 - 260 rpm | N. A. |
| 7.5 HP | 2150 - 358 rpm | 2670 - 267 rpm | N. A. |
| 10 HP | 2100 - 350 rpm | 2600 - 260 rpm | N. A. |

- Step 2 - Determine the gear ratio required. Use the maximum motor rpm from the table above.

$$\text{Gear Ratio} = \frac{\text{Maximum Motor Speed}}{\text{Maximum Output Speed Req'd}}$$

- Step 3 - Locate gearmotor selection tables based on the input HP required at the ratio calculated in Step 2. Select the nominal gear ratio closest to the one calculated.

- Step 4 - Select correct gearmotor that meets or exceeds the AGMA class or service factor determined in the selection information.

- Step 5 - Verify overhung load rating where applicable per formulas on Page A-9.

- Step 6 - Confirm input power supply is compatible with HP of selection and record speed adjustment option desired for the application.

- Step 7 - Referring to Page A-17, determine if an alternate controller location is required for the application. Default location is "FO" (at 12 o'clock).

* Maximum motor rpm will be 2150 @ 74 Hz for 5HP IntelliGear.

Gearmotor Selection**Selection Example**

A foot mounted gearmotor is required to operate a positive displacement pump from 220 to 40 rpm, 16 hours a day in a waste treatment plant. The output shaft will be coupled to the pump. The customer required approximately 4.7 HP at the maximum rpm. The job site power supply is 3 phase and 460 VAC. The control of speed requires the IntelliGear to follow a 4-20 mA signal supplied by a process control system.

Step 1...

The closest gearmotor HP to meet this application is a 5 HP design.

Step 2...

Determine the specific selection output rpm and ratio for 5 HP IntelliGear
 Maximum Speed / 1.2 = "selection table" rpm
 $220 / 1.2 = \text{approx. } 183 \text{ rpm}$

Step 3...

The AGMA service classification indicates this is an AGMA Class II (1.4 minimum S.F.) application. From this information, on page A-66 a CbN 3242 and motor frame 184T with 10:1 nominal ratio is the correct gearmotor.

| Output rpm | AGMA Class | Service Factor | Output Torque in-lb | OHL Δ lb | Nominal Ratio | Frame Size Gear | Frame Size Motor | Std. Motor Types ◊ |
|------------|------------|----------------|---------------------|----------|---------------|-----------------|------------------|--------------------|
| 181 | I | 1.3* | 1804 | 782 | 10 | 3242 | 184T | T,S,C,X,IG |

* The catalog "service factor" is @ 60 Hz. The 5 HP IntelliGear maximum rpm is @ 74 Hz.
 Adjust the "service factor" by (x 1.2) to calculate the service factor @ 74 Hz.

Step 4...

This application does not involve any OHL calculations due to coupling connection.

Step 5...

The power supply of 3 phase / 460 VAC is ok for 5 HP IntelliGear and the speed changing option will be "R" per table on the preceding page.

Step 6...

Catalog designation (see also "Ordering" on page A-13) will be

CbN • 3242 • S • B3 • 10 • IG4 • 184T • 5 w/"R" speed option

Catalog Nomenclature

CbN • 3122 • S • B3 • 40 • HT5 • 145T • 1.5

See Table Below
Prior to Ordering

See Page A-16
Prior to Ordering

| Series | Gear Frame | Number of Reductions | Mounting Configuration For Gear (Housing and Shaft Extension) | Mounting Plane | Nom. Gear Ratio | Motor Design | Motor Frame | Motor HP |
|----------|------------|----------------------|--|----------------|--------------------------------|---|-------------|----------|
| 3 = 3000 | 0 | 1 = 1 stage | Refer to the illustrations below of the basic mounting options based on gear frame and stages of reduction. For Flanged gear mounting, refer to details for options that are available based on frame size, flange dimensions, and thrust loads for the application on page A-14. | See Page A-33 | Determine from selection pages | Select motor based on enclosure, power supply, and the poles required | 56 | 1/3 |
| | 1 | 2 = 2 stages | | | | | B56 | 1/2 |
| | 2 | 3 = 3 stages | | | | | 143T | 3/4 |
| | 3 | 4 = 4 stages | | | | | 145T | 1 |
| | 4 | 5 = 5 stages | | | | | 182T | 1 1/2 |
| | 5 | 6 = 6 stages | | | | | 184T | 2 |
| | 6 | | | | | | 213T | 3 |
| | 7 | | | | | | 215T | 5 |
| | 8 | | | | | | 254T | 7 1/2 |
| | | | | | | | 256T | 10 |
| | | | | | | | 284T | 15 |
| | | | | | | | 286T | 20 |
| | | | | | | | 324T | 25 |
| | | | | | | | 326T | 30 |
| | | | | | | | 40 | 40 |
| | | | | | | | 50 | 50 |



| Gear Output | Foot Mounted | Foot Mount w/ Flange | Flange Mount (footless) | | Face Mount (footless) |
|-----------------------------|----------------------|----------------------|-------------------------|---------------|-----------------------|
| | | | Std. Thrust | High Thrust | |
| Configuration Code (inches) | S¹ | See Page A-14 | See Page A-14 | See Page A-14 | B14 |
| Frame(s) Available | All | See Page A-14 | All | See Page A-14 | 30 - 35 |

¹Inch output shaft. For output with metric shaft, insert "M" following last alpha character (i.e. metric footmount, S becomes SM).

Flange - No Feet

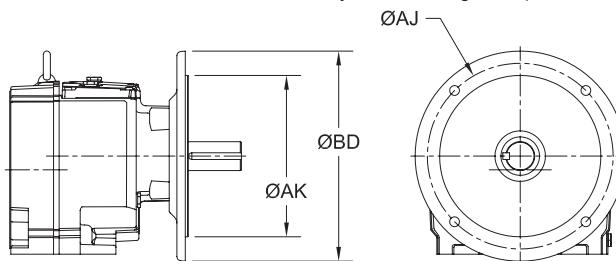
| Reduction Stages | Gear Frame | Output Flange Dimensions Available | | | | | | | | | | | |
|------------------|------------|------------------------------------|--------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| | | | Inches | MM | | | | | | | | | |
| | | BD | 6.50 | 120 | 140 | 160 | 200 | 250 | 300 | 350 | 400 | 450 | 550 |
| | | AK | 4.50 | 80 | 95 | 110 | 130 | 180 | 230 | 250 | 300 | 350 | 450 |
| | | AJ | 5.875 | 100 | 115 | 130 | 165 | 215 | 254 | 300 | 350 | 400 | 500 |
| Normal Thrust | Single | 30 | 56C | BD1 | BS | BD2 | BD3 | | | | | | |
| | | 31 | | | BD2 | BS | | | | | | | |
| | | 32 | | | | BD2 | BS | | | | | | |
| | | 33 | | | | | BD2 | BS | | | | | |
| | | 34 | | | | | | BD2 | BS | | | | |
| | | 35 | | | | | | | BD2 | BS | | | |
| | Multiple | 30 | 56C | BD1 | BS | BD2 | BD3 | | | | | | |
| | | 31 | | BD3 | BD2 | BD1 | BS | | | | | | |
| | | 32 | | | | BD2 | BD1 | BS | | | | | |
| | | 33 | | | | | BD2 | BD1 | BS | | | | |
| | | 34 | | | | | | BD2 | BD1 | BS | | | |
| | | 35 | | | | | | | BD2 | BD1 | BS | | |
| | | 36 | | | | | | | | | BD1 | BS | |
| | | 37 | | | | | | | | | BD1 | BS | |
| | | 38 | | | | | | | | | | BD1 | BS |
| High Thrust | Multiple | 33 | | | | | | BR | | | | | |
| | | 34 | | | | | | | BR | | | | |
| | | 35 | | | | | | | | BR | | | |

Footed - with Flange

| Reduction Stages | Gear Frame | Output Flange Dimensions Available | | | | | | | | | | | |
|------------------|------------|------------------------------------|--------|------|------|------|------|------|------|------|------|------|-----|
| | | | Inches | MM | | | | | | | | | |
| | | BD | 6.50 | 120 | 140 | 160 | 200 | 250 | 300 | 350 | 400 | 450 | 550 |
| | | AK | 4.50 | 80 | 95 | 110 | 130 | 180 | 230 | 250 | 300 | 350 | 450 |
| | | AJ | 5.875 | 100 | 115 | 130 | 165 | 215 | 254 | 300 | 350 | 400 | 500 |
| Normal Thrust | Single | 31 | | | SBD2 | SBS | | | | | | | |
| | | 32 | | | | SBD2 | SBS | | | | | | |
| | | 33 | | | | | SBD2 | SBS | | | | | |
| | | 34 | | | | | | SBD2 | SBS | | | | |
| | | 35 | | | | | | | SBD2 | SBS | | | |
| | Multiple | 30A | | SBD1 | SBS | | | | | | | | |
| | | 31 | | SBD3 | SBD2 | SBD1 | | | | | | | |
| | | 32 | | | | | SBD1 | SBS | | | | | |
| | | 33 | | | | | | SBD1 | SBS | | | | |
| | | 34 | | | | | | | SBD1 | SBS | | | |
| | | 35 | | | | | | | | SBD1 | SBS | | |
| | | 36 | | | | | | | | | SBD1 | SBS | |
| | | 37 | | | | | | | | | SBD1 | SBS | |
| | | 38 | | | | | | | | | | SBD1 | SBS |

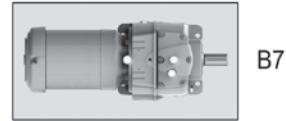
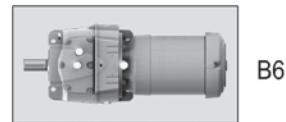
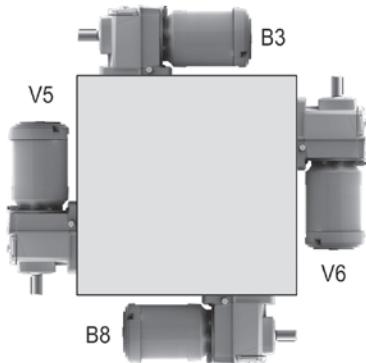
Shaded fields indicate factory lead-time applies

Note: For metric output shaft on any output nomenclature above, add "M" before any numeric designator. (i.e. metric shaft with BD1 flange = BDM1)

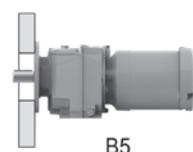
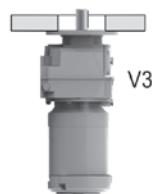


Mounting Positions

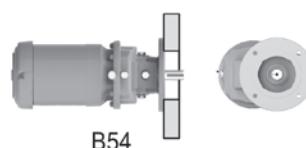
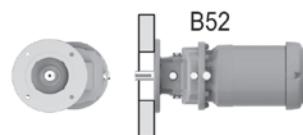
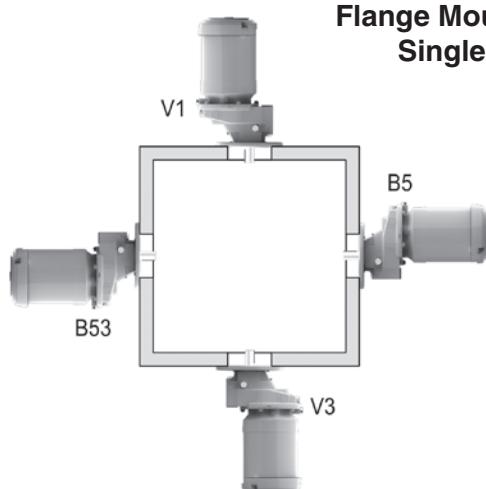
**Foot Mounted
(with/without flange)
Any Reduction**



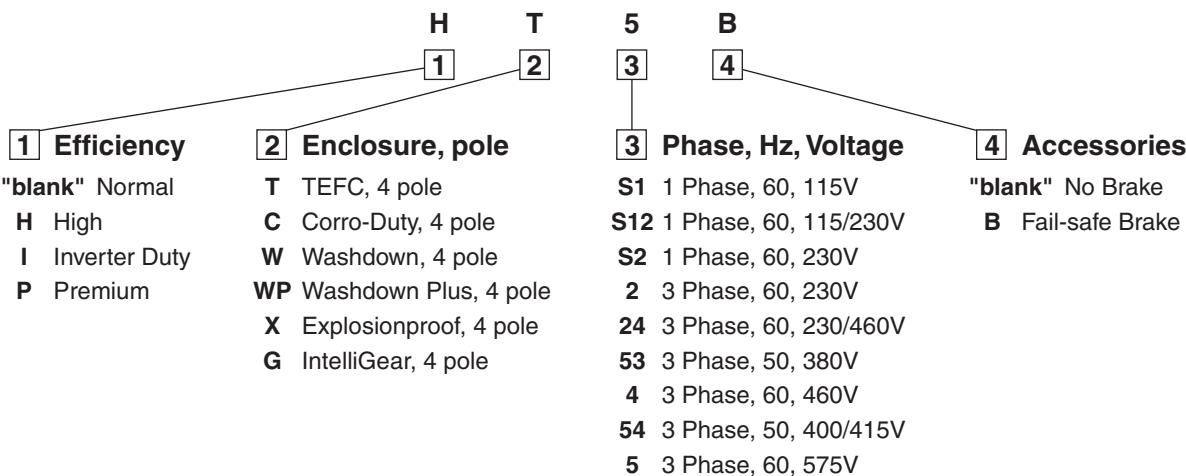
**Flange Mounted (footless)
Multiple Reductions**



**Flange Mounted (footless)
Single Reduction**



Example: High Efficiency, TEFC, 3 phase 60 Hz, 575V, with Fail-safe Brake



| Base Design | Input Code | Motor HP | | | | | | | | | | | | | | | |
|---------------------------------------|------------|----------|------|------|----------------|-----|---|---|---|-----|----|----|----|----|----|----|----|
| | | 0.33 | 0.50 | 0.75 | 1 | 1.5 | 2 | 3 | 5 | 7.5 | 10 | 15 | 20 | 25 | 30 | 40 | 50 |
| S Single Phase TEFC | TS12 | Y | Y | Y | Y | Y | Y | - | - | - | - | - | - | - | - | - | - |
| | TS12B | Y | Y | Y | Y | Y | Y | - | - | - | - | - | - | - | - | - | - |
| | TS2 | - | - | - | - | - | - | Y | Y | - | - | - | - | - | - | - | - |
| | TS2B | - | - | - | - | - | - | Y | Y | - | - | - | - | - | - | - | - |
| T 3 Phase TEFC | HT24 | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y |
| | HT24B | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y | - | - | - | - | - | - |
| | HT5 | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y |
| | HT5B | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y | - | - | - | - | - | - |
| | T24 | Y | Y | Y | Y ¹ | Y | Y | Y | Y | Y | Y | - | - | - | - | - | - |
| | T24B | Y | Y | Y | Y ¹ | Y | Y | Y | Y | Y | Y | - | - | - | - | - | - |
| | T5 | Y | Y | Y | Y ¹ | - | - | - | - | - | - | - | - | - | - | - | - |
| | T5B | Y | Y | Y | Y ¹ | Y | Y | Y | Y | Y | Y | - | - | - | - | - | - |
| | T53 | Y | Y | Y | Y ¹ | Y | Y | Y | Y | P | P | P | P | P | P | P | P |
| | T54 | Y | Y | Y | Y | Y | Y | Y | P | P | P | P | P | P | P | P | P |
| | IT24 | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y |
| | IT24B | Y | Y | Y | Y | Y | Y | Y | Y | - | - | - | - | - | - | - | - |
| | IT5 | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y |
| | IT5B | Y | Y | Y | Y | Y | Y | Y | - | - | - | - | - | - | - | - | - |
| | PT24 | - | - | - | - | - | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y |
| | PT5 | - | - | - | - | - | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y |
| | W24 | Y | Y | Y | Y ¹ | Y | Y | - | - | - | - | - | - | - | - | - | - |
| | W5 | Y | Y | Y | Y ¹ | Y | Y | - | - | - | - | - | - | - | - | - | - |
| C 3 Phase Corro-Duty | HC24 | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y |
| | HC5 | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y |
| | IC24 | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y |
| | IC5 | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y |
| | PC24 | - | - | - | - | - | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y |
| | PC5 | - | - | - | - | - | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y |
| X 3 Phase Explosionproof | X24 | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y | - | - | - | - | - | - |
| | X5 | Y | Y | Y | - | - | - | - | - | - | - | - | - | - | - | - | - |
| | IX24 | P | P | P | P | P | P | P | P | P | P | - | - | - | - | - | - |
| IG IntelliGear® | IGS1 | Y | Y | Y | - | - | - | - | - | - | - | - | - | - | - | - | - |
| | IGS2 | Y | Y | Y | Y | Y | Y | - | - | - | - | - | - | - | - | - | - |
| | IG2 | Y | Y | Y | Y | Y | Y | Y | Y | - | - | - | - | - | - | - | - |
| | IG4 | Y | Y | Y | Y | Y | Y | Y | Y | Y | Y | - | - | - | - | - | - |

P = Production lead-time

Y = Available from stock

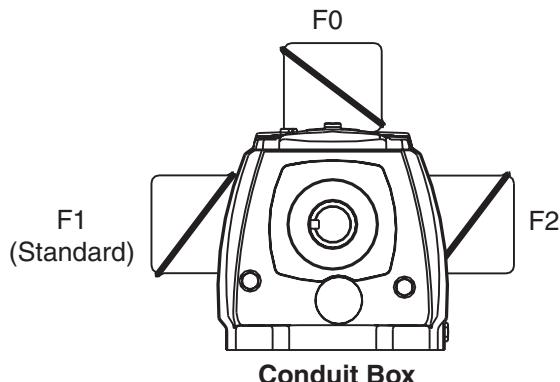
Y¹ = Motor frame is B56

- = not available

Electrical Connection Options

Conduit Box Location

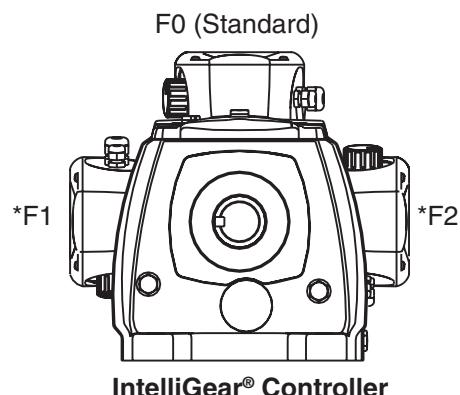
When ordering a conventional CbN gearmotor, specify the desired conduit box location when viewing unit output shaft in B3 or B5 position. If no option is specified, the "F1" location will be supplied.



IntelliGear Controller Location

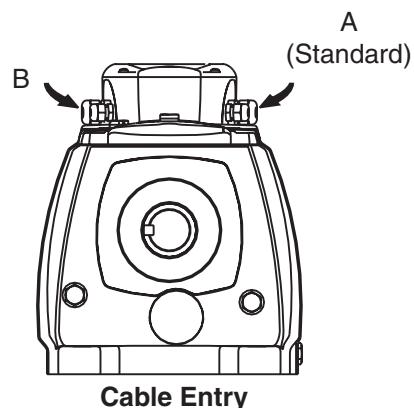
When ordering an IntelliGear® CbN gearmotor, you can specify the controller location and conduit entry location when viewing the unit output shaft in B3 or B5 position. If no options are specified, the "F0" controller location will be supplied.

- * Refer to Application Engineering for de-rating guidance.



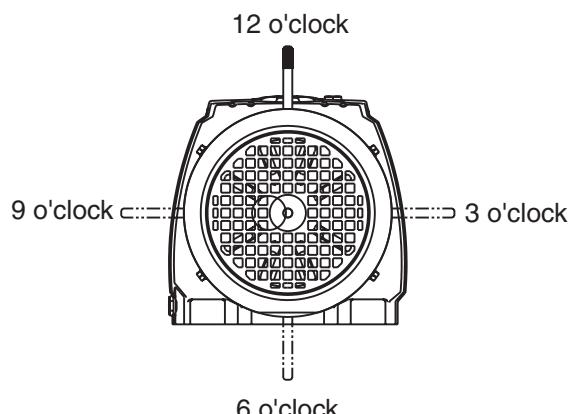
Cable Entry

IntelliGear cable entry can be from either side of the enclosure. If no option is specified, "A" will be supplied.



FCR DC Brake Manual Release Lever Location

| Unit Type | Default Location | Optional Location(s) |
|----------------------|------------------|--|
| CbN less IntelliGear | 12 o'clock | 3, 6, or 9 o'clock |
| CbN with IntelliGear | 9 o'clock | 3, 6, or 12 o'clock (lever can not be in same position as IntelliGear) |



Modifications, Options and Accessories

Inverter Duty Gearmotors

Improvements in the motors for CbN gearmotors include an upgrade in the wire and varnish treatment used in all non-explosionproof three phase motors called Allguard. This makes the three phase gearmotor suitable for use with PWM inverters in many applications. A one year warranty will be extended for standard efficiency motors on constant torque applications over 3:1 range from 60-20 Hz. The same warranty is extended for high efficiency design motors on constant torque applications over 5:1 range from 60-12 Hz providing the following conditions are met:

- Motor is non-hazardous 3 phase > 48 frame
- Cable length to controller < 100 feet
- Line voltage is < 480 VAC
- Thermal protectors are not required

For all other conditions of operation (including 575 VAC) that exceed these parameters and all hazardous motor applications, select the inverter duty motor design under the motor Type required by the application. These designs include winding thermostats and will be covered by a three (3) year limited warranty of the motor as covered in the Standard Terms and Conditions, and full compliance with NEMA MG1 Part 31.

Motor Modifications

M1 Brakes

Design

These motor mounted brakes have a direct acting, spring set, electromagnetically released disc design. When power to the brake is interrupted, the brake will immediately set and hold. When power is restored to the brake then the brake will be released automatically.

Brake Enclosures

IP23 – suitable for indoors with relatively dry, clean and non-hazardous applications

IP55 – suitable for outdoor or indoor where gearmotor can be exposed to splashing liquids, dusts, and chemicals that are non-hazardous. Not suitable for washdown applications

| Non-Hazardous Motor Types | Motor Frame Size(s) | |
|---------------------------|---------------------|------|
| | 56-180T | 210T |
| S | IP23 | N/A |
| T | IP55 | IP23 |
| IG | IP55 | N/A |

Motor Modifications Continued

Operating Voltage

Brakemotors for fixed frequency operation will be arranged for operating with motor power as standard. If another lower voltage like 115 VAC is to be used for the brake on a 3 phase motor, state this voltage at order entry

Brakes for inverter duty brakemotors require a separate fixed frequency AC power source for the brake, but interlocked with starting of the motor. The standard brake design for inverter duty gearmotors will be arranged for single phase 115/230 VAC.

Mounting

Brakes for CbN gearmotors are suitable for the mounting ordered for the gearmotor. The standard brake will have a manual release included. Refer to the table on A-17 for the manual release mounting options available on the FCR type IP 55 brake design.

Ordering

Refer to page A-16. Motor Input Types with a "B" suffix denote a brake mounted at the factory to the end. Define the voltage that will be powering the brake to release it.

M2 Premium Efficiency Motors

High efficiency motor design is a standard option for three phase motors on 56 frames and larger motors in types "T" and "C" to meet the energy legislation in Canada and most end user specifications.

Premium efficiency motors are also optional starting at 3 HP.

M3 Washdown Duty Motors

See GM1 under Gearmotor Modifications

M4 Canopy Cap/Drip Cover

A canopy cap can be supplied for protection from dripping liquids entering the fan end of a gearmotor. It is recommended but not standard when gearmotor mounting is ordered to be "V"

M5 Frequency – 50 Hz

Motors for operation at 50 Hz are available. Refer all 3 phase requirements for 50 Hz to motor code T53 (380V) or T54 (400/415V). The published output speed in catalogs are based on 60 Hz. When operating or selecting a 50 Hz gearmotor, catalog output speed must be reduced by 5/6 for a given ratio. The service factor must also be reduced by 5/6 if the HP is maintained.

For all other 50 Hz voltages, refer to application engineering.

Modifications, Options and Accessories

Motor Modifications Continued

M6 Voltage (3 phase only)

Standard voltages are listed in the table below. 200 VAC will be handled by 208-230/460V motors up to 10 HP. Refer all other voltages to the Pricing Group to confirm availability.

| Frequency | 3 Phase Voltages Thru 30 HP |
|-----------|-----------------------------|
| 60 Hz | 200, 230, 460, 575 |
| 50 Hz | 380, 400/415 |

M7 Motor Insulation

Emerson's 3 phase motors are built with a premium Class F insulation system for "T", "C" and "IG" types. All "S" and "X" type motors use a Class B insulation.

Tropical insulation treatment is available as a modification on any motor designs noted above

Class H insulation systems require production lead-times and are not available on explosions proof "X" designs.

M8 Space Heaters

Space heaters are recommended for gearmotors installed in very damp locations to prevent condensation from forming on the motor windings when the motor is not operating. Leads will be brought out to the standard motor conduit box. Space heater voltages (115, 230, and 460V) must be specified when an order is entered. This is available on motors > 3/4 hp.

M9 Thermal Protection – Thermostats

This protection uses a bi-metallic disc thermostat embedded each phase of the motor winding and then connected by others into the holding circuit of the motor starter or VFD drive. The sensor is normally closed, and opens the control circuit to shut the motor down if the motor achieves over-temperature conditions based on the motor insulation class or design code. Thermostats give protection for running overloads, abnormally high ambient, voltage imbalance, high or low voltage, and ventilation failure. Thermostats do not give protection for locked rotor, starting overloads or single phasing.

Thermostats are standard in inverter duty motor designs (including IG) as well as explosionproof dual label motors type "X".

Gear Modifications

G11 Corro-Duty®

Corro-Duty treatment can be applied to a gearmotor or reducer when corrosive chemicals or unit will be operated outside in adverse environmental conditions. For gearmotors, the unit should start with specification of the Corro-Duty® type "C" motor design. Other special features of this treatment include:

- Normally closed breather design
- Corro-Duty exterior paint treatment (entire unit)
 - Grey Option
 - 316 stainless steel paint (3 step)
 - Light grey semigloss finish
 - USDA and FDA approved
 - White Option
 - Two step epoxy paint system
 - White gloss finish
 - USDA and FDA approved

For washdown application for gearmotors, refer to GM1 Washdown Duty Gearmotors and/or Washdown Duty Gearmotor PLUS.

G12a Foodgrade Synthetic Lubricant

When this modification is specified, the CbN oil sump is filled with the required volume of an FDA approved H1 rated synthetic lubricant for helical gearing (refer to page A-224).

G15 Export Boxing

Export boxing can be provided for "under-deck" transport. When the quantity of CbN gearmotors or reducers exceeds five (5) units, refer to international sales for most economical accommodations.

G16 Extra or Special Nameplate

Units can be provided with limited additional special information on the standard product nameplate. When required, an extra nameplate may be provided, stamped with custom markings.

Modifications, Options and Accessories

Gearmotor Modifications

GM1 Washdown Duty Gearmotors

This three phase gearmotor design combine special features of the gear and motor required for washdown duty. These include:

- Special treatment of motor interior and windings
- Drains at low point(s) of the motor frame
- Labyrinth seal at motor SE bracket/shaft extension
- Special "protected" breather for gearcase
- Corro-Duty exterior multi-application paint treatment (see Corro-Duty® Reducer for color options).

Motor types "W24" or "W5" are used to order this design based on motor voltage. This is also available from 1/3 to 2 HP.

GM2 Washdown Duty Gearmotor PLUS

This three phase gearmotor design includes all the special features noted under GM1 above and the oil sump of the reducer will be filled before shipment with a FDA approved H1 rated synthetic lubricant for worm gearing. Volume of the oil will be dictated by the mounting position specified on the order.

Motor types "WP24" or "WP5" are used to order this design based on motor voltage. This is also available from 1/3 to 2 HP.

Accessories

The following accessories can be ordered along with gearmotors and will be supplied loose for mounting by others

| Description | Gear Frames | Part # |
|-------------------------|-------------|---------|
| NPT Adapter (1/4" NPFT) | 31 to 35 | 0436216 |
| NPT Adapter (3/4" NPFT) | 36 to 38 | 0436218 |
| Oil Level View Port | 31 to 35 | 0435936 |
| | 36 to 38 | 0435938 |

¹ These kits include all mounting hardware.

AGMA Application Classifications

| U: Uniform load | | | | M: Moderate shock load | | | | V: Heavy shock load | | | |
|--|------|------------------------|-----------------------|--|------|------------------------|-----------------------|--|----------------------------|------------------------|-----------------------|
| Application | Load | Class | | Application | Load | Class | | Application | Load | Class | |
| | | Up to 10 hrs/day | Over 10 hrs/day | | | Up to 10 hrs/day | Over 10 hrs/day | | | Up to 10 hrs/day | Over 10 hrs/day |
| Agitators | | | | Bucket | | | | Conveyors - Uniformly Loaded or Fed: | | | |
| Paper Mills | M | II | II | Conveyors, Uniform | U | I | II | Apron, Assembly, Belt, Bucket, Chain, Flight, Oven, Screw | U | I | II |
| Pure Liquids | U | I | II | Conveyors, Heavy Duty | M | II | II | | | | |
| Liquids & Solids | M | II | II | Elevators Cont. | U | I | II | | | | |
| Liquids - Variable Density | M | II | II | Elevators Uniform | U | I | II | | | | |
| | | | | Elevators, Heavy Duty | M | II | II | | | | |
| Apron Conveyors | | | | Calenders | | | | Conveyors - Heavy Duty | | | |
| Uniformly Loaded or Fed | U | I | II | Paper | U | - | II | Not Uniformly Fed: Apron, Assembly, Belt, Bucket, Chain, Flight, Oven, Screw | M | II | II |
| Heavy Duty | M | II | II | Super (Paper) | U | - | II | | U | I | II |
| | | | | Rubber | M | II | II | | V | III | III |
| | | | | Textile | M | II | II | | | | |
| Assembly Conveyors | | | | Cane Knives | | | | Cookers (Brewing & Distilling) (Food) | | | |
| Uniformly Loaded or Fed | U | I | II | | M | II | II | | U | I | II |
| Heavy Duty | M | II | II | Can Filling Machines | U | I | II | Cooling Tower Fans | | | |
| | | | | | M | II | II | Induced Draft | M | II | II |
| | | | | | | | | Forced Draft | Refer to Application Engr. | | |
| Ball Mills | | | | Card Machines (Textile) | | | | Couch (Paper) | | | |
| | | | | | | | | M | - | II | |
| Barking | | | | Car Dumpers | | | | Cranes and Hoists | | | |
| Drums | V | - | III | | V | III | - | Main Hoists | | | |
| Hydraulic Auxiliaries | V | - | III | | | | | Heavy Duty | V | III | III |
| Mechanical | V | - | III | Car Pullers | | | | Medium Duty | M | II | II |
| | | | | | M | II | - | Reversing | V | III | II |
| | | | | | | | | Skip Hoists | M | II | II |
| Barscreens (Sewage) | | | | Cement Kilns | | | | Trolley Drive | M | II | II |
| | | | | Refer to Application Engr. | | | | Bridge Drive | M | II | II |
| Batchers (Textile) | | | | | | | | Crushers | | | |
| | | | | | | | | Ore or Stone | V | III | III |
| Beaters and Pulpers (Paper) | | | | Centrifugal | | | | Cutters (Paper) | | | |
| | | | | Blowers, Compressors, Discharge Elevators or Pumps | U | I | II | | V | - | III |
| | | | | | | | | Cylinders (Paper) | M | - | II |
| Belt Conveyors | | | | Chain Conveyors | | | | Dewatering Screens (Sewage) | M | II | II |
| Uniformly Loaded or Fed | U | I | II | Uniformly Loaded or Fed | U | I | II | | | | |
| Heavy Duty | M | II | II | Heavy Duty | M | II | II | Disc Feeders | U | I | II |
| | | | | | | | | Distilling | (See Brewing) | | |
| Belt Feeders | | | | Chemical Feeders (Sewage) | | | | | | | |
| | | | | | | | | Double Acting Pumps | M | II | II |
| Bending Rolls (Machine) | | | | Clarifiers | | | | 2 or more Cylinders | Refer to Application Engr. | | |
| | | | | | | | | Single Cylinder | | | |
| Bleachers (Paper) | | | | Classifiers | | | | | | | |
| | | | | Clay Working Industry | | | | Dough Mixer (Food) | M | II | II |
| Blowers | | | | Brick Press | V | III | III | | | | |
| Centrifugal | U | I | II | Briquette Machine | V | III | III | Draw Bench (Metal Mills) | | | |
| Lobe | M | II | II | Clay Working Machinery | M | II | II | Carriage & Main Drive | V | III | III |
| Vane | U | I | II | Pug Mill | M | II | II | | | | |
| | | | | | | | | Dredges | | | |
| Bottling Machinery | | | | Collectors (Sewage) | | | | Cable Reels | M | II | - |
| | | | | | | | | Conveyors | M | II | II |
| Brewing and Distilling | | | | Compressors | | | | Cutter Head Drives | V | III | III |
| Bottling Machinery | U | I | II | Centrifugal | U | I | II | Jig Drives | V | III | III |
| Brew Kettles, Cont. Duty | U | - | II | Lobe | M | II | II | Maneuvering Winches | M | II | - |
| Can Filling Machines | U | I | II | Reciprocating, | M | II | II | Pumps | M | II | II |
| Cookers - Cont. Duty | U | - | II | Multi - Cylinder | V | III | III | Screen Drives | V | III | III |
| Mash Tubs - Cont. Duty | U | - | II | Single - Cylinder | | | | Stackers | M | II | II |
| Scale Hoppers - Frequent Starts | M | II | II | | | | | Utility Winches | M | II | - |
| | | | | Concrete Mixers | | | | | | | |
| Brick Press (Clay Working) | | | | Continuous | M | II | II | | | | |
| | | | | Intermittent | U | I | - | | | | |
| Briquette Machines (Clay Working) | | | | Converting Machines (Paper) | | | | | | | |
| | | | | | M | - | II | | | | |

AGMA Application Classifications

| U: Uniform load | | | M: Moderate shock load | | | V: Heavy shock load | | |
|---|----------------------------------|-----------------------|------------------------|-------------------------------------|----------------------------|---------------------|------------------------|--|
| Application | Load | Class | Application | Load | Class | Application | Load | Class |
| | Up to 10 hrs/day | Over 10 hrs/day | | Up to 10 hrs/day | Over 10 hrs/day | | Up to 10 hrs/day | Over 10 hrs/day |
| Dryers (Paper) | U | - | II | Hammer Mills | V | III | III | Machine Tools |
| Dryers and Coolers (Mills, Rotary) | M | II | II | Induced Draft Fans | M | II | II | Auxiliary Drives U I II |
| Dyeing Machinery (Textile) | M | II | II | Jordans (Paper) | U | - | II | Bending Rolls M II II |
| Elevators | | | | Kilns (Mills, Rotary) | M | II | II | Main Drives M II II |
| Bucket - Uniform Load | U | I | II | Cement | Refer to Application Engr. | | | Notching Press (Belted) Refer to Application Engr. |
| Bucket - Heavy Duty | M | II | II | Laundry Washers and Tumblers | M | II | II | Plate Planers V III III |
| Bucket - Continuous | U | I | II | Line Shafts | | | | Punch Press (Geared) V III III |
| Centrifugal Discharge | U | I | II | Heavy Shock Load | V | III | III | Tapping Machines V III III |
| Escalators | U | I | II | Moderate Shock Load | M | II | II | |
| Freight | M | II | II | Uniform Load | U | I | II | |
| Gravity Discharge | U | I | II | Live Roll Conveyors | | | | |
| Man Lifts, Passenger | Refer to Application Engr. | | | Package | U | I | II | Draw Bench Carriages & Main Drives V III III |
| Escalators | U | I | II | Lobe Blower or Compressors | M | II | II | Forming Machines V III III |
| Fans | | | | Log Hauls (Paper and Lumber) | V | III | III | Pinch, Dryer & Scrubber Rolls Reversing Refer to Application Engr. |
| Centrifugal | M | II | II | Looms (Textile) | M | II | II | Slitters M II II |
| Cooling Towers | | | | Lumber Industry | | | | Table Conveyors, Non-Reversing M II III |
| Induced Draft | M | II | II | Barkers - Spindle Feed | V | II | III | Reversing V - III |
| Forced Draft | Refer to Application Engineering | | | Barkers - Main Drive | V | III | III | Wire Drawing & Flattening Machines M II III |
| Induced Draft | M | II | II | Carriage Drive | Refer to Application Engr. | | | Wire Winding Machines M II II |
| Large (Mine, etc.) | M | II | II | Conveyors | | | | |
| Large Industrial | M | II | II | Burner | V | II | III | |
| Light (Small Diameter) | U | I | II | Main or Heavy Duty | V | II | III | |
| Feeders | | | | Main Log | V | III | III | |
| Apron, belt | M | II | II | Re-Saw Merry-Go-Round | V | II | III | |
| Disc | U | I | II | Slab | V | III | III | |
| Reciprocating | V | III | III | Transfer | V | II | III | |
| Screw | M | II | II | Chains - Floor | V | II | III | |
| Felt | | | | Chains - Green | V | II | III | |
| Stretchers (Paper) | U | - | II | Cut-Off Saws-Chain | V | II | III | |
| Whippers (Paper) | U | - | II | Cut-Off Saws-Drag | V | II | III | |
| Flight | | | | Debarking Drums | V | II | III | |
| Conveyors, Uniform | U | I | II | Feeds - Edger | V | II | III | |
| Conveyors, Heavy | M | II | II | Feeds - Gang | V | III | III | |
| Food Industry | | | | Feeds - Trimmer | V | II | III | |
| Beet Slicers | M | II | II | Log Deck | V | III | III | |
| Bottling, Can Filling Mach. | U | I | II | Log Hauls - Incline, Well Type | V | III | III | |
| Cereal Cookers | U | I | II | Log Turning Devices | V | III | III | |
| Dough Mixers | M | II | II | Planer Feed | V | II | III | |
| Meat Grinders | M | II | II | Planer Tilting Hoists | V | II | III | |
| Forming Machines (Metal Mills) | V | III | III | Rolls - Live-Off Bearing | | | | |
| Generators (Not welding) | U | I | II | Roll Cases | V | III | III | |
| Gravity Discharge Elevators | U | I | II | Sorting Table | V | II | III | |
| Grit Collectors (Sewage) | U | I | II | Tipple Hoist | V | II | III | |
| | | | | Transfers - Chain | V | II | III | |
| | | | | Transfers - Craneway | V | II | III | |
| | | | | Tray Drives | V | II | III | |

AGMA Application Classifications

| U: Uniform load | | | M: Moderate shock load | | | V: Heavy shock load | | | | | | | |
|---|----------------------------|-----------------------|--------------------------|-----------------------------------|----------------------------|---------------------|--------------------------------|----------------------------|-----|-----|-----|--|--|
| Application | Load | Class | Application | Load | Class | Application | Load | Class | | | | | |
| | Up to 10 hrs/day | Over 10 hrs/day | | Up to 10 hrs/day | Over 10 hrs/day | | Up to 10 hrs/day | Over 10 hrs/day | | | | | |
| Paper Mills | | | Rod Mills | V | III | III | Soapers (Textile) | M | II | II | | | |
| Agitator (Mixers) | M | II | | | | | Spinners (Textile) | M | II | II | | | |
| Barker - Auxiliaries - Hyd. | V | - | Rotary | | | | Steering Gears | M | II | II | | | |
| Barker, Mechanical | V | - | Pumps, Gear, Lobe, Vane | U | I | II | Stock Chests (Paper) | U | - | II | | | |
| Barking Drum | V | - | Screens (Sand or Gravel) | V | II | II | Stokers | U | I | II | | | |
| Beater & Pulper | M | - | | | | | Stone Crushers | V | III | III | | | |
| Bleacher | M | - | Rubber Industry | | | | Suction Rolls (Paper) | U | - | II | | | |
| Calenders | M | - | Mixer | V | III | III | Table Conveyors | | | | | | |
| Calenders - Super | M | - | Rubber Calender | M | II | II | (Metal Mills) | Non-Reversing | V | II | III | | |
| Converting Mach.- | | | Rubber Mill (2 or more) | M | II | II | Reversing | V | - | III | | | |
| Except Cutters - Platers | M | - | Sheeter | M | II | II | Textile Industry | | | | | | |
| Conveyors | M | - | Tire Building Machines | Refer to Application Engr. | | | Batchers | M | II | II | | | |
| Couch | M | - | Tire, Tube Press Openers | Refer to Application | | | Calenders | M | II | II | | | |
| Cutters, Platers | V | - | Engr. | | | | Card Machines | M | II | II | | | |
| Cylinders | U | - | Tubers & Strainers | M | II | II | Cloth Finishing Mach. (Cal- | | | | | | |
| Dryers | U | - | | | | | enders, Dryers, Pads, | | | | | | |
| Felt Stretchers | U | - | Sand Mullers | Refer to Application Engr. | | | Tenters, Washers) | M | II | II | | | |
| Felt Whippers | V | - | | | | | Dry Cans | M | II | II | | | |
| Jordans | M | - | Screens | | | | Dyeing Machinery | M | II | II | | | |
| Log Haul | V | - | Air Washing | U | I | II | Knitting Machinery | Refer to Application Engr. | | | | | |
| Presses | M | - | Rotary - Sand or Gravel | M | II | II | Looms, Mangles, Nappers | M | II | II | | | |
| Pulp Machine Reels | M | - | Traveling Water Intake | U | I | II | Range Drives | Refer to Application Engr. | | | | | |
| Stock Chests | M | - | | | | | Soapers, Spinners | M | II | II | | | |
| Suction Rolls | M | - | Screw Conveyors | | | | Tenter Frames | M | II | II | | | |
| Washers & Thickeners | M | - | Uniform | U | I | II | Winders | M | II | II | | | |
| Winders | M | - | Heavy Duty or Feeder | M | II | II | Yarn Preparatory Mach. | | | | | | |
| | | | | | | | (Cards, Spinners, Slashers) | M | II | II | | | |
| Passenger Elevators | Refer to Application Engr. | | | Scum Breakers (Sewage) | M | II | II | Thickeners (Sewage) | M | II | II | | |
| Pebble Mills | V | III | III | | | | Tumbling Barrels | V | III | III | | | |
| Plate Planers | V | III | III | Sewage Disposal | | | Vacuum Filters (sewage) | M | II | II | | | |
| Presses (Paper) | V | - | III | Aerators | Refer to Application Engr. | | | Vane Blowers | U | I | II | | |
| Proportioning Pumps | M | II | II | Bar Screens | U | I | II | Winches (Dredges) | M | II | - | | |
| Pub Mills (Clay) | M | II | II | Chemical Feeders | U | I | II | Winders (Paper) | U | - | II | | |
| Pullers (Barge Haul) | V | III | III | Collectors | U | I | II | (Textile) | M | II | II | | |
| Pulp Machine Reels | U | - | II | Dewatering Screens | M | II | II | Windlass | M | II | II | | |
| Pumps | | | | Grit Collectors | U | I | II | Wire | | | | | |
| Centrifugal | U | I | II | Scum Breakers | M | II | II | Drawing Machines | M | II | III | | |
| Proportioning | M | II | II | Slow or Rapid Mixers | M | II | II | Winding Machines | M | II | II | | |
| Reciprocating | | | | Sludge Collectors | U | I | II | | | | | | |
| Single Act., 3 or more cyl. | M | II | II | Thickeners | M | II | II | | | | | | |
| Double Act., 2 or more cyl. | M | II | II | Vacuum Filters | M | II | II | | | | | | |
| Single Act., 1 or 2 cyl. | M | II | II | | | | | | | | | | |
| Refer to Application Engr. | | | | Shaker Conveyors | V | III | III | | | | | | |
| Rotary: Gear, Lobe, Vane | U | I | II | | | | | | | | | | |
| Punch Press (Gear Driven) | V | III | III | Sheeters (Rubber) | M | II | II | | | | | | |
| Reciprocating Conveyors, Feeders | V | III | III | Single Acting Pump | | | | | | | | | |
| Reciprocating Compressors | | | | 1 or 2 Cylinders | Refer to Application Engr. | | | | | | | | |
| Multi-Cylinder | M | II | II | 3 or more Cylinders | M | II | II | | | | | | |
| Single cylinder | V | III | III | | | | | | | | | | |
| | | | | Skip Hoist | M | II | II | | | | | | |
| | | | | Slab Pushers | M | II | II | | | | | | |
| | | | | Slitters (Metal) | M | II | II | | | | | | |
| | | | | Sludge Collectors (Sewage) | U | I | II | | | | | | |

Applications not listed in this table, or where the user has data indicating the severity of this usage to be greater than average, should be referred to Application Engineering.

1/3 HP

General Specifications: Totally enclosed, 60 hertz, 40°C ambient, continuous duty.

| Output rpm | AGMA Class | Service Factor | Output Torque in-lb | OHL Δ lb | Nominal Ratio | Frame Gear | Size Motor | Std. Motor Types ♦ |
|------------|------------|----------------|---------------------|----------|---------------|------------|------------|--------------------|
| 1411 | I, II, III | 3+ | 14 | 172 | 1.25 | 3001 | 56 | T,S,C,X°,IG |
| 1199 | I, II, III | 3+ | 17 | 181 | 1.4 | 3001 | 56 | T,S,C,X°,IG |
| 1136 | I, II, III | 3+ | 18 | 184 | 1.6 | 3001 | 56 | T,S,C,X°,IG |
| 956 | I, II, III | 3+ | 21 | 193 | 1.8 | 3001 | 56 | T,S,C,X°,IG |
| 893 | I, II, III | 3+ | 23 | 197 | 2 | 3001 | 56 | T,S,C,X°,IG |
| 799 | I, II, III | 3+ | 26 | 204 | 2.24 | 3001 | 56 | T,S,C,X°,IG |
| 686 | I, II, III | 3+ | 30 | 213 | 2.5 | 3001 | 56 | T,S,C,X°,IG |
| 636 | I, II, III | 3+ | 32 | 217 | 2.8 | 3001 | 56 | T,S,C,X°,IG |
| 540 | I, II, III | 3+ | 38 | 227 | 3.15 | 3001 | 56 | T,S,C,X°,IG |
| 482 | I, II, III | 3+ | 42 | 234 | 3.55 | 3001 | 56 | T,S,C,X°,IG |
| 429 | I, II, III | 3+ | 47 | 241 | 4 | 3001 | 56 | T,S,C,X°,IG |
| 382 | I, II, III | 3+ | 53 | 248 | 4.5 | 3001 | 56 | T,S,C,X°,IG |
| 338 | I, II, III | 3.0 | 60 | 255 | 5 | 3001 | 56 | T,S,C,X°,IG |
| 338 | I, II, III | 3.0 | 68 | 262 | 5.6 | 3001 | 56 | T,S,C,X°,IG |
| 273 | I, II, III | 3.0 | 75 | 267 | 6.3 | 3001 | 56 | T,S,C,X°,IG |
| 242 | I, II, III | 3.0 | 84 | 274 | 7.1 | 3001 | 56 | T,S,C,X°,IG |
| 215 | I, II, III | 2.7 | 95 | 280 | 8 | 3001 | 56 | T,S,C,X°,IG |
| 204 | I, II, III | 3+ | 98 | 522 | 9 | 3012 | 56 | T,S,C,X°,IG |
| 172 | I, II, III | 3+ | 116 | 550 | 10 | 3012 | 56 | T,S,C,X°,IG |
| 160 | I, II, III | 3+ | 125 | 562 | 11.2 | 3012 | 56 | T,S,C,X°,IG |
| 143 | I, II, III | 3+ | 140 | 582 | 12.5 | 3012 | 56 | T,S,C,X°,IG |
| 123 | I, II, III | 3+ | 162 | 600 | 14 | 3012 | 56 | T,S,C,X°,IG |
| 114 | I, II, III | 3+ | 175 | 600 | 16 | 3012 | 56 | T,S,C,X°,IG |
| 97 | I, II, III | 3+ | 206 | 600 | 18 | 3012 | 56 | T,S,C,X°,IG |
| 86 | I, II, III | 3+ | 231 | 600 | 20 | 3012 | 56 | T,S,C,X°,IG |
| 77 | I, II, III | 3.0 | 260 | 600 | 22.4 | 3012 | 56 | T,S,C,X°,IG |
| 68 | I, II, III | 2.7 | 292 | 600 | 25 | 3012 | 56 | T,S,C,X°,IG |
| 61 | I, II, III | 2.4 | 329 | 600 | 28 | 3012 | 56 | T,S,C,X°,IG |
| 52 | I, II, III | 2.1 | 371 | 600 | 31.5 | 3012 | 56 | T,S,C,X°,IG |
| 49 | I, II | 1.9 | 408 | 1211 | 35.5 | 3012 | 56 | T,S,C,X°,IG |
| 43 | I, II | 1.7 | 460 | 600 | 40 | 3012 | 56 | T,S,C,X°,IG |
| 45 | III | 3+ | 443 | 1211 | 40 | 3132 | 56 | T,S,C,X, IG |
| 39 | I, II | 1.5 | 517 | 600 | 45 | 3012 | 56 | T,S,C,X°,IG |
| 39 | III | 3.0 | 508 | 1260 | 45 | 3132 | 56 | T,S,C,X,IG |
| 36 | I, II | 1.6 | 549 | 600 | 50 | 3013 | 56 | T,S,C,X°,IG |
| 36 | III | 3.0 | 561 | 1296 | 50 | 3132 | 56 | T,S,C,X,IG |
| 32 | I, II | 1.4 | 615 | 600 | 56 | 3013 | 56 | T,S,C,X°,IG |
| 30 | III | 2.1 | 646 | 1345 | 56 | 3133 | 56 | T,S,C,X,IG |
| 27 | I | 1.2 | 716 | 600 | 63 | 3013 | 56 | T,S,C,X°,IG |
| 27 | II | 1.9 | 729 | 1345 | 63 | 3133 | 56 | T,S,C,X,IG |

♦ Standard Motor Types (see page A-16 for product codes)

T TEFC, three phase, 230/460 or 575 volts

S TEFC, single phase, 115/230 volts

C Corro-Duty®, three phase, 230/460 or 575V

X° Explosionproof, CL1 group D, three phase, 230/460 or 575V

X Explosionproof, CI 1 group D, CI 2 groups F&G, three phase, 230/460 or 575V

IG IntelliGear® variable speed for 1/115V, 1/230VAC, 3/230V, or 3/460V power supplies

1/3 HP (Continued)

General Specifications: Totally enclosed, 60 hertz, 40°C ambient, continuous duty.

| Output rpm | AGMA Class | Service Factor | Output Torque in-lb | OHL Δ lb | Nominal Ratio | Frame Gear | Size Motor | Std. Motor Types ◊ |
|------------|------------|----------------|---------------------|----------|---------------|------------|------------|--------------------|
| 25 | I | 1.1 | 772 | 600 | 71 | 3013 | 56 | T,S,C,X°,IG |
| 25 | II | 1.8 | 774 | 1345 | 71 | 3133 | 56 | T,S,C,X,IG |
| 25 | III | 3+ | 766 | 1610 | 71 | 3253 | 56 | T,S,C,X,IG |
| 22 | I | 1.0 | 908 | 600 | 80 | 3013 | 56 | T,S,C,X°,IG |
| 22 | II | 1.6 | 919 | 1345 | 80 | 3133 | 56 | T,S,C,X,IG |
| 22 | III | 3+ | 870 | 1610 | 80 | 3253 | 56 | T,S,C,X,IG |
| 20 | I, II | 1.6 | 919 | 1345 | 90 | 3133 | 56 | T,S,C,X,IG |
| 20 | III | 3+ | 966 | 1610 | 90 | 3253 | 56 | T,S,C,X,IG |
| 18 | I, II | 1.5 | 1110 | 1345 | 100 | 3133 | 56 | T,S,C,X,IG |
| 18 | III | 3+ | 1097 | 1610 | 100 | 3253 | 56 | T,S,C,X,IG |
| 16 | I, II | 1.4 | 1239 | 1345 | 112 | 3133 | 56 | T,S,C,X,IG |
| 16 | III | 3+ | 1221 | 1610 | 112 | 3253 | 56 | T,S,C,X,IG |
| 14 | I | 1.2 | 1390 | 1345 | 125 | 3133 | 56 | T,S,C,X,IG |
| 14 | II, III | 2.9 | 1374 | 1610 | 125 | 3253 | 56 | T,S,C,X,IG |
| 12 | I | 1.1 | 1609 | 1345 | 140 | 3133 | 56 | T,S,C,X,IG |
| 12 | II, III | 2.5 | 1610 | 1610 | 140 | 3253 | 56 | T,S,C,X,IG |
| 11 | I | 1.0 | 1767 | 1345 | 160 | 3133 | 56 | T,S,C,X,IG |
| 11 | II, III | 2.3 | 1777 | 1610 | 160 | 3253 | 56 | T,S,C,X,IG |
| 10 | I, II, III | 2.1 | 1949 | 1610 | 180 | 3253 | 56 | T,S,C,X,IG |
| 8.6 | I, II | 1.8 | 2276 | 1610 | 200 | 3253 | 56 | T,S,C,X,IG |
| 8.6 | III | 2.7 | 2239 | 2305 | 200 | 3363 | 56 | T,S,C,X,IG |
| 7.9 | I, II | 1.8 | 2416 | 1610 | 224 | 3254 | 56 | T,S,C,X°,IG |
| 7.9 | III | 3+ | 2416 | 2905 | 224 | 3374 | 56 | T,S,C,X°,IG |
| 7.1 | I, II | 1.5 | 2701 | 1610 | 250 | 3254 | 56 | T,S,C,X°,IG |
| 7.1 | III | 2.6 | 2701 | 2905 | 250 | 3374 | 56 | T,S,C,X°,IG |
| 6.7 | I, II | 1.4 | 2843 | 1610 | 280 | 3254 | 56 | T,S,C,X°,IG |
| 6.7 | III | 2.5 | 2843 | 2905 | 280 | 3374 | 56 | T,S,C,X°,IG |
| 5.7 | I | 1.2 | 3368 | 1610 | 315 | 3254 | 56 | T,S,C,X°,IG |
| 5.7 | II, III | 2.1 | 3368 | 2905 | 315 | 3374 | 56 | T,S,C,X°,IG |
| 5.3 | I | 1.1 | 3619 | 1610 | 355 | 3254 | 56 | T,S,C,X°,IG |
| 5.3 | II, III | 2.0 | 3619 | 2905 | 355 | 3374 | 56 | T,S,C,X°,IG |
| 4.7 | I | 1.0 | 4046 | 1610 | 400 | 3254 | 56 | T,S,C,X°,IG |
| 4.7 | II | 1.7 | 4046 | 2905 | 400 | 3374 | 56 | T,S,C,X°,IG |
| 4.4 | III | 3+ | 4241 | 4340 | 400 | 3484 | 56 | T,S,C,X,IG |
| 4.1 | I, II | 1.5 | 4713 | 2905 | 450 | 3374 | 56 | T,S,C,X°,IG |
| 3.9 | III | 2.9 | 4845 | 4340 | 450 | 3484 | 56 | T,S,C,X,IG |
| 3.8 | I, II | 1.4 | 5073 | 2905 | 500 | 3374 | 56 | T,S,C,X°,IG |
| 3.4 | III | 2.6 | 5470 | 4340 | 500 | 3484 | 56 | T,S,C,X,IG |
| 3.2 | I | 1.2 | 5970 | 2905 | 560 | 3374 | 56 | T,S,C,X°,IG |
| 3.2 | II, III | 2.4 | 5804 | 4340 | 560 | 3484 | 56 | T,S,C,X,IG |

◊ Standard Motor Types (see page A-16 for product codes)

T TEFC, three phase, 230/460 or 575 volts

S TEFC, single phase, 115/230 volts

C Corro-Duty®, three phase, 230/460 or 575V

X° Explosionproof, CL1 group D, three phase, 230/460 or 575V

X Explosionproof, CI 1 group D, CI 2 groups F&G, three phase, 230/460 or 575V

IG IntelliGear® variable speed for 1/115VAC, 1/230VAC, 3/230V, or 3/460V power supplies

1/3 HP (Continued)

General Specifications: Totally enclosed, 60 hertz, 40°C ambient, continuous duty.

| Output rpm | AGMA Class | Service Factor | Output Torque in-lb | OHL Δ lb | Nominal Ratio | Frame Size Gear | Frame Size Motor | Std. Motor Types ◊ |
|------------|------------|----------------|---------------------|----------|---------------|-----------------|------------------|--------------------|
| 2.9 | I | 1.1 | 6692 | 2905 | 630 | 3374 | 56 | T,S,C,X°,IG |
| 2.7 | II, III | 2.1 | 6893 | 4340 | 630 | 3484 | 56 | T,S,C,X,IG |
| 2.6 | I, II | 1.9 | 7288 | 4340 | 710 | 3484 | 56 | T,S,C,X,IG |
| 2.4 | III | 3+ | 7869 | 4580 | 710 | 3594 | 56 | T,S,C,X,IG |
| 2.2 | I, II | 1.7 | 8329 | 4340 | 800 | 3484 | 56 | T,S,C,X,IG |
| 2.1 | III | 3+ | 8785 | 4580 | 800 | 3594 | 56 | T,S,C,X,IG |
| 2.0 | I, II | 1.5 | 9298 | 4340 | 900 | 3484 | 56 | T,S,C,X,IG |
| 1.9 | III | 2.7 | 9849 | 4580 | 900 | 3594 | 56 | T,S,C,X,IG |
| 1.8 | I, II | 1.4 | 10423 | 4340 | 1000 | 3484 | 56 | T,S,C,X,IG |
| 1.6 | II, III | 2.4 | 11403 | 4580 | 1000 | 3594 | 56 | T,S,C,X,IG |
| 1.6 | I | 1.2 | 12069 | 4340 | 1120 | 3484 | 56 | T,S,C,X,IG |
| 1.5 | II, III | 2.1 | 12521 | 4580 | 1120 | 3594 | 56 | T,S,C,X,IG |
| 1.4 | I | 1.1 | 13253 | 4340 | 1250 | 3484 | 56 | T,S,C,X,IG |
| 1.3 | II | 1.9 | 14359 | 4580 | 1250 | 3594 | 56 | T,S,C,X,IG |
| 1.2 | I, II | 1.7 | 15845 | 4580 | 1400 | 3594 | 56 | T,S,C,X,IG |
| 1.1 | I, II | 1.7 | 16064 | 4580 | 1600 | 3595 | 56 | T,S,C,X,IG |
| 1.0 | I, II | 1.5 | 18177 | 4580 | 1800 | 3595 | 56 | T,S,C,X,IG |
| .89 | I | 1.3 | 20421 | 4580 | 2000 | 3595 | 56 | T,S,C,X,IG |
| .78 | I | 1.1 | 23594 | 4580 | 2240 | 3595 | 56 | T,S,C,X,IG |
| .69 | I | 1.0 | 26638 | 4580 | 2500 | 3595 | 56 | T,S,C,X,IG |
| .65 | - | .97 | 28259 | 4580 | 2800 | 3595 | 56 | T,S,C,X,IG |

◊ Standard Motor Types (see page A-16 for product codes)

T TEFC, three phase, 230/460 or 575 volts

S TEFC, single phase, 115/230 volts

C Corro-Duty®, three phase, 230/460 or 575V

X Explosionproof, CI 1 group D, CI 2 groups F&G, three phase, 230/460 or 575V

IG IntelliGear® variable speed for 1/115VAC, 1/230VAC, 3/230V, or 3/460V power supplies



Gearmotors

CbN SERIES 3000

1/2 HP

CbN Series

General Specifications: Totally enclosed, 60 hertz, 40°C ambient, continuous duty.

| Output rpm | AGMA Class | Service Factor | Output Torque in-lb | OHL lb | Nominal Ratio | Frame Gear | Size Motor | Std. Motor Types ◊ |
|------------|------------|----------------|---------------------|--------|---------------|------------|------------|--------------------|
| 1411 | I, II, III | 3+ | 22 | 163 | 1.25 | 3001 | 56 | T,S,C,X°,IG |
| 1199 | I, II, III | 3+ | 26 | 171 | 1.4 | 3001 | 56 | T,S,C,X°,IG |
| 1136 | I, II, III | 3+ | 27 | 173 | 1.6 | 3001 | 56 | T,S,C,X°,IG |
| 956 | I, II, III | 3+ | 32 | 182 | 1.8 | 3001 | 56 | T,S,C,X°,IG |
| 893 | I, II, III | 3+ | 35 | 185 | 2 | 3001 | 56 | T,S,C,X°,IG |
| 799 | I, II, III | 3+ | 39 | 191 | 2.24 | 3001 | 56 | T,S,C,X°,IG |
| 686 | I, II, III | 3+ | 45 | 198 | 2.5 | 3001 | 56 | T,S,C,X°,IG |
| 636 | I, II, III | 3+ | 49 | 202 | 2.8 | 3001 | 56 | T,S,C,X°,IG |
| 540 | I, II, III | 3+ | 57 | 209 | 3.15 | 3001 | 56 | T,S,C,X°,IG |
| 482 | I, II, III | 3+ | 64 | 214 | 3.55 | 3001 | 56 | T,S,C,X°,IG |
| 429 | I, II, III | 3+ | 72 | 220 | 4 | 3001 | 56 | T,S,C,X°,IG |
| 382 | I, II, III | 3+ | 81 | 224 | 4.5 | 3001 | 56 | T,S,C,X°,IG |
| 338 | I, II, III | 2.0 | 91 | 229 | 5 | 3001 | 56 | T,S,C,X°,IG |
| 338 | I, II, III | 2.0 | 103 | 233 | 5.6 | 3001 | 56 | T,S,C,X°,IG |
| 273 | I, II, III | 2.0 | 113 | 236 | 6.3 | 3001 | 56 | T,S,C,X°,IG |
| 242 | I, II, III | 2.0 | 127 | 239 | 7.1 | 3001 | 56 | T,S,C,X°,IG |
| 215 | I, II | 1.8 | 143 | 241 | 8 | 3001 | 56 | T,S,C,X°,IG |
| 214 | III | 3+ | 141 | 505 | 8 | 3012 | 56 | T,S,C,X°,IG |
| 204 | I, II, III | 3+ | 148 | 513 | 9 | 3012 | 56 | T,S,C,X°,IG |
| 172 | I, II, III | 3+ | 176 | 540 | 10 | 3012 | 56 | T,S,C,X°,IG |
| 160 | I, II, III | 3+ | 189 | 551 | 11.2 | 3012 | 56 | T,S,C,X°,IG |
| 143 | I, II, III | 3+ | 211 | 569 | 12.5 | 3012 | 56 | T,S,C,X°,IG |
| 123 | I, II, III | 3+ | 246 | 584 | 14 | 3012 | 56 | T,S,C,X°,IG |
| 114 | I, II, III | 2.9 | 265 | 590 | 16 | 3012 | 56 | T,S,C,X°,IG |
| 97 | I, II, III | 2.5 | 312 | 600 | 18 | 3012 | 56 | T,S,C,X°,IG |
| 86 | I, II, III | 2.2 | 350 | 600 | 20 | 3012 | 56 | T,S,C,X°,IG |
| 77 | I, II, III | 2.0 | 393 | 600 | 22.4 | 3012 | 56 | T,S,C,X°,IG |
| 68 | I, II | 1.8 | 442 | 600 | 25 | 3012 | 56 | T,S,C,X°,IG |
| 69 | III | 2.0 | 439 | 1027 | 25 | 3122 | 56 | T,S,C,X,IG |
| 64 | III | 3+ | 471 | 1062 | 28 | 3132 | 56 | T,S,C,X,IG |
| 61 | I, II | 1.6 | 499 | 600 | 28 | 3012 | 56 | T,S,C,X°,IG |
| 57 | I, II, III | 3+ | 528 | 1097 | 31.5 | 3132 | 56 | T,S,C,X,IG |
| 52 | I, II | 1.4 | 562 | 600 | 31.5 | 3012 | 56 | T,S,C,X°,IG |
| 49 | I | 1.3 | 618 | 600 | 35.5 | 3012 | 56 | T,S,C,X°,IG |
| 49 | II, III | 2.9 | 611 | 1141 | 35.5 | 3132 | 56 | T,S,C,X,IG |
| 45 | I, II, III | 2.7 | 671 | 1170 | 40 | 3132 | 56 | T,S,C,X,IG |
| 43 | I | 1.1 | 697 | 589 | 40 | 3012 | 56 | T,S,C,X°,IG |
| 39 | I | 1.0 | 784 | 572 | 45 | 3012 | 56 | T,S,C,X°,IG |
| 39 | II, III | 2.0 | 770 | 1212 | 45 | 3132 | 56 | T,S,C,X,IG |

◊ Standard Motor Types (see page A-16 for product codes)

T TEFC, three phase, 230/460 or 575 volts

S TEFC, single phase, 115/230 volts

C Corro-Duty®, three phase, 230/460 or 575V

X° Explosionproof, CL1 group D, three phase, 230/460 or 575V

X Explosionproof, CL1 group D, CL2 groups F&G, three phase, 230/460 or 575V

IG IntelliGear® variable speed for 1/115V, 1/230VAC, 3/230V, or 3/460V power supplies

1/2 HP (Continued)

General Specifications: Totally enclosed, 60 hertz, 40°C ambient, continuous duty.

| Output rpm | AGMA Class | Service Factor | Output Torque in-lb | OHL lb | Nominal Ratio | Frame Gear | Size Motor | Std. Motor Types ◊ |
|------------|------------|----------------|---------------------|--------|---------------|------------|------------|--------------------|
| 36 | I | 1.1 | 832 | 600 | 50 | 3013 | 56 | T,S,C,X°,IG |
| 36 | II, III | 2.0 | 850 | 1243 | 50 | 3132 | 56 | T,S,C,X, IG |
| 30 | I, II | 1.4 | 979 | 1297 | 56 | 3133 | 56 | T,S,C,X, IG |
| 30 | III | 3+ | 943 | 1610 | 56 | 3253 | 56 | T,S,C,X,IG |
| 27 | I | 1.3 | 1104 | 1335 | 63 | 3133 | 56 | T,S,C,X,IG |
| 27 | II, III | 3+ | 1087 | 1610 | 63 | 3253 | 56 | T,S,C,X,IG |
| 25 | I | 1.2 | 1172 | 1345 | 71 | 3133 | 56 | T,S,C,X,IG |
| 25 | II, III | 3.5 | 1161 | 1610 | 71 | 3253 | 56 | T,S,C,X,IG |
| 22 | I | 1.1 | 1392 | 1345 | 80 | 3133 | 56 | T,S,C,X,IG |
| 22 | II, III | 3+ | 1318 | 1610 | 80 | 3253 | 56 | T,S,C,X,IG |
| 20 | I | 1.0 | 1472 | 1345 | 90 | 3133 | 56 | T,S,C,X,IG |
| 20 | II, III | 2.7 | 1464 | 1610 | 90 | 3253 | 56 | T,S,C,X,IG |
| 18 | I | 1.0 | 1682 | 1345 | 100 | 3133 | 56 | T,S,C,X,IG |
| 18 | II, III | 2.4 | 1663 | 1610 | 100 | 3253 | 56 | T,S,C,X,IG |
| 16 | I, II, III | 2.2 | 1850 | 1610 | 112 | 3253 | 56 | T,S,C,X,IG |
| 14.2 | I, II | 1.9 | 2081 | 1610 | 125 | 3253 | 56 | T,S,C,X,IG |
| 14.1 | III | 2.9 | 2125 | 2305 | 125 | 3363 | 56 | T,S,C,X,IG |
| 12.1 | I, II | 1.6 | 2440 | 1610 | 140 | 3253 | 56 | T,S,C,X,IG |
| 12.4 | III | 2.6 | 2375 | 2305 | 140 | 3363 | 56 | T,S,C,X,IG |
| 11.0 | I, II | 1.5 | 2693 | 1610 | 160 | 3253 | 56 | T,S,C,X,IG |
| 10.8 | III | 2.2 | 2743 | 2305 | 160 | 3363 | 56 | T,S,C,X,IG |
| 10.0 | I, II | 1.4 | 2953 | 1610 | 180 | 3253 | 56 | T,S,C,X,IG |
| 9.7 | III | 2.0 | 3065 | 2305 | 180 | 3363 | 56 | T,S,C,X,IG |
| 8.7 | I | 1.2 | 3448 | 1610 | 200 | 3253 | 56 | T,S,C,X,IG |
| 8.7 | II | 1.8 | 3393 | 2305 | 200 | 3363 | 56 | T,S,C,X,IG |
| 8.7 | III | 2.2 | 3393 | 2905 | 200 | 3373 | 56 | T,S,C,X,IG |
| 7.9 | I, II | 1.2 | 3661 | 1610 | 224 | 3254 | 56 | T,S,C,X°,IG |
| 7.9 | III | 2.1 | 3661 | 2905 | 224 | 3374 | 56 | T,S,C,X°,IG |
| 7.2 | III | 3+ | 3914 | 4340 | 250 | 3484 | 56 | T,S,C,X,IG |
| 7.1 | I, II | 1.7 | 4092 | 2905 | 250 | 3374 | 56 | T,S,C,X°,IG |
| 6.7 | I, II | 1.7 | 4307 | 2905 | 280 | 3374 | 56 | T,S,C,X°,IG |
| 6.4 | III | 3+ | 4431 | 4340 | 280 | 3484 | 56 | T,S,C,X,IG |
| 5.7 | I, II | 1.4 | 5103 | 2905 | 315 | 3374 | 56 | T,S,C,X°,IG |
| 5.7 | III | 2.8 | 5000 | 4340 | 315 | 3484 | 56 | T,S,C,X,IG |
| 5.3 | I | 1.3 | 5467 | 2905 | 355 | 3374 | 56 | T,S,C,X°,IG |
| 5.0 | II, III | 2.5 | 5656 | 4340 | 355 | 3484 | 56 | T,S,C,X,IG |
| 4.7 | I | 1.2 | 6130 | 2905 | 400 | 3374 | 56 | T,S,C,X°,IG |
| 4.4 | II, III | 2.2 | 6426 | 4340 | 400 | 3484 | 56 | T,S,C,X,IG |
| 4.1 | I | 1.0 | 7140 | 2905 | 450 | 3374 | 56 | T,S,C,X°,IG |

◊ Standard Motor Types (see page A-16 for product codes)

T TEFC, three phase, 230/460 or 575 volts

S TEFC, single phase, 115/230 volts

C Corro-Duty®, three phase, 230/460 or 575V

X° Explosionproof, CL1 group D, three phase, 230/460 or 575V

X Explosionproof, CI 1 group D, CI 2 groups F&G, three phase, 230/460 or 575V

IG IntelliGear® variable speed for 1/115V, 1/230VAC, 3/230V, or 3/460V power supplies

1/2 HP (Continued)

General Specifications: Totally enclosed, 60 hertz, 40°C ambient, continuous duty.

| Output rpm | AGMA Class | Service Factor | Output Torque in-lb | OHL lb | Nominal Ratio | Frame Gear | Size Motor | Std. Motor Types ◊ |
|------------|------------|----------------|---------------------|--------|---------------|------------|------------|--------------------|
| 3.9 | I,II | 1.9 | 7342 | 4340 | 450 | 3484 | 56 | T,S,C,X,IG |
| 3.4 | I,II | 1.7 | 8288 | 4340 | 500 | 3484 | 56 | T,S,C,X,IG |
| 3.4 | III | 3+ | 8309 | 4580 | 500 | 3594 | 56 | T,S,C,X,IG |
| 3.2 | I,II | 1.6 | 8794 | 4340 | 560 | 3484 | 56 | T,S,C,X,IG |
| 2.9 | III | 2.7 | 9866 | 4580 | 560 | 3594 | 56 | T,S,C,X,IG |
| 2.7 | I,II | 1.4 | 10443 | 4340 | 630 | 3484 | 56 | T,S,C,X,IG |
| 2.7 | III | 2.6 | 10434 | 4580 | 630 | 3594 | 56 | T,S,C,X,IG |
| 2.6 | I | 1.3 | 11043 | 4340 | 710 | 3484 | 56 | T,S,C,X,IG |
| 2.4 | III | 2.3 | 11923 | 4580 | 710 | 3594 | 56 | T,S,C,X,IG |
| 2.2 | I | 1.1 | 12620 | 4340 | 800 | 3484 | 56 | T,S,C,X,IG |
| 2.1 | II,III | 2.0 | 13310 | 4580 | 800 | 3594 | 56 | T,S,C,X,IG |
| 2.0 | I | 1.0 | 14088 | 4340 | 900 | 3484 | 56 | T,S,C,X,IG |
| 1.9 | II | 1.8 | 14923 | 4580 | 900 | 3594 | 56 | T,S,C,X,IG |
| 1.97 | III | 2.6 | 14755 | 13617 | 900 | 3604 | 56 | T,S,C,X,IG |
| 1.78 | III | 2.4 | 16047 | 13617 | 1000 | 3605 | 56 | T,S,C,X,IG |
| 1.6 | I,II | 1.6 | 17278 | 4580 | 1000 | 3594 | 56 | T,S,C,X,IG |
| 1.5 | III | 2.1 | 18496 | 13617 | 1120 | 3605 | 56 | T,S,C,X,IG |
| 1.5 | I,II | 1.4 | 18971 | 4580 | 1120 | 3594 | 56 | T,S,C,X,IG |
| 1.4 | II,III | 2.0 | 19767 | 13617 | 1250 | 3605 | 56 | T,S,C,X,IG |
| 1.3 | I | 1.2 | 21756 | 4580 | 1250 | 3594 | 56 | T,S,C,X,IG |
| 1.3 | II | 1.7 | 22432 | 13617 | 1400 | 3605 | 56 | T,S,C,X,IG |
| 1.2 | III | 3.5 | 23617 | 18558 | 1400 | 3735 | 56 | T,S,C,X,IG |
| 1.2 | I | 1.1 | 24008 | 4580 | 1400 | 3594 | 56 | T,S,C,X,IG |
| 1.1 | II | 1.5 | 24915 | 13617 | 1600 | 3605 | 56 | T,S,C,X,IG |
| 1.1 | III | 3.3 | 25239 | 18558 | 1600 | 3735 | 56 | T,S,C,X,IG |
| 1.1 | I | 1.1 | 24340 | 4580 | 1600 | 3595 | 56 | T,S,C,X,IG |
| 1.0 | II | 1.4 | 28303 | 13617 | 1800 | 3605 | 56 | T,S,C,X,IG |
| 1 | I | 1.0 | 27541 | 4580 | 1800 | 3595 | 56 | T,S,C,X,IG |
| 0.99 | III | 2.9 | 28642 | 18558 | 1800 | 3735 | 56 | T,S,C,X,IG |
| 0.90 | I | 1.2 | 31490 | 13617 | 2000 | 3605 | 56 | T,S,C,X,IG |
| 0.90 | II,III | 2.6 | 31813 | 18558 | 2000 | 3735 | 56 | T,S,C,X,IG |
| 0.79 | I,II,III | 2.3 | 36139 | 18558 | 2240 | 3735 | 56 | T,S,C,X,IG |
| 0.71 | I,II,III | 2.1 | 40207 | 18558 | 2500 | 3735 | 56 | T,S,C,X,IG |
| 0.64 | III | 2.7 | 44535 | 22000 | 2800 | 3845 | 56 | T,S,C,X,IG |
| 0.63 | I,II | 1.8 | 45232 | 18558 | 2800 | 3735 | 56 | T,S,C,X,IG |
| 0.58 | III | 2.5 | 49191 | 22000 | 3150 | 3845 | 56 | T,S,C,X,IG |
| 0.54 | I,II | 1.6 | 53020 | 18558 | 3150 | 3735 | 56 | T,S,C,X,IG |
| 0.52 | III | 2.2 | 54622 | 22000 | 3550 | 3845 | 56 | T,S,C,X,IG |
| 0.49 | I,II | 1.4 | 58527 | 18558 | 3550 | 3735 | 56 | T,S,C,X,IG |
| 0.44 | I | 1.3 | 64177 | 18558 | 4000 | 3735 | 56 | T,S,C,X,IG |
| 0.44 | II | 1.9 | 64747 | 22000 | 4000 | 3845 | 56 | T,S,C,X,IG |
| 0.38 | I, II | 1.8 | 73118 | 22000 | 4500 | 3846 | 56 | T,S,C,X,IG |
| 0.34 | I, II | 1.6 | 81616 | 22000 | 5000 | 3846 | 56 | T,S,C,X,IG |
| 0.30 | I, II | 1.5 | 91646 | 22000 | 5600 | 3846 | 56 | T,S,C,X,IG |
| 0.27 | I | 1.3 | 103690 | 22000 | 6300 | 3846 | 56 | T,S,C,X,IG |
| 0.24 | I | 1.1 | 118421 | 22000 | 7100 | 3846 | 56 | T,S,C,X,IG |
| 0.22 | I | 1.1 | 127079 | 22000 | 8000 | 3846 | 56 | T,S,C,X,IG |

◊ Standard Motor Types (see page A-16 for product codes)

T TEFC, three phase, 230/460 or 575 volts

S TEFC, single phase, 115/230 volts

C Corro-Duty®, three phase, 230/460 or 575V

X Explosionproof, CI 1 group D, CI 2 groups F&G, three phase, 230/460 or 575V

IG IntelliGear® variable speed for 1/115V, 1/230VAC, 3/230V, or 3/460V power supplies

3/4 HP

General Specifications: Totally enclosed, 60 hertz, 40°C ambient, continuous duty.

| Output rpm | AGMA Class | Service Factor | Output Torque in-lb | OHL lb | Nominal Ratio | Frame Gear | Size Motor | Std. Motor Types ♦ |
|------------|-------------|----------------|---------------------|--------|---------------|------------|------------|--------------------|
| 1411 | I, II, III | 3+ | 33 | 150 | 1.25 | 3001 | 56 | T,S,C,X°,IG |
| 1199 | I, II, III | 3+ | 39 | 156 | 1.4 | 3001 | 56 | T,S,C,X°,IG |
| 1136 | I, II, III | 3+ | 41 | 158 | 1.6 | 3001 | 56 | T,S,C,X°,IG |
| 956 | I, II, III | 3+ | 48 | 165 | 1.8 | 3001 | 56 | T,S,C,X°,IG |
| 893 | I, II, III | 3+ | 52 | 167 | 2 | 3001 | 56 | T,S,C,X°,IG |
| 799 | I, II, III | 3+ | 58 | 171 | 2.24 | 3001 | 56 | T,S,C,X°,IG |
| 686 | I, II, III | 3+ | 67 | 176 | 2.5 | 3001 | 56 | T,S,C,X°,IG |
| 636 | I, II, III | 3+ | 73 | 179 | 2.8 | 3001 | 56 | T,S,C,X°,IG |
| 540 | I, II, III | 3+ | 86 | 183 | 3.15 | 3001 | 56 | T,S,C,X°,IG |
| 482 | I, II, III | 3+ | 96 | 186 | 3.55 | 3001 | 56 | T,S,C,X°,IG |
| 429 | I, II, III | 3+ | 108 | 188 | 4 | 3001 | 56 | T,S,C,X°,IG |
| 382 | I, II, III | 3.0 | 121 | 190 | 4.5 | 3001 | 56 | T,S,C,X°,IG |
| 338 | I, II | 1.4 | 137 | 191 | 5 | 3001 | 56 | T,S,C,X°,IG |
| 356 | III | 3+ | 130 | 427 | 5 | 3101 | 56 | T,S,C,X,IG |
| 301 | I, II | 1.4 | 154 | 191 | 5.6 | 3001 | 56 | T,S,C,X°,IG |
| 308 | III | 2.9 | 151 | 447 | 5.6 | 3101 | 56 | T,S,C,X,IG |
| 273 | I, II | 1.4 | 169 | 190 | 6.3 | 3001 | 56 | T,S,C,X°,IG |
| 280 | III | 2.7 | 165 | 459 | 6.3 | 3101 | 56 | T,S,C,X,IG |
| 242 | I | 1.3 | 191 | 188 | 7.1 | 3001 | 56 | T,S,C,X°,IG |
| 237 | II, III | 3+ | 180 | 469 | 7.1 | 3012 | 56 | T,S,C,X°,IG |
| 215 | I | 1.2 | 215 | 185 | 8 | 3001 | 56 | T,S,C,X°,IG |
| 214 | II, III | 3+ | 212 | 481 | 8 | 3012 | 56 | T,S,C,X°,IG |
| 204 | I, III, III | 3+ | 223 | 484 | 9 | 3012 | 56 | T,S,C,X°,IG |
| 172 | I, III, III | 2.9 | 264 | 493 | 10 | 3012 | 56 | T,S,C,X°,IG |
| 160 | I, III, III | 2.7 | 283 | 495 | 11.2 | 3012 | 56 | T,S,C,X°,IG |
| 143 | I, III, III | 2.4 | 317 | 499 | 12.5 | 3012 | 56 | T,S,C,X°,IG |
| 123 | I, III, III | 2.1 | 369 | 500 | 14 | 3012 | 56 | T,S,C,X°,IG |
| 114 | I, II | 1.9 | 398 | 500 | 16 | 3012 | 56 | T,S,C,X°,IG |
| 111 | III | 3.1 | 409 | 869 | 16 | 3122 | 56 | T,S,C,X,IG |
| 97 | I, II | 1.7 | 468 | 495 | 18 | 3012 | 56 | T,S,C,X°,IG |
| 96 | III | 2.6 | 474 | 903 | 18 | 3122 | 56 | T,S,C,X,IG |
| 87 | I, II | 1.5 | 525 | 488 | 20 | 3012 | 56 | T,S,C,X°,IG |
| 87 | III | 2.4 | 520 | 925 | 20 | 3122 | 56 | T,S,C,X,IG |
| 82 | II, III | 3.2 | 520 | 933 | 22.4 | 3132 | 56 | T,S,C,X,IG |
| 77 | I | 1.3 | 590 | 477 | 22.4 | 3012 | 56 | T,S,C,X°,IG |
| 69 | I | 1.2 | 664 | 462 | 25 | 3012 | 56 | T,S,C,X°,IG |
| 69 | II | 1.4 | 597 | 957 | 25 | 3122 | 56 | T,S,C,X,IG |
| 69 | III | 2.8 | 658 | 980 | 25 | 3132 | 56 | T,S,C,X,IG |
| 64 | II, III | 2.5 | 707 | 1020 | 28 | 3132 | 56 | T,S,C,X,IG |

♦ Standard Motor Types (see page A-16 for product codes)

T TEFC, three phase, 230/460 or 575 volts

S TEFC, single phase, 115/230 volts

C Corro-Duty®, three phase, 230/460 or 575V

X° Explosionproof, CL1 group D, three phase, 230/460 or 575V

X Explosionproof, CI 1 group D, CI 2 groups F&G, three phase, 230/460 or 575V

IG IntelliGear® variable speed for 1/115VAC, 1/230VAC, 3/230V, or 3/460V power supplies



Gearmotors

CbN SERIES 3000

3/4 HP (Continued)

CbN Series

General Specifications: Totally enclosed, 60 hertz, 40°C ambient, continuous duty.

| Output rpm | AGMA Class | Service Factor | Output Torque in-lb | OHL lb | Nominal Ratio | Frame Gear | Size Motor | Std. Motor Types ◊ |
|------------|------------|----------------|---------------------|--------|---------------|------------|------------|--------------------|
| 61 | I | 1.1 | 748 | 442 | 28 | 3012 | 56 | T,S,C,X°,IG |
| 57 | I, II, III | 2.2 | 792 | 1049 | 31.5 | 3132 | 56 | T,S,C,X,IG |
| 49 | I, II | 1.9 | 917 | 1086 | 35.5 | 3132 | 56 | T,S,C,X,IG |
| 49 | III | 3+ | 921 | 1500 | 35.5 | 3252 | 56 | T,S,C,X,IG |
| 45 | I, II | 1.8 | 1007 | 1109 | 40 | 3132 | 56 | T,S,C,X,IG |
| 45 | III | 3+ | 1016 | 1541 | 40 | 3252 | 56 | T,S,C,X,IG |
| 41 | II, III | 3+ | 1115 | 1580 | 45 | 3252 | 56 | T,S,C,X,IG |
| 39 | I | 1.3 | 1155 | 1142 | 45 | 3132 | 56 | T,S,C,X,IG |
| 36 | I | 1.3 | 1274 | 1166 | 50 | 3132 | 56 | T,S,C,X,IG |
| 35 | II, III | 3+ | 1302 | 1610 | 50 | 3252 | 56 | T,S,C,X,IG |
| 31 | I, II, III | 2.8 | 1414 | 1610 | 56 | 3253 | 56 | T,S,C,X,IG |
| 27 | I, II, III | 2.5 | 1630 | 1610 | 63 | 3253 | 56 | T,S,C,X,IG |
| 26 | I, II, III | 2.3 | 1742 | 1610 | 71 | 3253 | 56 | T,S,C,X,IG |
| 22 | I, II, III | 2.0 | 1977 | 1610 | 80 | 3253 | 56 | T,S,C,X,IG |
| 20 | I, II | 1.8 | 2196 | 1610 | 90 | 3253 | 56 | T,S,C,X,IG |
| 19 | III | 2.7 | 2335 | 2305 | 90 | 3363 | 56 | T,S,C,X,IG |
| 18 | I, II | 1.6 | 2494 | 1610 | 100 | 3253 | 56 | T,S,C,X,IG |
| 17 | III | 2.4 | 2450 | 2305 | 100 | 3363 | 56 | T,S,C,X,IG |
| 16 | I, II | 1.5 | 2775 | 1610 | 112 | 3253 | 56 | T,S,C,X,IG |
| 15 | III | 2.1 | 2769 | 2305 | 112 | 3363 | 56 | T,S,C,X,IG |
| 14 | I | 1.3 | 3122 | 1610 | 125 | 3253 | 56 | T,S,C,X,IG |
| 14 | II | 1.9 | 3188 | 2305 | 125 | 3363 | 56 | T,S,C,X,IG |
| 14 | III | 2.4 | 3188 | 2905 | 125 | 3373 | 56 | T,S,C,X,IG |
| 12 | I | 1.1 | 3659 | 1610 | 140 | 3253 | 56 | T,S,C,X,IG |
| 12 | II | 1.9 | 3563 | 2305 | 140 | 3363 | 56 | T,S,C,X,IG |
| 12 | III | 2.1 | 3563 | 2905 | 140 | 3373 | 56 | T,S,C,X,IG |
| 11.3 | III | 3+ | 3768 | 4340 | 160 | 3483 | 56 | T,S,C,X,IG |
| 11.0 | I | 1.0 | 4039 | 1610 | 160 | 3253 | 56 | T,S,C,X,IG |
| 10.8 | II | 1.5 | 3943 | 2305 | 160 | 3363 | 56 | T,S,C,X,IG |
| 10.8 | II | 1.9 | 3940 | 2905 | 160 | 3373 | 56 | T,S,C,X,IG |
| 10.2 | II, III | 3+ | 4183 | 4340 | 180 | 3483 | 56 | T,S,C,X,IG |
| 9.7 | I | 1.3 | 4598 | 2305 | 180 | 3363 | 56 | T,S,C,X,IG |
| 9.7 | II | 1.7 | 4598 | 2905 | 180 | 3373 | 56 | T,S,C,X,IG |
| 8.7 | I | 1.2 | 5089 | 2305 | 200 | 3363 | 56 | T,S,C,X,IG |
| 8.7 | II | 1.5 | 5089 | 2905 | 200 | 3373 | 56 | T,S,C,X,IG |
| 8.6 | III | 2.9 | 4959 | 4340 | 200 | 3483 | 56 | T,S,C,X,IG |
| 7.9 | I, II | 1.4 | 5492 | 2905 | 224 | 3374 | 56 | T,S,C,X°,IG |
| 7.6 | III | 2.5 | 5574 | 4340 | 224 | 3484 | 56 | T,S,C,X,IG |
| 7.2 | II, III | 2.4 | 5871 | 4340 | 250 | 3484 | 56 | T,S,C,X,IG |
| 7.1 | I | 1.2 | 6138 | 2905 | 250 | 3374 | 56 | T,S,C,X°,IG |
| 6.5 | I | 1.1 | 6685 | 2905 | 280 | 3374 | 56 | T,S,C,X°,IG |
| 6.4 | II, III | 2.1 | 6646 | 4340 | 280 | 3484 | 56 | T,S,C,X,IG |

◊ Standard Motor Types (see page A-16 for product codes)

T TEFC, three phase, 230/460 or 575 volts

S TEFC, single phase, 115/230 volts

C Corro-Duty®, three phase, 230/460 or 575V

X° Explosionproof, CL1 group D, three phase, 230/460 or 575V

X Explosionproof, CI 1 group D, CI 2 groups F&G, three phase, 230/460 or 575V

IG IntelliGear® variable speed for 1/115VAC, 1/230VAC, 3/230V, or 3/460V power supplies

3/4 HP (Continued)

General Specifications: Totally enclosed, 60 hertz, 40°C ambient, continuous duty.

| Output rpm | AGMA Class | Service Factor | Output Torque in-lb | OHL lb | Nominal Ratio | Frame Gear | Size Motor | Std. Motor Types ◊ |
|------------|------------|----------------|---------------------|--------|---------------|------------|------------|--------------------|
| 5.7 | I,II | 1.9 | 7500 | 4340 | 315 | 3484 | 56 | T,S,C,X,IG |
| 5.3 | III | 3+ | 8015 | 4580 | 315 | 3594 | 56 | T,S,C,X,IG |
| 5.0 | I,II | 1.7 | 8484 | 4340 | 355 | 3484 | 56 | T,S,C,X,IG |
| 4.7 | III | 3.0 | 9104 | 4580 | 355 | 3594 | 56 | T,S,C,X,IG |
| 4.4 | I,II | 1.5 | 9639 | 4340 | 400 | 3484 | 56 | T,S,C,X,IG |
| 4.1 | III | 2.6 | 10405 | 4580 | 400 | 3594 | 56 | T,S,C,X,IG |
| 3.9 | I | 1.3 | 11012 | 4340 | 450 | 3484 | 56 | T,S,C,X,IG |
| 3.6 | II,III | 2.3 | 11744 | 4580 | 450 | 3594 | 56 | T,S,C,X,IG |
| 3.4 | I | 1.1 | 12432 | 4340 | 500 | 3484 | 56 | T,S,C,X,IG |
| 3.4 | II,III | 2.2 | 12464 | 4580 | 500 | 3594 | 56 | T,S,C,X,IG |
| 3.3 | III | 2.9 | 13357 | 13617 | 560 | 3604 | 56 | T,S,C,X,IG |
| 3.2 | I | 1.1 | 13190 | 4340 | 560 | 3484 | 56 | T,S,C,X,IG |
| 2.9 | II | 1.8 | 14800 | 4580 | 560 | 3594 | 56 | T,S,C,X,IG |
| 2.8 | III | 2.5 | 15659 | 13617 | 630 | 3604 | 56 | T,S,C,X,IG |
| 2.7 | I,II | 1.7 | 15651 | 4580 | 630 | 3594 | 56 | T,S,C,X,IG |
| 2.5 | III | 2.2 | 17286 | 13617 | 710 | 3604 | 56 | T,S,C,X,IG |
| 2.4 | I,II | 1.5 | 18282 | 4580 | 710 | 3594 | 56 | T,S,C,X,IG |
| 2.3 | II,III | 2.0 | 18953 | 13617 | 800 | 3604 | 56 | T,S,C,X,IG |
| 2.1 | I | 1.3 | 20407 | 4580 | 800 | 3594 | 56 | T,S,C,X,IG |
| 2.0 | III | 3.7 | 22072 | 18558 | 900 | 3734 | 56 | T,S,C,X,IG |
| 2.0 | II | 1.7 | 22133 | 13617 | 900 | 3604 | 56 | T,S,C,X,IG |
| 1.9 | I | 1.2 | 22882 | 4580 | 900 | 3594 | 56 | T,S,C,X,IG |
| 1.8 | III | 3.4 | 24200 | 18558 | 1000 | 3734 | 56 | T,S,C,X,IG |
| 1.8 | II | 1.6 | 24562 | 13617 | 1000 | 3604 | 56 | T,S,C,X,IG |
| 1.6 | I | 1.0 | 26492 | 4580 | 1000 | 3594 | 56 | T,S,C,X,IG |
| 1.5 | III | 2.9 | 28260 | 18558 | 1120 | 3734 | 56 | T,S,C,X,IG |
| 1.5 | I,II | 1.4 | 27744 | 13617 | 1120 | 3605 | 56 | T,S,C,X,IG |
| 1.4 | I | 1.3 | 29650 | 13617 | 1250 | 3605 | 56 | T,S,C,X,IG |
| 1.4 | II,III | 2.7 | 30735 | 18558 | 1250 | 3735 | 56 | T,S,C,X,IG |
| 1.3 | I | 1.1 | 33648 | 13617 | 1400 | 3605 | 56 | T,S,C,X,IG |
| 1.2 | II,III | 2.3 | 35425 | 18558 | 1400 | 3735 | 56 | T,S,C,X,IG |
| 1.1 | I | 1.0 | 37373 | 13617 | 1600 | 3605 | 56 | T,S,C,X,IG |
| 1.1 | II,III | 2.2 | 37858 | 18558 | 1600 | 3735 | 56 | T,S,C,X,IG |
| 0.99 | II | 1.9 | 42962 | 18558 | 1800 | 3735 | 56 | T,S,C,X,IG |
| 0.99 | III | 2.8 | 43167 | 22000 | 1800 | 3845 | 56 | T,S,C,X,IG |
| 0.90 | I,II | 1.7 | 47719 | 18558 | 2000 | 3735 | 56 | T,S,C,X,IG |
| 0.87 | III | 2.5 | 49296 | 22000 | 2000 | 3845 | 56 | T,S,C,X,IG |
| 0.81 | III | 2.3 | 52900 | 22000 | 2240 | 3845 | 56 | T,S,C,X,IG |
| 0.79 | I,II | 1.5 | 54208 | 18558 | 2240 | 3735 | 56 | T,S,C,X,IG |
| 0.71 | I,II | 1.4 | 60311 | 18558 | 2500 | 3735 | 56 | T,S,C,X,IG |
| 0.69 | III | 2.0 | 61551 | 22000 | 2500 | 3845 | 56 | T,S,C,X,IG |
| 0.64 | II | 1.8 | 66802 | 22000 | 2800 | 3845 | 56 | T,S,C,X,IG |
| 0.63 | I | 1.2 | 67848 | 18558 | 2800 | 3735 | 56 | T,S,C,X,IG |
| 0.58 | II | 1.7 | 73786 | 22000 | 3150 | 3845 | 56 | T,S,C,X,IG |
| 0.54 | I | 1.0 | 79530 | 18558 | 3150 | 3735 | 56 | T,S,C,X,IG |
| 0.52 | II | 1.5 | 81933 | 22000 | 3550 | 3845 | 56 | T,S,C,X,IG |
| 0.44 | I | 1.3 | 97120 | 22000 | 4000 | 3845 | 56 | T,S,C,X,IG |
| 0.38 | I | 1.2 | 109677 | 22000 | 4500 | 3846 | 56 | T,S,C,X,IG |
| 0.34 | I | 1.1 | 122424 | 22000 | 5000 | 3846 | 56 | T,S,C,X,IG |

◊ Standard Motor Types (see page A-16 for product codes)

T TEFC, three phase, 230/460 or 575 volts

S TEFC, single phase, 115/230 volts

C Corro-Duty®, three phase, 230/460 or 575V

X Explosionproof, CI 1 group D, CI 2 groups F&G, three phase, 230/460 or 575V

IG IntelliGear® variable speed for 1/115VAC, 1/230VAC, 3/230V, or 3/460V power supplies



Gearmotors

CbN SERIES 3000

1 HP

CbN Series

General Specifications: Totally enclosed, 60 hertz, 40°C ambient, continuous duty.

| Output rpm | AGMA Class | Service Factor | Output Torque in-lb | OHL lb | Nominal Ratio | Frame Size Gear | Std. Motor Motor | Std. Motor Types ◊ |
|---------------|---------------|-------------------|------------------------|-----------|------------------|--------------------|---------------------|-----------------------|
| 1411 | I, II, III | 3.1 | 44 | 137 | 1.25 | 3001 | 143T | T,S,C,X°,IG |
| 1199 | I, II, III | 3.1 | 52 | 142 | 1.4 | 3001 | 143T | T,S,C,X°,IG |
| 1136 | I, II, III | 3.1 | 54 | 143 | 1.6 | 3001 | 143T | T,S,C,X°,IG |
| 956 | I, II, III | 3.1 | 64 | 148 | 1.8 | 3001 | 143T | T,S,C,X°,IG |
| 893 | I, II, III | 3.1 | 69 | 150 | 2 | 3001 | 143T | T,S,C,X°,IG |
| 799 | I, II, III | 3.1 | 77 | 152 | 2.24 | 3001 | 143T | T,S,C,X°,IG |
| 686 | I, II, III | 3.1 | 90 | 155 | 2.5 | 3001 | 143T | T,S,C,X°,IG |
| 636 | I, II, III | 3.1 | 97 | 156 | 2.8 | 3001 | 143T | T,S,C,X°,IG |
| 540 | I, II, III | 3.0 | 114 | 158 | 3.15 | 3001 | 143T | T,S,C,X°,IG |
| 482 | I, II, III | 2.7 | 128 | 158 | 3.55 | 3001 | 143T | T,S,C,X°,IG |
| 429 | I, II, III | 2.6 | 144 | 157 | 4 | 3001 | 143T | T,S,C,X°,IG |
| 382 | I, II, III | 2.2 | 162 | 156 | 4.5 | 3001 | 143T | T,S,C,X°,IG |
| 338 | I | 1.0 | 182 | 153 | 5 | 3001 | 143T | T,S,C,X°,IG |
| 356 | I, II, III | 2.6 | 174 | 419 | 5 | 3101 | 143T | T,S,C,X,IG |
| 308 | I, II, III | 2.2 | 201 | 437 | 5.6 | 3101 | 143T | T,S,C,X,IG |
| 301 | I, II, III | 1.0 | 205 | 149 | 5.6 | 3001 | 143T | T,S,C,X°,IG |
| 273 | I | 1.0 | 226 | 145 | 6.3 | 3001 | 143T | T,S,C,X°,IG |
| 280 | I, II, III | 2.0 | 221 | 448 | 6.3 | 3101 | 143T | T,S,C,X,IG |
| 242 | I | 1.0 | 255 | 137 | 7.1 | 3001 | 143T | T,S,C,X°,IG |
| 237 | I, II, III | 2.7 | 240 | 428 | 7.1 | 3012 | 143T | T,S,C,X°,IG |
| 214 | I, II, III | 2.7 | 282 | 432 | 8 | 3012 | 143T | T,S,C,X°,IG |
| 204 | I, II, III | 2.6 | 297 | 433 | 9 | 3012 | 143T | T,S,C,X°,IG |
| 172 | I, II, III | 2.2 | 353 | 433 | 10 | 3012 | 143T | T,S,C,X°,IG |
| 160 | I, II, III | 2.0 | 378 | 431 | 11.2 | 3012 | 143T | T,S,C,X°,IG |
| 143 | I, II | 1.8 | 423 | 427 | 12.5 | 3012 | 143T | T,S,C,X°,IG |
| 139 | III | 2.9 | 436 | 794 | 12.5 | 3122 | 143T | T,S,C,X,IG |
| 124 | I, II | 1.6 | 492 | 416 | 14 | 3012 | 143T | T,S,C,X°,IG |
| 124 | III | 2.6 | 487 | 816 | 14 | 3122 | 143T | T,S,C,X,IG |
| 114 | I, II | 1.5 | 531 | 409 | 16 | 3012 | 143T | T,S,C,X°,IG |
| 111 | III | 2.3 | 546 | 839 | 16 | 3122 | 143T | T,S,C,X,IG |
| 97 | I | 1.3 | 625 | 388 | 18 | 3012 | 143T | T,S,C,X°,IG |
| 96 | II, III | 2.0 | 632 | 869 | 18 | 3122 | 143T | T,S,C,X,IG |
| 86 | I | 1.1 | 700 | 368 | 20 | 3012 | 143T | T,S,C,X,IG |
| 87 | II | 1.8 | 694 | 887 | 20 | 3122 | 143T | T,S,C,X,IG |
| 87 | III | 2.5 | 878 | 932 | 20 | 3132 | 143T | T,S,C,X,IG |
| 82 | II, III | 2.4 | 739 | 924 | 22.4 | 3132 | 143T | T,S,C,X,IG |
| 77 | I | 1.0 | 787 | 343 | 22.4 | 3012 | 143T | T,S,C,X°,IG |
| 72 | II, III | 2.1 | 844 | 953 | 25 | 3132 | 143T | T,S,C,X,IG |
| 69 | I | 1.0 | 795 | 914 | 25 | 3122 | 143T | T,S,C,X,IG |
| 64 | I, II | 1.9 | 942 | 977 | 28 | 3132 | 143T | T,S,C,X,IG |
| 58 | I, II | 1.7 | 1056 | 1001 | 31.5 | 3132 | 143T | T,S,C,X,IG |

◊ Standard Motor Types (see page A-16 for product codes)

T TEFC, three phase, 230/460 or 575 volts

S TEFC, single phase, 115/230 volts

C Corro-Duty®, three phase, 230/460 or 575V

X° Explosionproof, CL1 group D, three phase, 230/460 or 575V

X Explosionproof, CI 1 group D, CI 2 groups F&G, three phase, 230/460 or 575V

IG IntelliGear® variable speed for 1/230VAC, 3/230V, or 3/460V power supplies

1 HP (Continued)

General Specifications: Totally enclosed, 60 hertz, 40°C ambient, continuous duty.

| Output rpm | AGMA Class | Service Factor | Output Torque in-lb | OHL lb | Nominal Ratio | Frame Size Gear | Frame Size Motor | Std. Motor Types ♦ |
|------------|------------|----------------|---------------------|--------|---------------|-----------------|------------------|--------------------|
| 58 | III | 3.8 | 1047 | 1398 | 31.5 | 3252 | 143T | T,S,C,X,IG |
| 49 | I, II | 1.5 | 1223 | 1030 | 35.5 | 3132 | 143T | T,S,C,X,IG |
| 49 | III | 3.3 | 1228 | 1456 | 35.5 | 3252 | 143T | T,S,C,X,IG |
| 45 | I | 1.3 | 1343 | 1048 | 40 | 3132 | 143T | T,S,C,X,IG |
| 45 | II, III | 3.0 | 1355 | 1493 | 40 | 3252 | 143T | T,S,C,X,IG |
| 41 | II, III | 2.7 | 1486 | 1526 | 45 | 3252 | 143T | T,S,C,X,IG |
| 39 | I | 1.0 | 1540 | 1072 | 45 | 3132 | 143T | T,S,C,X,IG |
| 36 | I | 1.0 | 1699 | 1089 | 50 | 3132 | 143T | T,S,C,X,IG |
| 35 | II, III | 2.3 | 1735 | 1583 | 50 | 3252 | 143T | T,S,C,X,IG |
| 31 | I, II, III | 2.1 | 1886 | 1610 | 56 | 3253 | 143T | T,S,C,X,IG |
| 27 | I, II | 1.9 | 2173 | 1610 | 63 | 3253 | 143T | T,S,C,X,IG |
| 26 | III | 2.7 | 2238 | 2305 | 63 | 3363 | 143T | T,S,C,X,IG |
| 26 | I, II | 1.7 | 2323 | 1610 | 71 | 3253 | 143T | T,S,C,X,IG |
| 24 | III | 2.4 | 2364 | 2305 | 71 | 3363 | 143T | T,S,C,X,IG |
| 22 | I, II | 1.5 | 2636 | 1610 | 80 | 3253 | 143T | T,S,C,X,IG |
| 22 | III | 2.2 | 2653 | 2305 | 80 | 3363 | 143T | T,S,C,X,IG |
| 20 | I, II | 1.4 | 2928 | 1610 | 90 | 3253 | 143T | T,S,C,X,IG |
| 19 | III | 2.0 | 3003 | 2305 | 90 | 3363 | 143T | T,S,C,X,IG |
| 18 | I | 1.2 | 3326 | 1610 | 100 | 3253 | 143T | T,S,C,X,IG |
| 17 | II | 1.8 | 3266 | 2305 | 100 | 3363 | 143T | T,S,C,X,IG |
| 17 | III | 2.2 | 3246 | 2905 | 100 | 3373 | 143T | T,S,C,X,IG |
| 16 | I | 1.1 | 3700 | 1610 | 112 | 3253 | 143T | T,S,C,X,IG |
| 15 | II | 1.6 | 3652 | 2305 | 112 | 3363 | 143T | T,S,C,X,IG |
| 15 | III | 2.0 | 3632 | 2905 | 112 | 3373 | 143T | T,S,C,X,IG |
| 14 | I | 1.0 | 4163 | 1610 | 125 | 3253 | 143T | T,S,C,X,IG |
| 14 | II | 1.5 | 4251 | 2305 | 125 | 3363 | 143T | T,S,C,X,IG |
| 14 | II | 1.8 | 4216 | 2905 | 125 | 3373 | 143T | T,S,C,X,IG |
| 14 | III | 3+ | 4377 | 4340 | 125 | 3483 | 143T | T,S,C,X,IG |
| 12.5 | III | 3.0 | 4750 | 4340 | 140 | 3483 | 143T | T,S,C,X,IG |
| 12.4 | I | 1.3 | 4750 | 2305 | 140 | 3363 | 143T | T,S,C,X,IG |
| 12.4 | II | 1.6 | 4720 | 2905 | 140 | 3373 | 143T | T,S,C,X,IG |
| 11.3 | III | 2.7 | 5247 | 4340 | 160 | 3483 | 143T | T,S,C,X,IG |
| 10.8 | I | 1.1 | 5258 | 2305 | 160 | 3363 | 143T | T,S,C,X,IG |
| 10.8 | II | 1.4 | 5238 | 2905 | 160 | 3373 | 143T | T,S,C,X,IG |
| 10.2 | III | 2.5 | 5826 | 4340 | 180 | 3483 | 143T | T,S,C,X,IG |
| 9.7 | I | 1.0 | 6130 | 2305 | 180 | 3363 | 143T | T,S,C,X,IG |
| 9.7 | I | 1.2 | 6105 | 2905 | 180 | 3373 | 143T | T,S,C,X,IG |
| 8.7 | I | 1.1 | 6786 | 2905 | 200 | 3373 | 143T | T,S,C,X,IG |
| 8.6 | II, III | 2.1 | 6906 | 4340 | 200 | 3483 | 143T | T,S,C,X,IG |
| 7.9 | I | 1.0 | 6786 | 2905 | 224 | 3374 | 143T | T,S,C,X°,IG |
| 7.7 | II | 1.9 | 7530 | 4340 | 224 | 3484 | 143T | T,S,C,X,IG |

♦ Standard Motor Types (see page A-16 for product codes)

T TEFC, three phase, 230/460 or 575 volts

S TEFC, single phase, 115/230 volts

C Corro-Duty®, three phase, 230/460 or 575V

X° Explosionproof, CL1 group D, three phase, 230/460 or 575V

X Explosionproof, CI 1 group D, CI 2 groups F&G, three phase, 230/460 or 575V

IG IntelliGear® variable speed for 1/230VAC, 3/230V, or 3/460V power supplies

1 HP (Continued)

General Specifications: Totally enclosed, 60 hertz, 40°C ambient, continuous duty.

| Output rpm | AGMA Class | Service Factor | Output Torque in-lb | OHL lb | Nominal Ratio | Frame Size Gear | Frame Size Motor | Std. Motor Types ◊ |
|---------------|---------------|-------------------|------------------------|-----------|------------------|--------------------|---------------------|-----------------------|
| 7.7 | III | 3+ | 7561 | 4580 | 224 | 3594 | 143T | T,S,C,X,IG |
| 7.2 | I,II | 1.8 | 8002 | 4340 | 250 | 3484 | 143T | T,S,C,X,IG |
| 6.8 | III | 3+ | 8558 | 4580 | 250 | 3594 | 143T | T,S,C,X,IG |
| 6.4 | I,II | 1.6 | 9059 | 4340 | 280 | 3484 | 143T | T,S,C,X,IG |
| 6.0 | III | 2.8 | 9658 | 4580 | 280 | 3594 | 143T | T,S,C,X,IG |
| 5.7 | I,II | 1.4 | 10222 | 4340 | 315 | 3484 | 143T | T,S,C,X,IG |
| 5.3 | III | 2.5 | 10924 | 4580 | 315 | 3594 | 143T | T,S,C,X,IG |
| 5.0 | I | 1.2 | 11563 | 4340 | 355 | 3484 | 143T | T,S,C,X,IG |
| 4.7 | I,II,III | 2.2 | 12408 | 4580 | 355 | 3594 | 143T | T,S,C,X,IG |
| 4.4 | I | 1.1 | 13137 | 4340 | 400 | 3484 | 143T | T,S,C,X,IG |
| 4.1 | II | 1.9 | 14181 | 4580 | 400 | 3594 | 143T | T,S,C,X,IG |
| 4.1 | III | 2.7 | 14229 | 13617 | 450 | 3604 | 143T | T,S,C,X,IG |
| 3.9 | - | 0.95 | 15009 | 4340 | 450 | 3484 | 143T | T,S,C,X,IG |
| 3.7 | III | 2.4 | 15834 | 13617 | 500 | 3604 | 143T | T,S,C,X,IG |
| 3.6 | I,II | 1.7 | 16003 | 4580 | 450 | 3594 | 143T | T,S,C,X,IG |
| 3.4 | I,II | 1.6 | 16987 | 4580 | 500 | 3594 | 143T | T,S,C,X,IG |
| 3.3 | III | 2.2 | 17809 | 13617 | 560 | 3604 | 143T | T,S,C,X,IG |
| 2.9 | I | 1.3 | 20105 | 4580 | 560 | 3594 | 143T | T,S,C,X,IG |
| 2.9 | III | 4.1 | 20217 | 18558 | 630 | 3734 | 143T | T,S,C,X,IG |
| 2.8 | II | 1.8 | 20879 | 13617 | 630 | 3604 | 143T | T,S,C,X,IG |
| 2.7 | I | 1.3 | 21331 | 4580 | 630 | 3594 | 143T | T,S,C,X,IG |
| 2.6 | III | 3.6 | 22740 | 18558 | 710 | 3734 | 143T | T,S,C,X,IG |
| 2.5 | II,III | 1.7 | 23048 | 13617 | 710 | 3604 | 143T | T,S,C,X,IG |
| 2.4 | I | 1.1 | 24376 | 4580 | 710 | 3594 | 143T | T,S,C,X,IG |
| 2.3 | I,III | 1.5 | 25271 | 13617 | 800 | 3604 | 143T | T,S,C,X,IG |
| 2.2 | III | 3.1 | 26659 | 18558 | 800 | 3734 | 143T | T,S,C,X,IG |
| 2.1 | - | 0.99 | 27212 | 4580 | 800 | 3594 | 143T | T,S,C,X,IG |
| 2.0 | II,III | 2.8 | 29429 | 18558 | 900 | 3734 | 143T | T,S,C,X,IG |
| 2.0 | - | 1.3 | 29510 | 13617 | 900 | 3604 | 143T | T,S,C,X,IG |
| 1.8 | II,III | 2.6 | 32267 | 18558 | 1000 | 3734 | 143T | T,S,C,X,IG |
| 1.8 | - | 1.2 | 32750 | 13617 | 1000 | 3604 | 143T | T,S,C,X,IG |
| 1.5 | II,III | 2.2 | 37679 | 18558 | 1120 | 3734 | 143T | T,S,C,X,IG |
| 1.5 | - | 1.0 | 36992 | 13617 | 1120 | 3605 | 143T | T,S,C,X,IG |
| 1.4 | - | 1.0 | 39534 | 13617 | 1250 | 3605 | 143T | T,S,C,X,IG |
| 1.4 | II,III | 2.0 | 40980 | 18558 | 1250 | 3735 | 143T | T,S,C,X,IG |
| 1.2 | I,II | 1.7 | 47233 | 18558 | 1400 | 3735 | 143T | T,S,C,X,IG |
| 1.1 | I,II | 1.6 | 50478 | 18558 | 1600 | 3735 | 143T | T,S,C,X,IG |
| 1.1 | I,II | 1.6 | 50478 | 18558 | 1600 | 3735 | 143T | T,S,C,X,IG |
| 1.1 | III | 2.4 | 50849 | 22000 | 1600 | 3845 | 143T | T,S,C,X,IG |
| 0.99 | I,II | 1.4 | 57283 | 18558 | 1800 | 3735 | 143T | T,S,C,X,IG |
| 0.99 | III | 2.1 | 57551 | 22000 | 1800 | 3845 | 143T | T,S,C,X,IG |
| 0.90 | - | 1.3 | 63625 | 18558 | 2000 | 3735 | 143T | T,S,C,X,IG |
| 0.87 | II | 1.9 | 65728 | 22000 | 2000 | 3845 | 143T | T,S,C,X,IG |
| 0.81 | II | 1.7 | 70533 | 22000 | 2240 | 3845 | 143T | T,S,C,X,IG |
| 0.79 | - | 1.1 | 72277 | 18558 | 2240 | 3735 | 143T | T,S,C,X,IG |
| 0.71 | - | 1.0 | 80414 | 18558 | 2500 | 3735 | 143T | T,S,C,X,IG |
| 0.69 | I, II | 1.5 | 82067 | 22000 | 2500 | 3845 | 143T | T,S,C,X,IG |
| 0.64 | I, II | 1.4 | 89069 | 22000 | 2800 | 3845 | 143T | T,S,C,X,IG |
| 0.58 | - | 1.2 | 98382 | 22000 | 3150 | 3845 | 143T | T,S,C,X,IG |
| 0.52 | - | 1.1 | 109243 | 22000 | 3550 | 3845 | 143T | T,S,C,X,IG |

◊ Standard Motor Types (see page A-16 for product codes)

T TEFC, three phase, 230/460 or 575 volts

S TEFC, single phase, 115/230 volts

C Corro-Duty®, three phase, 230/460 or 575V

X Explosionproof, CI 1 group D, CI 2 groups F&G, three phase, 230/460 or 575V

IG IntelliGear® variable speed for 1/230VAC, 3/230V, or 3/460V power supplies

1 1/2 HP

General Specifications: Totally enclosed, 60 hertz, 40°C ambient, continuous duty.

| Output rpm | AGMA Class | Service Factor | Output Torque in-lb | OHL lb | Nominal Ratio | Frame Size Gear | Frame Size Motor | Std. Motor Types ◊ |
|---------------|---------------|-------------------|------------------------|-----------|------------------|--------------------|---------------------|-----------------------|
| 1411 | I, II, III | 2.0 | 66 | 110 | 1.25 | 3001 | 145T | T,S,C,X°,IG |
| 1199 | I, II, III | 2.0 | 77 | 112 | 1.4 | 3001 | 145T | T,S,C,X°,IG |
| 1136 | I, II, III | 2.0 | 81 | 113 | 1.6 | 3001 | 145T | T,S,C,X°,IG |
| 956 | I, II, III | 2.0 | 97 | 114 | 1.8 | 3001 | 145T | T,S,C,X°,IG |
| 893 | I, II, III | 2.0 | 104 | 114 | 2 | 3001 | 145T | T,S,C,X°,IG |
| 799 | I, II, III | 2.0 | 116 | 114 | 2.24 | 3001 | 145T | T,S,C,X°,IG |
| 686 | I, II, III | 2.0 | 135 | 112 | 2.5 | 3001 | 145T | T,S,C,X°,IG |
| 636 | I, II, III | 2.0 | 146 | 111 | 2.8 | 3001 | 145T | T,S,C,X°,IG |
| 540 | I, II, III | 2.0 | 171 | 106 | 3.15 | 3001 | 145T | T,S,C,X°,IG |
| 509 | I, II, III | 2.4 | 182 | 364 | 3.55 | 3101 | 145T | T,S,C,X,IG |
| 482 | I, II | 1.8 | 192 | 101 | 3.55 | 3001 | 145T | T,S,C,X°,IG |
| 445 | I, II, III | 2.1 | 208 | 377 | 4 | 3101 | 145T | T,S,C,X,IG |
| 429 | I, II | 1.7 | 216 | 95 | 4 | 3001 | 145T | T,S,C,X°,IG |
| 401 | I, II | 1.9 | 232 | 389 | 4.5 | 3101 | 145T | T,S,C,X,IG |
| 382 | I, II | 1.5 | 243 | 87 | 4.5 | 3001 | 145T | T,S,C,X°,IG |
| 356 | I, II | 1.7 | 260 | 401 | 5 | 3101 | 145T | T,S,C,X,IG |
| 351 | III | 4.1 | 259 | 596 | 5 | 3122 | 145T | T,S,C,X,IG |
| 310 | I, II, III | 3+ | 293 | 616 | 5.6 | 3122 | 145T | T,S,C,X,IG |
| 308 | I, II | 1.5 | 301 | 417 | 5.6 | 3101 | 145T | T,S,C,X,IG |
| 280 | I | 1.3 | 331 | 426 | 6.3 | 3101 | 145T | T,S,C,X,IG |
| 273 | II, III | 3+ | 333 | 637 | 6.3 | 3122 | 145T | T,S,C,X,IG |
| 238 | I, II | 1.8 | 359 | 347 | 7.1 | 3012 | 145T | T,S,C,X°,IG |
| 238 | III | 3+ | 365 | 652 | 7.1 | 3122 | 145T | T,S,C,X,IG |
| 214 | I, II | 1.8 | 423 | 336 | 8 | 3012 | 145T | T,S,C,X°,IG |
| 211 | III | 2.9 | 381 | 659 | 8 | 3122 | 145T | T,S,C,X,IG |
| 204 | I, II | 1.7 | 445 | 332 | 9 | 3012 | 145T | T,S,C,X°,IG |
| 199 | III | 2.7 | 456 | 689 | 9 | 3122 | 145T | T,S,C,X,IG |
| 172 | I, II | 1.4 | 529 | 312 | 10 | 3012 | 145T | T,S,C,X°,IG |
| 168 | III | 2.3 | 541 | 679 | 10 | 3122 | 145T | T,S,C,X,IG |
| 160 | I, II | 1.4 | 567 | 302 | 11.2 | 3012 | 145T | T,S,C,X°,IG |
| 159 | III | 2.2 | 572 | 726 | 11.2 | 3122 | 145T | T,S,C,X,IG |
| 143 | I | 1.2 | 634 | 282 | 12.5 | 3012 | 145T | T,S,C,X°,IG |
| 140 | II | 1.9 | 654 | 689 | 12.5 | 3122 | 145T | T,S,C,X,IG |
| 140 | III | 2.5 | 645 | 781 | 12.5 | 3132 | 145T | T,S,C,X,IG |
| 123 | I | 1.0 | 738 | 248 | 14 | 3012 | 145T | T,S,C,X°,IG |
| 123 | II | 1.7 | 730 | 717 | 14 | 3122 | 145T | T,S,C,X,IG |
| 123 | III | 2.3 | 737 | 801 | 14 | 3132 | 145T | T,S,C,X,IG |
| 114 | I | 1.0 | 796 | 228 | 16 | 3012 | 145T | T,S,C,X°,IG |
| 111 | II | 1.5 | 819 | 726 | 16 | 3122 | 145T | T,S,C,X,IG |
| 109 | III | 2.1 | 831 | 813 | 16 | 3132 | 145T | T,S,C,X,IG |
| 103 | II, III | 2.0 | 882 | 821 | 18 | 3132 | 145T | T,S,C,X,IG |

◊ Standard Motor Types (see page A-16 for product codes)

T TEFC, three phase, 230/460 or 575 volts

S TEFC, single phase, 115/230 volts, 145TY

C Corro-Duty®, three phase, 230/460 or 575V

X° Explosionproof, CL1 group D, three phase, 230/460 or 575V

X Explosionproof, CI 1 group D, CI 2 groups F&G, three phase, 230/460 or 575V

IG IntelliGear® variable speed for 1/230V, 3/230V, or 3/460V power supplies

1 1/2 HP (Continued)

General Specifications: Totally enclosed, 60 hertz, 40°C ambient, continuous duty.

| Output rpm | AGMA Class | Service Factor | Output Torque in-lb | OHL lb | Nominal Ratio | Frame Size Gear | Motor | Std. Motor Types ◊ |
|------------|------------|----------------|---------------------|--------|---------------|-----------------|-------|--------------------|
| 96 | I | 1.3 | 948 | 747 | 18 | 3122 | 145T | T,S,C,X,IG |
| 88 | I | 1.2 | 1041 | 764 | 20 | 3122 | 145T | T,S,C,X,IG |
| 88 | II | 1.7 | 1047 | 849 | 20 | 3132 | 145T | T,S,C,X,IG |
| 88 | III | 2.1 | 1041 | 1175 | 20 | 3242 | 145T | T,S,C,X,IG |
| 82 | I, II | 1.6 | 1108 | 857 | 22.4 | 3132 | 145T | T,S,C,X,IG |
| 80 | III | 2.0 | 1193 | 1212 | 22.4 | 3242 | 145T | T,S,C,X,IG |
| 72 | I, II | 1.4 | 1266 | 877 | 25 | 3132 | 145T | T,S,C,X,IG |
| 72 | III | 3.1 | 1255 | 1256 | 25 | 3252 | 145T | T,S,C,X,IG |
| 69 | I, II | 1.7 | 1317 | 1238 | 25 | 3242 | 145T | T,S,C,X,IG |
| 65 | I | 1.3 | 1413 | 891 | 28 | 3132 | 145T | T,S,C,X,IG |
| 65 | II, III | 2.8 | 1397 | 1288 | 28 | 3252 | 145T | T,S,C,X,IG |
| 57 | I | 1.1 | 1585 | 905 | 31.5 | 3132 | 145T | T,S,C,X,IG |
| 58 | II, III | 2.5 | 1571 | 1323 | 31.5 | 3252 | 145T | T,S,C,X,IG |
| 49 | I | 1.0 | 1834 | 919 | 35.5 | 3132 | 145T | T,S,C,X,IG |
| 49 | II, III | 2.2 | 1842 | 1368 | 35.5 | 3252 | 145T | T,S,C,X,IG |
| 45 | I, II, III | 2.0 | 2033 | 1396 | 40 | 3252 | 145T | T,S,C,X,IG |
| 41 | I, II | 1.8 | 2229 | 1420 | 45 | 3252 | 145T | T,S,C,X,IG |
| 39 | III | 2.6 | 2265 | 2305 | 45 | 3363 | 145T | T,S,C,X,IG |
| 35 | I, II | 1.5 | 2603 | 1459 | 50 | 3252 | 145T | T,S,C,X,IG |
| 34 | III | 2.3 | 2601 | 2305 | 50 | 3363 | 145T | T,S,C,X,IG |
| 31 | I, II | 1.4 | 2828 | 1492 | 56 | 3253 | 145T | T,S,C,X,IG |
| 30 | III | 2.1 | 2929 | 2305 | 56 | 3363 | 145T | T,S,C,X,IG |
| 27 | I | 1.2 | 3260 | 1511 | 63 | 3253 | 145T | T,S,C,X,IG |
| 26 | II | 1.8 | 3181 | 2305 | 63 | 3363 | 145T | T,S,C,X,IG |
| 26 | III | 2.2 | 3417 | 2905 | 63 | 3373 | 145T | T,S,C,X,IG |
| 26 | I | 1.2 | 3484 | 1534 | 71 | 3253 | 145T | T,S,C,X,IG |
| 24 | II | 1.6 | 3704 | 2305 | 71 | 3363 | 145T | T,S,C,X,IG |
| 24 | III | 2.0 | 3699 | 2905 | 71 | 3373 | 145T | T,S,C,X,IG |
| 22 | I | 1.0 | 3954 | 1555 | 80 | 3253 | 145T | T,S,C,X,IG |
| 22 | II | 1.5 | 3979 | 2305 | 80 | 3363 | 145T | T,S,C,X,IG |
| 22 | II | 1.9 | 4039 | 2905 | 80 | 3373 | 145T | T,S,C,X,IG |
| 22 | III | 3+ | 4069 | 4340 | 80 | 3483 | 145T | T,S,C,X,IG |
| 19 | I | 1.3 | 4504 | 2305 | 90 | 3363 | 145T | T,S,C,X,IG |
| 19 | II | 1.7 | 4576 | 2905 | 90 | 3373 | 145T | T,S,C,X,IG |
| 19 | III | 3+ | 4604 | 4340 | 90 | 3483 | 145T | T,S,C,X,IG |
| 17 | I | 1.2 | 5136 | 2305 | 100 | 3363 | 145T | T,S,C,X,IG |
| 17 | II | 1.5 | 5116 | 2905 | 100 | 3373 | 145T | T,S,C,X,IG |
| 17 | III | 2.7 | 5258 | 4340 | 100 | 3483 | 145T | T,S,C,X,IG |
| 16 | II, III | 2.5 | 5642 | 4340 | 112 | 3483 | 145T | T,S,C,X,IG |
| 15 | I | 1.0 | 5813 | 2305 | 112 | 3363 | 145T | T,S,C,X,IG |
| 15 | I | 1.3 | 5798 | 2905 | 112 | 3373 | 145T | T,S,C,X,IG |
| 14 | I | 1.2 | 6324 | 2905 | 125 | 3373 | 145T | T,S,C,X,IG |
| 14 | II, III | 2.2 | 6565 | 4340 | 125 | 3483 | 145T | T,S,C,X,IG |

◊ Standard Motor Types (see page A-16 for product codes)

T TEFC, three phase, 230/460 or 575 volts

S TEFC, single phase, 115/230 volts, 145TY

C Corro-Duty®, three phase, 230/460 or 575V

X Explosionproof, CI 1 group D, CI 2 groups F&G, three phase, 230/460 or 575V

IG IntelliGear® variable speed for 1/230V, 3/230V, or 3/460V power supplies

1 1/2 HP (Continued)

General Specifications: Totally enclosed, 60 hertz, 40°C ambient, continuous duty.

| Output rpm | AGMA Class | Service Factor | Output Torque in-lb | OHL lb | Nominal Ratio | Frame Gear | Size Motor | Std. Motor Types ◊ |
|------------|------------|----------------|---------------------|--------|---------------|------------|------------|--------------------|
| 12.5 | II,III | 2.0 | 7125 | 4340 | 140 | 3483 | 145T | T,S,C,X,IG |
| 12 | I | 1.1 | 7125 | 2905 | 140 | 3373 | 145T | T,S,C,X,IG |
| 11.3 | I,II | 1.8 | 7870 | 4340 | 160 | 3483 | 145T | T,S,C,X,IG |
| 11 | III | 3+ | 8067 | 4580 | 160 | 3593 | 145T | T,S,C,X,IG |
| 10.2 | I,II | 1.6 | 8739 | 4340 | 180 | 3483 | 145T | T,S,C,X,IG |
| 10.1 | III | 3+ | 8776 | 4580 | 180 | 3593 | 145T | T,S,C,X,IG |
| 8.6 | I,II | 1.4 | 10359 | 4340 | 200 | 3483 | 145T | T,S,C,X,IG |
| 8.6 | III | 2.6 | 10333 | 4580 | 200 | 3593 | 145T | T,S,C,X,IG |
| 7.7 | I | 1.3 | 11295 | 4340 | 224 | 3484 | 145T | T,S,C,X,IG |
| 7.7 | II,III | 2.4 | 11341 | 4580 | 224 | 3594 | 145T | T,S,C,X,IG |
| 7.2 | I | 1.2 | 12002 | 4580 | 250 | 3484 | 145T | T,S,C,X,IG |
| 6.8 | I,II,III | 2.1 | 12837 | 4580 | 250 | 3594 | 145T | T,S,C,X,IG |
| 6.4 | I | 1.1 | 13588 | 4580 | 280 | 3484 | 145T | T,S,C,X,IG |
| 6.2 | III | 2.8 | 13952 | 13617 | 280 | 3604 | 145T | T,S,C,X,IG |
| 6.0 | II | 1.9 | 14487 | 4580 | 280 | 3594 | 145T | T,S,C,X,IG |
| 5.9 | III | 2.6 | 14905 | 13617 | 315 | 3604 | 145T | T,S,C,X,IG |
| 5.3 | I,II | 1.6 | 16386 | 4580 | 315 | 3594 | 145T | T,S,C,X,IG |
| 5.2 | III | 2.3 | 16916 | 13617 | 355 | 3604 | 145T | T,S,C,X,IG |
| 4.7 | I,II | 1.4 | 18613 | 4580 | 355 | 3594 | 145T | T,S,C,X,IG |
| 4.6 | II,III | 2.1 | 18794 | 13617 | 400 | 3604 | 145T | T,S,C,X,IG |
| 4.1 | I | 1.3 | 21271 | 4580 | 400 | 3594 | 145T | T,S,C,X,IG |
| 4.1 | I,II | 1.8 | 21343 | 13617 | 450 | 3604 | 145T | T,S,C,X,IG |
| 4.0 | III | 3.8 | 21599 | 18558 | 450 | 3734 | 145T | T,S,C,X,IG |
| 3.7 | I,II | 1.6 | 23751 | 13617 | 500 | 3604 | 145T | T,S,C,X,IG |
| 3.6 | III | 3.4 | 23997 | 18558 | 500 | 3734 | 145T | T,S,C,X,IG |
| 3.6 | I | 1.1 | 24010 | 4580 | 450 | 3594 | 145T | T,S,C,X,IG |
| 3.4 | I | 1.1 | 25481 | 4580 | 500 | 3594 | 145T | T,S,C,X,IG |
| 3.3 | II | 1.4 | 26714 | 13617 | 560 | 3604 | 145T | T,S,C,X,IG |
| 3.2 | III | 3.0 | 27252 | 18558 | 560 | 3734 | 145T | T,S,C,X,IG |
| 2.9 | II,III | 2.7 | 30326 | 18558 | 630 | 3734 | 145T | T,S,C,X,IG |
| 2.8 | I | 1.2 | 31318 | 13617 | 630 | 3604 | 145T | T,S,C,X,IG |
| 2.6 | II,III | 2.4 | 34110 | 18558 | 710 | 3734 | 145T | T,S,C,X,IG |
| 2.5 | I | 1.1 | 34572 | 13617 | 710 | 3604 | 145T | T,S,C,X,IG |
| 2.3 | I | 1.0 | 37906 | 13617 | 800 | 3604 | 145T | T,S,C,X,IG |
| 2.2 | II,III | 2.1 | 39988 | 18558 | 800 | 3734 | 145T | T,S,C,X,IG |
| 2.1 | III | 3.0 | 41256 | 22000 | 900 | 3844 | 145T | T,S,C,X,IG |
| 2.0 | I,II | 1.9 | 44143 | 18558 | 900 | 3734 | 145T | T,S,C,X,IG |
| 1.8 | I,II | 1.7 | 48400 | 18558 | 1000 | 3734 | 145T | T,S,C,X,IG |
| 1.8 | III | 2.5 | 48912 | 22000 | 1000 | 3844 | 145T | T,S,C,X,IG |
| 1.6 | III | 2.3 | 52095 | 22000 | 1120 | 3845 | 145T | T,S,C,X,IG |
| 1.5 | I,II | 1.5 | 56519 | 18558 | 1120 | 3734 | 145T | T,S,C,X,IG |
| 1.4 | I | 1.3 | 61470 | 18558 | 1250 | 3735 | 145T | T,S,C,X,IG |
| 1.4 | II, III | 2.0 | 60875 | 22000 | 1250 | 3845 | 145T | T,S,C,X,IG |
| 1.3 | II | 1.8 | 67949 | 22000 | 1400 | 3845 | 145T | T,S,C,X,IG |
| 1.2 | I | 1.2 | 70850 | 18558 | 1400 | 3735 | 145T | T,S,C,X,IG |
| 1.1 | I | 1.1 | 75717 | 18558 | 1600 | 3735 | 145T | T,S,C,X,IG |
| 1.1 | II | 1.6 | 76300 | 22000 | 1600 | 3845 | 145T | T,S,C,X,IG |
| 0.99 | | 0.96 | 85925 | 18558 | 1800 | 3735 | 145T | T,S,C,X,IG |
| 0.99 | I, II | 1.4 | 86327 | 22000 | 1800 | 3845 | 145T | T,S,C,X,IG |
| 0.87 | I | 1.2 | 98591 | 22000 | 2000 | 3845 | 145T | T,S,C,X,IG |
| 0.81 | I | 1.2 | 105800 | 22000 | 2240 | 3845 | 145T | T,S,C,X,IG |

◊ Standard Motor Types (see page A-16 for product codes)

T TEFC, three phase, 230/460 or 575 volts

S TEFC, single phase, 115/230 volts, 145TY

C Corro-Duty®, three phase, 230/460 or 575V

X Explosionproof, CI 1 group D, CI 2 groups F&G, three phase, 230/460 or 575V

IG IntelliGear® variable speed for 1/230V, 3/230V, or 3/460V power supplies

General Specifications: Totally enclosed, 60 hertz, 40°C ambient, continuous duty.

| Output rpm | AGMA Class | Service Factor | Output Torque in-lb | OHL lb | Nominal Ratio | Frame Size Gear | Frame Size Motor | Std. Motor Types ◊ |
|------------|------------|----------------|---------------------|--------|---------------|-----------------|------------------|--------------------|
| 1434 | I, II, III | 3+ | 86 | 260 | 1.25 | 3101 | 145T | T,S,C,X,IG |
| 1411 | I, II, III | 1.5 | 88 | 84 | 1.25 | 3001 | 145T | T,S,C,X°,IG |
| 1268 | I, II, III | 3+ | 97 | 270 | 1.4 | 3101 | 145T | T,S,C,X,IG |
| 1199 | I, II | 1.5 | 103 | 83 | 1.4 | 3001 | 145T | T,S,C,X°,IG |
| 1136 | I, II | 1.5 | 109 | 83 | 1.6 | 3001 | 145T | T,S,C,X°,IG |
| 1122 | III | 3+ | 110 | 280 | 1.6 | 3101 | 145T | T,S,C,X,IG |
| 994 | II, III | 3.0 | 124 | 291 | 1.8 | 3101 | 145T | T,S,C,X,IG |
| 956 | I, II | 1.5 | 129 | 80 | 1.8 | 3001 | 145T | T,S,C,X°,IG |
| 893 | I, II | 1.5 | 138 | 79 | 2 | 3001 | 145T | T,S,C,X°,IG |
| 875 | III | 2.8 | 141 | 302 | 2 | 3101 | 145T | T,S,C,X,IG |
| 799 | I, II | 1.5 | 155 | 75 | 2.24 | 3001 | 145T | T,S,C,X°,IG |
| 764 | III | 2.7 | 161 | 313 | 2.24 | 3101 | 145T | T,S,C,X,IG |
| 686 | I, II | 1.5 | 180 | 69 | 2.5 | 3001 | 145T | T,S,C,X°,IG |
| 678 | III | 2.4 | 182 | 324 | 2.5 | 3101 | 145T | T,S,C,X,IG |
| 637 | I, II | 1.5 | 194 | 65 | 2.8 | 3001 | 145T | T,S,C,X°,IG |
| 637 | III | 2.3 | 193 | 330 | 2.8 | 3101 | 145T | T,S,C,X,IG |
| 540 | I, II | 1.5 | 228 | 54 | 3.15 | 3001 | 145T | T,S,C,X°,IG |
| 538 | II | 1.9 | 229 | 345 | 3.15 | 3101 | 145T | T,S,C,X,IG |
| 510 | I, II | 1.8 | 243 | 351 | 3.55 | 3101 | 145T | T,S,C,X,IG |
| 510 | III | 2.9 | 245 | 456 | 3.55 | 3201 | 145T | T,S,C,X,IG |
| 482 | I, II | 1.4 | 256 | 45 | 3.55 | 3001 | 145T | T,S,C,X°,IG |
| 446 | I, II | 1.6 | 277 | 363 | 4 | 3101 | 145T | T,S,C,X,IG |
| 446 | III | 3+ | 271 | 543 | 4 | 3122 | 145T | T,S,C,X,IG |
| 429 | I | 1.3 | 288 | 33 | 4 | 3001 | 145T | T,S,C,X°,IG |
| 401 | I, II | 1.4 | 310 | 373 | 4.5 | 3101 | 145T | T,S,C,X,IG |
| 395 | III | 3+ | 306 | 561 | 4.5 | 3122 | 145T | T,S,C,X,IG |
| 356 | I | 1.3 | 347 | 383 | 5 | 3101 | 145T | T,S,C,X,IG |
| 351 | II, III | 3.1 | 345 | 578 | 5 | 3122 | 145T | T,S,C,X,IG |
| 309 | I | 1.1 | 402 | 397 | 5.6 | 3101 | 145T | T,S,C,X,IG |
| 309 | II, III | 3.0 | 391 | 595 | 5.6 | 3122 | 145T | T,S,C,X,IG |
| 280 | I | 1.0 | 441 | 405 | 6.3 | 3101 | 145T | T,S,C,X,IG |
| 273 | II, III | 2.8 | 444 | 613 | 6.3 | 3122 | 145T | T,S,C,X,IG |
| 238 | I | 1.3 | 479 | 265 | 7.1 | 3012 | 145T | T,S,C,X°,IG |
| 238 | II, III | 2.5 | 507 | 632 | 7.1 | 3122 | 145T | T,S,C,X,IG |
| 214 | I | 1.3 | 564 | 240 | 8 | 3012 | 145T | T,S,C,X°,IG |
| 211 | II, III | 2.2 | 573 | 648 | 8 | 3122 | 145T | T,S,C,X,IG |
| 204 | I | 1.3 | 594 | 230 | 9 | 3012 | 145T | T,S,C,X°,IG |
| 199 | II, III | 2.1 | 608 | 656 | 9 | 3122 | 145T | T,S,C,X,IG |
| 181 | I, II, III | 2.2 | 668 | 691 | 10 | 3132 | 145T | T,S,C,X,IG |
| 172 | I | 1.1 | 705 | 192 | 10 | 3012 | 145T | T,S,C,X°,IG |

◊ Standard Motor Types (see page A-16 for product codes)

T TEFC, three phase, 230/460 or 575 volts

S TEFC, single phase, 115/230 volts, 145TY

C Corro-Duty®, three phase, 230/460 or 575V

X° Explosionproof, CL1 group D, three phase, 230/460 or 575V

X Explosionproof, CI 1 group D, CI 2 groups F&G, three phase, 230/460 or 575V

IG IntelliGear® variable speed for 1/230V, 3/230V, or 3/460V power supplies.

2 HP (Continued)

General Specifications: Totally enclosed, 60 hertz, 40°C ambient, continuous duty.

| Output rpm | AGMA Class | Service Factor | Output Torque in-lb | OHL lb | Nominal Ratio | Frame Size Gear | Frame Size Motor | Std. Motor Types ♦ |
|------------|------------|----------------|---------------------|--------|---------------|-----------------|------------------|--------------------|
| 168 | II | 1.7 | 721 | 678 | 10 | 3122 | 145T | T,S,C,X,IG |
| 160 | I | 1.0 | 755 | 173 | 11.2 | 3012 | 145T | T,S,C,X°,IG |
| 160 | II | 1.6 | 763 | 685 | 11.2 | 3122 | 145T | T,S,C,X,IG |
| 160 | III | 2.0 | 756 | 709 | 11.2 | 3132 | 145T | T,S,C,X,IG |
| 141 | I, II | 1.9 | 859 | 727 | 12.5 | 3132 | 145T | T,S,C,X,IG |
| 139 | I, II | 1.4 | 872 | 700 | 12.5 | 3122 | 145T | T,S,C,X,IG |
| 128 | II, III | 2.3 | 973 | 1035 | 14 | 3242 | 145T | T,S,C,X,IG |
| 124 | I | 1.3 | 973 | 711 | 14 | 3122 | 145T | T,S,C,X,IG |
| 123 | II | 1.7 | 982 | 745 | 14 | 3132 | 145T | T,S,C,X,IG |
| 111 | I | 1.1 | 1091 | 722 | 16 | 3122 | 145T | T,S,C,X,IG |
| 114 | II, III | 2.1 | 1091 | 1062 | 16 | 3242 | 145T | T,S,C,X,IG |
| 109 | I, II | 1.6 | 1108 | 760 | 16 | 3132 | 145T | T,S,C,X,IG |
| 103 | I, II | 1.5 | 1176 | 767 | 18 | 3132 | 145T | T,S,C,X,IG |
| 97 | II | 1.8 | 1264 | 1096 | 18 | 3242 | 145T | T,S,C,X,IG |
| 96 | I | 1.0 | 1264 | 733 | 18 | 3122 | 145T | T,S,C,X,IG |
| 91 | III | 2.8 | 1326 | 1139 | 20 | 3252 | 145T | T,S,C,X,IG |
| 88 | I | 1.3 | 1397 | 785 | 20 | 3132 | 145T | T,S,C,X,IG |
| 88 | II | 1.6 | 1387 | 1116 | 20 | 3242 | 145T | T,S,C,X,IG |
| 82 | I | 1.2 | 1477 | 790 | 22.4 | 3132 | 145T | T,S,C,X,IG |
| 82 | II, III | 2.6 | 1473 | 1166 | 22.4 | 3252 | 145T | T,S,C,X,IG |
| 80 | I, II | 1.5 | 1591 | 1145 | 22.4 | 3242 | 145T | T,S,C,X,IG |
| 72 | I | 1.0 | 1688 | 800 | 25 | 3132 | 145T | T,S,C,X,IG |
| 72 | II, III | 2.4 | 1674 | 1197 | 25 | 3252 | 145T | T,S,C,X,IG |
| 69 | I | 1.3 | 1756 | 1165 | 25 | 3242 | 145T | T,S,C,X,IG |
| 65 | I, II, III | 2.1 | 1862 | 1222 | 28 | 3252 | 145T | T,S,C,X,IG |
| 58 | I, II | 1.9 | 2095 | 1248 | 31.5 | 3252 | 145T | T,S,C,X,IG |
| 54 | III | 2.7 | 2156 | 2305 | 31.5 | 3363 | 145T | T,S,C,X,IG |
| 49 | I, II | 1.6 | 2455 | 1281 | 35.5 | 3252 | 145T | T,S,C,X,IG |
| 47 | III | 2.4 | 2382 | 2305 | 35.5 | 3363 | 145T | T,S,C,X,IG |
| 45 | I, II | 1.5 | 2710 | 1299 | 40 | 3252 | 145T | T,S,C,X,IG |
| 43 | III | 2.2 | 2733 | 2305 | 40 | 3363 | 145T | T,S,C,X,IG |
| 41 | I | 1.3 | 2972 | 1314 | 45 | 3252 | 145T | T,S,C,X,IG |
| 39 | II, III | 2.0 | 3020 | 2305 | 45 | 3363 | 145T | T,S,C,X,IG |
| 36 | III | 2.1 | 3366 | 2905 | 50 | 3372 | 145T | T,S,C,X,IG |
| 35 | I | 1.2 | 3471 | 1335 | 50 | 3252 | 145T | T,S,C,X,IG |
| 34 | II | 1.7 | 3468 | 2305 | 50 | 3363 | 145T | T,S,C,X,IG |
| 32 | III | 3+ | 3704 | 4340 | 56 | 3483 | 145T | T,S,C,X,IG |
| 31 | I | 1.1 | 3771 | 1357 | 56 | 3253 | 145T | T,S,C,X,IG |
| 30 | II | 1.6 | 3905 | 2305 | 56 | 3363 | 145T | T,S,C,X,IG |
| 30 | II | 1.9 | 3889 | 2905 | 56 | 3373 | 145T | T,S,C,X,IG |

♦ Standard Motor Types (see page A-16 for product codes)

T TEFC, three phase, 230/460 or 575 volts

S TEFC, single phase, 115/230 volts, 145TY

C Corro-Duty®, three phase, 230/460 or 575V

X° Explosionproof, CL1 group D, three phase, 230/460 or 575V

X Explosionproof, CI 1 group D, CI 2 groups F&G, three phase, 230/460 or 575V

IG IntelliGear® variable speed for 1/230V, 3/230V, or 3/460V power supplies.

2 HP (Continued)

General Specifications: Totally enclosed, 60 hertz, 40°C ambient, continuous duty.

| Output rpm | AGMA Class | Service Factor | Output Torque in-lb | OHL lb | Nominal Ratio | Frame Size Gear | Motor | Std. Motor Types ◊ |
|------------|------------|----------------|---------------------|--------|---------------|-----------------|-------|--------------------|
| 27 | III | 3+ | 4328 | 4340 | 63 | 3483 | 145T | T,S,C,X,IG |
| 26 | I,II | 1.4 | 4242 | 2305 | 63 | 3363 | 145T | T,S,C,X,IG |
| 26 | III | 1.7 | 4215 | 2905 | 63 | 3373 | 145T | T,S,C,X,IG |
| 25 | III | 2.9 | 4831 | 4340 | 71 | 3483 | 145T | T,S,C,X,IG |
| 24 | I | 1.2 | 4728 | 2305 | 71 | 3363 | 145T | T,S,C,X,IG |
| 24 | I,II | 1.5 | 4702 | 2905 | 71 | 3373 | 145T | T,S,C,X,IG |
| 22 | I | 1.1 | 5306 | 2305 | 80 | 3363 | 145T | T,S,C,X,IG |
| 22 | III | 1.4 | 5295 | 2905 | 80 | 3373 | 145T | T,S,C,X,IG |
| 22 | III | 2.6 | 5425 | 4340 | 80 | 3483 | 145T | T,S,C,X,IG |
| 19 | I | 1.0 | 6005 | 2305 | 90 | 3363 | 145T | T,S,C,X,IG |
| 19 | I | 1.3 | 6101 | 2905 | 90 | 3373 | 145T | T,S,C,X,IG |
| 19 | II,III | 2.3 | 6136 | 4340 | 90 | 3483 | 145T | T,S,C,X,IG |
| 17 | I | 1.1 | 6847 | 2905 | 100 | 3373 | 145T | T,S,C,X,IG |
| 17 | II,III | 2.0 | 7010 | 4340 | 100 | 3483 | 145T | T,S,C,X,IG |
| 16 | II | 1.9 | 7523 | 4340 | 112 | 3483 | 145T | T,S,C,X,IG |
| 16 | III | 3+ | 7418 | 4580 | 112 | 3593 | 145T | T,S,C,X,IG |
| 15 | I | 1.0 | 7751 | 2905 | 112 | 3373 | 145T | T,S,C,X,IG |
| 14 | I,II | 1.6 | 8753 | 4340 | 125 | 3483 | 145T | T,S,C,X,IG |
| 14 | III | 3+ | 8265 | 4580 | 125 | 3593 | 145T | T,S,C,X,IG |
| 13 | III | 2.9 | 9372 | 4580 | 140 | 3593 | 145T | T,S,C,X,IG |
| 12 | I,II | 1.5 | 9500 | 4340 | 140 | 3483 | 145T | T,S,C,X,IG |
| 11.3 | I,II | 1.4 | 10493 | 4340 | 160 | 3483 | 145T | T,S,C,X,IG |
| 11 | III | 2.5 | 10757 | 4580 | 160 | 3593 | 145T | T,S,C,X,IG |
| 10.2 | I | 1.2 | 11652 | 4340 | 180 | 3483 | 145T | T,S,C,X,IG |
| 10.1 | II,III | 2.3 | 11701 | 4580 | 180 | 3593 | 145T | T,S,C,X,IG |
| 8.7 | I | 1.1 | 13619 | 4340 | 200 | 3483 | 145T | T,S,C,X,IG |
| 8.7 | II,III | 2.0 | 13632 | 4580 | 200 | 3593 | 145T | T,S,C,X,IG |
| 8.1 | III | 2.7 | 14625 | 13617 | 224 | 3603 | 145T | T,S,C,X,IG |
| 7.6 | - | .94 | 15175 | 4340 | 224 | 3484 | 145T | T,S,C,X,IG |
| 7.6 | I,II | 1.8 | 15122 | 4580 | 224 | 3594 | 145T | T,S,C,X,IG |
| 6.9 | III | 2.3 | 17062 | 13617 | 250 | 3603 | 145T | T,S,C,X,IG |
| 6.8 | I,II | 1.6 | 17117 | 4580 | 250 | 3594 | 145T | T,S,C,X,IG |
| 6.2 | I | 1.1 | 19068 | 4580 | 280 | 3594 | 145T | T,S,C,X,IG |
| 6.2 | III | 2.1 | 18603 | 13617 | 280 | 3604 | 145T | T,S,C,X,IG |
| 6.0 | II | 1.4 | 19317 | 4580 | 280 | 3594 | 145T | T,S,C,X,IG |
| 5.9 | II | 1.9 | 19873 | 13617 | 315 | 3604 | 145T | T,S,C,X,IG |
| 5.6 | III | 3+ | 20600 | 18558 | 315 | 3734 | 145T | T,S,C,X,IG |
| 5.3 | I | 1.2 | 21848 | 4580 | 315 | 3594 | 145T | T,S,C,X,IG |

◊ Standard Motor Types (see page A-16 for product codes)

T TEFC, three phase, 230/460 or 575V

S TEFC, single phase, 115/230V, 145TY

C Corro-Duty®, three phase, 230/460 or 575V

X Explosionproof, CI 1 group D, CI 2 groups F&G, three phase, 230/460 or 575V

IG IntelliGear® variable speed for 1/230V, 3/230V, or 3/460V power supplies.

2 HP (Continued)

General Specifications: Totally enclosed, 60 hertz, 40°C ambient, continuous duty.

| Output rpm | AGMA Class | Service Factor | Output Torque in-lb | OHL lb | Nominal Ratio | Frame Size Gear | Frame Size Motor | Std. Motor Types ◊ |
|------------|------------|----------------|---------------------|--------|---------------|-----------------|------------------|--------------------|
| 5.2 | II | 1.7 | 22554 | 13617 | 355 | 3604 | 145T | T,S,C,X,IG |
| 4.9 | III | 3.5 | 23753 | 18558 | 355 | 3734 | 145T | T,S,C,X,IG |
| 4.7 | I | 1.1 | 24817 | 4580 | 355 | 3594 | 145T | T,S,C,X,IG |
| 4.6 | I,II | 1.5 | 25059 | 13617 | 400 | 3604 | 145T | T,S,C,X,IG |
| 4.6 | III | 3.3 | 25375 | 18558 | 400 | 3734 | 145T | T,S,C,X,IG |
| 4.1 | I,II | 1.4 | 28458 | 13617 | 450 | 3604 | 145T | T,S,C,X,IG |
| 4.0 | III | 2.9 | 28798 | 18558 | 450 | 3734 | 145T | T,S,C,X,IG |
| 3.7 | I | 1.2 | 31668 | 13617 | 500 | 3604 | 145T | T,S,C,X,IG |
| 3.6 | II,III | 2.6 | 31996 | 18558 | 500 | 3734 | 145T | T,S,C,X,IG |
| 3.3 | I | 1.1 | 35619 | 13617 | 560 | 3604 | 145T | T,S,C,X,IG |
| 3.2 | II,III | 2.3 | 36336 | 18558 | 560 | 3734 | 145T | T,S,C,X,IG |
| 2.9 | I,II,III | 2.0 | 40435 | 18558 | 630 | 3734 | 145T | T,S,C,X,IG |
| 2.9 | I,II,III | 2.0 | 40435 | 18558 | 630 | 3734 | 145T | T,S,C,X,IG |
| 2.8 | III | 3.0 | 41327 | 22000 | 630 | 3844 | 145T | T,S,C,X,IG |
| 2.6 | I,II | 1.8 | 45480 | 18558 | 710 | 3734 | 145T | T,S,C,X,IG |
| 2.6 | III | 2.7 | 44851 | 22000 | 710 | 3844 | 145T | T,S,C,X,IG |
| 2.3 | III | 2.5 | 49541 | 22000 | 800 | 3844 | 145T | T,S,C,X,IG |
| 2.2 | I,II | 1.5 | 53317 | 18558 | 800 | 3734 | 145T | T,S,C,X,IG |
| 2.1 | III | 2.2 | 55008 | 22000 | 900 | 3844 | 145T | T,S,C,X,IG |
| 2.0 | I,II | 1.4 | 58858 | 18558 | 900 | 3734 | 145T | T,S,C,X,IG |
| 1.8 | I | 1.3 | 64533 | 18558 | 1000 | 3734 | 145T | T,S,C,X,IG |
| 1.8 | II | 1.9 | 65216 | 22000 | 1000 | 3844 | 145T | T,S,C,X,IG |
| 1.6 | II | 1.8 | 69460 | 22000 | 1120 | 3845 | 145T | T,S,C,X,IG |
| 1.5 | I | 1.1 | 75359 | 18558 | 1120 | 3734 | 145T | T,S,C,X,IG |
| 1.4 | II | 1.5 | 81166 | 22000 | 1250 | 3845 | 145T | T,S,C,X,IG |
| 1.4 | I | 1.0 | 81959 | 18558 | 1250 | 3735 | 145T | T,S,C,X,IG |
| 1.3 | II | 1.4 | 90599 | 22000 | 1400 | 3845 | 145T | T,S,C,X,IG |
| 1.1 | I | 1.2 | 101734 | 22000 | 1600 | 3845 | 145T | T,S,C,X,IG |
| 1.0 | I | 1.1 | 115103 | 22000 | 1800 | 3845 | 145T | T,S,C,X,IG |

◊ Standard Motor Types (see page A-16 for product codes)

T TEFC, three phase, 230/460 or 575V

S TEFC, single phase, 115/230V, 145TY

C Corro-Duty®, three phase, 230/460 or 575V

X Explosionproof, CI 1 group D, CI 2 Grps F&G, three phase, 230/460 or 575V

IG IntelliGear® variable speed for 1/230V, 3/230V, or 3/460V power supplies.

General Specifications: Totally enclosed, 60 hertz, 40°C ambient, continuous duty.

| Output rpm | AGMA Class | Service Factor | Output Torque in-lb | OHL lb | Nominal Ratio | Frame Size Gear | Frame Size Motor | Std. Motor Types ◊ |
|------------|------------|----------------|---------------------|--------|---------------|-----------------|------------------|--------------------|
| 1434 | I, II, III | 2.3 | 129 | 248 | 1.25 | 3101 | 182T | T,S,C,X,IG |
| 1268 | I, II, III | 2.1 | 146 | 257 | 1.4 | 3101 | 182T | T,S,C,X,IG |
| 1122 | I, II, III | 2.1 | 165 | 265 | 1.6 | 3101 | 182T | T,S,C,X,IG |
| 994 | I, II, III | 2.0 | 186 | 275 | 1.8 | 3101 | 182T | T,S,C,X,IG |
| 902 | I, II, III | 3+ | 205 | 370 | 2 | 3201 | 182T | T,S,C,X,IG |
| 875 | I, II | 1.9 | 212 | 284 | 2 | 3101 | 182T | T,S,C,X,IG |
| 792 | I, II, III | 3.0 | 234 | 382 | 2.24 | 3201 | 182T | T,S,C,X,IG |
| 764 | I, II | 1.8 | 242 | 294 | 2.24 | 3101 | 182T | T,S,C,X,IG |
| 686 | I, II, III | 2.6 | 270 | 397 | 2.5 | 3201 | 182T | T,S,C,X,IG |
| 678 | I, II | 1.6 | 273 | 303 | 2.5 | 3101 | 182T | T,S,C,X,IG |
| 639 | I, II | 1.5 | 290 | 308 | 2.8 | 3101 | 182T | T,S,C,X,IG |
| 632 | III | 2.5 | 288 | 403 | 2.8 | 3201 | 182T | T,S,C,X,IG |
| 566 | I, II, III | 2.2 | 327 | 415 | 3.15 | 3201 | 182T | T,S,C,X,IG |
| 538 | I | 1.3 | 344 | 320 | 3.15 | 3101 | 182T | T,S,C,X,IG |
| 510 | I | 1.2 | 364 | 324 | 3.55 | 3101 | 182T | T,S,C,X,IG |
| 510 | II, III | 2.0 | 363 | 425 | 3.55 | 3201 | 182T | T,S,C,X,IG |
| 450 | II | 1.7 | 412 | 437 | 4 | 3201 | 182T | T,S,C,X,IG |
| 446 | I | 1.1 | 416 | 334 | 4 | 3101 | 182T | T,S,C,X,IG |
| 446 | III | 2.3 | 406 | 514 | 4 | 3122 | 182T | T,S,C,X,IG |
| 404 | II | 1.5 | 459 | 447 | 4.5 | 3201 | 182T | T,S,C,X,IG |
| 401 | I | 1.0 | 464 | 341 | 4.5 | 3101 | 182T | T,S,C,X,IG |
| 395 | I, II, III | 2.1 | 459 | 528 | 4.5 | 3122 | 182T | T,S,C,X,IG |
| 391 | III | 2.8 | 473 | 1081 | 4.5 | 3301 | 182T | T,S,C,X,IG |
| 359 | I, II | 1.4 | 516 | 457 | 5 | 3201 | 182T | T,S,C,X,IG |
| 359 | III | 2.6 | 516 | 1108 | 5 | 3301 | 182T | T,S,C,X,IG |
| 351 | III | 2.0 | 518 | 541 | 5 | 3122 | 182T | T,S,C,X,IG |
| 318 | III | 3+ | 586 | 786 | 5.6 | 3242 | 182T | T,S,C,X,IG |
| 318 | III | 2.3 | 582 | 1147 | 5.6 | 3301 | 182T | T,S,C,X,IG |
| 314 | III | 3+ | 590 | 1778 | 5.6 | 3401 | 182T | T,S,C,X,IG |
| 310 | II, III | 2.0 | 586 | 553 | 5.6 | 3122 | 182T | T,S,C,X,IG |
| 306 | I | 1.2 | 605 | 470 | 5.6 | 3201 | 182T | T,S,C,X,IG |
| 287 | III | 3+ | 666 | 811 | 6.3 | 3242 | 182T | T,S,C,X,IG |
| 276 | III | 2.0 | 670 | 1193 | 6.3 | 3301 | 182T | T,S,C,X,IG |
| 273 | I, II | 1.9 | 666 | 566 | 6.3 | 3122 | 182T | T,S,C,X,IG |
| 251 | I, II, III | 3+ | 761 | 837 | 7.1 | 3242 | 182T | T,S,C,X,IG |
| 238 | I, II | 1.6 | 761 | 577 | 7.1 | 3122 | 182T | T,S,C,X,IG |
| 231 | I, II | 1.7 | 786 | 606 | 8 | 3132 | 182T | T,S,C,X,IG |
| 218 | III | 2.7 | 859 | 860 | 8 | 3242 | 182T | T,S,C,X,IG |
| 211 | I, II | 1.5 | 859 | 587 | 8 | 3122 | 182T | T,S,C,X,IG |
| 199 | I, II | 1.4 | 911 | 591 | 9 | 3122 | 182T | T,S,C,X,IG |

◊ Standard Motor Types (see page A-16 for product codes)

T TEFC, three phase, 230/460 or 575 volts

S TEFC, single phase, 230 volts, 184T frame

C Corro-Duty®, three phase, 230/460 or 575V

X Explosionproof, CI 1 group D, CI 2 groups F&G, three phase, 230/460 or 575V

IG IntelliGear® variable speed for 3/230V, 3/460V power supplies

3 HP (Continued)

General Specifications: Totally enclosed, 60 hertz, 40°C ambient, continuous duty.

| Output rpm | AGMA Class | Service Factor | Output Torque in-lb | OHL lb | Nominal Ratio | Frame Size Gear | Frame Size Motor | Std. Motor Types ◊ |
|------------|------------|----------------|---------------------|--------|---------------|-----------------|------------------|--------------------|
| 204 | II | 1.6 | 889 | 619 | 9 | 3132 | 182T | T,S,C,X,IG |
| 204 | III | 2.5 | 911 | 872 | 9 | 3242 | 182T | T,S,C,X,IG |
| 181 | I, II | 1.5 | 1003 | 630 | 10 | 3132 | 182T | T,S,C,X,IG |
| 180 | III | 2.2 | 1082 | 903 | 10 | 3242 | 182T | T,S,C,X,IG |
| 168 | I | 1.2 | 1082 | 601 | 10 | 3122 | 182T | T,S,C,X,IG |
| 161 | I | 1.1 | 1145 | 603 | 11.2 | 3122 | 182T | T,S,C,X,IG |
| 161 | II | 1.4 | 1134 | 614 | 11.2 | 3132 | 182T | T,S,C,X,IG |
| 161 | III | 2.0 | 1145 | 913 | 11.2 | 3242 | 182T | T,S,C,X,IG |
| 142 | I | 1.2 | 1289 | 649 | 12.5 | 3132 | 182T | T,S,C,X,IG |
| 142 | II | 1.7 | 1308 | 936 | 12.5 | 3242 | 182T | T,S,C,X,IG |
| 142 | III | 2.5 | 1249 | 959 | 12.5 | 3252 | 182T | T,S,C,X,IG |
| 128 | II | 1.6 | 1460 | 954 | 14 | 3242 | 182T | T,S,C,X,IG |
| 128 | III | 2.3 | 1423 | 985 | 14 | 3252 | 182T | T,S,C,X,IG |
| 123 | I | 1.1 | 1473 | 656 | 14 | 3132 | 182T | T,S,C,X,IG |
| 114 | II | 1.4 | 1637 | 971 | 16 | 3242 | 182T | T,S,C,X,IG |
| 110 | I | 1.1 | 1662 | 660 | 16 | 3132 | 182T | T,S,C,X,IG |
| 110 | III | 2.1 | 1641 | 1012 | 16 | 3252 | 182T | T,S,C,X,IG |
| 103 | I | 1.0 | 1764 | 660 | 18 | 3132 | 182T | T,S,C,X,IG |
| 103 | III | 2.0 | 1753 | 1023 | 18 | 3252 | 182T | T,S,C,X,IG |
| 97 | I | 1.2 | 1898 | 990 | 18 | 3242 | 182T | T,S,C,X,IG |
| 91 | I, II | 1.9 | 1990 | 1044 | 20 | 3252 | 182T | T,S,C,X,IG |
| 88 | I | 1.1 | 2081 | 1000 | 20 | 3242 | 182T | T,S,C,X,IG |
| 88 | III | 3+ | 2037 | 2620 | 20 | 3372 | 182T | T,S,C,X,IG |
| 81 | I | 1.0 | 2384 | 1012 | 22.4 | 3242 | 182T | T,S,C,X,IG |
| 81 | II | 1.7 | 2210 | 1060 | 22.4 | 3252 | 182T | T,S,C,X,IG |
| 81 | III | 3+ | 2270 | 2699 | 22.4 | 3372 | 182T | T,S,C,X,IG |
| 72 | I, II | 1.6 | 2510 | 1077 | 25 | 3252 | 182T | T,S,C,X,IG |
| 70 | III | 2.1 | 2543 | 2305 | 25 | 3372 | 182T | T,S,C,X,IG |
| 65 | I, II | 1.4 | 2793 | 1089 | 28 | 3252 | 182T | T,S,C,X,IG |
| 63 | III | 2.5 | 2548 | 2784 | 28 | 3372 | 182T | T,S,C,X,IG |
| 58 | I | 1.3 | 3142 | 1098 | 31.5 | 3252 | 182T | T,S,C,X,IG |
| 58 | II, III | 2.3 | 2884 | 2878 | 31.5 | 3372 | 182T | T,S,C,X,IG |
| 54 | I, II | 1.8 | 3234 | 2305 | 31.5 | 3363 | 182T | T,S,C,X,IG |
| 51 | III | 2.0 | 3137 | 2905 | 35.5 | 3372 | 182T | T,S,C,X,IG |
| 49 | I | 1.1 | 3683 | 1105 | 35.5 | 3252 | 182T | T,S,C,X,IG |
| 47 | I, II | 1.6 | 3781 | 2305 | 35.5 | 3363 | 182T | T,S,C,X,IG |
| 46 | III | 3+ | 3966 | 4340 | 40 | 3482 | 182T | T,S,C,X,IG |
| 45 | I | 1.0 | 4066 | 1105 | 40 | 3252 | 182T | T,S,C,X,IG |
| 44 | I, II | 1.4 | 4099 | 2305 | 40 | 3363 | 182T | T,S,C,X,IG |
| 44 | I, II | 1.7 | 3545 | 2905 | 40 | 3372 | 182T | T,S,C,X,IG |

◊ Standard Motor Types (see page A-16 for product codes)

T TEFC, three phase, 230/460 or 575 volts

S TEFC, single phase, 230 volts, 184T frame

C Corro-Duty®, three phase, 230/460 or 575V

X Explosionproof, CI 1 group D, CI 2 groups F&G, three phase, 230/460 or 575V

IG IntelliGear® variable speed for 3/230V, 3/460V power supplies



Gearmotors

CbN SERIES 3000

CbN Series

3 HP (Continued)

General Specifications: Totally enclosed, 60 hertz, 40°C ambient, continuous duty.

| Output rpm | AGMA Class | Service Factor | Output Torque in-lb | OHL lb | Nominal Ratio | Frame Gear | Size Motor | Std. Motor Types ◊ |
|------------|------------|----------------|---------------------|--------|---------------|------------|------------|--------------------|
| 41 | III | 3+ | 4404 | 4340 | 45 | 3482 | 182T | T,S,C,X,IG |
| 39 | I | 1.3 | 4557 | 2305 | 45 | 3363 | 182T | T,S,C,X,IG |
| 39 | II | 1.6 | 4531 | 2905 | 45 | 3372 | 182T | T,S,C,X,IG |
| 35 | I | 1.2 | 5202 | 2305 | 50 | 3363 | 182T | T,S,C,X,IG |
| 35 | II | 1.4 | 4961 | 2905 | 50 | 3372 | 182T | T,S,C,X,IG |
| 35 | III | 2.6 | 5221 | 4340 | 50 | 3482 | 182T | T,S,C,X,IG |
| 32 | II,III | 2.5 | 5556 | 4340 | 56 | 3483 | 182T | T,S,C,X,IG |
| 30 | I | 1.0 | 5858 | 2305 | 56 | 3363 | 182T | T,S,C,X,IG |
| 30 | I | 1.3 | 5836 | 2905 | 56 | 3373 | 182T | T,S,C,X,IG |
| 27 | II,III | 2.2 | 6493 | 4340 | 63 | 3483 | 182T | T,S,C,X,IG |
| 26 | I | 1.1 | 6835 | 2905 | 63 | 3373 | 182T | T,S,C,X,IG |
| 25 | II | 1.9 | 7247 | 4340 | 71 | 3483 | 182T | T,S,C,X,IG |
| 25 | III | 3+ | 7091 | 4580 | 71 | 3593 | 182T | T,S,C,X,IG |
| 24 | I | 1.0 | 7405 | 2305 | 71 | 3373 | 182T | T,S,C,X,IG |
| 23 | III | 3+ | 7845 | 4580 | 80 | 3593 | 182T | T,S,C,X,IG |
| 22 | I,II | 1.7 | 8138 | 4340 | 80 | 3483 | 182T | T,S,C,X,IG |
| 20 | III | 2.9 | 9207 | 4580 | 90 | 3593 | 182T | T,S,C,X,IG |
| 19.0 | I,II | 1.5 | 9207 | 4340 | 90 | 3483 | 182T | T,S,C,X,IG |
| 18.0 | III | 2.7 | 9905 | 4580 | 100 | 3593 | 182T | T,S,C,X,IG |
| 17.0 | I,II | 1.4 | 10516 | 4340 | 100 | 3483 | 182T | T,S,C,X,IG |
| 16.0 | I | 1.3 | 11284 | 4340 | 112 | 3483 | 182T | T,S,C,X,IG |
| 16.0 | II,III | 2.4 | 11126 | 4580 | 112 | 3593 | 182T | T,S,C,X,IG |
| 14.3 | II,III | 2.2 | 12390 | 4580 | 125 | 3593 | 182T | T,S,C,X,IG |
| 13.6 | I | 1.1 | 13101 | 4340 | 125 | 3483 | 182T | T,S,C,X,IG |
| 13.0 | II | 1.9 | 14058 | 4580 | 140 | 3593 | 182T | T,S,C,X,IG |
| 12.8 | III | 2.8 | 13914 | 13617 | 140 | 3603 | 182T | T,S,C,X,IG |
| 12.0 | I | 1.0 | 14250 | 4340 | 140 | 3483 | 182T | T,S,C,X,IG |
| 11.4 | III | 2.5 | 15539 | 13617 | 160 | 3603 | 182T | T,S,C,X,IG |
| 11.0 | I,II | 1.7 | 16135 | 4580 | 160 | 3593 | 182T | T,S,C,X,IG |
| 10.1 | III | 2.2 | 17570 | 13617 | 180 | 3603 | 182T | T,S,C,X,IG |
| 10.0 | I,II | 1.6 | 17552 | 4580 | 180 | 3593 | 182T | T,S,C,X,IG |
| 9.0 | I | 1.3 | 20448 | 4580 | 200 | 3593 | 182T | T,S,C,X,IG |
| 8.8 | III | 4.4 | 20109 | 18558 | 200 | 3733 | 182T | T,S,C,X,IG |
| 8.8 | II | 1.9 | 20210 | 13617 | 200 | 3603 | 182T | T,S,C,X,IG |
| 8.1 | II | 1.8 | 21937 | 13617 | 224 | 3603 | 182T | T,S,C,X,IG |
| 8.1 | III | 4.1 | 22039 | 18558 | 224 | 3733 | 182T | T,S,C,X,IG |
| 8.0 | I | 1.2 | 23257 | 4580 | 224 | 3594 | 182T | T,S,C,X,IG |
| 7.2 | III | 3.6 | 24781 | 18558 | 250 | 3733 | 182T | T,S,C,X,IG |
| 7.0 | I | 1.0 | 26233 | 4580 | 250 | 3594 | 182T | T,S,C,X,IG |
| 6.9 | II | 1.5 | 25593 | 13617 | 250 | 3603 | 182T | T,S,C,X,IG |
| 6.4 | III | 3.0 | 27117 | 18558 | 280 | 3734 | 182T | T,S,C,X,IG |
| 6.2 | I,II | 1.4 | 27905 | 13617 | 280 | 3604 | 182T | T,S,C,X,IG |

◊ Standard Motor Types (see page A-16 for product codes)

T TEFC, three phase, 230/460 or 575 volts

S TEFC, single phase, 230 volts, 184T frame

C Corro-Duty®, three phase, 230/460 or 575V

X Explosionproof, CI 1 group D, CI 2 groups F&G, three phase, 230/460 or 575V

IG IntelliGear® variable speed for 3/230V, 3/460V power supplies

3 HP (Continued)

General Specifications: Totally enclosed, 60 hertz, 40°C ambient, continuous duty.

| Output rpm | AGMA Class | Service Factor | Output Torque in-lb | OHL lb | Nominal Ratio | Frame Size Gear | Frame Size Motor | Std. Motor Types ◊ |
|------------|------------|----------------|---------------------|--------|---------------|-----------------|------------------|--------------------|
| 5.9 | I | 1.3 | 29810 | 13617 | 315 | 3604 | 182T | T,S,C,X,IG |
| 5.6 | II,III | 2.7 | 30900 | 18558 | 315 | 3734 | 182T | T,S,C,X,IG |
| 5.2 | I | 1.1 | 33832 | 13617 | 355 | 3604 | 182T | T,S,C,X,IG |
| 4.9 | II,III | 2.3 | 35630 | 18558 | 355 | 3734 | 182T | T,S,C,X,IG |
| 4.6 | I | 1.0 | 37589 | 13617 | 400 | 3604 | 182T | T,S,C,X,IG |
| 4.6 | II,III | 2.2 | 38062 | 18558 | 400 | 3734 | 182T | T,S,C,X,IG |
| 4.0 | I,II | 1.9 | 43197 | 18558 | 450 | 3734 | 182T | T,S,C,X,IG |
| 2.9 | I,II,III | 2.0 | 40435 | 18558 | 630 | 3734 | 145T | T,S,C,X,IG |
| 2.8 | III | 3.0 | 41327 | 22000 | 630 | 3844 | 145T | T,S,C,X,IG |
| 2.6 | I,II | 1.8 | 45480 | 18558 | 710 | 3734 | 145T | T,S,C,X,IG |
| 2.6 | III | 2.7 | 44851 | 22000 | 710 | 3844 | 145T | T,S,C,X,IG |
| 2.3 | III | 2.5 | 49541 | 22000 | 800 | 3844 | 145T | T,S,C,X,IG |
| 2.2 | I,II | 1.5 | 53317 | 18558 | 800 | 3734 | 145T | T,S,C,X,IG |
| 2.1 | III | 2.2 | 55008 | 22000 | 900 | 3844 | 145T | T,S,C,X,IG |
| 2.0 | I,II | 1.4 | 58858 | 18558 | 900 | 3734 | 145T | T,S,C,X,IG |
| 1.8 | I | 1.3 | 64533 | 18558 | 1000 | 3734 | 145T | T,S,C,X,IG |
| 1.8 | II | 1.9 | 65216 | 22000 | 1000 | 3844 | 145T | T,S,C,X,IG |
| 1.6 | II | 1.8 | 69460 | 22000 | 1120 | 3845 | 145T | T,S,C,X,IG |
| 1.5 | I | 1.1 | 75359 | 18558 | 1120 | 3734 | 145T | T,S,C,X,IG |
| 1.4 | II | 1.5 | 81166 | 22000 | 1250 | 3845 | 145T | T,S,C,X,IG |
| 1.4 | I | 1.0 | 81959 | 18558 | 1250 | 3735 | 145T | T,S,C,X,IG |
| 1.3 | II | 1.4 | 90599 | 22000 | 1400 | 3845 | 145T | T,S,C,X,IG |
| 1.1 | I | 1.2 | 101734 | 22000 | 1600 | 3845 | 145T | T,S,C,X,IG |
| 1.0 | I | 1.1 | 115103 | 22000 | 1800 | 3845 | 145T | T,S,C,X,IG |

◊ Standard Motor Types (see page A-16 for product codes)

T TEFC, three phase, 230/460 or 575 volts

S TEFC, single phase, 230 volts, 184T frame

C Corro-Duty®, three phase, 230/460 or 575V

X Explosionproof, CI 1 group D, CI 2 groups F&G, three phase, 230/460 or 575V

IG IntelliGear® variable speed for 3/230V, 3/460V power supplies



Gearmotors

CbN SERIES 3000

5 HP

CbN Series

General Specifications: Totally enclosed, 60 hertz, 40°C ambient, continuous duty.

| Output rpm | AGMA Class | Service Factor | Output Torque in-lb | OHL lb | Nominal Ratio | Frame Size Gear | Frame Size Motor | Std. Motor Types ◊ |
|------------|------------|----------------|---------------------|--------|---------------|-----------------|------------------|--------------------|
| 1434 | I, II | 1.4 | 215 | 222 | 1.25 | 3101 | 184T | T,S,C,X,IG |
| 1423 | III | 2.4 | 217 | 298 | 1.25 | 3201 | 184T | T,S,C,X,IG |
| 1268 | I | 1.3 | 243 | 229 | 1.4 | 3101 | 184T | T,S,C,X,IG |
| 1207 | II, III | 2.2 | 256 | 311 | 1.4 | 3201 | 184T | T,S,C,X,IG |
| 1129 | II, III | 2.3 | 273 | 316 | 1.6 | 3201 | 184T | T,S,C,X,IG |
| 1122 | I | 1.2 | 275 | 236 | 1.6 | 3101 | 184T | T,S,C,X,IG |
| 1000 | II, III | 2.1 | 309 | 324 | 1.8 | 3201 | 184T | T,S,C,X,IG |
| 994 | I | 1.2 | 311 | 229 | 1.8 | 3101 | 184T | T,S,C,X,IG |
| 902 | II, III | 2.1 | 342 | 332 | 2 | 3201 | 184T | T,S,C,X,IG |
| 875 | I | 1.1 | 353 | 217 | 2 | 3101 | 184T | T,S,C,X,IG |
| 792 | II | 1.8 | 390 | 340 | 2.24 | 3201 | 184T | T,S,C,X,IG |
| 778 | III | 2.7 | 397 | 848 | 2.24 | 3301 | 184T | T,S,C,X,IG |
| 764 | I | 1.1 | 403 | 200 | 2.24 | 3101 | 184T | T,S,C,X,IG |
| 686 | II | 1.6 | 449 | 349 | 2.5 | 3201 | 184T | T,S,C,X,IG |
| 678 | I | 1.0 | 455 | 179 | 2.5 | 3101 | 184T | T,S,C,X,IG |
| 678 | III | 2.8 | 456 | 883 | 2.5 | 3301 | 184T | T,S,C,X,IG |
| 632 | I, II | 1.5 | 480 | 353 | 2.8 | 3201 | 184T | T,S,C,X,IG |
| 601 | III | 2.4 | 513 | 913 | 2.8 | 3301 | 184T | T,S,C,X,IG |
| 566 | I | 1.3 | 545 | 360 | 3.15 | 3201 | 184T | T,S,C,X,IG |
| 554 | II, III | 2.0 | 558 | 934 | 3.15 | 3301 | 184T | T,S,C,X,IG |
| 510 | I | 1.2 | 605 | 365 | 3.55 | 3201 | 184T | T,S,C,X,IG |
| 497 | II, III | 2.0 | 621 | 962 | 3.55 | 3201 | 184T | T,S,C,X,IG |
| 450 | II | 1.4 | 676 | 455 | 4 | 3122 | 184T | T,S,C,X,IG |
| 450 | I | 1.0 | 687 | 370 | 4 | 3201 | 184T | T,S,C,X,IG |
| 450 | III | 3+ | 676 | 669 | 4 | 3242 | 184T | T,S,C,X,IG |
| 443 | I, II | 1.9 | 697 | 993 | 4 | 3301 | 184T | T,S,C,X,IG |
| 426 | I, II, III | 3+ | 725 | 1566 | 4 | 3401 | 184T | T,S,C,X,IG |
| 395 | I | 1.3 | 766 | 462 | 4.5 | 3122 | 184T | T,S,C,X,IG |
| 391 | I, II, III | 3+ | 789 | 1025 | 4.5 | 3301 | 184T | T,S,C,X,IG |
| 383 | II, III | 2.8 | 790 | 687 | 4.5 | 3242 | 184T | T,S,C,X,IG |
| 359 | I, II | 1.5 | 859 | 1045 | 5 | 3301 | 184T | T,S,C,X,IG |
| 359 | II, III | 2.6 | 844 | 704 | 5 | 3242 | 184T | T,S,C,X,IG |
| 351 | I | 1.2 | 863 | 466 | 5 | 3122 | 184T | T,S,C,X,IG |
| 341 | I, II, III | 3+ | 906 | 1666 | 5 | 3401 | 184T | T,S,C,X,IG |
| 318 | I, II | 1.4 | 971 | 1052 | 5.6 | 3301 | 184T | T,S,C,X,IG |
| 318 | II, III | 2.3 | 953 | 720 | 5.6 | 3242 | 184T | T,S,C,X,IG |
| 314 | I, II, III | 3.0 | 983 | 1726 | 5.6 | 3401 | 184T | T,S,C,X,IG |
| 310 | I | 1.2 | 977 | 469 | 5.6 | 3122 | 184T | T,S,C,X,IG |
| 287 | II, III | 2.1 | 1054 | 737 | 6.3 | 3242 | 184T | T,S,C,X,IG |
| 276 | I | 1.2 | 1117 | 1055 | 6.3 | 3301 | 184T | T,S,C,X,IG |

◊ Standard Motor Types (see page A-16 for product codes)

T TEFC, three phase, 230/460 or 575 volts

S TEFC, single phase, 230 volts

C Corro-Duty®, three phase, 230/460 or 575V

X Explosionproof, CI 1 group D, CI 2 groups F&G, three phase, 230/460 or 575V

IG IntelliGear® variable speed for 3/230V, 3/460V power supplies

5 HP (Continued)

General Specifications: Totally enclosed, 60 hertz, 40°C ambient, continuous duty.

| Output rpm | AGMA Class | Service Factor | Output Torque in-lb | OHL lb | Nominal Ratio | Frame Size Gear | Std. Motor | Std. Motor Types ◊ |
|------------|------------|----------------|---------------------|--------|---------------|-----------------|------------|--------------------|
| 284 | I, II, III | 2.7 | 1086 | 1798 | 6.3 | 3401 | 184T | T,S,C,X,IG |
| 273 | I | 1.1 | 1110 | 470 | 6.3 | 3122 | 184T | T,S,C,X,IG |
| 256 | I, II, III | 2.3 | 1206 | 1855 | 7.1 | 3401 | 184T | T,S,C,X,IG |
| 251 | II | 1.8 | 1203 | 752 | 7.1 | 3242 | 184T | T,S,C,X,IG |
| 247 | III | 2.9 | 1225 | 1893 | 7.1 | 3362 | 184T | T,S,C,X,IG |
| 238 | I | 1.0 | 1269 | 468 | 7.1 | 3122 | 184T | T,S,C,X,IG |
| 231 | I | 1.0 | 1309 | 511 | 8 | 3132 | 184T | T,S,C,X,IG |
| 229 | III | 2.1 | 1320 | 789 | 8 | 3252 | 184T | T,S,C,X,IG |
| 218 | II | 1.6 | 1431 | 764 | 8 | 3242 | 184T | T,S,C,X,IG |
| 204 | I, II | 1.5 | 1519 | 770 | 9 | 3242 | 184T | T,S,C,X,IG |
| 194 | II | 1.9 | 1559 | 810 | 9 | 3252 | 184T | T,S,C,X,IG |
| 191 | III | 2.3 | 1584 | 2031 | 9 | 3362 | 184T | T,S,C,X,IG |
| 181 | I | 1.3 | 1804 | 782 | 10 | 3242 | 184T | T,S,C,X,IG |
| 181 | II | 1.8 | 1663 | 818 | 10 | 3252 | 184T | T,S,C,X,IG |
| 176 | III | 2.1 | 1721 | 2076 | 10 | 3362 | 184T | T,S,C,X,IG |
| 162 | I | 1.2 | 1908 | 785 | 11.2 | 3242 | 184T | T,S,C,X,IG |
| 161 | II | 1.6 | 1880 | 831 | 11.2 | 3252 | 184T | T,S,C,X,IG |
| 158 | II | 1.9 | 1918 | 2136 | 11.2 | 3362 | 184T | T,S,C,X,IG |
| 158 | III | 3.3 | 1906 | 2137 | 11.2 | 3372 | 184T | T,S,C,X,IG |
| 145 | I | 1.5 | 2081 | 840 | 12.5 | 3252 | 184T | T,S,C,X,IG |
| 143 | I | 1.0 | 2180 | 790 | 12.5 | 3242 | 184T | T,S,C,X,IG |
| 141 | II | 1.7 | 2152 | 2200 | 12.5 | 3362 | 184T | T,S,C,X,IG |
| 138 | III | 3.1 | 2187 | 2216 | 12.5 | 3372 | 184T | T,S,C,X,IG |
| 128 | I, II | 1.4 | 2372 | 849 | 14 | 3252 | 184T | T,S,C,X,IG |
| 125 | III | 2.8 | 2417 | 2273 | 14 | 3372 | 184T | T,S,C,X,IG |
| 124 | I, II | 1.5 | 2436 | 2268 | 14 | 3362 | 184T | T,S,C,X,IG |
| 114 | II | 1.4 | 2650 | 2315 | 16 | 3362 | 184T | T,S,C,X,IG |
| 111 | I | 1.3 | 2734 | 855 | 16 | 3252 | 184T | T,S,C,X,IG |
| 109 | III | 2.5 | 2775 | 2354 | 16 | 3372 | 184T | T,S,C,X,IG |
| 104 | I | 1.2 | 2922 | 856 | 18 | 3252 | 184T | T,S,C,X,IG |
| 97 | II, III | 2.3 | 3125 | 2422 | 18 | 3372 | 184T | T,S,C,X,IG |
| 91 | I | 1.1 | 3316 | 855 | 20 | 3252 | 184T | T,S,C,X,IG |
| 89 | II, III | 2.1 | 3395 | 2470 | 20 | 3372 | 184T | T,S,C,X,IG |
| 82 | I | 1.0 | 3683 | 850 | 22.4 | 3252 | 184T | T,S,C,X,IG |
| 80 | II | 1.9 | 3783 | 2532 | 22.4 | 3372 | 184T | T,S,C,X,IG |
| 70 | I | 1.2 | 4239 | 2305 | 25 | 3362 | 184T | T,S,C,X,IG |
| 70 | II | 1.7 | 4246 | 2596 | 25 | 3372 | 184T | T,S,C,X,IG |
| 68 | III | 3+ | 4416 | 3733 | 25 | 3482 | 184T | T,S,C,X,IG |
| 64 | III | 2.9 | 4739 | 3800 | 28 | 3482 | 184T | T,S,C,X,IG |
| 63 | I, II | 1.5 | 4806 | 2663 | 28 | 3372 | 184T | T,S,C,X,IG |

◊ Standard Motor Types (see page A-16 for product codes)

T TEFC, three phase, 230/460 or 575 volts

S TEFC, single phase, 230 volts

C Corro-Duty®, three phase, 230/460 or 575V

X Explosionproof, CI 1 group D, CI 2 groups F&G, three phase, 230/460 or 575V

IG IntelliGear® variable speed for 3/230V, 3/460V power supplies

5 HP (Continued)

General Specifications: Totally enclosed, 60 hertz, 40°C ambient, continuous duty.

| Output rpm | AGMA Class | Service Factor | Output Torque in-lb | OHL lb | Nominal Ratio | Frame Size Gear | Motor | Std. Motor Types ◊ |
|------------|------------|----------------|---------------------|--------|---------------|-----------------|-------|--------------------|
| 58 | II | 1.4 | 5228 | 2708 | 31.5 | 3372 | 184T | T,S,C,X,IG |
| 55 | III | 2.5 | 5515 | 3944 | 31.5 | 3482 | 184T | T,S,C,X,IG |
| 54 | I | 1.1 | 5480 | 2305 | 31.5 | 3363 | 184T | T,S,C,X,IG |
| 51 | I | 1.2 | 5908 | 2704 | 35.5 | 3372 | 184T | T,S,C,X,IG |
| 51 | II,III | 2.3 | 5985 | 4021 | 35.5 | 3482 | 184T | T,S,C,X,IG |
| 46 | II,III | 2.1 | 6611 | 4115 | 40 | 3482 | 184T | T,S,C,X,IG |
| 44 | I | 1.0 | 6804 | 2749 | 40 | 3372 | 184T | T,S,C,X,IG |
| 41 | I,II | 1.9 | 7340 | 4211 | 45 | 3482 | 184T | T,S,C,X,IG |
| 41 | III | 3+ | 7376 | 4580 | 45 | 3592 | 184T | T,S,C,X,IG |
| 35 | I,II | 1.6 | 8702 | 4340 | 50 | 3482 | 184T | T,S,C,X,IG |
| 35 | III | 3+ | 8593 | 4580 | 50 | 3592 | 184T | T,S,C,X,IG |
| 32 | I,II | 1.5 | 9261 | 4340 | 56 | 3483 | 184T | T,S,C,X,IG |
| 31 | III | 2.3 | 9586 | 4580 | 56 | 3593 | 184T | T,S,C,X,IG |
| 28 | II,III | 2.2 | 10400 | 4580 | 63 | 3593 | 184T | T,S,C,X,IG |
| 27 | I | 1.3 | 10821 | 4340 | 63 | 3483 | 184T | T,S,C,X,IG |
| 25 | I | 1.2 | 12079 | 4340 | 71 | 3483 | 184T | T,S,C,X,IG |
| 25 | II,III | 2.1 | 11818 | 4580 | 71 | 3593 | 184T | T,S,C,X,IG |
| 23 | II,III | 2.0 | 13074 | 4580 | 80 | 3593 | 184T | T,S,C,X,IG |
| 22 | I | 1.0 | 13563 | 4340 | 80 | 3483 | 184T | T,S,C,X,IG |
| 20 | I,II | 1.8 | 15124 | 4580 | 90 | 3593 | 184T | T,S,C,X,IG |
| 20 | III | 2.6 | 14777 | 13617 | 90 | 3603 | 184T | T,S,C,X,IG |
| 18 | III | 2.3 | 16351 | 13617 | 100 | 3603 | 184T | T,S,C,X,IG |
| 18 | I,II | 1.6 | 16509 | 4580 | 100 | 3593 | 184T | T,S,C,X,IG |
| 16 | I,II | 1.5 | 18543 | 4580 | 112 | 3593 | 184T | T,S,C,X,IG |
| 16 | III | 2.0 | 18958 | 13617 | 112 | 3603 | 184T | T,S,C,X,IG |
| 14 | I | 1.3 | 20661 | 4580 | 125 | 3593 | 184T | T,S,C,X,IG |
| 14.3 | II | 1.9 | 20651 | 13617 | 125 | 3603 | 184T | T,S,C,X,IG |
| 13.7 | III | 4.1 | 21666 | 18558 | 125 | 3733 | 184T | T,S,C,X,IG |
| 12.8 | II | 1.7 | 23190 | 13617 | 140 | 3603 | 184T | T,S,C,X,IG |
| 12.4 | III | 3.7 | 23867 | 18558 | 140 | 3733 | 184T | T,S,C,X,IG |
| 12.0 | I | 1.0 | 23750 | 4580 | 140 | 3593 | 184T | T,S,C,X,IG |
| 11.4 | I,II | 1.5 | 25898 | 13617 | 160 | 3603 | 184T | T,S,C,X,IG |
| 11.1 | III | 3.3 | 26744 | 18558 | 160 | 3733 | 184T | T,S,C,X,IG |
| 10.1 | I | 1.3 | 29283 | 13617 | 180 | 3603 | 184T | T,S,C,X,IG |
| 10.0 | II,III | 3.0 | 29622 | 18558 | 180 | 3733 | 184T | T,S,C,X,IG |
| 8.8 | I | 1.2 | 33684 | 13617 | 200 | 3603 | 184T | T,S,C,X,IG |
| 8.8 | II,III | 2.7 | 33515 | 18558 | 200 | 3733 | 184T | T,S,C,X,IG |
| 8.1 | I | 1.1 | 36562 | 13617 | 224 | 3603 | 184T | T,S,C,X,IG |
| 8.1 | II,III | 2.4 | 36731 | 18558 | 224 | 3733 | 184T | T,S,C,X,IG |
| 7.2 | I,II,III | 2.2 | 41301 | 18558 | 250 | 3733 | 184T | T,S,C,X,IG |

◊ Standard Motor Types (see page A-16 for product codes)

T TEFC, three phase, 230/460 or 575 volts

S TEFC, single phase, 230 volts

C Corro-Duty®, three phase, 230/460 or 575V

X Explosionproof, CI 1 group D, CI 2 groups F&G, three phase, 230/460 or 575V

IG IntelliGear® variable speed for 3/230V, 3/460V power supplies

5 HP (Continued)

General Specifications: Totally enclosed, 60 hertz, 40°C ambient, continuous duty.

| Output rpm | AGMA Class | Service Factor | Output Torque in-lb | OHL lb | Nominal Ratio | Frame Size Gear | Frame Size Motor | Std. Motor Types ◊ |
|------------|------------|----------------|---------------------|--------|---------------|-----------------|------------------|--------------------|
| 6.4 | I,II | 1.8 | 45194 | 18558 | 280 | 3734 | 184T | T,S,C,X,IG |
| 6.6 | III | 2.8 | 43724 | 22000 | 280 | 3844 | 184T | T,S,C,X,IG |
| 6.4 | I,II | 1.8 | 45194 | 18558 | 280 | 3734 | 184T | T,S,C,X,IG |
| 5.7 | III | 2.4 | 51076 | 22000 | 315 | 3844 | 184T | T,S,C,X,IG |
| 5.6 | I,II | 1.6 | 51501 | 18558 | 315 | 3734 | 184T | T,S,C,X,IG |
| 5.1 | III | 2.1 | 57035 | 22000 | 355 | 3844 | 184T | T,S,C,X,IG |
| 4.9 | I,II | 1.4 | 59383 | 18558 | 355 | 3734 | 184T | T,S,C,X,IG |
| 4.6 | I | 1.3 | 63437 | 18558 | 400 | 3734 | 184T | T,S,C,X,IG |
| 4.5 | II | 1.9 | 64031 | 22000 | 400 | 3844 | 184T | T,S,C,X,IG |
| 4.0 | I | 1.1 | 71996 | 18558 | 450 | 3734 | 184T | T,S,C,X,IG |
| 4.0 | II | 1.7 | 72452 | 22000 | 450 | 3844 | 184T | T,S,C,X,IG |
| 3.6 | I | 1.0 | 79991 | 18558 | 500 | 3734 | 184T | T,S,C,X,IG |
| 3.5 | II | 1.5 | 82751 | 22000 | 500 | 3844 | 184T | T,S,C,X,IG |
| 3.3 | 1, II | 1.4 | 88808 | 22000 | 560 | 3844 | 184T | T,S,C,X,IG |
| 2.8 | I | 1.2 | 103318 | 22000 | 630 | 3844 | 184T | T,S,C,X,IG |
| 2.6 | I | 1.1 | 112127 | 22000 | 710 | 3844 | 184T | T,S,C,X,IG |

◊ Standard Motor Types (see page A-16 for product codes)

T TEFC, three phase, 230/460 or 575 volts

S TEFC, single phase, 230 volts

C Corro-Duty®, three phase, 230/460 or 575V

X Explosionproof, CI 1 group D, CI 2 groups F&G, three phase, 230/460 or 575V

IG IntelliGear® variable speed for 3/230V, 3/460V power supplies

General Specifications: Totally enclosed, 60 hertz, 40°C ambient, continuous duty.

| Output rpm | AGMA Class | Service Factor | Output Torque in-lb | OHL lb | Nominal Ratio | Frame Size Gear | Frame Size Motor | Std. Motor Types ♦ |
|------------|------------|----------------|---------------------|--------|---------------|-----------------|------------------|--------------------|
| 1423 | I, II | 1.6 | 325 | 264 | 1.25 | 3201 | 213T | T,C,X,IG |
| 1413 | III | 3+ | 328 | 1078 | 1.25 | 3401 | 213T | T,C,X,IG |
| 1389 | II | 1.9 | 334 | 688 | 1.25 | 3301 | 213T | T,C,X,IG |
| 1264 | III | 3+ | 367 | 1127 | 1.4 | 3401 | 213T | T,C,X,IG |
| 1207 | I, II | 1.5 | 384 | 272 | 1.4 | 3201 | 213T | T,C,X,IG |
| 1199 | II | 1.8 | 386 | 717 | 1.4 | 3301 | 213T | T,C,X,IG |
| 1129 | I, II | 1.5 | 410 | 275 | 1.6 | 3201 | 213T | T,C,X,IG |
| 1125 | III | 3+ | 412 | 1162 | 1.6 | 3401 | 213T | T,C,X,IG |
| 1087 | I, II | 1.8 | 425 | 738 | 1.6 | 3301 | 213T | T,C,X,IG |
| 1008 | III | 3+ | 459 | 1198 | 1.8 | 3401 | 213T | T,C,X,IG |
| 1000 | I, II | 1.4 | 463 | 280 | 1.8 | 3201 | 213T | T,C,X,IG |
| 989 | I, II | 1.9 | 470 | 759 | 1.8 | 3301 | 213T | T,C,X,IG |
| 902 | I, II | 1.4 | 513 | 284 | 2 | 3201 | 213T | T,C,X,IG |
| 889 | I, II, III | 3+ | 521 | 1249 | 2 | 3401 | 213T | T,C,X,IG |
| 836 | I, II | 1.9 | 539 | 778 | 2 | 3301 | 213T | T,C,X,IG |
| 806 | III | 3+ | 575 | 1288 | 2.24 | 3401 | 213T | T,C,X,IG |
| 792 | I | 1.2 | 585 | 288 | 2.24 | 3201 | 213T | T,C,X,IG |
| 778 | II | 1.8 | 596 | 788 | 2.24 | 3301 | 213T | T,C,X,IG |
| 689 | II, III | 3+ | 672 | 1342 | 2.5 | 3401 | 213T | T,C,X,IG |
| 686 | I | 1.1 | 674 | 291 | 2.5 | 3201 | 213T | T,C,X,IG |
| 678 | II | 1.9 | 684 | 800 | 2.5 | 3301 | 213T | T,C,X,IG |
| 618 | II, III | 3+ | 750 | 1390 | 2.8 | 3401 | 213T | T,C,X,IG |
| 601 | I, II | 1.6 | 770 | 807 | 2.8 | 3301 | 213T | T,C,X,IG |
| 554 | I | 1.3 | 836 | 809 | 3.15 | 3301 | 213T | T,C,X,IG |
| 550 | II, III | 3+ | 842 | 1424 | 3.15 | 3401 | 213T | T,C,X,IG |
| 497 | I | 1.3 | 908 | 258 | 3.55 | 3301 | 213T | T,C,X,IG |
| 486 | II, III | 3.0 | 953 | 1469 | 3.55 | 3401 | 213T | T,C,X,IG |
| 452 | I, II, III | 2.1 | 1015 | 612 | 4 | 3242 | 213T | T,C,X,IG |
| 443 | I | 1.3 | 1046 | 806 | 4 | 3301 | 213T | T,C,X,IG |
| 426 | I, II, III | 2.7 | 1088 | 1518 | 4 | 3401 | 213T | T,C,X,IG |
| 383 | II | 1.9 | 1148 | 623 | 4.5 | 3242 | 213T | T,C,X,IG |
| 391 | I | 1.1 | 932 | 810 | 4.5 | 3301 | 213T | T,C,X,IG |
| 381 | III | 3.0 | 1190 | 1621 | 4.5 | 3362 | 213T | T,C,X,IG |
| 359 | II | 1.7 | 1295 | 631 | 5 | 3242 | 213T | T,C,X,IG |
| 359 | I | 1.0 | 1264 | 806 | 5 | 3301 | 213T | T,C,X,IG |
| 346 | III | 2.8 | 1312 | 1665 | 5 | 3362 | 213T | T,C,X,IG |
| 341 | III | 2.1 | 1359 | 1608 | 5 | 3401 | 213T | T,C,X,IG |
| 318 | I, II | 1.5 | 1465 | 639 | 5.6 | 3242 | 213T | T,C,X,IG |
| 313 | III | 2.5 | 1449 | 1709 | 5.6 | 3362 | 213T | T,C,X,IG |
| 287 | I, II | 1.4 | 1665 | 644 | 6.3 | 3242 | 213T | T,C,X,IG |
| 284 | I, II | 1.8 | 1629 | 1724 | 6.3 | 3401 | 213T | T,C,X,IG |
| 273 | III | 2.2 | 1663 | 1771 | 6.3 | 3362 | 213T | T,C,X,IG |

♦ Standard Motor Types (see page A-16 for product codes)

T TEFC, three phase, 230/460 or 575 volts

C Corro-Duty®, three phase, 230/460 or 575V

X Explosionproof, CI 1 group D, CI 2 groups F&G, three phase, 230/460 or 575V

IG IntelliGear® variable speed for 3/460V power supplies

7 1/2 HP (Continued)

General Specifications: Totally enclosed, 60 hertz, 40°C ambient, continuous duty.

| Output rpm | AGMA Class | Service Factor | Output Torque in-lb | OHL lb | Nominal Ratio | Frame Size Gear | Frame Size Motor | Std. Motor Types ◊ |
|------------|------------|----------------|---------------------|--------|---------------|-----------------|------------------|--------------------|
| 256 | I, II | 1.5 | 1809 | 1774 | 7.1 | 3401 | 213T | T,C,X,IG |
| 251 | I | 1.2 | 1903 | 646 | 7.1 | 3242 | 213T | T,C,X,IG |
| 247 | II, III | 2.0 | 1838 | 1816 | 7.1 | 3362 | 213T | T,C,X,IG |
| 229 | II | 1.4 | 1980 | 695 | 8 | 3252 | 213T | T,C,X,IG |
| 218 | I | 1.1 | 2147 | 644 | 8 | 3242 | 213T | T,C,X,IG |
| 223 | III | 2.8 | 2035 | 1871 | 8 | 3372 | 213T | T,C,X,IG |
| 215 | II | 1.7 | 2110 | 1879 | 8 | 3362 | 213T | T,C,X,IG |
| 204 | I | 1.0 | 2278 | 643 | 9 | 3242 | 213T | T,C,X,IG |
| 194 | I | 1.2 | 2339 | 699 | 9 | 3252 | 213T | T,C,X,IG |
| 192 | II | 1.5 | 2376 | 1932 | 9 | 3362 | 213T | T,C,X,IG |
| 192 | III | 2.6 | 2348 | 1639 | 9 | 3372 | 213T | T,C,X,IG |
| 182 | I | 1.2 | 2495 | 699 | 10 | 3252 | 213T | T,C,X,IG |
| 176 | II | 1.4 | 2581 | 1969 | 10 | 3362 | 213T | T,C,X,IG |
| 175 | III | 2.4 | 2588 | 1984 | 10 | 3372 | 213T | T,C,X,IG |
| 161 | I | 1.1 | 2820 | 697 | 11.2 | 3252 | 213T | T,C,X,IG |
| 159 | I | 1.3 | 2877 | 2016 | 11.2 | 3362 | 213T | T,C,X,IG |
| 159 | II, III | 2.2 | 2859 | 2031 | 11.2 | 3372 | 213T | T,C,X,IG |
| 145 | I | 1.0 | 3122 | 692 | 12.5 | 3252 | 213T | T,C,X,IG |
| 141 | I | 1.1 | 3228 | 2066 | 12.5 | 3362 | 213T | T,C,X,IG |
| 138 | II, III | 2.1 | 3280 | 2095 | 12.5 | 3372 | 213T | T,C,X,IG |
| 130 | I, II, III | 3+ | 3501 | 3025 | 14 | 3482 | 213T | T,C,X,IG |
| 125 | I | 1.0 | 3654 | 2117 | 14 | 3362 | 213T | T,C,X,IG |
| 125 | II, III | 1.9 | 3626 | 2140 | 14 | 3372 | 213T | T,C,X,IG |
| 111 | III | 3+ | 4090 | 3146 | 16 | 3482 | 213T | T,C,X,IG |
| 109 | I, II | 1.7 | 4163 | 2200 | 16 | 3372 | 213T | T,C,X,IG |
| 99 | III | 3.0 | 4566 | 3231 | 18 | 3482 | 213T | T,C,X,IG |
| 97 | I, II | 1.5 | 4688 | 2230 | 18 | 3372 | 213T | T,C,X,IG |
| 89 | I, II | 1.4 | 5092 | 2164 | 20 | 3372 | 213T | T,C,X,IG |
| 89 | III | 2.6 | 5127 | 3320 | 20 | 3482 | 213T | T,C,X,IG |
| 80 | I | 1.3 | 5675 | 2059 | 22.4 | 3372 | 213T | T,C,X,IG |
| 78 | II, III | 2.4 | 5801 | 3414 | 22.4 | 3482 | 213T | T,C,X,IG |
| 71 | I | 1.1 | 6369 | 1919 | 25 | 3372 | 213T | T,C,X,IG |
| 68 | II, III | 2.1 | 6625 | 3513 | 25 | 3482 | 213T | T,C,X,IG |
| 65 | III | 3+ | 7014 | 4580 | 28 | 3592 | 213T | T,C,X,IG |
| 64 | I, II | 1.9 | 7109 | 3564 | 28 | 3482 | 213T | T,C,X,IG |
| 63 | I | 1.0 | 7209 | 1733 | 28 | 3372 | 213T | T,C,X,IG |
| 58 | I, II, III | 3+ | 7815 | 4580 | 31.5 | 3592 | 213T | T,C,X,IG |
| 55 | I, II | 1.6 | 8272 | 3669 | 31.5 | 3482 | 213T | T,C,X,IG |
| 51 | III | 2.9 | 8863 | 4580 | 35.5 | 3592 | 213T | T,C,X,IG |
| 51 | I, II | 1.5 | 8978 | 3723 | 35.5 | 3482 | 213T | T,C,X,IG |
| 46 | I, II | 1.4 | 9916 | 3785 | 40 | 3482 | 213T | T,C,X,IG |
| 45 | III | 2.5 | 10172 | 4580 | 40 | 3592 | 213T | T,C,X,IG |
| 41 | I | 1.2 | 11011 | 3845 | 45 | 3482 | 213T | T,C,X,IG |
| 41 | II, III | 2.3 | 11065 | 4580 | 45 | 3592 | 213T | T,C,X,IG |
| 35 | I | 1.1 | 13052 | 3930 | 50 | 3482 | 213T | T,C,X,IG |

◊ Standard Motor Types (see page A-16 for product codes)

T TEFC, three phase, 208-230/460 or 575 volts

C Corro-Duty®, three phase, 230/460 or 575V

X Explosionproof, CI 1 group D, CI 2 groups F&G, three phase, 230/460 or 575V

IG IntelliGear® variable speed for 3/460V power supplies

7 1/2 HP (Continued)

General Specifications: Totally enclosed, 60 hertz, 40°C ambient, continuous duty.

| Output rpm | AGMA Class | Service Factor | Output Torque in-lb | OHL lb | Nominal Ratio | Frame Size Gear | Motor | Std. Motor Types ♦ |
|------------|------------|----------------|---------------------|--------|---------------|-----------------|-------|--------------------|
| 35 | II,III | 2.0 | 12891 | 4580 | 50 | 3592 | 213T | T,C,X,IG |
| 34 | II | 1.6 | 14378 | 4580 | 56 | 3593 | 213T | T,C,X,IG |
| 32 | I | 1.0 | 13891 | 3994 | 56 | 3483 | 213T | T,C,X,IG |
| 31 | III | 2.7 | 14269 | 13617 | 56 | 3603 | 213T | T,C,X,IG |
| 28 | I,II | 1.5 | 15599 | 4580 | 63 | 3593 | 213T | T,C,X,IG |
| 28 | III | 2.4 | 15996 | 13617 | 63 | 3603 | 213T | T,C,X,IG |
| 25 | I,II | 1.4 | 17727 | 4580 | 71 | 3593 | 213T | T,C,X,IG |
| 25 | III | 2.1 | 17976 | 13617 | 71 | 3603 | 213T | T,C,X,IG |
| 23 | I | 1.3 | 19611 | 4580 | 80 | 3593 | 213T | T,C,X,IG |
| 23 | II,III | 2.0 | 19525 | 13617 | 80 | 3603 | 213T | T,C,X,IG |
| 20 | II | 1.7 | 22166 | 13617 | 90 | 3603 | 213T | T,C,X,IG |
| 20 | I | 1.2 | 22685 | 4580 | 90 | 3593 | 213T | T,C,X,IG |
| 19.5 | III | 3.7 | 22826 | 18558 | 90 | 3733 | 213T | T,C,X,IG |
| 18.1 | II | 1.5 | 24527 | 13617 | 100 | 3603 | 213T | T,C,X,IG |
| 18.0 | I | 1.1 | 24762 | 4580 | 100 | 3593 | 213T | T,C,X,IG |
| 17.2 | III | 3.4 | 25898 | 18558 | 100 | 3733 | 213T | T,C,X,IG |
| 15.8 | III | 3.1 | 28183 | 18558 | 112 | 3733 | 213T | T,C,X,IG |
| 15.6 | I,II | 1.4 | 28437 | 13617 | 112 | 3603 | 213T | T,C,X,IG |
| 14.3 | I | 1.2 | 30976 | 13617 | 125 | 3603 | 213T | T,C,X,IG |
| 13.7 | II,III | 2.7 | 32499 | 18558 | 125 | 3733 | 213T | T,C,X,IG |
| 12.8 | I | 1.1 | 34784 | 13617 | 140 | 3603 | 213T | T,C,X,IG |
| 12.4 | II,III | 2.5 | 35800 | 18558 | 140 | 3733 | 213T | T,C,X,IG |
| 11.4 | I | 1.0 | 38847 | 13617 | 160 | 3603 | 213T | T,C,X,IG |
| 11.1 | II,III | 2.2 | 40116 | 18558 | 160 | 3733 | 213T | T,C,X,IG |
| 10.0 | I,II,III | 2.0 | 44433 | 18558 | 180 | 3733 | 213T | T,C,X,IG |
| 10.0 | I,II,III | 2.0 | 44433 | 18558 | 180 | 3733 | 213T | T,C,X,IG |
| 8.9 | III | 2.7 | 50018 | 22000 | 200 | 3843 | 213T | T,C,X,IG |
| 8.8 | I,II | 1.8 | 50272 | 18558 | 200 | 3733 | 213T | T,C,X,IG |
| 8.1 | I,II | 1.6 | 55096 | 18558 | 224 | 3733 | 213T | T,C,X,IG |
| 7.9 | III | 2.4 | 56112 | 22000 | 224 | 3843 | 213T | T,C,X,IG |
| 7.3 | III | 2.1 | 59416 | 22000 | 250 | 3844 | 213T | T,C,X,IG |
| 7.2 | I,II | 1.4 | 61952 | 18558 | 250 | 3733 | 213T | T,C,X,IG |
| 6.6 | II | 1.9 | 65586 | 22000 | 280 | 3844 | 213T | T,C,X,IG |
| 6.4 | I | 1.2 | 67791 | 18558 | 280 | 3734 | 213T | T,C,X,IG |
| 5.7 | II | 1.6 | 76614 | 22000 | 315 | 3844 | 213T | T,C,X,IG |
| 5.6 | I | 1.1 | 77251 | 18558 | 315 | 3734 | 213T | T,C,X,IG |
| 5.1 | I, II | 1.4 | 85553 | 22000 | 355 | 3844 | 213T | T,C,X,IG |
| 4.5 | I | 1.3 | 96047 | 22000 | 400 | 3844 | 213T | T,C,X,IG |
| 4.0 | I | 1.1 | 108678 | 22000 | 450 | 3844 | 213T | T,C,X,IG |

♦ Standard Motor Types (see page A-16 for product codes)

T TEFC, three phase, 230/460 or 575 volts

C Corro-Duty®, three phase, 230/460 or 575V

X Explosionproof, CI 1 group D, CI 2 groups F&G, three phase, 230/460 or 575V

IG IntelliGear® variable speed for 3/460V power supplies

† 6 pole motor

10 HP

General Specifications: Totally enclosed, 60 hertz, 40°C ambient, continuous duty.

| Output rpm | AGMA Class | Service Factor | Output Torque in-lb | OHL lb | Nominal Ratio | Frame Size Gear | Frame Size Motor | Std. Motor Types ◊ |
|------------|------------|----------------|---------------------|--------|---------------|-----------------|------------------|--------------------|
| 1423 | I | 1.2 | 434 | 230 | 1.25 | 3201 | 215T | T,C,X,IG |
| 1413 | III | 3+ | 437 | 1059 | 1.25 | 3401 | 215T | T,C,X,IG |
| 1389 | I,II | 1.4 | 446 | 616 | 1.25 | 3301 | 215T | T,C,X,IG |
| 1264 | I, II, III | 3+ | 489 | 1106 | 1.4 | 3401 | 215T | T,C,X,IG |
| 1207 | I | 1.1 | 512 | 222 | 1.4 | 3201 | 215T | T,C,X,IG |
| 1199 | II | 1.4 | 514 | 629 | 1.4 | 3301 | 215T | T,C,X,IG |
| 1129 | I | 1.1 | 546 | 216 | 1.6 | 3201 | 215T | T,C,X,IG |
| 1125 | II, III | 3+ | 549 | 1139 | 1.6 | 3401 | 215T | T,C,X,IG |
| 1087 | I | 1.3 | 567 | 637 | 1.6 | 3301 | 215T | T,C,X,IG |
| 1008 | II, III | 3+ | 612 | 1173 | 1.8 | 3401 | 215T | T,C,X,IG |
| 1000 | I | 1.1 | 618 | 200 | 1.8 | 3201 | 215T | T,C,X,IG |
| 989 | I,II | 1.4 | 626 | 643 | 1.8 | 3301 | 215T | T,C,X,IG |
| 902 | I | 1.0 | 684 | 183 | 2 | 3201 | 215T | T,C,X,IG |
| 889 | III | 3+ | 694 | 1222 | 2 | 3401 | 215T | T,C,X,IG |
| 836 | I, II | 1.4 | 718 | 648 | 2 | 3301 | 215T | T,C,X,IG |
| 806 | III | 3+ | 767 | 1258 | 2.24 | 3401 | 215T | T,C,X,IG |
| 778 | I, II | 1.4 | 794 | 648 | 2.24 | 3301 | 215T | T,C,X,IG |
| 689 | III | 3+ | 896 | 1308 | 2.5 | 3401 | 215T | T,C,X,IG |
| 678 | I, II | 1.4 | 912 | 645 | 2.5 | 3301 | 215T | T,C,X,IG |
| 618 | I, II, III | 2.8 | 1000 | 1353 | 2.8 | 3401 | 215T | T,C,X,IG |
| 601 | I | 1.2 | 1027 | 637 | 2.8 | 3301 | 215T | T,C,X,IG |
| 554 | I | 1.0 | 1115 | 628 | 3.15 | 3301 | 215T | T,C,X,IG |
| 550 | II, III | 2.6 | 1123 | 1384 | 3.15 | 3401 | 215T | T,C,X,IG |
| 486 | I, II, III | 2.3 | 1271 | 1425 | 3.55 | 3401 | 215T | T,C,X,IG |
| 452 | I, II | 1.6 | 1353 | 556 | 4 | 3242 | 215T | T,C,X,IG |
| 442 | III | 2.6 | 1376 | 1516 | 4 | 3362 | 215T | T,C,X,IG |
| 426 | I, II, III | 2.0 | 1451 | 1469 | 4 | 3401 | 215T | T,C,X,IG |
| 383 | I, II | 1.4 | 1531 | 559 | 4.5 | 3242 | 215T | T,C,X,IG |
| 381 | III | 2.3 | 1587 | 1572 | 4.5 | 3362 | 215T | T,C,X,IG |
| 359 | I | 1.3 | 1727 | 559 | 5 | 3242 | 215T | T,C,X,IG |
| 346 | II, III | 2.1 | 1749 | 1610 | 5 | 3362 | 215T | T,C,X,IG |
| 318 | I | 1.2 | 1954 | 557 | 5.6 | 3242 | 215T | T,C,X,IG |
| 313 | II | 1.9 | 1932 | 1649 | 5.6 | 3362 | 215T | T,C,X,IG |
| 287 | I | 1.0 | 2220 | 551 | 6.3 | 3242 | 215T | T,C,X,IG |
| 273 | II | 1.6 | 2217 | 1702 | 6.3 | 3362 | 215T | T,C,X,IG |
| 247 | I, II | 1.5 | 2450 | 1740 | 7.1 | 3362 | 215T | T,C,X,IG |
| 229 | I | 1.0 | 2650 | 600 | 8 | 3252 | 215T | T,C,X,IG |
| 223 | II, III | 2.1 | 2714 | 1796 | 8 | 3372 | 215T | T,C,X,IG |
| 215 | I | 1.3 | 2813 | 1791 | 8 | 3362 | 215T | T,C,X,IG |
| 203 | III | 3+ | 2975 | 2607 | 9 | 3482 | 215T | T,C,X,IG |

◊ Standard Motor Types (see page A-16 for product codes)

T TEFC, three phase, 230/460 or 575 volts

C Corro-Duty®, three phase, 230/460 or 575V

X Explosionproof, CI 1 group D, CI 2 groups F&G, three phase, 230/460 or 575V

IG IntelliGear® variable speed for 3/460V power supplies



Gearmotors

CbN
SERIES 3000

10 HP (Continued)

CbN Series

General Specifications: Totally enclosed, 60 hertz, 40°C ambient, continuous duty.

| Output rpm | AGMA Class | Service Factor | Output Torque in-lb | OHL lb | Nominal Ratio | Frame Size Gear | Motor | Std. Motor Types ◊ |
|------------|------------|----------------|---------------------|--------|---------------|-----------------|-------|--------------------|
| 192 | I | 1.1 | 3168 | 1833 | 9 | 3362 | 215T | T,C,X,IG |
| 192 | II,III | 1.9 | 3131 | 1852 | 9 | 3372 | 215T | T,C,X,IG |
| 176 | I | 1.0 | 3441 | 1862 | 10 | 3362 | 215T | T,C,X,IG |
| 175 | II | 1.8 | 3451 | 1889 | 10 | 3372 | 215T | T,C,X,IG |
| 162 | III | 3+ | 3728 | 2759 | 11.2 | 3482 | 215T | T,C,X,IG |
| 159 | I,II | 1.7 | 3812 | 1926 | 11.2 | 3372 | 215T | T,C,X,IG |
| 143 | III | 3.0 | 4228 | 2843 | 12.5 | 3482 | 215T | T,C,X,IG |
| 138 | I,II | 1.5 | 4374 | 1880 | 12.5 | 3372 | 215T | T,C,X,IG |
| 130 | III | 2.8 | 4667 | 2908 | 14 | 3482 | 215T | T,C,X,IG |
| 125 | I,II | 1.4 | 4834 | 1798 | 14 | 3372 | 215T | T,C,X,IG |
| 111 | II,III | 2.5 | 5454 | 3010 | 16 | 3482 | 215T | T,C,X,IG |
| 109 | I | 1.3 | 5550 | 1655 | 16 | 3372 | 215T | T,C,X,IG |
| 99 | II,III | 2.2 | 6087 | 3079 | 18 | 3482 | 215T | T,C,X,IG |
| 97 | I | 1.1 | 6250 | 1499 | 18 | 3372 | 215T | T,C,X,IG |
| 89 | I | 1.0 | 6789 | 1370 | 20 | 3372 | 215T | T,C,X,IG |
| 89 | II,III | 2.0 | 6836 | 3150 | 20 | 3482 | 215T | T,C,X,IG |
| 79 | III | 3+ | 7627 | 4268 | 22.4 | 3592 | 215T | T,C,X,IG |
| 78 | I,II | 1.8 | 7735 | 3221 | 22.4 | 3482 | 215T | T,C,X,IG |
| 73 | III | 3+ | 8325 | 4401 | 25 | 3592 | 215T | T,C,X,IG |
| 68 | I,II | 1.6 | 8833 | 3292 | 25 | 3482 | 215T | T,C,X,IG |
| 65 | III | 2.8 | 9352 | 4471 | 28 | 3592 | 215T | T,C,X,IG |
| 64 | I,II | 1.4 | 9479 | 3327 | 28 | 3482 | 215T | T,C,X,IG |
| 58 | II,III | 2.4 | 10420 | 4580 | 31.5 | 3592 | 215T | T,C,X,IG |
| 55 | I | 1.2 | 11029 | 3394 | 31.5 | 3482 | 215T | T,C,X,IG |
| 51 | I | 1.1 | 11970 | 3424 | 35.5 | 3482 | 215T | T,C,X,IG |
| 51 | II,III | 2.2 | 11817 | 4580 | 35.5 | 3592 | 215T | T,C,X,IG |
| 46 | I | 1.0 | 13222 | 3455 | 40 | 3482 | 215T | T,C,X,IG |
| 45 | II | 1.9 | 13562 | 4580 | 40 | 3592 | 215T | T,C,X,IG |
| 45 | III | 2.7 | 13484 | 13617 | 40 | 3602 | 215T | T,C,X,IG |
| 41 | I,II | 1.7 | 14753 | 4580 | 45 | 3592 | 215T | T,C,X,IG |
| 41 | III | 2.3 | 14798 | 13617 | 45 | 3602 | 215T | T,C,X,IG |
| 36 | III | 2.1 | 16630 | 13617 | 50 | 3603 | 215T | T,C,X,IG |
| 35 | I,II | 1.5 | 17188 | 4580 | 50 | 3592 | 215T | T,C,X,IG |
| 31 | II,III | 2.0 | 19026 | 13617 | 56 | 3603 | 215T | T,C,X,IG |
| 31 | I | 1.2 | 19170 | 4580 | 56 | 3593 | 215T | T,C,X,IG |
| 29 | III | 3.7 | 20718 | 18558 | 63 | 3733 | 215T | T,C,X,IG |
| 28 | I | 1.1 | 20799 | 4580 | 63 | 3593 | 215T | T,C,X,IG |
| 28 | II | 1.8 | 21328 | 13617 | 63 | 3603 | 215T | T,C,X,IG |
| 25 | I | 1.0 | 23637 | 4580 | 71 | 3593 | 215T | T,C,X,IG |

◊ Standard Motor Types (see page A-16 for product codes)

T TEFC, three phase, 230/460 or 575 volts

C Corro-Duty®, three phase, 230/460 or 575V

X Explosionproof, CI 1 group D, CI 2 groups F&G, three phase, 230/460 or 575V

IG IntelliGear® variable speed for 3/460V power supplies

10 HP (Continued)

General Specifications: Totally enclosed, 60 hertz, 40°C ambient, continuous duty.

| Output rpm | AGMA Class | Service Factor | Output Torque in-lb | OHL lb | Nominal Ratio | Frame Size Gear | Motor | Std. Motor Types ◊ |
|------------|------------|----------------|---------------------|--------|---------------|-----------------|-------|--------------------|
| 26 | III | 3.4 | 23122 | 18558 | 71 | 3733 | 215T | T,C,X,IG |
| 25 | II | 1.6 | 23968 | 13617 | 71 | 3603 | 215T | T,C,X,IG |
| 23 | III | 3.2 | 25999 | 18558 | 80 | 3733 | 215T | T,C,X,IG |
| 23 | I,II | 1.5 | 26033 | 13617 | 80 | 3603 | 215T | T,C,X,IG |
| 20 | I | 1.3 | 29554 | 13617 | 90 | 3603 | 215T | T,C,X,IG |
| 19 | II,III | 2.8 | 30434 | 18558 | 90 | 3733 | 215T | T,C,X,IG |
| 18 | I | 1.2 | 32702 | 13617 | 100 | 3603 | 215T | T,C,X,IG |
| 17 | II,III | 2.5 | 34530 | 18558 | 100 | 3733 | 215T | T,C,X,IG |
| 16 | II,III | 2.4 | 37577 | 18558 | 112 | 3733 | 215T | T,C,X,IG |
| 16 | I | 1.0 | 37916 | 13617 | 112 | 3603 | 215T | T,C,X,IG |
| 14 | I,II,III | 2.0 | 43671 | 18558 | 125 | 3733 | 215T | T,C,X,IG |
| 12 | I,II | 1.9 | 47733 | 18558 | 140 | 3733 | 215T | T,C,X,IG |
| 11 | I,II | 1.7 | 53488 | 18558 | 160 | 3733 | 215T | T,C,X,IG |
| 10 | I,II | 1.5 | 59244 | 18558 | 180 | 3733 | 215T | T,C,X,IG |
| 11 | I,II | 1.7 | 53488 | 18558 | 160 | 3733 | 215T | T,C,X,IG |
| 11 | III | 2.4 | 55858 | 22000 | 160 | 3843 | 215T | T,C,X,IG |
| 10 | I,II | 1.5 | 59244 | 18558 | 180 | 3733 | 215T | T,C,X,IG |
| 9.5 | III | 2.2 | 62290 | 22000 | 180 | 3843 | 215T | T,C,X,IG |
| 8.9 | I, II | 2.0 | 66691 | 22000 | 200 | 3843 | 215T | T,C,X,IG |
| 8.8 | I | 1.3 | 67030 | 18558 | 200 | 3733 | 215T | T,C,X,IG |
| 8.1 | I | 1.2 | 73462 | 18558 | 224 | 3733 | 215T | T,C,X,IG |
| 7.9 | III | 1.8 | 74816 | 22000 | 224 | 3843 | 215T | T,C,X,IG |
| 7.3 | III | 1.5 | 79221 | 22000 | 250 | 3844 | 215T | T,C,X,IG |
| 7.2 | I | 1.1 | 82602 | 18558 | 250 | 3733 | 215T | T,C,X,IG |
| 6.6 | I, II | 1.4 | 87448 | 22000 | 280 | 3844 | 215T | T,C,X,IG |
| 5.7 | I | 1.2 | 102152 | 22000 | 315 | 3844 | 215T | T,C,X,IG |
| 5.1 | I | 1.1 | 114070 | 22000 | 350 | 3844 | 215T | T,C,X,IG |

◊ Standard Motor Types (see page A-16 for product codes)

T TEFC, three phase, 230/460 or 575 volts

C Corro-Duty®, three phase, 230/460 or 575V

X Explosionproof, CI 1 group D, CI 2 groups F&G, three phase, 230/460 or 575V

IG IntelliGear® variable speed for 3/460V power supplies



Gearmotors

CbN SERIES 3000

15 HP

CbN Series

General Specifications: Totally enclosed, 60 hertz, 40°C ambient, continuous duty.

| Output rpm | AGMA Class | Service Factor | Output Torque in-lb | OHL lb | Nominal Ratio | Frame Size Gear | Motor | Std. Motor Types ◊ |
|------------|------------|----------------|---------------------|--------|---------------|-----------------|-------|--------------------|
| 1413 | I, II, III | 2.6 | 655 | 1020 | 1.25 | 3401 | 254T | T,C |
| 1264 | I, II, III | 2.7 | 733 | 1063 | 1.4 | 3401 | 254T | T,C |
| 1125 | I, II, III | 2.8 | 824 | 1093 | 1.6 | 3401 | 254T | T,C |
| 1008 | I, II, III | 2.4 | 919 | 1123 | 1.8 | 3401 | 254T | T,C |
| 889 | I, II, III | 2.4 | 1042 | 1166 | 2 | 3401 | 254T | T,C |
| 806 | I, II, III | 2.3 | 1150 | 1198 | 2.24 | 3401 | 254T | T,C |
| 689 | I, II, III | 2.0 | 1344 | 1241 | 2.5 | 3401 | 254T | T,C |
| 618 | I, II | 1.9 | 1500 | 1279 | 2.8 | 3401 | 254T | T,C |
| 550 | I, II | 1.7 | 1684 | 1304 | 3.15 | 3401 | 254T | T,C |
| 486 | I, II | 1.5 | 1906 | 1321 | 3.55 | 3401 | 254T | T,C |
| 448 | I, II, III | 2.6 | 2028 | 1994 | 4 | 3482 | 254T | T,C |
| 442 | I, II | 1.7 | 2064 | 1430 | 4 | 3362 | 254T | T,C |
| 426 | I | 1.3 | 2176 | 1303 | 4 | 3401 | 254T | T,C |
| 400 | II, III | 2.8 | 2268 | 2050 | 4.5 | 3482 | 254T | T,C |
| 397 | I | 1.2 | 2336 | 1272 | 4.5 | 3401 | 254T | T,C |
| 381 | I, II | 1.5 | 2380 | 1473 | 4.5 | 3362 | 254T | T,C |
| 356 | II, III | 2.8 | 2548 | 2109 | 5 | 3482 | 254T | T,C |
| 346 | I, II | 1.4 | 2624 | 1501 | 5 | 3362 | 254T | T,C |
| 341 | I | 1.1 | 2718 | 1244 | 5 | 3401 | 254T | T,C |
| 319 | I, II, III | 2.4 | 2842 | 2164 | 5.6 | 3482 | 254T | T,C |
| 314 | I | 1.0 | 2950 | 1190 | 5.6 | 3401 | 254T | T,C |
| 313 | I | 1.2 | 2898 | 1512 | 5.6 | 3262 | 254T | T,C |
| 282 | I, II, III | 2.4 | 3223 | 2226 | 6.3 | 3482 | 254T | T,C |
| 273 | I | 1.1 | 3326 | 1426 | 6.3 | 3362 | 254T | T,C |
| 255 | I, II, III | 2.3 | 3558 | 2274 | 7.1 | 3482 | 254T | T,C |
| 227 | III | 2.6 | 3990 | 2399 | 8 | 3482 | 254T | T,C |
| 223 | I, II | 1.4 | 4071 | 1445 | 8 | 3372 | 254T | T,C |
| 203 | II, III | 2.6 | 4462 | 2459 | 9 | 3482 | 254T | T,C |
| 193 | I | 1.3 | 4696 | 1316 | 9 | 3372 | 254T | T,C |
| 181 | II, III | 2.4 | 5013 | 2518 | 10 | 3482 | 254T | T,C |
| 175 | I | 1.2 | 5176 | 1207 | 10 | 3372 | 254T | T,C |
| 162 | II, III | 2.2 | 5592 | 2573 | 11.2 | 3482 | 254T | T,C |
| 159 | I | 1.1 | 5718 | 1076 | 11.2 | 3372 | 254T | T,C |
| 143 | II, III | 2.0 | 6342 | 2632 | 12.5 | 3482 | 254T | T,C |
| 138 | I | 1.0 | 6561 | 858 | 12.5 | 3372 | 254T | T,C |
| 130 | I, II | 1.9 | 7001 | 2676 | 14 | 3482 | 254T | T,C |
| 125 | III | 3+ | 7251 | 3570 | 14 | 3592 | 254T | T,C |
| 115 | III | 3.0 | 7867 | 3695 | 16 | 3592 | 254T | T,C |
| 111 | I, II | 1.6 | 8181 | 2738 | 16 | 3482 | 254T | T,C |
| 102 | III | 2.8 | 8941 | 3781 | 18 | 3592 | 254T | T,C |
| 99 | I, II | 1.5 | 9131 | 2775 | 18 | 3482 | 254T | T,C |
| 92 | II, III | 2.4 | 9891 | 3869 | 20 | 3592 | 254T | T,C |
| 89 | I | 1.3 | 10254 | 2809 | 20 | 3482 | 254T | T,C |

◊ Standard Motor Types (see page A-16 for product codes)

T TEFC, three phase, 230/460 or 575 volts

C Corro-Duty®, three phase, 230/460 or 575V

15 HP (Continued)

General Specifications: Totally enclosed, 60 hertz, 40°C ambient, continuous duty.

| Output rpm | AGMA Class | Service Factor | Output Torque in-lb | OHL lb | Nominal Ratio | Frame Size Gear | Motor | Std. Motor Types ◊ |
|------------|------------|----------------|---------------------|--------|---------------|-----------------|-------|--------------------|
| 79 | II,III | 2.3 | 11411 | 3958 | 22.4 | 3592 | 254T | T,C |
| 78 | I | 1.2 | 11602 | 2835 | 22.4 | 3482 | 254T | T,C |
| 73 | II,III | 2.1 | 124888 | 4047 | 25 | 3592 | 254T | T,C |
| 68 | I | 1.0 | 13249 | 2852 | 25 | 3482 | 254T | T,C |
| 65 | II | 1.8 | 14029 | 4090 | 28 | 3592 | 254T | T,C |
| 64 | I | 1.0 | 14220 | 2854 | 28 | 3482 | 254T | T,C |
| 63 | III | 2.5 | 14365 | 13617 | 28 | 3602 | 254T | T,C |
| 58 | I,II | 1.7 | 15631 | 4175 | 31.5 | 3592 | 254T | T,C |
| 56 | III | 2.2 | 16129 | 13617 | 31.5 | 3602 | 254T | T,C |
| 51 | I,II | 1.5 | 17726 | 4214 | 35.5 | 3592 | 254T | T,C |
| 51 | III | 2.0 | 17892 | 13617 | 35.5 | 3602 | 254T | T,C |
| 45 | I | 1.3 | 20345 | 4253 | 40 | 3592 | 254T | T,C |
| 45 | II | 1.8 | 20226 | 13617 | 40 | 3602 | 254T | T,C |
| 44 | III | 3.1 | 20848 | 18558 | 40 | 3732 | 254T | T,C |
| 41 | I | 1.2 | 22129 | 4285 | 45 | 3592 | 254T | T,C |
| 41 | II | 1.6 | 22196 | 13617 | 45 | 3602 | 254T | T,C |
| 41 | III | 2.6 | 22300 | 18558 | 45 | 3732 | 254T | T,C |
| 36 | III | 2.1 | 24893 | 18558 | 50 | 3732 | 254T | T,C |
| 36 | II | 1.4 | 24945 | 13617 | 50 | 3602 | 254T | T,C |
| 35 | I | 1.0 | 25780 | 4310 | 50 | 3592 | 254T | T,C |
| 32 | II,III | 2.6 | 28132 | 18558 | 56 | 3733 | 254T | T,C |
| 31 | I | 1.3 | 28538 | 13617 | 56 | 3603 | 254T | T,C |
| 29 | II,III | 2.4 | 31077 | 18558 | 63 | 3733 | 254T | T,C |
| 28 | I | 1.2 | 31991 | 13617 | 63 | 3603 | 254T | T,C |
| 26 | II,III | 2.3 | 34683 | 8558 | 71 | 3733 | 254T | T,C |
| 25 | I | 1.1 | 35952 | 13617 | 71 | 3603 | 254T | T,C |
| 23 | II,III | 2.1 | 38999 | 18558 | 80 | 3733 | 254T | T,C |
| 23 | I | 1.0 | 39050 | 13617 | 80 | 3603 | 254T | T,C |
| 19 | I,II | 1.9 | 45651 | 18558 | 90 | 3733 | 254T | T,C |
| 18.9 | III | 2.8 | 46921 | 22000 | 90 | 3843 | 254T | T,C |
| 17.2 | I,II | 1.7 | 51796 | 18558 | 100 | 3733 | 254T | T,C |
| 16.8 | III | 2.5 | 52811 | 22000 | 100 | 3843 | 254T | T,C |
| 15.8 | I,II | 1.6 | 56366 | 18558 | 112 | 3733 | 254T | T,C |
| 15.1 | III | 2.3 | 58905 | 22000 | 112 | 3843 | 254T | T,C |
| 13.6 | I,II | 1.4 | 65506 | 18558 | 125 | 3733 | 254T | T,C |
| 13.5 | III | 2.0 | 66014 | 22000 | 125 | 3843 | 254T | T,C |
| 12.4 | I | 1.2 | 71600 | 18558 | 140 | 3733 | 254T | T,C |
| 12.0 | II | 1.8 | 74139 | 22000 | 140 | 3843 | 254T | T,C |
| 11.1 | I | 1.1 | 80233 | 18558 | 160 | 3733 | 254T | T,C |
| 10.6 | II | 1.6 | 83787 | 22000 | 160 | 3843 | 254T | T,C |
| 10.0 | I | 1.0 | 88865 | 18558 | 180 | 3733 | 254T | T,C |
| 9.5 | II | 1.4 | 93435 | 22000 | 180 | 3843 | 254T | T,C |
| 8.9 | I | 1.3 | 100037 | 22000 | 200 | 3843 | 254T | T,C |
| 7.9 | I | 1.2 | 112224 | 22000 | 224 | 3843 | 254T | T,C |
| 7.3 | I | 1.0 | 118831 | 22000 | 250 | 3844 | 254T | T,C |

◊ Standard Motor Types (see page A-16 for product codes)

T TEFC, three phase, 230/460 or 575 volts

C Corro-Duty®, three phase, 230/460 or 575V



Gearmotors

CbN SERIES 3000

20 HP

CbN Series

General Specifications: Totally enclosed, 60 hertz, 40°C ambient, continuous duty.

| Output rpm | AGMA Class | Service Factor | Output Torque in-lb | OHL lb | Nominal Ratio | Frame Size Gear | Frame Size Motor | Std. Motor Types ◊ |
|------------|------------|----------------|---------------------|--------|---------------|-----------------|------------------|--------------------|
| 1411 | III | 1.9 | 875 | 981 | 1.25 | 3401 | 256T | T,C |
| 1268 | III | 2.1 | 974 | 1020 | 1.4 | 3401 | 256T | T,C |
| 1122 | III | 2.1 | 1101 | 1041 | 1.6 | 3401 | 256T | T,C |
| 1006 | I, II | 1.8 | 1228 | 1045 | 1.8 | 3401 | 256T | T,C |
| 978 | III | 2.8 | 1264 | 1202 | 1.8 | 3501 | 256T | T,C |
| 888 | I, II | 1.8 | 1391 | 1045 | 2 | 3401 | 256T | T,C |
| 875 | III | 2.6 | 1412 | 1238 | 2 | 3501 | 256T | T,C |
| 806 | I, II | 1.7 | 1532 | 1039 | 2.24 | 3401 | 256T | T,C |
| 778 | III | 2.5 | 1588 | 1277 | 2.24 | 3501 | 256T | T,C |
| 717 | III | 2.4 | 1722 | 1304 | 2.5 | 3501 | 256T | T,C |
| 689 | I, II | 1.5 | 1793 | 1021 | 2.5 | 3401 | 256T | T,C |
| 632 | III | 2.3 | 1955 | 1346 | 2.8 | 3501 | 256T | T,C |
| 618 | I, II | 1.4 | 1998 | 996 | 2.8 | 3401 | 256T | T,C |
| 570 | III | 2.1 | 2167 | 1380 | 3.15 | 3501 | 256T | T,C |
| 550 | I | 1.3 | 2245 | 971 | 3.15 | 3401 | 256T | T,C |
| 493 | III | 2.0 | 2506 | 1427 | 3.55 | 3501 | 256T | T,C |
| 486 | I | 1.1 | 2541 | 930 | 3.55 | 3401 | 256T | T,C |
| 448 | II | 1.9 | 2704 | 1914 | 4 | 3482 | 256T | T,C |
| 430 | III | 3+ | 2814 | 2484 | 4 | 3592 | 256T | T,C |
| 426 | I | 1.0 | 2901 | 874 | 4 | 3401 | 256T | T,C |
| 400 | II, III | 2.1 | 3022 | 1961 | 4.5 | 3482 | 256T | T,C |
| 356 | I, II, III | 2.1 | 3395 | 2009 | 5 | 3482 | 256T | T,C |
| 319 | I, II | 1.8 | 3789 | 2052 | 5.6 | 3482 | 256T | T,C |
| 307 | III | 2.9 | 3941 | 2709 | 5.6 | 3592 | 256T | T,C |
| 282 | I, II | 1.8 | 4294 | 2099 | 6.3 | 3482 | 256T | T,C |
| 274 | III | 2.7 | 4412 | 2793 | 6.3 | 3592 | 256T | T,C |
| 255 | I, II | 1.7 | 4744 | 2134 | 7.1 | 3482 | 256T | T,C |
| 244 | III | 2.4 | 4965 | 2858 | 7.1 | 3592 | 256T | T,C |
| 222 | I, II | 1.9 | 5456 | 2267 | 8 | 3482 | 256T | T,C |
| 221 | III | 3+ | 5476 | 2998 | 8 | 3592 | 256T | T,C |
| 203 | I, II | 1.9 | 5947 | 2310 | 9 | 3482 | 256T | T,C |
| 193 | III | 3+ | 6272 | 3078 | 9 | 3592 | 256T | T,C |
| 181 | I, II | 1.8 | 6687 | 2352 | 10 | 3482 | 256T | T,C |
| 176 | III | 3.0 | 6873 | 3160 | 10 | 3592 | 256T | T,C |
| 162 | I, II | 1.7 | 7454 | 2387 | 11.2 | 3482 | 256T | T,C |
| 158 | III | 2.8 | 7682 | 3235 | 11.2 | 3592 | 256T | T,C |
| 143 | I, II | 1.5 | 8457 | 2421 | 12.5 | 3482 | 256T | T,C |
| 141 | III | 2.6 | 8595 | 3319 | 12.5 | 3592 | 256T | T,C |
| 130 | I, II | 1.4 | 9335 | 2443 | 14 | 3482 | 256T | T,C |
| 125 | III | 2.4 | 9667 | 3382 | 14 | 3592 | 256T | T,C |
| 111 | I | 1.2 | 10905 | 2466 | 16 | 3482 | 256T | T,C |
| 102 | II, III | 2.1 | 11921 | 3476 | 16 | 3592 | 256T | T,C |
| 99 | I | 1.1 | 12177 | 2472 | 18 | 3482 | 256T | T,C |
| 99 | II | 1.8 | 13186 | 3537 | 18 | 3592 | 256T | T,C |

◊ Standard Motor Types (see page A-16 for product codes)

T TEFC, three phase, 230/460 or 575 volts

C Corro-Duty®, three phase, 230/460 or 575V

20 HP (Continued)

General Specifications: Totally enclosed, 60 hertz, 40°C ambient, continuous duty.

| Output rpm | AGMA Class | Service Factor | Output Torque in-lb | OHL lb | Nominal Ratio | Frame Size Gear | Frame Size Motor | Std. Motor Types ◊ |
|------------|------------|----------------|---------------------|--------|---------------|-----------------|------------------|--------------------|
| 92 | II,III | 2.0 | 13186 | 3594 | 20 | 3592 | 256T | T, C |
| 89 | I | 1.0 | 13670 | 2468 | 20 | 3482 | 256T | T, C |
| 80 | III | 2.3 | 15143 | 12709 | 22.4 | 3602 | 256T | T, C |
| 79 | I,II | 1.7 | 15254 | 3647 | 22.4 | 3592 | 256T | T, C |
| 73 | I,II | 1.6 | 16651 | 3692 | 25 | 3592 | 256T | T, C |
| 69 | III | 2.0 | 17633 | 13087 | 25 | 3602 | 256T | T, C |
| 65 | I,II | 1.4 | 18704 | 3710 | 28 | 3592 | 256T | T, C |
| 63 | II | 1.9 | 19154 | 13288 | 28 | 3602 | 256T | T, C |
| 62 | III | 3.9 | 19638 | 18558 | 28 | 3732 | 256T | T, C |
| 58 | I | 1.3 | 20841 | 3732 | 31.5 | 3592 | 256T | T, C |
| 56 | II | 1.7 | 21505 | 13550 | 31.5 | 3602 | 256T | T, C |
| 55 | III | 3.4 | 21989 | 18558 | 31.5 | 3732 | 256T | T, C |
| 51 | I | 1.1 | 23635 | 3733 | 35.5 | 3592 | 256T | T, C |
| 51 | II | 1.5 | 23856 | 13617 | 35.5 | 3602 | 256T | T, C |
| 49 | III | 2.8 | 24893 | 18558 | 35.5 | 3732 | 256T | T, C |
| 45 | - | 0.97 | 27127 | 3722 | 40 | 3592 | 256T | T, C |
| 45 | I,II | 1.4 | 26967 | 13617 | 40 | 3602 | 256T | T, C |
| 44 | III | 2.4 | 27797 | 18558 | 40 | 3732 | 256T | T, C |
| 41 | I | 1.2 | 29595 | 13617 | 45 | 3602 | 256T | T, C |
| 41 | II | 1.9 | 29733 | 18558 | 45 | 3732 | 256T | T, C |
| 41 | III | 2.2 | 28979 | 18558 | 45 | 3733 | 256T | T, C |
| 36 | I | 1.1 | 33260 | 13617 | 50 | 3602 | 256T | T, C |
| 36 | II | 1.6 | 33191 | 18558 | 50 | 3732 | 256T | T, C |
| 36 | III | 2.1 | 32499 | 18558 | 50 | 3733 | 256T | T, C |
| 32 | I,II,III | 2.2 | 33041 | 18558 | 56 | 3733 | 256T | T, C |
| 29 | I,II,III | 2.0 | 37510 | 18558 | 63 | 3733 | 256T | T, C |
| 26 | I,II | 1.9 | 41437 | 18558 | 71 | 3733 | 256T | T, C |
| 24 | III | 2.0 | 46244 | 12000 | 71 | 3843 | 256T | T, C |
| 23 | I,II | 1.7 | 48952 | 18558 | 80 | 3733 | 256T | T, C |
| 21 | III | 2.4 | 55452 | 22000 | 80 | 3843 | 256T | T, C |
| 19.5 | I,II | 1.4 | 60868 | 18558 | 90 | 3733 | 256T | T, C |
| 18.9 | III | 2.1 | 62561 | 22000 | 90 | 3843 | 256T | T, C |
| 17.2 | I | 1.3 | 69061 | 18558 | 100 | 3733 | 256T | T, C |
| 16.8 | II,III | 1.9 | 70415 | 22000 | 100 | 3843 | 256T | T, C |
| 15.8 | I | 1.2 | 75155 | 18558 | 112 | 3733 | 256T | T, C |
| 15.1 | II | 1.7 | 78540 | 22000 | 112 | 3843 | 256T | T, C |
| 13.6 | I | 1.0 | 87342 | 18558 | 125 | 3733 | 256T | T, C |
| 13.5 | II | 1.5 | 88019 | 22000 | 125 | 3843 | 256T | T, C |
| 12.0 | I, II | 1.4 | 98852 | 22000 | 140 | 3843 | 256T | T, C |
| 10.6 | I | 1.2 | 111716 | 22000 | 160 | 3843 | 256T | T, C |
| 9.5 | I | 1.1 | 124581 | 22000 | 180 | 3843 | 256T | T, C |
| 8.9 | I | 1.0 | 133383 | 22000 | 200 | 3843 | 256T | T, C |

◊ Standard Motor Types (see page A-16 for product codes)

T TEFC, three phase, 230/460 or 575 volts

C Corro-Duty®, three phase, 230/460 or 575V



Gearmotors

CbN SERIES 3000

25 HP

CbN Series

General Specifications: Totally enclosed, 60 hertz, 40°C ambient, continuous duty.

| Output rpm | AGMA Class | Service Factor | Output Torque in-lb | OHL lb | Nominal Ratio | Frame Size Gear | Frame Size Motor | Std. Motor Types ♦ |
|------------|------------|----------------|---------------------|--------|---------------|-----------------|------------------|--------------------|
| 1411 | I, II | 1.5 | 1094 | 827 | 1.25 | 3401 | 284T | T,C |
| 1367 | III | 2.5 | 1129 | 1062 | 1.25 | 3501 | 284T | T,C |
| 1268 | I, II | 1.7 | 1218 | 827 | 1.4 | 3401 | 284T | T,C |
| 1199 | III | 2.4 | 1288 | 1101 | 1.4 | 3501 | 284T | T,C |
| 1122 | I, II | 1.7 | 1376 | 822 | 1.6 | 3401 | 284T | T,C |
| 1094 | III | 2.3 | 1412 | 1128 | 1.6 | 3501 | 284T | T,C |
| 1006 | I, II | 1.4 | 1535 | 811 | 1.8 | 3401 | 284T | T,C |
| 978 | III | 2.2 | 1579 | 1161 | 1.8 | 3501 | 284T | T,C |
| 888 | I, II | 1.5 | 1738 | 788 | 2 | 3401 | 284T | T,C |
| 875 | III | 2.1 | 1765 | 1194 | 2 | 3501 | 284T | T,C |
| 806 | I, II | 1.4 | 1915 | 763 | 2.24 | 3401 | 284T | T,C |
| 778 | III | 2.0 | 1985 | 1228 | 2.24 | 3501 | 284T | T,C |
| 717 | I, II | 1.9 | 2153 | 1252 | 2.5 | 3501 | 284T | T,C |
| 689 | I | 1.2 | 2241 | 715 | 2.5 | 3401 | 284T | T,C |
| 632 | I, II | 1.9 | 2444 | 1288 | 2.8 | 3501 | 284T | T,C |
| 618 | I | 1.1 | 2497 | 660 | 2.8 | 3401 | 284T | T,C |
| 570 | I, II | 1.7 | 2709 | 1286 | 3.15 | 3501 | 284T | T,C |
| 550 | I | 1.0 | 2806 | 614 | 3.15 | 3401 | 284T | T,C |
| 545 | III | 3.0+ | 2832 | 7440 | 3.15 | 3602 | 284T | T,C |
| 493 | I, II | 1.6 | 3132 | 1259 | 3.55 | 3501 | 284T | T,C |
| 480 | III | 3.0+ | 3905 | 7431 | 3.55 | 3602 | 284T | T,C |
| 486 | n/a | 0.91 | 3176 | 540 | 3.55 | 3401 | 284T | T,C |
| 448 | I, II | 1.6 | 3380 | 1834 | 4 | 3482 | 284T | T,C |
| 430 | III | 3+ | 3518 | 2421 | 4 | 3592 | 284T | T,C |
| 400 | I, II | 1.7 | 3777 | 1872 | 4.5 | 3482 | 284T | T,C |
| 376 | III | 3+ | 4028 | 2488 | 4.5 | 3592 | 284T | T,C |
| 356 | I, II | 1.7 | 4244 | 1909 | 5 | 3482 | 284T | T,C |
| 343 | III | 3.0 | 4408 | 2557 | 5 | 3592 | 284T | T,C |
| 319 | I, II | 1.4 | 4737 | 1940 | 5.6 | 3482 | 284T | T,C |
| 307 | III | 2.3 | 4927 | 2621 | 5.6 | 3592 | 284T | T,C |
| 282 | I, II | 1.5 | 5368 | 1973 | 6.3 | 3482 | 284T | T,C |
| 274 | III | 2.2 | 5515 | 2693 | 6.3 | 3592 | 284T | T,C |
| 255 | I, II | 1.4 | 5929 | 1994 | 7.1 | 3482 | 284T | T,C |
| 244 | III | 2.0 | 6206 | 2749 | 7.1 | 3592 | 284T | T,C |
| 222 | I, II | 1.5 | 6820 | 2134 | 8 | 3482 | 284T | T,C |
| 221 | III | 3.0 | 6846 | 2892 | 8 | 3592 | 284T | T,C |
| 203 | I, II | 1.5 | 7433 | 2162 | 9 | 3482 | 284T | T,C |
| 193 | III | 2.6 | 7840 | 2959 | 9 | 3592 | 284T | T,C |
| 181 | I, II | 1.4 | 8358 | 2185 | 10 | 3482 | 284T | T,C |
| 176 | III | 2.4 | 8592 | 3025 | 10 | 3592 | 284T | T,C |
| 162 | I | 1.3 | 9318 | 2201 | 11.2 | 3482 | 284T | T,C |
| 158 | II, III | 2.2 | 9603 | 3085 | 11.2 | 3592 | 284T | T,C |
| 143 | I | 1.2 | 10571 | 2210 | 12.5 | 3482 | 284T | T,C |
| 141 | II, III | 2.1 | 10744 | 3149 | 12.5 | 3592 | 284T | T,C |
| 130 | I | 1.1 | 11669 | 2210 | 14 | 3482 | 284T | T,C |

◊ Standard Motor Types (see page A-16 for product codes)

T TEFC, three phase, 230/460 or 575 volts

C Corro-Duty®, three phase, 230/460 or 575V

25 HP (Continued)

General Specifications: Totally enclosed, 60 hertz, 40°C ambient, continuous duty.

| Output rpm | AGMA Class | Service Factor | Output Torque in-lb | OHL lb | Nominal Ratio | Frame Size Gear | Motor | Std. Motor Types ◊ |
|------------|------------|----------------|---------------------|--------|---------------|-----------------|-------|--------------------|
| 130 | III | 2.8 | 11669 | 11168 | 14 | 3602 | 284T | T, C |
| 125 | II | 1.9 | 12084 | 3195 | 14 | 3592 | 284T | T, C |
| 116 | III | 2.5 | 13052 | 11440 | 16 | 3602 | 284T | T, C |
| 113 | II | 1.9 | 13371 | 3257 | 16 | 3592 | 284T | T, C |
| 111 | I | 1.0 | 13631 | 2193 | 16 | 3482 | 284T | T, C |
| 99 | III | 2.2 | 15299 | 11794 | 18 | 3602 | 284T | T, C |
| 92 | I, II | 1.5 | 16483 | 3292 | 18 | 3592 | 284T | T, C |
| 92 | I, II | 1.6 | 16483 | 3320 | 20 | 3592 | 284T | T, C |
| 88 | III | 2.0 | 17287 | 12068 | 20 | 3602 | 284T | T, C |
| 80 | II | 1.8 | 18929 | 12248 | 22.4 | 3602 | 284T | T, C |
| 79 | I, II | 1.4 | 19067 | 3336 | 22.4 | 3592 | 284T | T, C |
| 77 | III | 3.8 | 19534 | 18558 | 22.4 | 3732 | 284T | T, C |
| 73 | I | 1.2 | 20813 | 3337 | 25 | 3592 | 284T | T, C |
| 69 | III | 3.4 | 21781 | 18558 | 25 | 3732 | 284T | T, C |
| 69 | II | 1.6 | 22041 | 12250 | 25 | 3602 | 284T | T, C |
| 63 | I, II | 1.5 | 23942 | 12704 | 28 | 3602 | 284T | T, C |
| 62 | III | 3.1 | 24547 | 18558 | 28 | 3732 | 284T | T, C |
| 56 | I | 1.3 | 26881 | 12896 | 31.5 | 3602 | 284T | T, C |
| 55 | II, III | 2.7 | 27486 | 18558 | 31.5 | 3732 | 284T | T, C |
| 51 | I | 1.2 | 29820 | 13050 | 35.5 | 3602 | 284T | T, C |
| 49 | II, III | 2.2 | 31116 | 18558 | 35.5 | 3732 | 284T | T, C |
| 45 | I | 1.1 | 33709 | 13202 | 40 | 3602 | 284T | T, C |
| 45 | III | 2.0 | 33796 | 22000 | 40 | 3842 | 284T | T, C |
| 44 | II | 1.9 | 34747 | 18558 | 40 | 3732 | 284T | T, C |
| 41 | I, II | 1.5 | 37167 | 18558 | 45 | 3732 | 284T | T, C |
| 41 | II | 1.8 | 36562 | 18558 | 45 | 3733 | 284T | T, C |
| 40 | III | 3+ | 37493 | 22000 | 45 | 3843 | 284T | T, C |
| 36 | I | 1.3 | 41488 | 18558 | 50 | 3732 | 284T | T, C |
| 36 | II | 1.7 | 41301 | 18558 | 50 | 3733 | 284T | T, C |
| 35 | III | 3.0 | 42909 | 22000 | 50 | 3843 | 284T | T, C |
| 32 | I, II | 1.5 | 46887 | 18558 | 56 | 3733 | 284T | T, C |
| 31 | III | 2.8 | 47395 | 22000 | 56 | 3843 | 284T | T, C |
| 29 | I, II | 1.5 | 51796 | 18558 | 63 | 3733 | 284T | T, C |
| 28 | III | 2.4 | 53658 | 22000 | 63 | 3843 | 284T | T, C |
| 26 | I, II | 1.4 | 57805 | 18558 | 71 | 3733 | 284T | T, C |
| 24 | III | 2.2 | 60682 | 22000 | 71 | 3843 | 284T | T, C |
| 23 | I | 1.3 | 64999 | 18558 | 80 | 3733 | 284T | T, C |
| 21 | II | 1.9 | 69315 | 22000 | 80 | 3843 | 284T | T, C |
| 19.5 | I | 1.1 | 76086 | 18558 | 90 | 3733 | 284T | T, C |
| 18.9 | II | 1.7 | 78201 | 22000 | 90 | 3843 | 284T | T, C |
| 17.2 | I | 1.0 | 86326 | 18558 | 100 | 3733 | 284T | T, C |
| 16.8 | II | 1.5 | 88019 | 22000 | 100 | 3843 | 284T | T, C |
| 15.1 | I, II | 1.4 | 98175 | 22000 | 112 | 3843 | 284T | T, C |
| 13.5 | I | 1.2 | 110024 | 22000 | 125 | 3843 | 284T | T, C |
| 12.0 | I | 1.1 | 123565 | 22000 | 140 | 3843 | 284T | T, C |

◊ Standard Motor Types (see page A-16 for product codes)

T TEFC, three phase, 230/460 or 575 volts

C Corro-Duty®, three phase, 230/460 or 575V



Gearmotors

CbN SERIES 3000

30 HP

CbN Series

General Specifications: Totally enclosed, 60 hertz, 40°C ambient, continuous duty.

| Output rpm | AGMA Class | Service Factor | Output Torque in-lb | OHL lb | Nominal Ratio | Frame Size Gear | Frame Size Motor | Std. Motor Types ◊ |
|------------|------------|----------------|---------------------|--------|---------------|-----------------|------------------|--------------------|
| 1411 | I | 1.3 | 1313 | 638 | 1.25 | 3401 | 286T | T, C |
| 1389 | II,III | 2.1 | 1334 | 1030 | 1.25 | 3501 | 286T | T, C |
| 1268 | I,II | 1.4 | 1461 | 621 | 1.4 | 3401 | 286T | T, C |
| 1199 | III | 2.0 | 1546 | 1066 | 1.4 | 3501 | 286T | T, C |
| 1122 | I,II | 1.4 | 1652 | 603 | 1.6 | 3401 | 286T | T, C |
| 1094 | I,II | 1.9 | 1694 | 1091 | 1.6 | 3501 | 286T | T, C |
| 1006 | I | 1.2 | 1842 | 577 | 1.8 | 3401 | 286T | T, C |
| 978 | I,II | 1.8 | 1895 | 1112 | 1.8 | 3501 | 286T | T, C |
| 888 | I | 1.2 | 2086 | 530 | 2 | 3401 | 286T | T, C |
| 875 | I,II | 1.8 | 2118 | 1112 | 2 | 3501 | 286T | T, C |
| 806 | I | 1.1 | 2298 | 486 | 2.24 | 3401 | 286T | T, C |
| 778 | I,II | 1.7 | 2382 | 1104 | 2.24 | 3501 | 286T | T, C |
| 717 | I,II | 1.6 | 2584 | 1095 | 2.5 | 3501 | 286T | T, C |
| 689 | I | 1.0 | 2689 | 409 | 2.5 | 3401 | 286T | T, C |
| 648 | I,II | 1.6 | 2859 | 1070 | 2.8 | 3501 | 286T | T, C |
| 618 | N/A | 0.95 | 2996 | 325 | 2.8 | 3401 | 286T | T, C |
| 570 | I,II | 1.4 | 3251 | 1041 | 3.15 | 3501 | 286T | T, C |
| 545 | III | 3.0+ | 3290 | 7030 | 3.15 | 3602 | 286T | T, C |
| 493 | I,II | 1.4 | 3759 | 984 | 3.55 | 3501 | 286T | T, C |
| 480 | III | 3.0+ | 3730 | 7025 | 3.55 | 3602 | 286T | T, C |
| 448 | I | 1.3 | 4055 | 1755 | 4 | 3482 | 286T | T, C |
| 430 | III | 2.8 | 4221 | 2358 | 4 | 3592 | 286T | T, C |
| 400 | I,II | 1.4 | 4533 | 1783 | 4.5 | 3482 | 286T | T, C |
| 376 | III | 2.6 | 4833 | 2418 | 4.5 | 3592 | 286T | T, C |
| 356 | I,II | 1.4 | 5093 | 1809 | 5 | 3482 | 286T | T, C |
| 343 | III | 2.5 | 5290 | 2478 | 5 | 3592 | 286T | T, C |
| 319 | I | 1.2 | 5684 | 1829 | 5.6 | 3482 | 286T | T, C |
| 307 | II | 1.9 | 5912 | 2533 | 5.6 | 3592 | 286T | T, C |
| 282 | I | 1.2 | 6441 | 1846 | 6.3 | 3482 | 286T | T, C |
| 274 | II | 1.8 | 6617 | 2594 | 6.3 | 3592 | 286T | T, C |
| 255 | I | 1.1 | 7115 | 1854 | 7.1 | 3482 | 286T | T, C |
| 244 | II | 1.6 | 7447 | 2639 | 7.1 | 3592 | 286T | T, C |
| 222 | I | 1.3 | 8184 | 2001 | 8 | 3482 | 286T | T, C |
| 221 | II,III | 2.5 | 8215 | 2785 | 8 | 3592 | 286T | T, C |
| 203 | I | 1.3 | 8920 | 2013 | 9 | 3482 | 286T | T, C |
| 193 | II,III | 2.2 | 9408 | 2839 | 9 | 3592 | 286T | T, C |
| 181 | I | 1.2 | 10030 | 2018 | 10 | 3482 | 286T | T, C |
| 176 | II,III | 2.0 | 10310 | 2891 | 10 | 3592 | 286T | T, C |
| 162 | I | 1.1 | 11181 | 2015 | 11.2 | 3482 | 286T | T, C |
| 158 | II | 1.9 | 11523 | 2935 | 11.2 | 3592 | 286T | T, C |
| 161 | III | 2.8 | 11306 | 10438 | 11.2 | 3602 | 286T | T, C |
| 145 | III | 2.6 | 12550 | 10647 | 12.5 | 3602 | 286T | T, C |
| 143 | I | 1.0 | 12685 | 1999 | 12.5 | 3482 | 286T | T, C |
| 141 | II | 1.7 | 12893 | 2979 | 12.5 | 3592 | 286T | T, C |
| 130 | N/A | 0.93 | 14002 | 1977 | 14 | 3482 | 286T | T, C |

◊ Standard Motor Types (see page A-16 for product codes)

T TEFC, three phase, 230/460 or 575 volts

C Corro-Duty®, three phase, 230/460 or 575V

30 HP (Continued)

General Specifications: Totally enclosed, 60 hertz, 40°C ambient, continuous duty.

| Output rpm | AGMA Class | Service Factor | Output Torque in-lb | OHL lb | Nominal Ratio | Frame Size Gear | Motor | Std. Motor Types ◊ |
|------------|------------|----------------|---------------------|--------|---------------|-----------------|-------|--------------------|
| 130 | III | 2.3 | 14002 | 10682 | 14 | 3602 | 286T | T, C |
| 125 | I, II | 1.6 | 14500 | 3007 | 14 | 3592 | 286T | T, C |
| 116 | III | 2.1 | 15662 | 11121 | 16 | 3602 | 286T | T, C |
| 115 | I, II | 1.4 | 15783 | 3038 | 16 | 3592 | 286T | T, C |
| 102 | I | 1.3 | 17882 | 3048 | 18 | 3592 | 286T | T, C |
| 99 | III | 1.8 | 18359 | 11421 | 18 | 3602 | 286T | T, C |
| 98 | III | 3.9 | 18462 | 18558 | 18 | 3732 | 286T | T, C |
| 92 | I | 1.3 | 19780 | 3045 | 20 | 3592 | 286T | T, C |
| 88 | III | 1.6 | 20744 | 11645 | 20 | 3602 | 286T | T, C |
| 87 | III | 3.5 | 20848 | 18558 | 20 | 3732 | 286T | T, C |
| 80 | III | 1.5 | 22715 | 11788 | 22.4 | 3602 | 286T | T, C |
| 79 | I | 1.1 | 22881 | 3026 | 22.4 | 3592 | 286T | T, C |
| 77 | III | 3.1 | 23441 | 18558 | 22.4 | 3732 | 286T | T, C |
| 73 | I | 1.0 | 24976 | 2764 | 25 | 3592 | 286T | T, C |
| 69 | II, III | 2.9 | 26138 | 18558 | 25 | 3732 | 286T | T, C |
| 69 | I | 1.3 | 26449 | 12014 | 25 | 3602 | 286T | T, C |
| 63 | I | 1.2 | 28731 | 12120 | 28 | 3602 | 286T | T, C |
| 62 | II, III | 2.6 | 29457 | 18558 | 28 | 3732 | 286T | T, C |
| 56 | I | 1.1 | 32257 | 12241 | 31.5 | 3602 | 286T | T, C |
| 55 | II, III | 2.3 | 32983 | 18558 | 31.5 | 3732 | 286T | T, C |
| 51 | I | 1.0 | 35784 | 12323 | 35.5 | 3602 | 286T | T, C |
| 51 | I | 1.0 | 35784 | 12323 | 35.5 | 3602 | 286T | T, C |
| 51 | III | 2.2 | 35888 | 22000 | 35.5 | 3842 | 286T | T, C |
| 49 | II | 1.8 | 37340 | 18558 | 35.5 | 3732 | 286T | T, C |
| 45 | II | 1.7 | 40555 | 22000 | 40 | 3842 | 286T | T, C |
| 44 | I, II | 1.6 | 41696 | 18558 | 40 | 3732 | 286T | T, C |
| 44 | III | 3+ | 40218 | 22000 | 40 | 3843 | 286T | T, C |
| 41 | I | 1.3 | 44600 | 18558 | 45 | 3732 | 286T | T, C |
| 41 | II | 1.5 | 43874 | 18558 | 45 | 3733 | 286T | T, C |
| 40 | III | 2.9 | 44991 | 22000 | 45 | 3843 | 286T | T, C |
| 36 | I | 1.1 | 49786 | 18558 | 50 | 3732 | 286T | T, C |
| 36 | II | 1.4 | 49561 | 18558 | 50 | 3733 | 286T | T, C |
| 35 | III | 2.5 | 51491 | 22000 | 50 | 3843 | 286T | T, C |
| 32 | I | 1.3 | 56264 | 18558 | 56 | 3733 | 286T | T, C |
| 31 | II, III | 2.3 | 56874 | 22000 | 56 | 3843 | 286T | T, C |
| 29 | I | 1.2 | 62155 | 18558 | 63 | 3733 | 286T | T, C |
| 28 | II, III | 2.0 | 64389 | 22000 | 63 | 3843 | 286T | T, C |
| 26 | I | 1.1 | 69366 | 18558 | 71 | 3733 | 286T | T, C |
| 24 | II | 1.8 | 72819 | 22000 | 71 | 3843 | 286T | T, C |
| 23 | I | 1.1 | 77998 | 18558 | 80 | 3733 | 286T | T, C |
| 21 | II | 1.6 | 83178 | 22000 | 80 | 3843 | 286T | T, C |
| 19 | I, II | 1.4 | 93842 | 22000 | 90 | 3843 | 286T | T, C |
| 17 | I | 1.3 | 105623 | 22000 | 100 | 3843 | 286T | T, C |
| 15 | I | 1.1 | 117810 | 22000 | 112 | 3843 | 286T | T, C |
| 13 | I | 1.0 | 132028 | 22000 | 125 | 3843 | 286T | T, C |

◊ Standard Motor Types (see page A-34 for product codes)

T TEFC, three phase, 208-230/460 or 575 volts

C Corro-Duty®, three phase, 230/460 or 575V

General Specifications: Totally enclosed, 60 hertz, 40°C ambient, continuous duty.

| Output rpm | AGMA Class | Service Factor | Output Torque in-lb | OHL lb | Nominal Ratio | Frame Size Gear | Frame Size Motor | Std. Motor Types ◊ |
|------------|------------|----------------|---------------------|--------|---------------|-----------------|------------------|--------------------|
| 1367 | I,II | 1.5 | 1807 | 819 | 1.25 | 3501 | 324T | T, C |
| 1199 | I,II | 1.5 | 2061 | 812 | 1.4 | 3501 | 324T | T, C |
| 1094 | I,II | 1.4 | 2259 | 802 | 1.6 | 3501 | 324T | T, C |
| 978 | I,II | 1.4 | 2527 | 784 | 1.8 | 3501 | 324T | T, C |
| 875 | I | 1.3 | 2824 | 757 | 2 | 3501 | 324T | T, C |
| 778 | I | 1.3 | 3176 | 718 | 2.24 | 3501 | 324T | T, C |
| 717 | I | 1.2 | 3445 | 684 | 2.5 | 3501 | 324T | T, C |
| 632 | I | 1.2 | 3911 | 317 | 2.8 | 3501 | 324T | T, C |
| 570 | I | 1.1 | 4334 | 550 | 3.15 | 3501 | 324T | T, C |
| 545 | II,III | 3.0 | 4439 | 7616 | 3.15 | 3602 | 324T | T, C |
| 493 | I | 1.0 | 5012 | 431 | 3.55 | 3501 | 324T | T, C |
| 481 | II,III | 3.0 | 5034 | 7834 | 3.55 | 3602 | 324T | T, C |
| 451 | III | 3.0 | 5366 | 7870 | 4 | 3602 | 324T | T, C |
| 430 | I,II | 1.7 | 5629 | 2233 | 4 | 3592 | 324T | T, C |
| 403 | III | 3.0 | 6002 | 7999 | 4.5 | 3602 | 324T | T, C |
| 376 | I,II | 1.7 | 6445 | 2278 | 4.5 | 3592 | 324T | T, C |
| 356 | III | 3.0 | 6790 | 8226 | 5 | 3602 | 324T | T, C |
| 343 | I,II | 1.9 | 7053 | 2321 | 5 | 3592 | 324T | T, C |
| 315 | III | 3.0 | 7689 | 8717 | 5.6 | 3602 | 324T | T, C |
| 307 | I,II | 1.4 | 7883 | 2358 | 5.6 | 3592 | 324T | T, C |
| 285 | II,III | 3.0 | 8505 | 8907 | 6.3 | 3602 | 324T | T, C |
| 274 | I | 1.3 | 8823 | 2395 | 6.3 | 3592 | 324T | T, C |
| 255 | II,III | 2.7 | 9487 | 9124 | 7.1 | 3602 | 324T | T, C |
| 244 | I | 1.2 | 9930 | 2419 | 7.1 | 3592 | 324T | T, C |
| 227 | III | 2.5 | 10663 | 9348 | 8 | 3602 | 324T | T, C |
| 221 | I,II | 1.9 | 10953 | 2571 | 8 | 3592 | 324T | T, C |
| 194 | III | 2.1 | 12488 | 9637 | 9 | 3602 | 324T | T, C |
| 193 | I,II | 1.6 | 12543 | 2600 | 9 | 3592 | 324T | T, C |
| 182 | III | 2.3 | 13318 | 9755 | 10 | 3602 | 324T | T, C |
| 176 | I,II | 1.5 | 13747 | 2623 | 10 | 3592 | 324T | T, C |
| 161 | III | 2.1 | 15074 | 9977 | 11.2 | 3602 | 324T | T, C |
| 158 | I,II | 1.4 | 15365 | 2636 | 11.2 | 3592 | 324T | T, C |
| 145 | II | 1.9 | 16734 | 10139 | 12.5 | 3602 | 324T | T, C |
| 143 | III | 3.0 | 16872 | 17316 | 12.5 | 3732 | 324T | T, C |
| 141 | I | 1.3 | 17190 | 2639 | 12.5 | 3592 | 324T | T, C |
| 130 | II | 1.7 | 18670 | 10314 | 14 | 3602 | 324T | T, C |
| 127 | III | 3.0 | 19085 | 17831 | 14 | 3732 | 324T | T, C |
| 125 | I | 1.2 | 19334 | 2632 | 14 | 3592 | 324T | T, C |
| 116 | II | 1.6 | 20883 | 10482 | 16 | 3602 | 324T | T, C |
| 115 | I | 1.1 | 21044 | 2601 | 16 | 3592 | 324T | T, C |
| 111 | III | 3.0 | 21712 | 18352 | 16 | 3732 | 324T | T, C |
| 102 | I | 1 | 23842 | 2535 | 18 | 3592 | 324T | T, C |
| 99 | II | 1.4 | 24478 | 10675 | 18 | 3602 | 324T | T, C |
| 98 | III | 2.9 | 24616 | 18558 | 18 | 3732 | 324T | T, C |

◊ Standard Motor Types (see page A-34 for product codes)

T TEFC, three phase, 208-230/460 or 575 volts

C Corro-Duty®, three phase, 230/460 or 575V

40 HP (Continued)

General Specifications: Totally enclosed, 60 hertz, 40°C ambient, continuous duty.

| Output rpm | AGMA Class | Service Factor | Output Torque in-lb | OHL lb | Nominal Ratio | Frame Size Gear | Frame Size Motor | Std. Motor Types ◊ |
|------------|------------|----------------|---------------------|--------|---------------|-----------------|------------------|--------------------|
| 88 | I | 1.2 | 27659 | 10799 | 20 | 3602 | 324T | T, C |
| 87 | II, III | 2.6 | 27797 | 18558 | 20 | 3732 | 324T | T, C |
| 80 | I | 1.1 | 30287 | 10866 | 22.4 | 3602 | 324T | T, C |
| 77 | II, III | 2.4 | 31255 | 18558 | 22.4 | 3732 | 324T | T, C |
| 69 | II, III | 2.1 | 34850 | 18558 | 25 | 3732 | 324T | T, C |
| 69 | I | 1.0 | 35265 | 10940 | 25 | 3602 | 324T | T, C |
| 62 | II | 1.9 | 39276 | 18558 | 28 | 3732 | 324T | T, C |
| 63 | III | 2.6 | 38169 | 22000 | 28 | 3842 | 324T | T, C |
| 62 | I, II | 1.9 | 39276 | 18558 | 28 | 3732 | 324T | T, C |
| 57 | III | 2.3 | 42733 | 22000 | 31.5 | 3842 | 324T | T, C |
| 55 | I, II | 1.7 | 43978 | 18558 | 31.5 | 3732 | 324T | T, C |
| 55 | III | 3.0 | 42926 | 22000 | 31.5 | 3843 | 324T | T, C |
| 51 | III | 1.7 | 47850 | 22000 | 35.5 | 3842 | 324T | T, C |
| 50 | III | 2.7 | 47801 | 22000 | 35.5 | 3843 | 324T | T, C |
| 49 | I, II | 1.4 | 49786 | 18558 | 35.5 | 3732 | 324T | T, C |
| 45 | I | 1.3 | 54073 | 22000 | 40 | 3842 | 324T | T, C |
| 44 | I | 1.2 | 55595 | 18558 | 40 | 3732 | 324T | T, C |
| 44 | II, III | 2.4 | 53624 | 22000 | 40 | 3843 | 324T | T, C |
| 41 | I | 1.1 | 58499 | 18558 | 45 | 3733 | 324T | T, C |
| 40 | III | 2.2 | 59988 | 22000 | 45 | 3843 | 324T | T, C |
| 36 | I | 1.0 | 66082 | 18558 | 45 | 3733 | 324T | T, C |
| 35 | II | 1.9 | 68655 | 22000 | 50 | 3843 | 324T | T, C |
| 31 | I, II | 1.7 | 75832 | 22000 | 56 | 3843 | 324T | T, C |
| 28 | I, II | 1.5 | 85852 | 22000 | 63 | 3843 | 324T | T, C |
| 24 | I, II | 1.4 | 97092 | 22000 | 71 | 3843 | 324T | T, C |
| 21 | I | 1.2 | 110904 | 22000 | 80 | 3843 | 324T | T, C |
| 19 | I | 1.1 | 125122 | 22000 | 90 | 3843 | 324T | T, C |

◊ Standard Motor Types (see page A-34 for product codes)

T TEFC, three phase, 208-230/460 or 575 volts

C Corro-Duty®, three phase, 230/460 or 575V

X Explosionproof, CI 1 group D, CI 2 groups F&G, three phase, 230/460 or 575V

IG IntelliGear® variable speed for 3/460V power supplies



Gearmotors

CbN SERIES 3000

50 HP

CbN Series

General Specifications: Totally enclosed, 60 hertz, 40°C ambient, continuous duty.

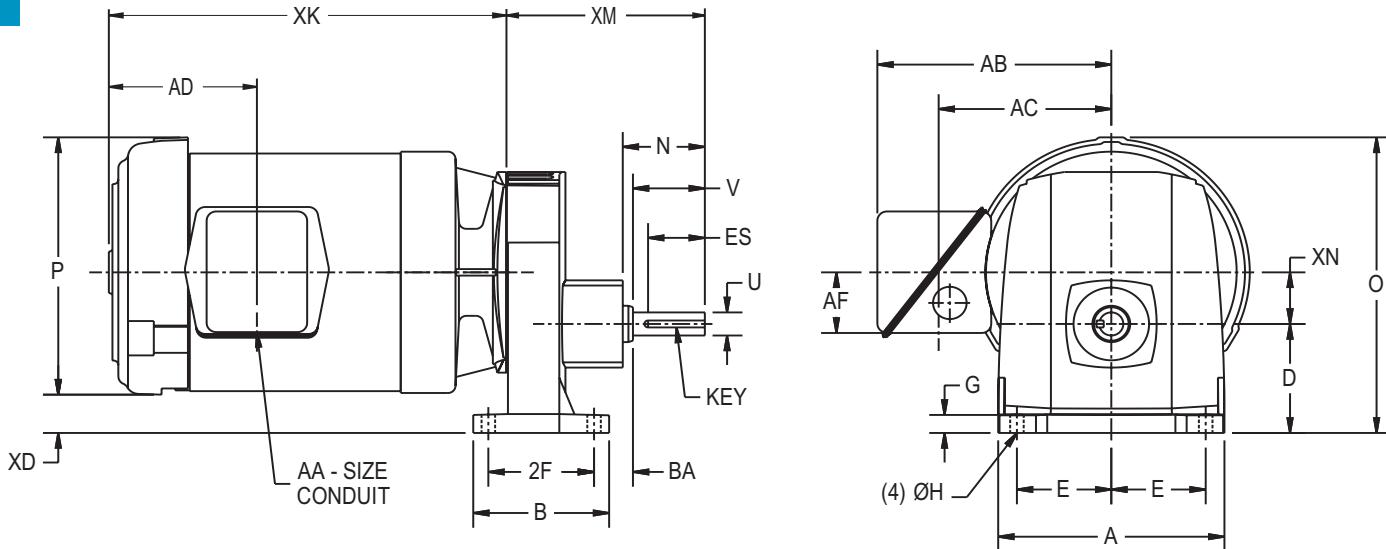
| Output rpm | AGMA Class | Service Factor | Output Torque in-lb | OHL lb | Nominal Ratio | Frame Size Gear | Frame Size Motor | Std. Motor Types ◊ |
|------------|------------|----------------|---------------------|--------|---------------|-----------------|------------------|--------------------|
| 545 | I,II,III | 2.4 | 5549 | 7482 | 3.15 | 3602 | 326T | T, C |
| 481 | I,II,III | 2.4 | 6292 | 7684 | 3.55 | 3602 | 326T | T, C |
| 451 | I,II,III | 2.4 | 6707 | 7837 | 4 | 3602 | 326T | T, C |
| 403 | I,II,III | 2.4 | 7502 | 8043 | 4.5 | 3602 | 326T | T, C |
| 356 | I,II,III | 2.4 | 8488 | 8261 | 5 | 3602 | 326T | T, C |
| 315 | I,II,III | 2.4 | 9611 | 8482 | 5.6 | 3602 | 326T | T, C |
| 285 | I,II,III | 2.4 | 10631 | 8648 | 6.3 | 3602 | 326T | T, C |
| 255 | I,II,III | 2.2 | 11859 | 8834 | 7.1 | 3602 | 326T | T, C |
| 227 | I,II,III | 2.0 | 13328 | 9022 | 8 | 3602 | 326T | T, C |
| 194 | I,II | 1.7 | 15610 | 9257 | 9 | 3602 | 326T | T, C |
| 193 | III | 2.4 | 15714 | 15833 | 9 | 3732 | 326T | T, C |
| 182 | I,II | 1.9 | 16647 | 9349 | 10 | 3602 | 326T | T, C |
| 170 | III | 2.4 | 17805 | 16283 | 10 | 3732 | 326T | T, C |
| 161 | I,II | 1.7 | 18843 | 9516 | 11.2 | 3602 | 326T | T, C |
| 159 | III | 2.4 | 19016 | 16561 | 11.2 | 3732 | 326T | T, C |
| 145 | I,II | 1.5 | 20917 | 9631 | 12.5 | 3602 | 326T | T, C |
| 143 | III | 2.4 | 21090 | 16923 | 12.5 | 3732 | 326T | T, C |
| 130 | I,II | 1.4 | 23337 | 9746 | 14 | 3602 | 326T | T, C |
| 127 | III | 2.4 | 23856 | 17385 | 14 | 3732 | 326T | T, C |
| 116 | I | 1.3 | 26103 | 9843 | 16 | 3602 | 326T | T, C |
| 111 | II,III | 2.4 | 27140 | 17846 | 16 | 3732 | 326T | T, C |
| 99 | I | 1.1 | 30598 | 9929 | 18 | 3602 | 326T | T, C |
| 98 | II,III | 2.3 | 30771 | 18300 | 18 | 3732 | 326T | T, C |
| 88 | | 0.99 | 34574 | 9954 | 20 | 3602 | 326T | T, C |
| 87 | I,II,III | 2.1 | 34747 | 18558 | 20 | 3732 | 326T | T, C |
| 77 | I,II | 1.9 | 39068 | 18558 | 22.4 | 3732 | 326T | T, C |
| 69 | I,II | 1.7 | 43563 | 18558 | 25 | 3732 | 326T | T, C |
| 71 | III | 2.4 | 42699 | 22000 | 25 | 3842 | 324T | T, C |
| 69 | I,II | 1.7 | 43563 | 18558 | 25 | 3732 | 326T | T, C |
| 63 | III | 2.1 | 47712 | 22000 | 28 | 3842 | 324T | T, C |
| 62 | I,II | 1.5 | 49095 | 18558 | 28 | 3732 | 326T | T, C |
| 57 | II | 1.8 | 53416 | 22000 | 31.5 | 3842 | 324T | T, C |
| 55 | I,II | 1.4 | 54972 | 18558 | 31.5 | 3732 | 326T | T, C |
| 55 | III | 2.4 | 53658 | 22000 | 31.5 | 3843 | 324T | T, C |
| 50 | II, II | 2.2 | 59751 | 22000 | 35.5 | 3843 | 324T | T, C |
| 49 | I | 1.1 | 62233 | 18558 | 35.5 | 3732 | 326T | T, C |
| 45 | I | 1.0 | 67592 | 22000 | 40 | 3842 | 324T | T, C |
| 44 | II | 1.9 | 67030 | 22000 | 40 | 3843 | 324T | T, C |
| 40 | I, II | 1.7 | 74985 | 22000 | 45 | 3843 | 324T | T, C |
| 35 | I, II | 1.5 | 85818 | 22000 | 50 | 3843 | 324T | T, C |
| 31 | I, II | 1.4 | 94790 | 22000 | 56 | 3843 | 324T | T, C |
| 28 | I | 1.2 | 107315 | 22000 | 63 | 3843 | 324T | T, C |
| 24 | I | 1.1 | 121365 | 22000 | 71 | 3843 | 324T | T, C |

◊ Standard Motor Types (see page A-34 for product codes)

T TEFC, three phase, 208-230/460 or 575 volts

C Corro-Duty®, three phase, 230/460 or 575V

Foot Mounted - Single Reduction



| Gear Frame | A | B | D ¹ | E | G | H | N | U ³ | V | BA | 2F | ES | XN | XM | Key |
|------------|------|------|----------------|------|-----|-----|------|----------------|------|------|------|------|------|------|----------|
| 30 | 5.90 | 3.54 | 2.95 | 2.46 | .49 | .35 | 2.14 | .625 | 1.88 | 1.01 | 2.76 | 1.48 | 1.40 | 5.75 | 3/16 Sq. |

| Motor Frame | Type ⁴ | XK | O | P ⁵ | AA | AB | AC | AD | AF | XD |
|-------------|-------------------|-------|------|----------------|-----|------|------|------|------|------|
| 56 | T | 9.79 | 8.01 | 7.22 | 3/4 | 6.10 | 4.50 | 3.86 | 1.64 | 1.04 |
| B56 | T | 11.04 | 8.01 | 7.22 | 3/4 | 6.10 | 4.50 | 3.86 | 1.64 | 1.04 |
| 143T,145T | T | 11.04 | 8.01 | 7.22 | 3/4 | 6.10 | 4.50 | 3.86 | 1.64 | 1.04 |

¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

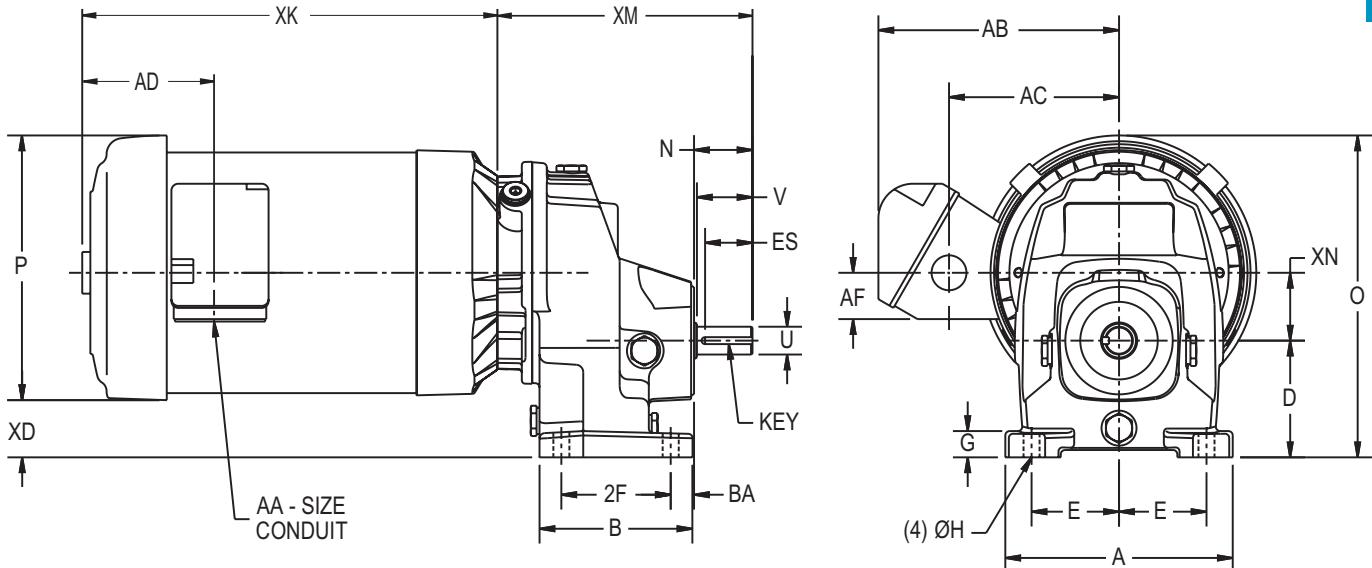
² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

⁴ For any motor type other than T (3 phase TEFC) or type T and S with brakes, refer to pages A-109 to A-111.

⁵ Largest motor width.

Foot Mounted - Single Reduction



| Gear Frame | A | B | D ¹ | E | G | H | N | U ³ | V | BA | 2F | ES | XN | XM | Key |
|------------|------|------|----------------|------|-----|-----|------|----------------|------|-----|------|------|------|------|----------|
| 31 | 6.14 | 4.13 | 3.15 | 2.36 | .71 | .43 | 1.58 | .750 | 1.50 | .71 | 2.95 | 1.28 | 1.83 | 6.89 | 3/16 Sq. |

| Motor Frame | Type ⁴ | XK | O | P ⁵ | AA | AB | AC | AD | AF | XD |
|-------------|-------------------|-------|------|----------------|-----|------|------|------|------|------|
| 56 | T | 9.79 | 8.64 | 7.22 | 3/4 | 6.10 | 4.21 | 3.86 | .94 | 1.65 |
| B56 | T | 11.04 | 8.64 | 7.22 | 3/4 | 6.10 | 4.21 | 3.86 | .94 | 1.65 |
| 143T,145T | T | 11.04 | 8.64 | 7.22 | 3/4 | 6.10 | 4.21 | 3.86 | .94 | 1.65 |
| 182T,184T | T | 14.04 | 9.76 | 9.56 | 3/4 | 7.52 | 6.27 | 5.13 | 2.13 | .64 |

¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

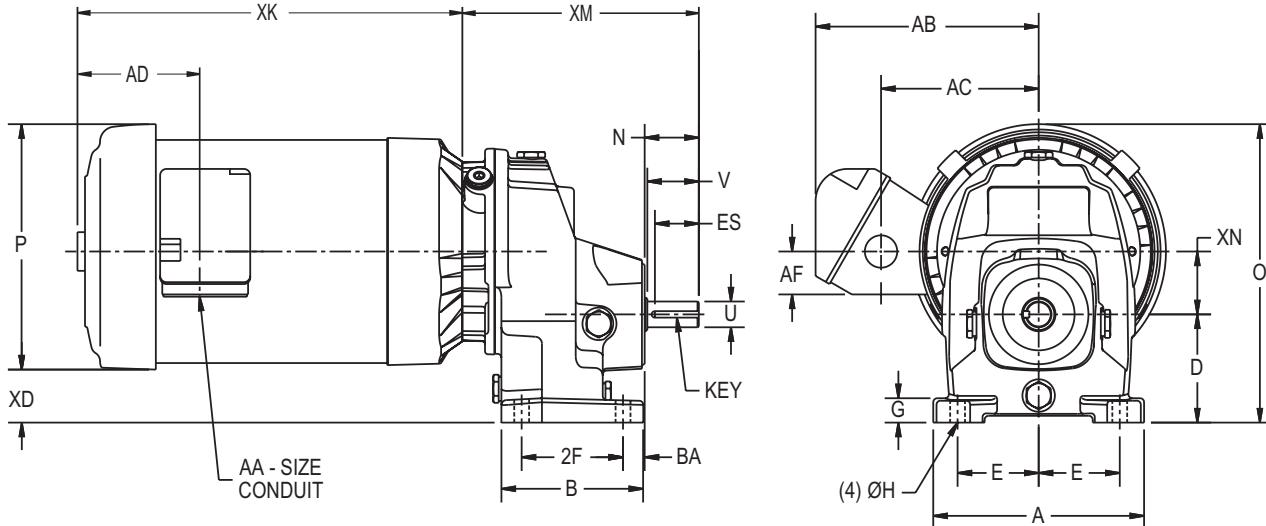
² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

⁴ For any motor type other than T (3 phase TEFC) or type T and S with brakes, refer to pages A-109 to A-111.

⁵ Largest motor width.

Foot Mounted - Single Reduction



| Gear Frame | A | B | D ¹ | E | G | H | N | U ³ | V | BA | 2F | ES | XN | XM | Key |
|------------|------|------|----------------|------|-----|-----|------|----------------|------|-----|------|------|------|------|---------|
| 32 | 7.08 | 4.48 | 3.54 | 2.76 | .77 | .55 | 2.08 | 1.000 | 2.00 | .75 | 3.15 | 1.56 | 2.48 | 7.51 | 1/4 Sq. |

| Motor Frame | Type ⁴ | XK | O | P ⁵ | AA | AB | AC | AD | AF | XD |
|-------------|-------------------|-------|-------|----------------|-----|------|------|------|------|------|
| 56 | T | 9.79 | 9.68 | 7.22 | 3/4 | 6.10 | 4.50 | 3.86 | 1.64 | 2.75 |
| B56 | T | 11.04 | 9.68 | 7.22 | 3/4 | 6.10 | 4.50 | 3.86 | 1.64 | 2.75 |
| 143T,145T | T | 11.04 | 9.68 | 7.22 | 3/4 | 6.10 | 4.50 | 3.86 | 1.64 | 2.75 |
| 182T,184T | T | 14.04 | 10.81 | 9.56 | 3/4 | 7.52 | 6.27 | 5.13 | 2.13 | 1.68 |
| 213T | T | 16.15 | 11.65 | 11.25 | 3/4 | 8.42 | 7.17 | 5.6 | 2.13 | .96 |
| 215T | T | 17.65 | 11.65 | 11.25 | 3/4 | 8.42 | 7.17 | 5.6 | 2.13 | 1.09 |

¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

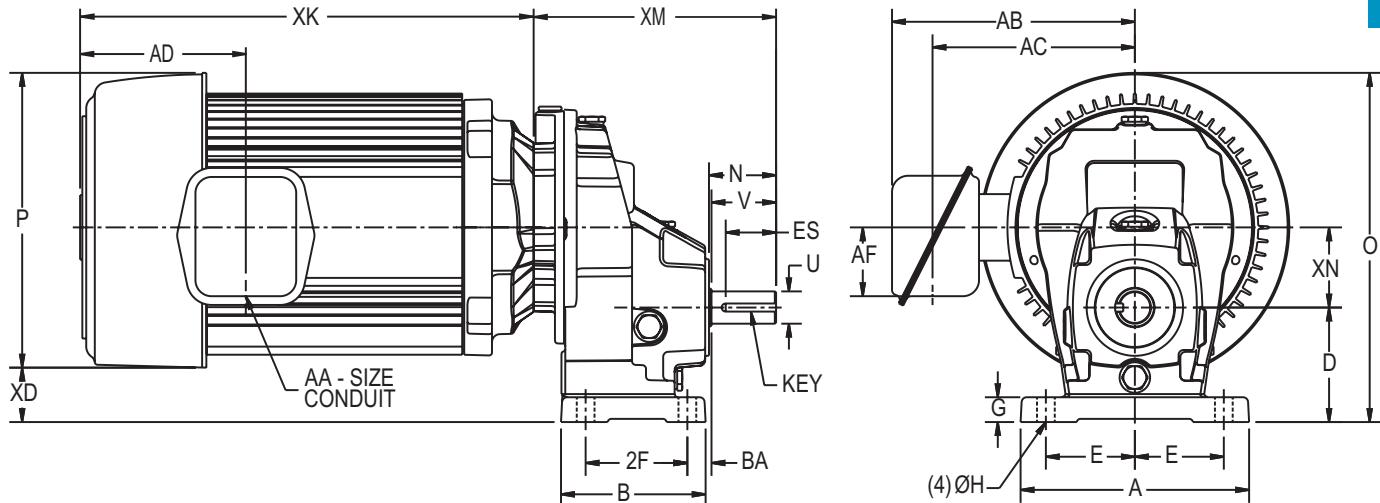
² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

⁴ For any motor type other than T (3 phase TEFC) or type T and S with brakes, refer to pages A-109 to A-111.

⁵ Largest motor width.

Foot Mounted - Single Reduction



| Gear Frame | A | B | D ¹ | E | G | H | N | U ³ | V | BA | 2F | ES | XN | XM | Key |
|------------|------|------|----------------|------|------|-----|------|----------------|------|------|------|------|------|------|----------|
| 33 | 9.69 | 5.30 | 4.41 | 3.74 | 1.00 | .63 | 2.83 | 1.38 | 2.75 | 1.09 | 3.94 | 2.40 | 2.76 | 8.91 | 5/16 Sq. |

| Motor Frame | Type ⁴ | XK | O | P ⁵ | AA | AB | AC | AD | AF | XD |
|-------------|-------------------|-------|-------|----------------|-------|------|------|------|------|------|
| 182T,184T | T | 14.04 | 11.95 | 9.56 | 3/4 | 7.52 | 6.27 | 5.13 | 2.13 | 2.83 |
| 213T | T | 16.15 | 12.79 | 11.25 | 1 | 8.42 | 7.16 | 5.60 | 2.13 | 2.10 |
| 215T | T | 17.65 | 12.79 | 11.25 | 1 | 8.42 | 7.16 | 5.60 | 2.13 | 2.10 |
| 254T | T | 20.58 | 13.86 | 13.38 | 1 1/4 | 9.79 | 7.68 | 8.29 | 1.81 | 1.17 |
| 256T | T | 22.33 | 13.86 | 13.38 | 1 1/4 | 9.79 | 7.68 | 8.29 | 1.81 | 1.17 |

¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

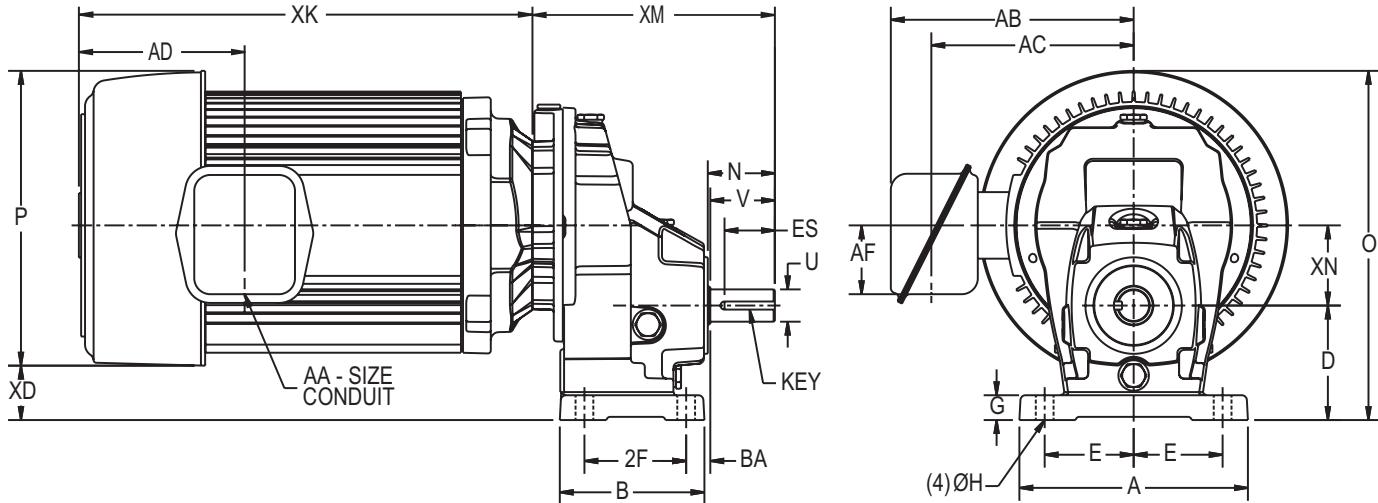
² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

⁴ For any motor type other than T (3 phase TEFC) or type T and S with brakes, refer to pages A-109 to A-111.

⁵ Largest motor width.

Foot Mounted - Single Reduction



| Gear Frame | A | B | D ¹ | E | G | H | N | U ³ | V | BA | 2F | ES | XN | XM | | Key |
|------------|-------|------|----------------|------|------|-----|------|----------------|------|------|------|------|------|-----------|-----------|---------|
| | | | | | | | | | | | | | | 182T-215T | 254T-286T | |
| 34 | 11.02 | 6.59 | 5.20 | 4.25 | 1.34 | .71 | 3.06 | 1.50 | 3.00 | 1.10 | 4.92 | 2.56 | 3.43 | 9.98 | 10.63 | 3/8 Sq. |

| Motor Frame | Type ⁴ | XK | O | P ⁵ | AA | AB | AC | AD | AF | XD |
|-------------|-------------------|-------|-------|----------------|-------|-------|------|-------|------|------|
| 182T, 184T | T | 14.04 | 13.90 | 9.56 | 3/4 | 7.52 | 6.27 | 5.13 | 2.13 | 4.28 |
| 213T | T | 16.15 | 14.25 | 11.25 | 1 | 8.42 | 7.17 | 5.6 | 2.13 | 3.56 |
| 215T | T | 17.65 | 14.25 | 11.25 | 1 | 8.42 | 7.17 | 5.6 | 2.13 | 3.56 |
| 254T | T | 19.61 | 15.31 | 13.38 | 1 1/4 | 9.79 | 7.68 | 8.29 | 1.81 | 2.62 |
| 256T | T | 21.36 | 15.31 | 13.38 | 1 1/4 | 9.79 | 7.68 | 8.29 | 1.81 | 2.62 |
| 284T, 286T | T | 24.71 | 15.96 | 14.66 | 1 1/2 | 11.33 | 9.16 | 13.19 | 2.63 | 1.34 |

¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

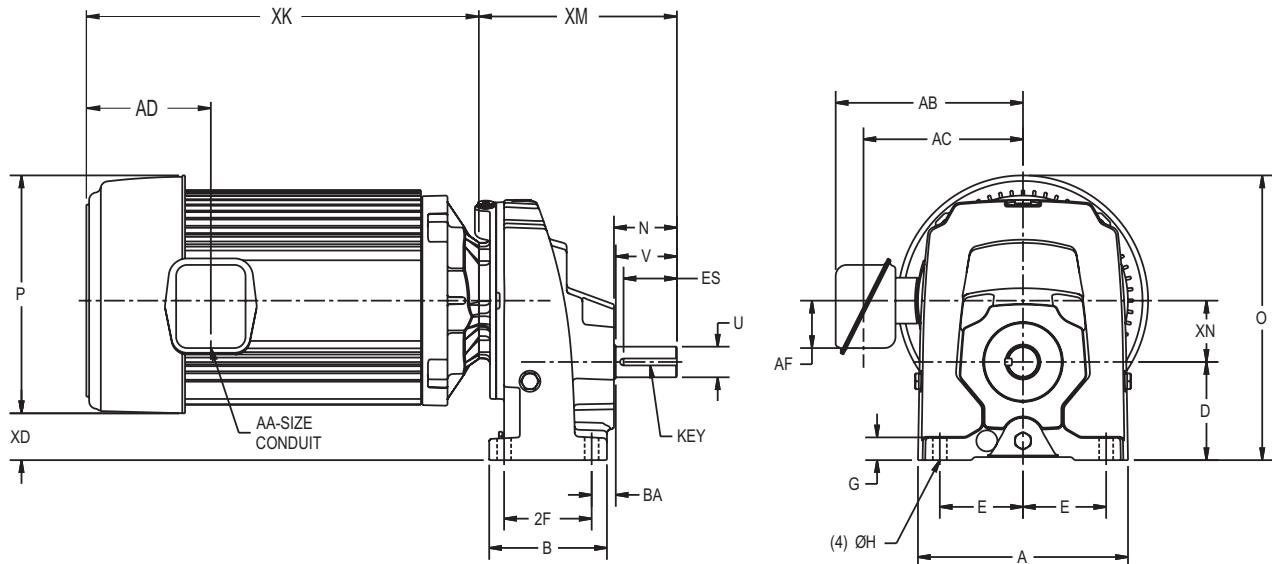
² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

⁴ For any motor type other than T (3 phase TEFC) or type T and S with brakes, refer to pages A-109 to A-111.

⁵ Largest motor width.

Foot Mounted - Single Reduction



| Gear Frame | A | B | D ¹ | E | G | H | N | U ³ | V | BA | 2F | ES | XN | XM | | Key |
|------------|-------|------|----------------|------|------|-----|------|----------------|------|------|------|------|------|-----------|-----------|---------|
| | | | | | | | | | | | | | | 213T-215T | 254T-324T | |
| 35 | 13.65 | 7.76 | 6.30 | 5.12 | 1.61 | .79 | 3.56 | 1.750 | 3.50 | 1.18 | 6.30 | 3.06 | 4.33 | 10.84 | 11.36 | 3/8 Sq. |

| Motor Frame | Type ⁴ | XK | O | P ⁵ | AA | AB | AC | AD | AF | XD |
|-------------|-------------------|-------|-------|----------------|-------|-------|-------|-------|------|------|
| 213T | T | 16.15 | 17.37 | 11.25 | 1 | 8.42 | 7.17 | 5.6 | 2.13 | 5.57 |
| 215T | T | 17.65 | 17.37 | 11.25 | 1 | 8.42 | 7.17 | 5.6 | 2.13 | 5.57 |
| 254T | T | 19.61 | 17.37 | 13.38 | 1 1/4 | 9.79 | 7.68 | 8.29 | 1.81 | 4.63 |
| 256T | T | 21.36 | 17.37 | 13.38 | 1 1/4 | 9.79 | 7.68 | 8.29 | 1.81 | 4.63 |
| 284T, 286T | T | 24.71 | 17.99 | 14.66 | 1 1/2 | 11.33 | 9.16 | 13.19 | 2.63 | 3.37 |
| 324T | T | 24.96 | 18.81 | 16.34 | 2 | 14.30 | 10.69 | 14.16 | 3.25 | 2.85 |

¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

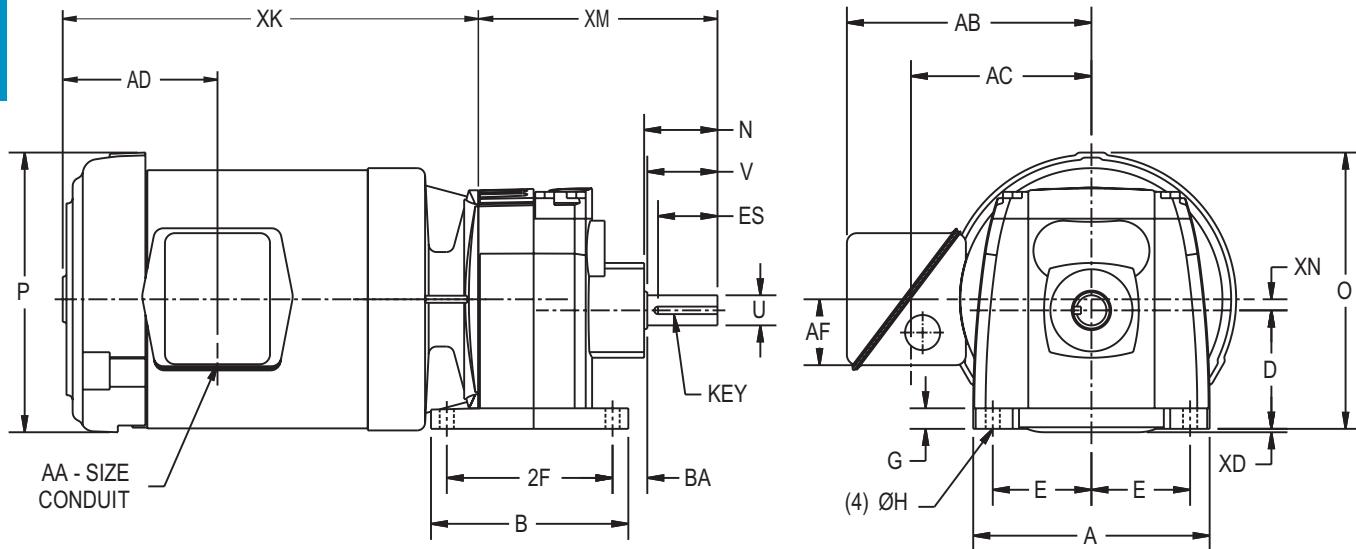
² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

⁴ For any motor type other than T (3 phase TEFC) or type T and S with brakes, refer to pages A-109 to A-111.

⁵ Largest motor width.

Foot Mounted - Double/Triple Reduction



| Gear Frame | A | B | D ¹ | E | G | H | N | U ³ | V | BA | 2F | ES | XN | XM | Key |
|------------|------|------|----------------|------|-----|-----|------|----------------|------|-----|------|------|-----|------|----------|
| 3012 | 5.90 | 4.92 | 2.95 | 2.46 | .51 | .35 | 1.83 | .750 | 1.75 | .87 | 4.13 | 1.48 | .28 | 6.54 | 3/16 Sq. |
| 3013 | 5.90 | 5.71 | 2.95 | 2.46 | .51 | .35 | 1.83 | .750 | 1.75 | .87 | 4.92 | 1.48 | .28 | 7.33 | 3/16 Sq. |

| Motor Frame | Type ⁴ | XK | O | P ⁵ | AA | AB | AC | AD | AF | XD |
|-------------|-------------------|-------|------|----------------|-----|------|------|------|------|-----|
| 56 | T | 9.79 | 6.88 | 7.22 | 1/2 | 6.10 | 4.50 | 3.86 | 1.64 | .08 |
| B56 | T | 11.04 | 6.88 | 7.22 | 3/4 | 6.10 | 4.50 | 3.86 | 1.64 | .08 |
| 143T,145T | T | 11.04 | 6.88 | 7.22 | 3/4 | 6.10 | 4.50 | 3.86 | 1.64 | .08 |

¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

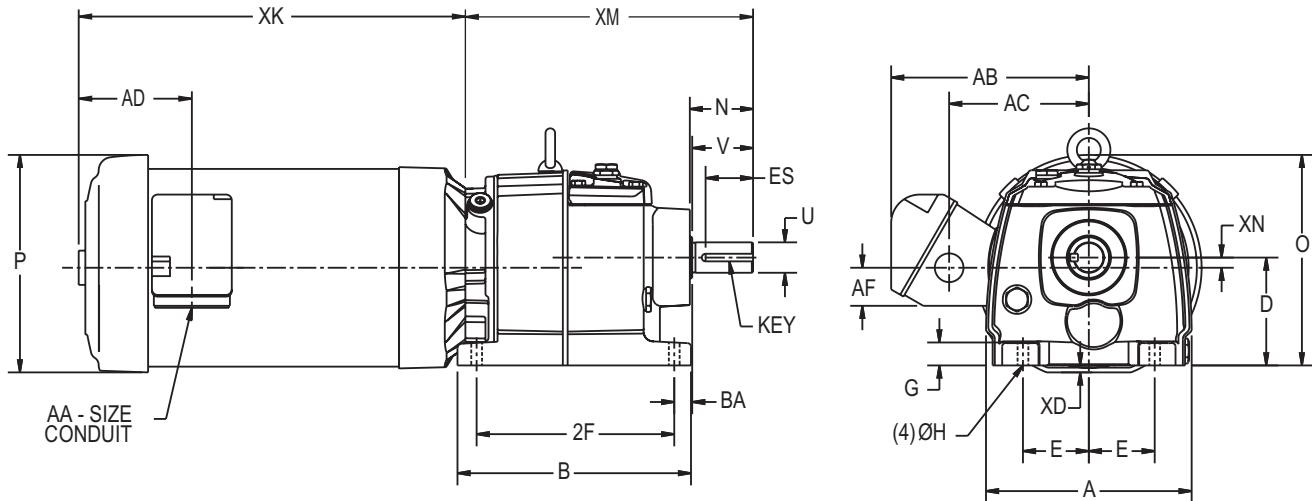
² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

⁴ For any motor type other than T (3 phase TEFC) or type T and S with brakes, refer to pages A-109 to A-111.

⁵ Largest motor width.

Foot Mounted - Double/Triple Reduction



| Gear Frame | A | B | D ¹ | E | G | H | XN | N | U ³ | V | BA | 2F | ES | XM | Key |
|------------|------|------|----------------|------|-----|-----|-----|------|----------------|------|-----|------|------|------|---------|
| 31 | 6.76 | 7.68 | 3.54 | 2.17 | .75 | .35 | .33 | 2.08 | 1.000 | 2.00 | .59 | 6.50 | 1.56 | 9.46 | 1/4 Sq. |

| Motor Frame | Type ⁴ | XK | O | P ⁵ | AA | AB | AC | AD | AF | XD |
|-------------|-------------------|-------|------|----------------|-----|------|------|------|------|------|
| 56 | T | 9.79 | 6.87 | 7.22 | 3/4 | 6.10 | 4.21 | 3.86 | .94 | .10 |
| B56 | T | 11.04 | 6.87 | 7.22 | 3/4 | 6.10 | 4.21 | 3.86 | .94 | .10 |
| 143T,145T | T | 11.04 | 6.87 | 7.22 | 3/4 | 6.10 | 4.21 | 3.86 | .94 | .10 |
| 182T,184T | T | 14.04 | 7.99 | 9.56 | 3/4 | 7.52 | 6.27 | 5.13 | 2.13 | 1.13 |

¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

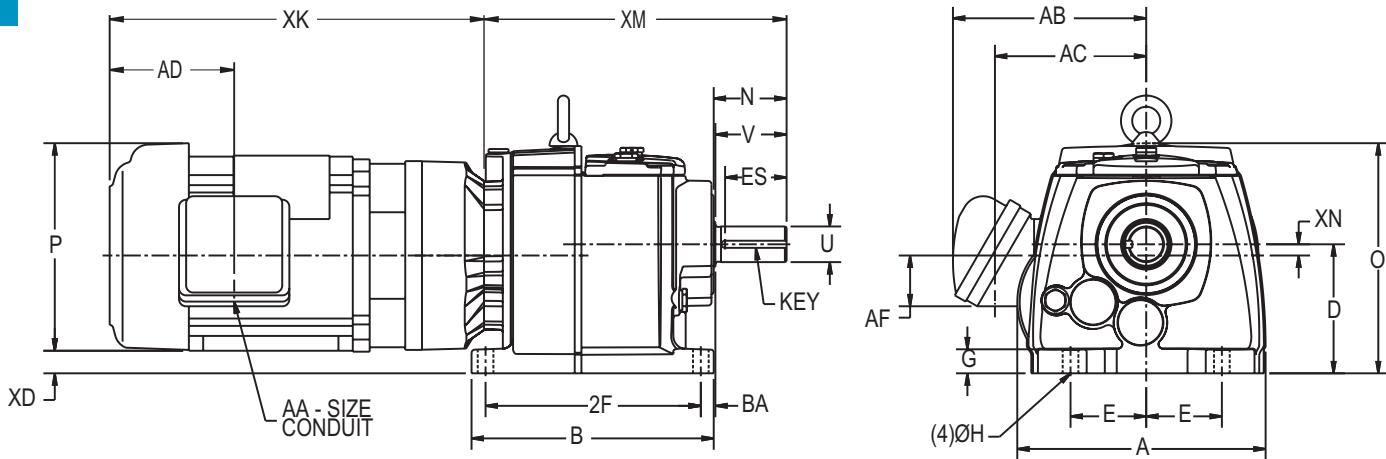
² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

⁴ For any motor type other than T (3 phase TEFC) or type T and S with brakes, refer to pages A-109 to A-111.

⁵ Largest motor width.

Foot Mounted - Double/Triple Reduction



| Gear Frame | A | B | D ¹ | E | G | H | N | U ³ | V | BA | 2F | ES | XN | XM | Key |
|------------|------|------|----------------|------|-----|-----|------|----------------|------|-----|------|------|-----|-------|---------|
| 32 | 8.72 | 8.50 | 4.53 | 2.66 | .84 | .55 | 2.56 | 1.250 | 2.50 | .51 | 7.56 | 2.16 | .39 | 10.63 | 1/4 Sq. |

| Motor Frame | Type ⁴ | XK | O | P ⁵ | AA | AB | AC | AD | AF | XD |
|-------------|-------------------|-------|------|----------------|-----|------|------|------|------|------|
| 56 | T | 9.79 | 7.98 | 7.22 | 3/4 | 6.10 | 4.50 | 3.86 | 1.64 | .87 |
| B56 | T | 11.04 | 7.98 | 7.22 | 3/4 | 6.10 | 4.50 | 3.86 | 1.64 | .87 |
| 143T,145T | T | 11.04 | 7.98 | 7.22 | 3/4 | 6.10 | 4.50 | 3.86 | 1.64 | .87 |
| 182T,184T | T | 14.04 | 8.92 | 9.56 | 3/4 | 7.52 | 6.27 | 5.13 | 2.13 | 1.08 |
| 213T | T | 16.15 | 9.76 | 11.25 | 1 | 8.42 | 7.17 | 5.60 | 2.13 | 2.05 |
| 215T | T | 17.65 | 9.76 | 11.25 | 1 | 8.42 | 7.17 | 5.60 | 2.13 | 2.05 |

¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

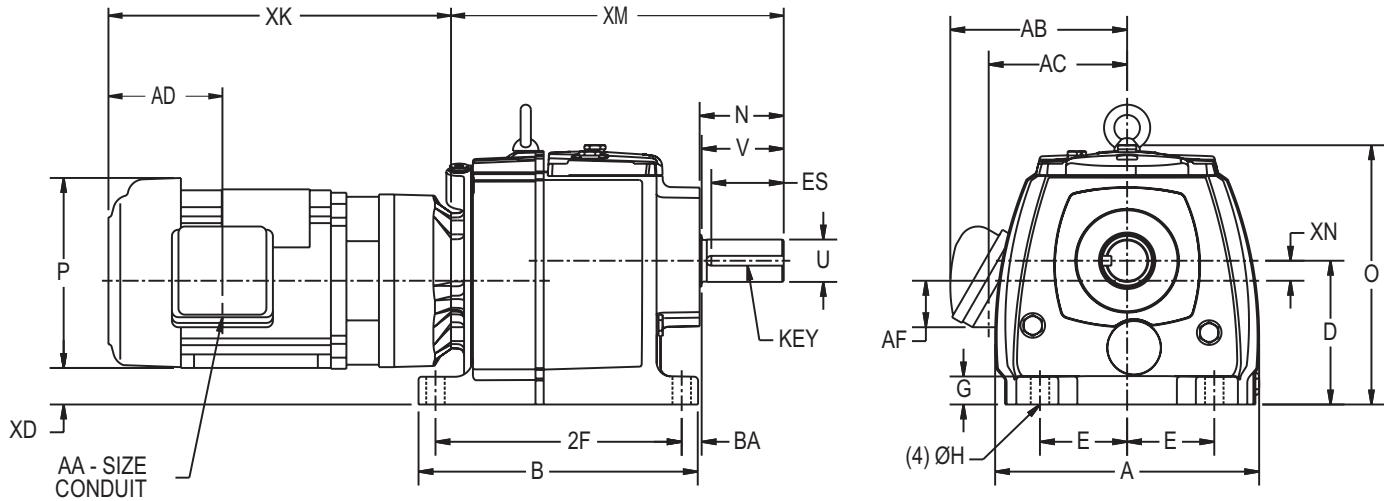
² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

⁴ For any motor type other than T (3 phase TEFC) or type T and S with brakes, refer to pages A-109 to A-111.

⁵ Largest motor width.

Foot Mounted - Double/Triple Reduction



| Gear Frame | A | B | D ¹ | E | G | H | N | U ³ | V | BA | 2F | ES | XN | XM | Key |
|------------|-------|-------|----------------|------|------|-----|------|----------------|------|-----|------|------|-----|-------|---------|
| 3362,3363 | 10.13 | 10.72 | 5.51 | 3.35 | 1.07 | .71 | 3.08 | 1.50 | 3.00 | .77 | 9.45 | 2.56 | .77 | 12.62 | 3/8 Sq. |
| 3372,3373 | 10.13 | 10.72 | 5.51 | 3.35 | 1.07 | .71 | 3.23 | 1.63 | 3.15 | .77 | 9.45 | 2.78 | .77 | 12.77 | 3/8 Sq. |

| Motor Frame | Type ⁴ | XK | O | P ⁵ | AA | AB | AC | AD | AF | XD |
|-------------|-------------------|-------|-------|----------------|-------|------|------|------|------|------|
| 56 | T | 9.79 | 9.94 | 7.22 | 3/4 | 6.10 | 4.50 | 3.86 | 1.64 | 1.47 |
| B56 | T | 11.04 | 9.94 | 7.22 | 3/4 | 6.10 | 4.50 | 3.86 | 1.64 | 1.47 |
| 143T,145T | T | 11.04 | 9.94 | 7.22 | 3/4 | 6.10 | 4.50 | 3.86 | 1.64 | 1.47 |
| 182T,184T | T | 14.04 | 9.94 | 9.56 | 3/4 | 7.52 | 6.27 | 5.13 | 2.13 | .40 |
| 213T | T | 16.15 | 10.37 | 11.25 | 1 | 8.42 | 7.16 | 5.60 | 2.13 | .32 |
| 215T | T | 17.65 | 10.37 | 11.25 | 1 | 8.42 | 7.16 | 5.60 | 2.13 | .32 |
| 254T | T | 20.58 | 11.44 | 13.38 | 1 1/4 | 9.79 | 7.68 | 8.29 | 1.81 | 1.25 |
| 256T | T | 22.33 | 11.44 | 13.38 | 1 1/4 | 9.79 | 7.68 | 8.29 | 1.81 | 1.25 |

¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

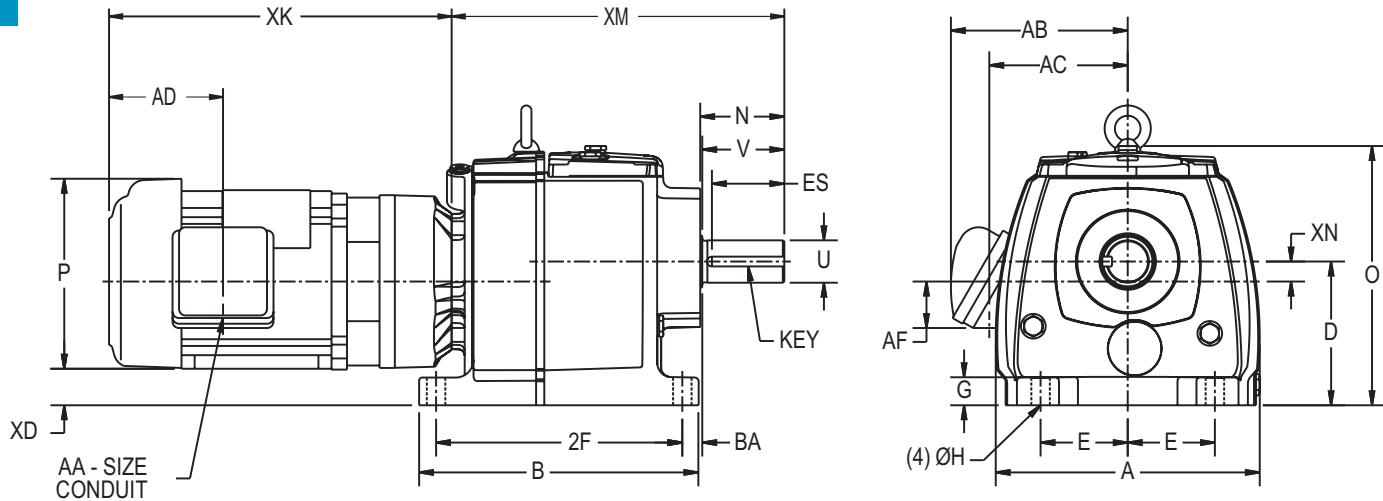
² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

⁴ For any motor type other than T (3 phase TEFC) or type T and S with brakes, refer to pages A-109 to A-111.

⁵ Largest motor width.

Foot Mounted - Double/Triple Reduction



| Gear Frame | A | B | D ¹ | E | G | H | N | U ³ | V | BA | 2F | ES | XN | XM | | Key |
|------------|-------|-------|----------------|------|------|-----|------|----------------|------|-----|------|------|------|-----------|-----------|---------|
| | | | | | | | | | | | | | | 143T-256T | 284T-324T | |
| 34 | 11.97 | 10.87 | 7.09 | 4.53 | 1.37 | .71 | 3.58 | 2.125 | 3.50 | .98 | 9.25 | 3.06 | 1.02 | 14.34 | 14.69 | 1/2 Sq. |

| Motor Frame | Type ⁴ | XK | O | P ⁵ | AA | AB | AC | AD | AF | XD |
|-------------|-------------------|-------|-------|----------------|-------|-------|------|-------|------|-------|
| 56 | T | 9.79 | 11.89 | 7.22 | 0.75 | 6.10 | 4.50 | 3.86 | 1.64 | 2.75 |
| B56 | T | 11.04 | 11.89 | 7.22 | 0.75 | 6.10 | 4.50 | 3.86 | 1.64 | 2.75 |
| 143T,145T | T | 11.04 | 11.89 | 7.22 | 0.75 | 6.10 | 4.50 | 3.86 | 1.64 | 2.75 |
| 182T,184T | T | 14.04 | 11.89 | 9.56 | 0.75 | 7.52 | 6.27 | 5.13 | 2.13 | 1.72 |
| 213T | T | 16.15 | 11.89 | 11.25 | 1 | 8.42 | 7.17 | 5.60 | 2.13 | 1.00 |
| 215T | T | 17.65 | 11.89 | 11.25 | 1 | 8.42 | 7.17 | 5.60 | 2.13 | 1.00 |
| 254T | T | 19.61 | 12.75 | 13.38 | 1.25 | 9.79 | 7.68 | 8.29 | 1.81 | .06 |
| 256T | T | 21.36 | 12.75 | 13.38 | 1.25 | 9.79 | 7.68 | 8.29 | 1.81 | .06 |
| 284T, 286T | T | 24.71 | 13.44 | 14.66 | 1 1/2 | 11.33 | 9.16 | 13.19 | 2.63 | -1.22 |

¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

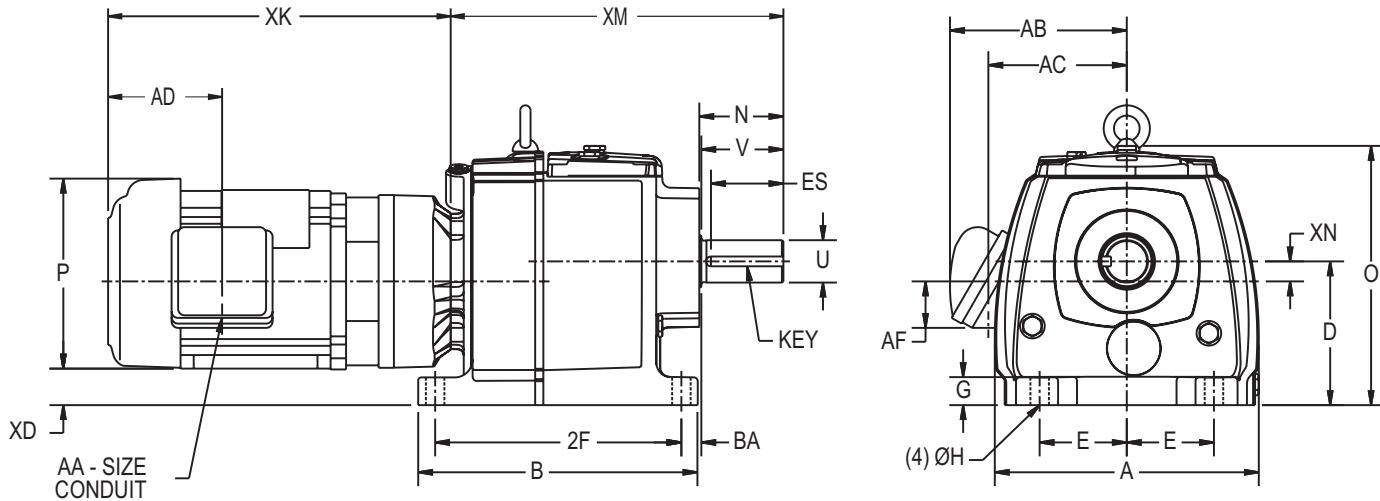
² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

⁴ For any motor type other than T (3 phase TEFC) or type T and S with brakes, refer to pages A-109 to A-111.

⁵ Largest motor width.

Foot Mounted - Double/Triple Reduction



| Gear Frame | A | B | D ¹ | E | G | H | N | U ³ | V | BA | 2F | ES | XN | XM | | Key |
|------------|-------|-------|----------------|------|------|-----|------|----------------|------|------|-------|------|------|-----------|-----------|---------|
| | | | | | | | | | | | | | | 143T-256T | 284T-324T | |
| 35 | 14.19 | 12.89 | 8.86 | 5.51 | 1.73 | .87 | 4.81 | 2.38 | 4.72 | 1.10 | 11.02 | 4.19 | 1.14 | 16.60 | 17.12 | 5/8 Sq. |

| Motor Frame | Type ⁴ | XK | O | P ⁵ | AA | AB | AC | AD | AF | XD |
|-------------|-------------------|-------|-------|----------------|-------|-------|------|-------|------|------|
| B56 | T | 11.04 | 14.84 | 7.22 | 3/4 | 6.10 | 4.50 | 3.86 | 1.64 | 4.40 |
| 143T,145T | T | 11.04 | 14.84 | 7.22 | 3/4 | 6.10 | 4.50 | 3.86 | 1.64 | 4.40 |
| 182T,184T | T | 14.04 | 14.84 | 9.56 | 3/4 | 7.52 | 6.27 | 5.13 | 2.13 | 3.38 |
| 213T | T | 16.15 | 14.84 | 11.25 | 1 | 8.42 | 7.17 | 5.60 | 2.13 | 2.65 |
| 215T | T | 17.65 | 14.84 | 11.25 | 1 | 8.42 | 7.17 | 5.60 | 2.13 | 2.65 |
| 254T | T | 19.61 | 14.84 | 13.38 | 1 1/4 | 9.79 | 7.68 | 8.29 | 1.81 | 1.72 |
| 256T | T | 21.36 | 14.84 | 13.38 | 1 1/4 | 9.79 | 7.68 | 8.29 | 1.81 | 1.72 |
| 284T, 286T | T | 24.71 | 15.01 | 14.66 | 1 1/2 | 11.33 | 9.16 | 13.19 | 2.63 | .39 |

¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

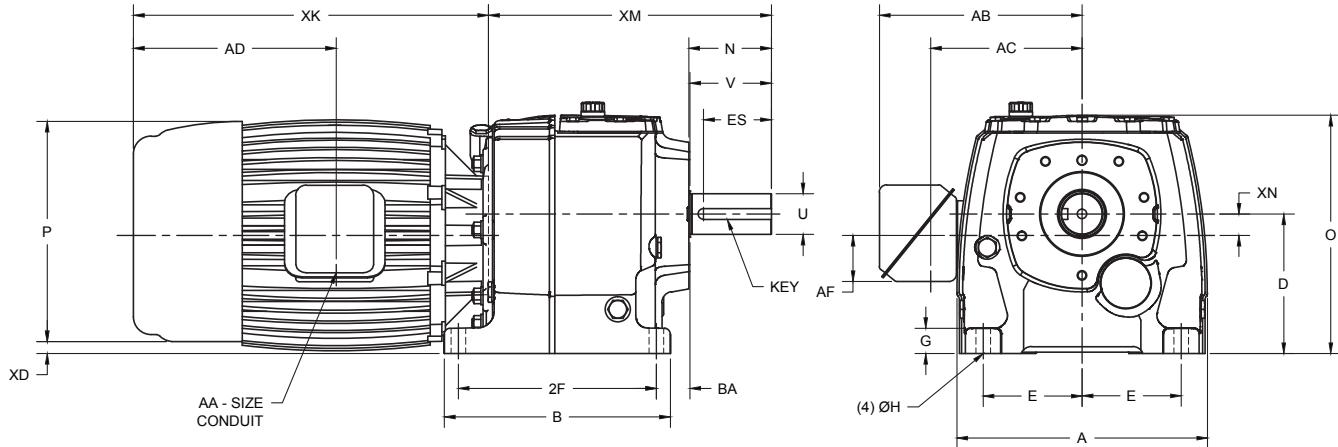
² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

⁴ For any motor type other than T (3 phase TEFC) or type T and S with brakes, refer to pages A-109 to A-111.

⁵ Largest motor width.

Foot Mounted - Double/Triple Reduction



| Gear Frame | A | B | D ¹ | E | G | H | N | O | U ³ | V | BA | 2F | ES | XN | XM | | Key |
|------------|-------|-------|----------------|------|------|------|-------|-------|----------------|------|------|-------|-------|-------|-----------|-----------|--------|
| | | | | | | | | | | | | | | | 145T-215T | 254T-326T | |
| 36 | 17.68 | 15.95 | 9.85 | 6.99 | 1.77 | 1.02 | 5.847 | 17.72 | 2.875 | 5.75 | 2.36 | 13.98 | 4.784 | 1.102 | 19.96 | 20.31 | 3/4 Sq |

| Motor Frame | Type ⁴ | XK | P ⁵ | AA | AB | AC | AD | AF | XD |
|-------------|-------------------|-------|----------------|------|-------|-------|-------|------|------|
| 145T | T | 11.04 | 7.31 | 0.75 | 6.10 | 4.50 | 3.86 | 1.77 | 5.42 |
| 182T,184T | T | 14.04 | 9.56 | 0.75 | 7.52 | 6.27 | 5.13 | 1.77 | 4.40 |
| 213T | T | 16.16 | 11.25 | 1.00 | 8.42 | 7.17 | 5.60 | 2.42 | 3.68 |
| 215T | T | 17.65 | 11.25 | 1.00 | 8.42 | 7.17 | 5.60 | 2.42 | 3.68 |
| 254T | T | 19.61 | 13.38 | 1.25 | 9.79 | 7.68 | 8.29 | 1.81 | 2.74 |
| 256T | T | 21.36 | 13.38 | 1.25 | 9.79 | 7.68 | 8.29 | 1.81 | 2.74 |
| 284T,286T | T | 24.71 | 14.62 | 1.50 | 11.33 | 8.51 | 12.44 | 2.63 | 1.45 |
| 324T,326T | T | 24.96 | 17.20 | 2.00 | 14.99 | 11.34 | 14.16 | 3.63 | 0.55 |

¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

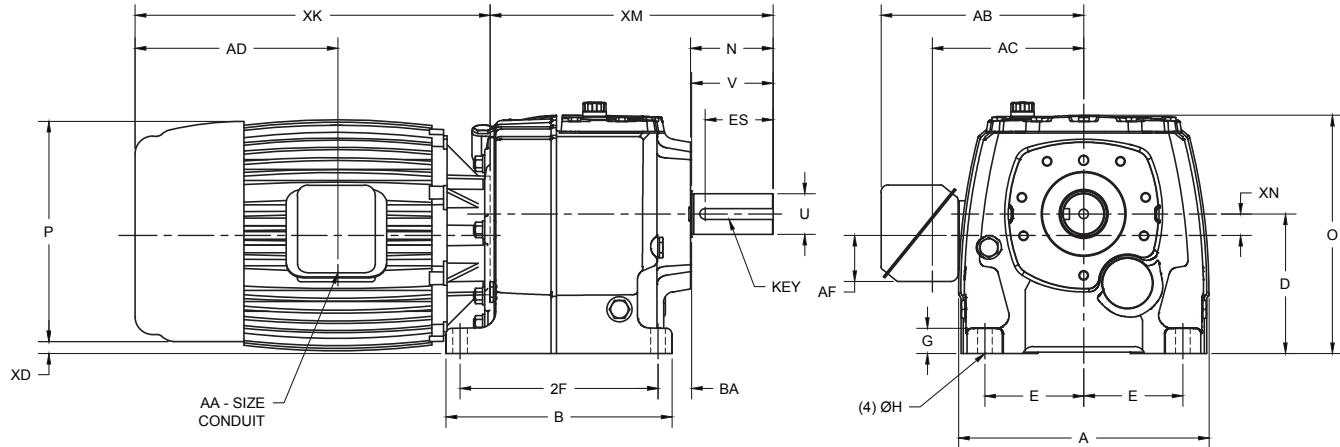
² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

⁴ For any motor type other than T (3 phase TEFC) or type T with brakes, refer to pages A-109 to A-111.

⁵ Largest motor width.

Foot Mounted - Double/Triple Reduction



| Gear Frame | A | B | D ¹ | E | G | H | N | O | U ³ | V | BA | 2F | ES | XN | XM | | Key |
|------------|-------|-------|----------------|------|------|------|-------|-------|----------------|------|------|-------|-------|-------|-----------|-----------|--------|
| | | | | | | | | | | | | | | | 182T-215T | 254T-326T | |
| 37 | 20.39 | 17.91 | 12.40 | 8.27 | 2.17 | 1.02 | 7.127 | 20.40 | 3.625 | 7.00 | 2.56 | 15.35 | 5.893 | 2.362 | 23.88 | 24.23 | 7/8 Sq |

| Motor Frame | Type ⁴ | XK | P ⁵ | AA | AB | AC | AD | AF | XD |
|-------------|-------------------|-------|----------------|------|-------|-------|--------|------|------|
| 182T,184T | T | 14.04 | 9.56 | 0.75 | 7.52 | 6.27 | 5.13 | 1.77 | 5.69 |
| 213T | T | 16.16 | 11.25 | 1.00 | 8.42 | 7.17 | \$5.60 | 2.42 | 4.97 |
| 215T | T | 17.65 | 11.25 | 1.00 | 8.42 | 7.17 | \$5.60 | 2.42 | 4.97 |
| 254T | T | 19.61 | 13.38 | 1.25 | 9.79 | 7.68 | 8.29 | 1.81 | 4.03 |
| 256T | T | 21.36 | 13.38 | 1.25 | 9.79 | 7.68 | 8.29 | 1.81 | 4.03 |
| 284T,286T | T | 24.71 | 14.62 | 1.50 | 11.33 | 8.51 | 12.44 | 2.63 | 2.75 |
| 324T,326T | T | 24.96 | 17.20 | 2.00 | 14.99 | 11.34 | 14.16 | 3.63 | 1.84 |

¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

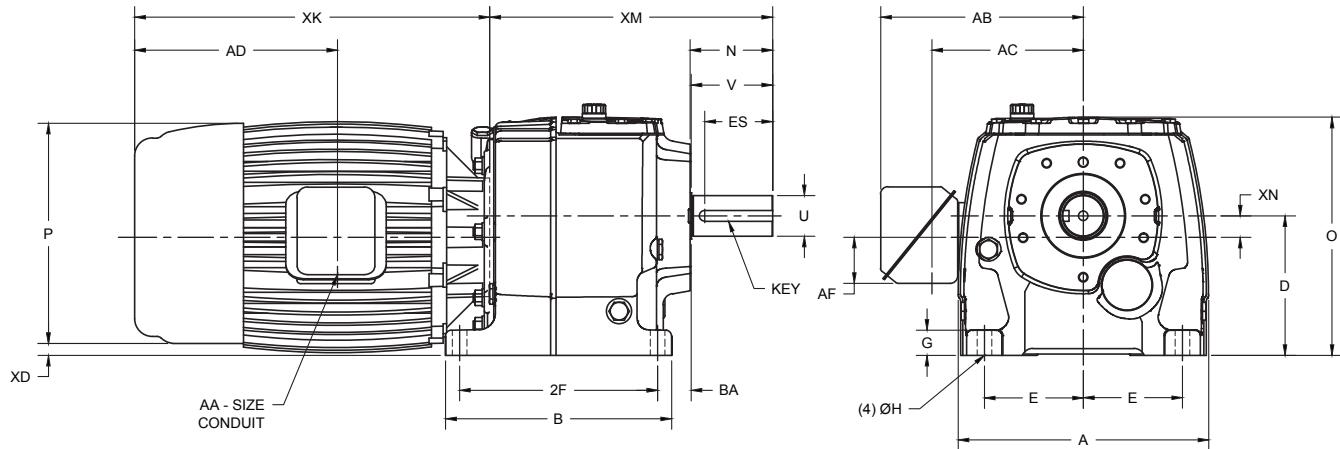
² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

⁴ For any motor type other than T (3 phase TEFC) or type T with brakes, refer to pages A-109 to A-111.

⁵ Largest motor width.

Foot Mounted - Double/Triple Reduction



| Gear Frame | A | B | D ¹ | E | G | H | N | O | U ³ | V | BA | 2F | ES | XN | XM | Key |
|------------|-------|-------|----------------|-------|------|------|------|-------|----------------|------|------|-------|------|-------|-------|------|
| 38 | 23.94 | 21.65 | 13.98 | 10.04 | 2.35 | 1.02 | 9.99 | 22.60 | 4.375 | 9.99 | 1.97 | 18.90 | 9.02 | 2.559 | 29.98 | 1 SQ |

| Frame | Motor Type ⁴ | XK | O | P ⁵ | AA | AB | AC | AD | AF | XD |
|-----------|-------------------------|-------|-------|----------------|-------|-------|-------|-------|------|------|
| 213T | T | 17.47 | 23.47 | 11.25 | 1 | 8.25 | 6.39 | 5.6 | 1.56 | 6.35 |
| 215T | T | 18.96 | 23.47 | 11.25 | 1 | 8.25 | 6.39 | 5.6 | 1.56 | 6.35 |
| 254T | T | 19.61 | 23.47 | 13.38 | 1 1/4 | 9.96 | 7.72 | 8.29 | 1.81 | 5.41 |
| 256T | T | 21.36 | 23.47 | 13.38 | 1 1/4 | 9.96 | 7.72 | 8.29 | 1.81 | 5.41 |
| 284T,286T | T | 24.71 | 23.47 | 14.66 | 1 1/2 | 11.33 | 9.16 | 13.19 | 2.63 | 4.01 |
| 324T,326T | T | 24.96 | 27.60 | 17.20 | 2 | 14.99 | 11.34 | 14.16 | 3.63 | 3.11 |

¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

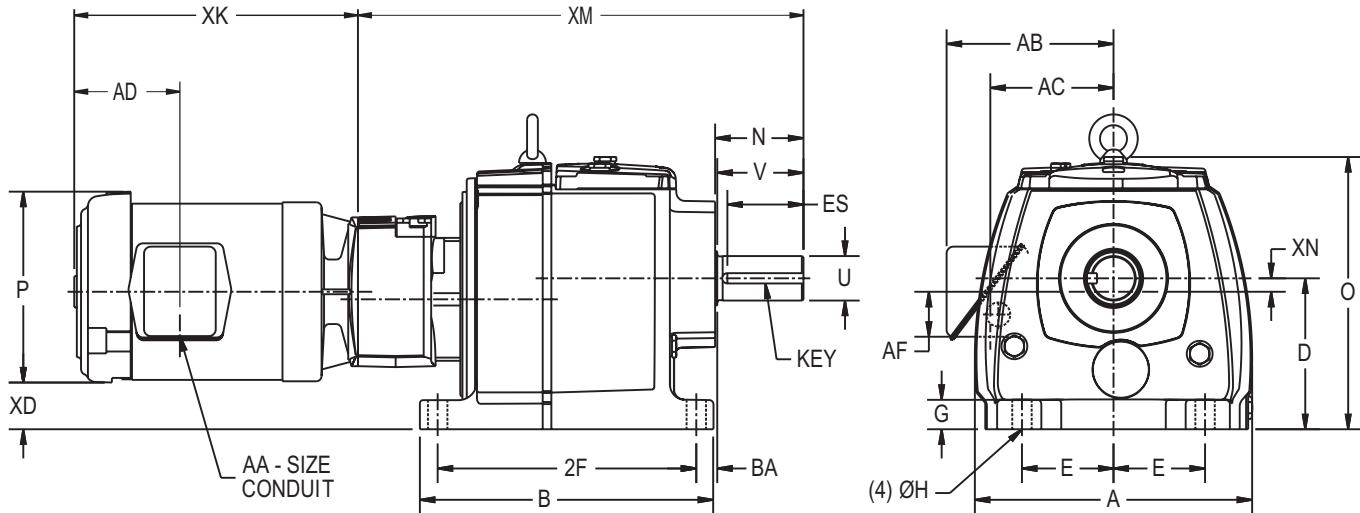
² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000; -.001".

⁴ For any motor type other than T (3 phase TEFC) or type T and S with brakes, refer to pages A-109 to A-111.

⁵ Largest motor width.

Foot Mounted - Combined Reduction



| Gear Frame | A | B | D ¹ | E | G | H | N | U ³ | V | BA | 2F | ES | XN | XM | Key |
|------------|-------|-------|----------------|------|------|-----|------|----------------|------|-----|------|------|------|-------|---------|
| 32 | 8.72 | 8.50 | 4.53 | 2.66 | .84 | .55 | 2.56 | 1.250 | 2.50 | .51 | 7.56 | 2.16 | .12 | 14.71 | 1/4 Sq. |
| 33 | 10.13 | 10.72 | 5.51 | 3.35 | 1.07 | .71 | 3.23 | 1.625 | 3.15 | .77 | 9.45 | 2.78 | .49 | 16.86 | 3/8 Sq. |
| 34 | 11.97 | 10.87 | 7.09 | 4.53 | 1.37 | .71 | 3.58 | 2.125 | 3.50 | .98 | 9.25 | 3.06 | 1.35 | 21.31 | 1/2 Sq. |

| Frame | Motor Type ⁴ | XK | O | | | P ⁵ | AA | AB | AC | AD | AF | XD | | |
|-----------|-------------------------|-------|------|------|-------|----------------|-----|------|------|------|------|-----|------|------|
| | | | 32 | 33 | 34 | | | | | | | 32 | 33 | 34 |
| 56 | T | 9.79 | 8.07 | 9.94 | 11.89 | 7.22 | 3/4 | 6.10 | 4.50 | 3.86 | 1.64 | 1.1 | 1.71 | 2.42 |
| B56 | T | 11.04 | 8.07 | 9.94 | 11.89 | 7.22 | 3/4 | 6.10 | 4.50 | 3.86 | 1.64 | 1.1 | 1.71 | 2.42 |
| 143T,145T | T | 11.04 | 8.07 | 9.94 | 11.89 | 7.22 | 3/4 | 6.10 | 4.50 | 3.86 | 1.64 | 1.1 | 1.71 | 2.42 |

¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

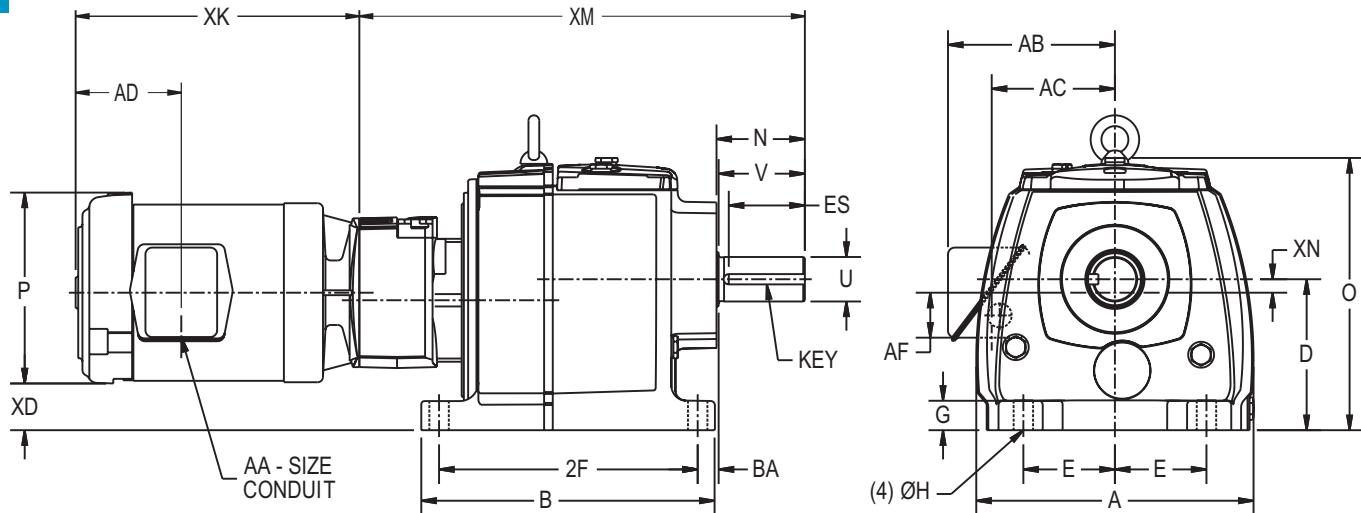
² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

⁴ For any motor type other than T (3 phase TEFC) or type T and S with brakes, refer to pages A-109 to A-111.

⁵ Largest motor width.

Foot Mounted - Combined Reduction



| Gear Frame | A | B | D ¹ | E | G | H | N | U ³ | V | BA | 2F | ES | XN | XM | Key |
|------------|-------|-------|----------------|------|------|-----|------|----------------|------|------|-------|------|------|-------|---------|
| 35 | 14.19 | 12.89 | 8.86 | 5.51 | 1.73 | .87 | 4.81 | 2.375 | 4.72 | 1.10 | 11.02 | 4.19 | 1.47 | 23.72 | 5/8 Sq. |

| Frame | Motor Type ⁴ | XK | O | P ⁵ | AA | AB | AC | AD | AF | XD |
|-----------|-------------------------|-------|-------|----------------|-----|------|------|------|------|------|
| 56 | T | 9.79 | 11.89 | 7.22 | 3/4 | 6.10 | 4.50 | 3.86 | 1.64 | 4.07 |
| B56 | T | 11.04 | 11.89 | 7.22 | 3/4 | 6.10 | 4.50 | 3.86 | 1.64 | 4.07 |
| 143T,145T | T | 11.04 | 11.89 | 7.22 | 3/4 | 6.10 | 4.50 | 3.86 | 1.64 | 4.07 |

¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

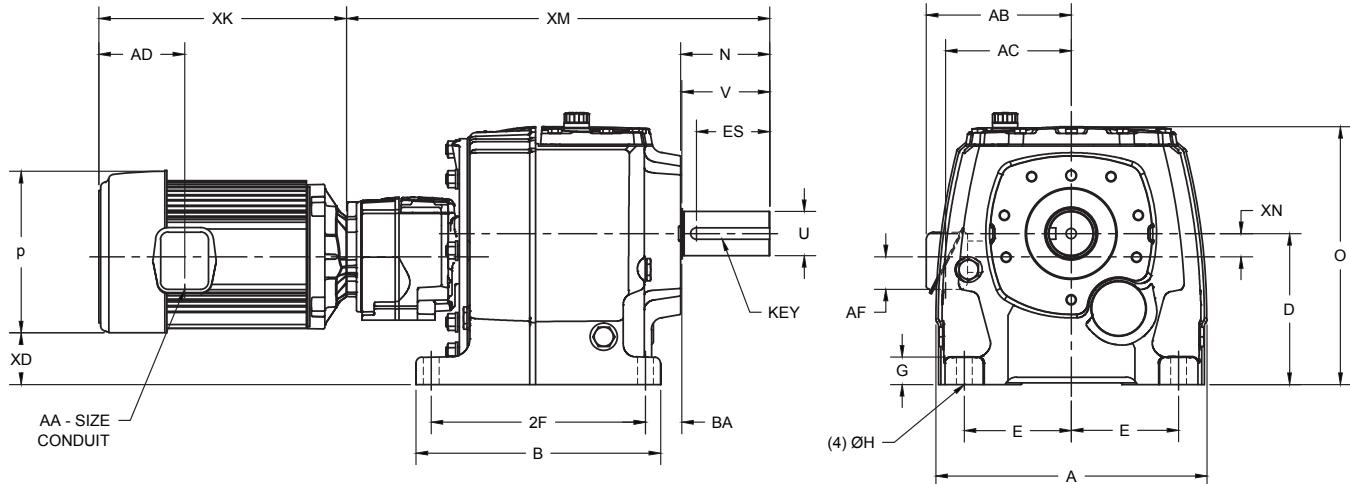
² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

⁴ For any motor type other than T (3 phase TEFC) or type T and S with brakes, refer to pages A-109 to A-111.

⁵ Largest motor width.

Foot Mounted - Combined Reduction



| Gear Frame | A | B | D ¹ | E | G | H | N | O | U ³ | V | BA | 2F | ES | XN | XM | Key |
|------------|-------|-------|----------------|------|------|------|-------|-------|----------------|------|------|-------|-------|-------|-------|--------|
| 36 | 17.68 | 15.95 | 9.85 | 6.99 | 1.77 | 1.02 | 5.847 | 17.72 | 2.875 | 5.75 | 2.36 | 13.98 | 4.784 | 1.492 | 27.62 | 3/4 Sq |
| 37 | 20.39 | 17.91 | 12.40 | 8.27 | 2.17 | 1.02 | 7.127 | 20.40 | 3.625 | 7.00 | 2.56 | 15.35 | 5.893 | 2.752 | 31.54 | 7/8 Sq |

| Motor Frame | Gear Frame | Type ⁴ | XK | P ⁵ | AA | AB | AC | AD | AF | XD | |
|-------------|------------|-------------------|-------|----------------|------|------|------|------|------|------|------|
| | | | | | | | | | | 36 | 37 |
| 56 | All | T | 9.79 | 7.22 | 0.75 | 6.10 | 4.50 | 3.86 | 1.77 | 5.03 | 6.33 |
| B56 | All | T | 11.04 | 7.22 | 0.75 | 6.10 | 4.50 | 3.86 | 1.77 | 5.03 | 6.33 |
| 143T, 145T | All | T | 11.04 | 7.22 | 0.75 | 6.10 | 4.50 | 3.86 | 1.77 | 5.03 | 6.33 |
| 182T,184T | All | T | 14.04 | 9.56 | 0.75 | 7.52 | 6.27 | 5.13 | 1.77 | 4.01 | 5.30 |
| 213T | 37 | T | 16.16 | 11.25 | 1.00 | 8.42 | 7.17 | 5.60 | 2.42 | - | 4.58 |

¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

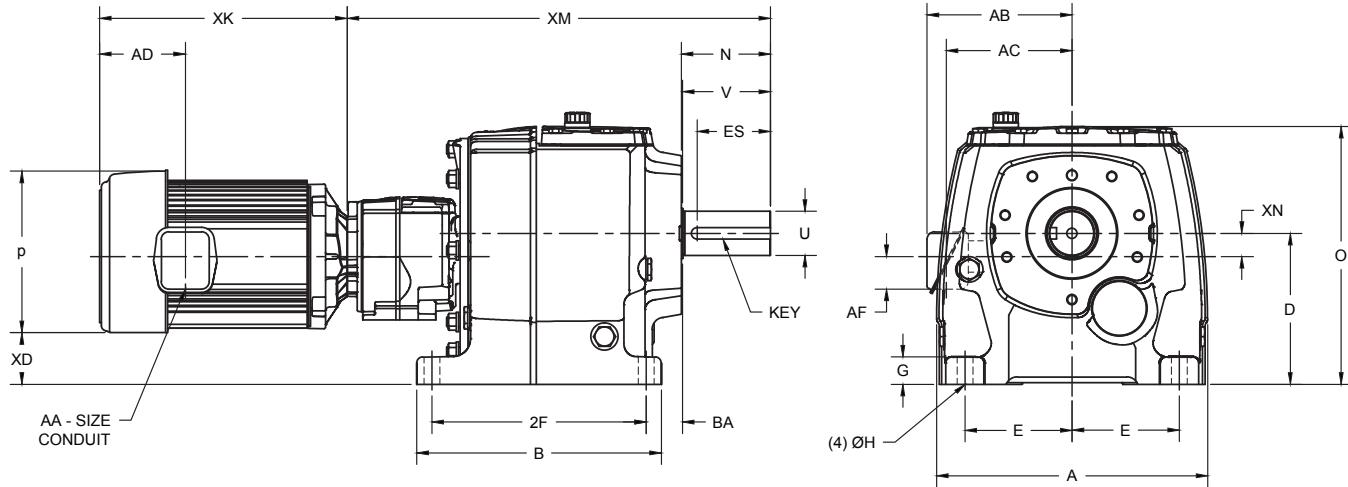
² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

⁴ For any motor type other than T (3 phase TEFC) or type T with brakes, refer to pages A-109 to A-111.

⁵ Largest motor width.

Foot Mounted - Combined Reduction



| Gear Frame | A | B | D ¹ | E | G | H | N | O | U ³ | V | BA | 2F | ES | XN | XM | Key |
|------------|-------|-------|----------------|-------|------|------|------|-------|----------------|------|------|-------|------|-------|-------|------|
| 38 | 23.94 | 21.65 | 13.98 | 10.04 | 2.35 | 1.02 | 9.99 | 22.60 | 4.375 | 9.99 | 1.97 | 18.90 | 9.02 | 2.559 | 40.20 | 1 SQ |

| Frame | Motor Type ⁴ | XK | O | P ⁵ | AA | AB | AC | AD | AF | XD |
|-----------|-------------------------|-------|-------|----------------|-----|------|------|------|------|------|
| 56 | T | 9.79 | 23.47 | 7.22 | 3/4 | 5.01 | 4.06 | 3.86 | 1.13 | 8.10 |
| B56 | T | 11.04 | 23.47 | 7.22 | 3/4 | 5.01 | 4.06 | 3.86 | 1.13 | 8.10 |
| 143T,145T | T | 11.04 | 23.47 | 7.22 | 3/4 | 5.01 | 4.06 | 3.86 | 1.13 | 8.10 |
| 182T,184T | T | 14.04 | 23.47 | 9.56 | 3/4 | 7.51 | 6.31 | 5.13 | 2.13 | 7.07 |
| 213T | T | 16.15 | 23.47 | 11.25 | 1 | 8.25 | 6.39 | 5.6 | 1.56 | 6.35 |
| 215T | T | 17.65 | 23.47 | 11.25 | 1 | 8.25 | 6.39 | 5.6 | 1.56 | 6.35 |

¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

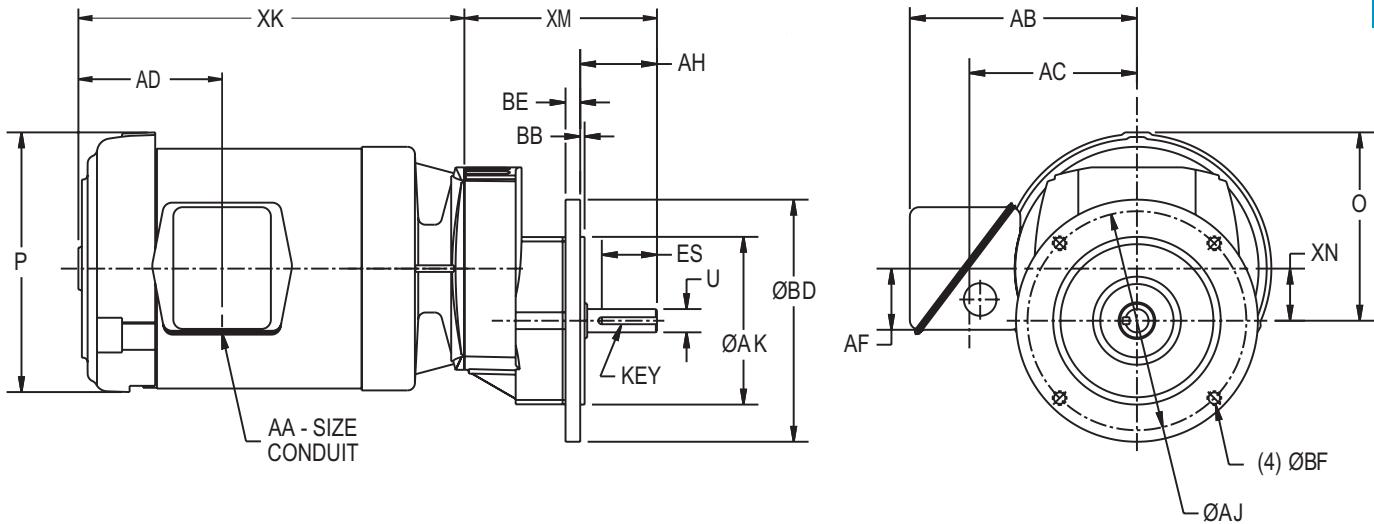
² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000; -.001".

⁴ For any motor type other than T (3 phase TEFC) or type T and S with brakes, refer to pages A-109 to A-111.

⁵ Largest motor width.

Flange Mounted - Single Reduction



| Gear Frame | U ³ | AH | ES | XN | XM | Key |
|------------|----------------|------|------|------|------|----------|
| 30 | .625 | 2.06 | 1.48 | 1.40 | 5.75 | 3/16 Sq. |

| Flange Type | AK | AJ | BB | BD | BE | BF |
|-------------|------|-------|-----|------|-----|--------|
| 56C | 4.50 | 5.875 | .12 | 6.50 | .39 | 3/8-16 |
| BS | 3.74 | 4.53 | .12 | 5.51 | .31 | .35 |
| BD1 | 3.15 | 3.94 | .12 | 4.72 | .39 | .28 |
| BD2 | 4.33 | 5.12 | .08 | 6.30 | .39 | .35 |
| BD3 | 5.12 | 6.50 | .12 | 7.87 | .31 | .35 |

| Motor Frame | Type ⁴ | XK | O | P ⁵ | AA | AB | AC | AD | AF |
|-------------|-------------------|-------|------|----------------|-----|------|------|------|------|
| 56 | T | 9.79 | 5.05 | 7.22 | 3/4 | 6.10 | 4.50 | 3.86 | 1.64 |
| B56 | T | 11.04 | 5.05 | 7.22 | 3/4 | 6.10 | 4.50 | 3.86 | 1.64 |
| 143T,145T | T | 11.04 | 5.05 | 7.22 | 3/4 | 6.10 | 4.50 | 3.86 | 1.64 |

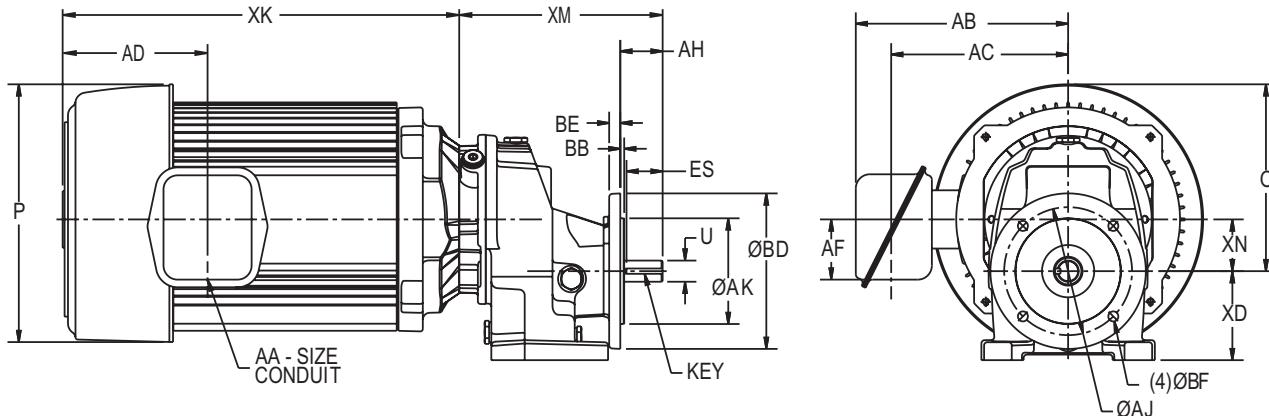
² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

⁴ For any motor type other than T (3 phase TEFC) or type T and S with brakes, refer to pages A-109 to A-111. Standard as shown with conduit opening down.

⁵ Largest motor width.

Flange Mounted - Single Reduction



| Gear Frame | U ³ | AH | ES | XD | XN | XM | Key |
|------------|----------------|------|------|------|------|------|----------|
| 31 | .75 | 1.50 | 1.28 | 3.15 | 1.83 | 7.20 | 3/16 Sq. |

| Flange Type | AK | AJ | BB | BD | BE | BF |
|-------------|------|------|-----|------|-----|-----|
| BS | 4.33 | 5.12 | .14 | 6.29 | .39 | .35 |
| BD2 | 3.74 | 4.53 | .14 | 5.50 | .39 | .35 |

| Motor Frame | Type ⁴ | XK | O | P ⁵ | AA | AB | AC | AD | AF |
|-------------|-------------------|-------|------|----------------|-----|------|------|------|------|
| 56 | T | 9.79 | 5.49 | 7.22 | 3/4 | 6.10 | 4.21 | 3.86 | .83 |
| B56 | T | 11.04 | 5.49 | 7.22 | 3/4 | 6.10 | 4.21 | 3.86 | .83 |
| 143T,145T | T | 11.04 | 5.49 | 7.22 | 3/4 | 6.10 | 4.21 | 3.86 | .83 |
| 182T,184T | T | 14.04 | 6.61 | 9.56 | 3/4 | 7.52 | 6.27 | 5.13 | 2.13 |

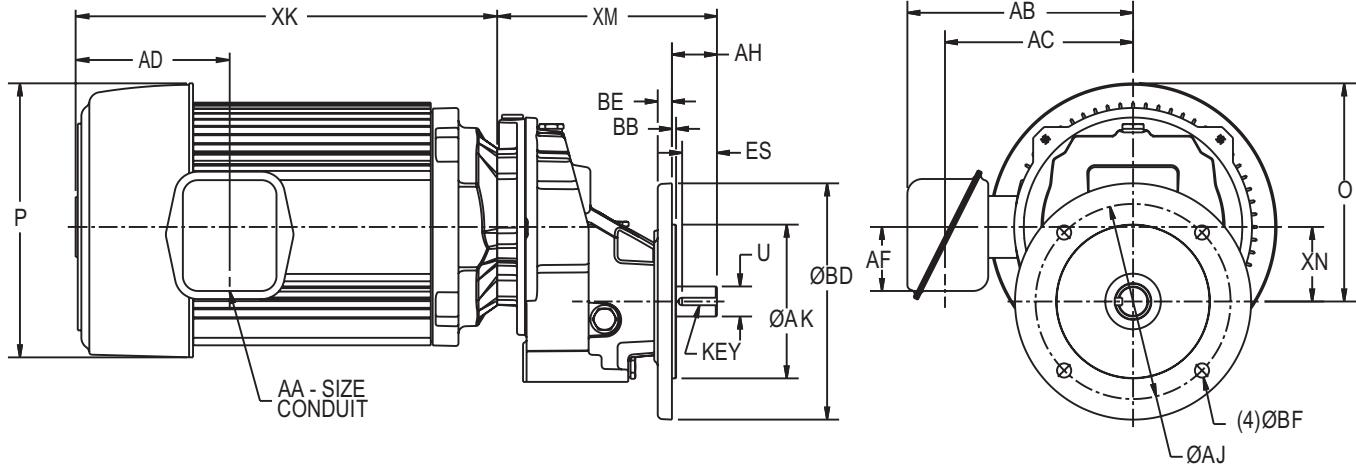
² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

⁴ For any motor type other than T (3 phase TEFC) or type T and S with brakes, refer to pages A-109 to A-111.

⁵ Largest motor width.

Flange Mounted - Single Reduction



| Gear Frame | U ³ | AH | ES | XD | XN | XM | Key |
|------------|----------------|------|------|------|------|------|---------|
| 32 | 1.00 | 1.50 | 1.16 | 3.54 | 2.48 | 7.32 | 1/4 Sq. |

| Flange Type | AK | AJ | BB | BD | BE | BF |
|-------------|------|------|-----|------|-----|-----|
| BS | 5.12 | 6.50 | .14 | 7.87 | .47 | .47 |
| BD2 | 4.33 | 5.12 | .14 | 6.29 | .39 | .35 |

| Motor Frame | Type ⁴ | XK | O | P ⁵ | AA | AB | AC | AD | AF |
|-------------|-------------------|-------|------|----------------|-----|------|------|------|------|
| 56 | T | 9.79 | 6.22 | 7.22 | 3/4 | 6.10 | 4.50 | 3.86 | 1.64 |
| B56 | T | 11.04 | 6.22 | 7.22 | 3/4 | 6.10 | 4.50 | 3.86 | 1.64 |
| 143T,145T | T | 11.04 | 6.22 | 7.22 | 3/4 | 6.10 | 4.50 | 3.86 | 1.64 |
| 182T,184T | T | 14.04 | 7.26 | 9.56 | 3/4 | 7.52 | 6.27 | 5.13 | 2.13 |
| 213T | T | 16.15 | 8.11 | 11.25 | 1 | 8.42 | 7.17 | 5.6 | 2.13 |
| 215T | T | 17.65 | 8.11 | 11.25 | 1 | 8.42 | 7.17 | 5.6 | 2.13 |

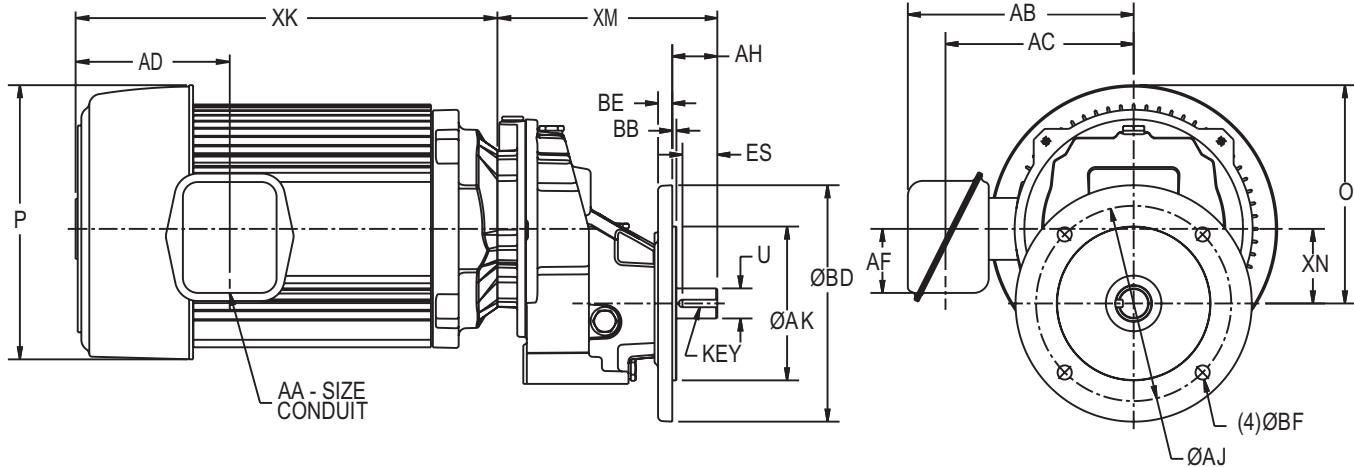
² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

⁴ For any motor type other than T (3 phase TEFC) or type T and S with brakes, refer to pages A-109 to A-111.

⁵ Largest motor width.

Flange Mounted - Single Reduction



| Gear Frame | D | U ³ | AH | ES | XN | XM | Key |
|------------|------|----------------|------|------|------|-----|----------|
| 33 | 4.41 | 1.375 | 2.75 | 2.40 | 2.76 | 9.3 | 5/16 Sq. |

| Flange Type | AK | AJ | BB | BD | BE | BF |
|-------------|------|------|-----|------|-----|-----|
| BS | 7.09 | 8.46 | .16 | 9.83 | .47 | .55 |
| BD2 | 5.12 | 6.50 | .16 | 7.86 | .47 | .43 |

| Motor Frame | Type ⁴ | XK | O | P ⁵ | AA | AB | AC | AD | AF |
|-------------|-------------------|-------|------|----------------|-------|------|------|------|------|
| 182T,184T | T | 14.04 | 7.54 | 9.56 | 3/4 | 7.52 | 6.27 | 5.13 | 2.13 |
| 213T | T | 16.15 | 8.39 | 11.25 | 1 | 8.42 | 7.16 | 5.60 | 2.13 |
| 215T | T | 17.65 | 8.39 | 11.25 | 1 | 8.42 | 7.16 | 5.60 | 2.13 |
| 254T | T | 20.58 | 9.45 | 13.38 | 1 1/4 | 9.79 | 7.68 | 8.29 | 1.81 |
| 256T | T | 22.33 | 9.45 | 13.38 | 1 1/4 | 9.79 | 7.68 | 8.29 | 1.81 |

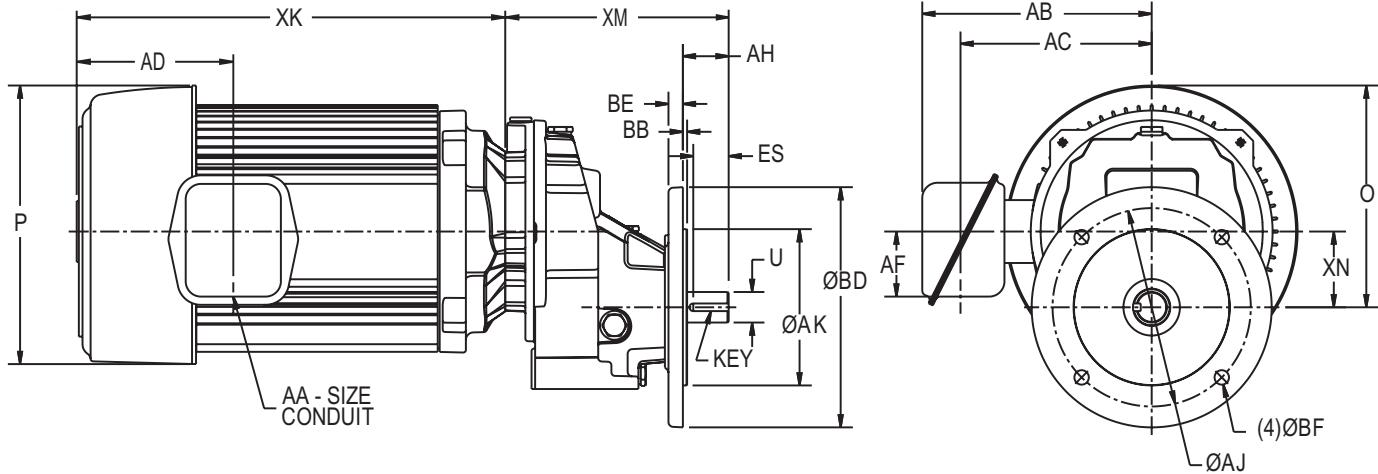
² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

⁴ For any motor type other than T (3 phase TEFC) or type T and S with brakes, refer to pages A-109 to A-111.

⁵ Largest motor width.

Flange Mounted - Single Reduction



| Gear Frame | XD | U ³ | AH | ES | XN | XM | | Key |
|------------|------|----------------|------|------|------|-----------|-----------|---------|
| | | | | | | 182T-215T | 254T-324T | |
| 34 | 5.20 | 1.50 | 3.00 | 2.56 | 3.43 | 11.05 | 11.4 | 3/8 Sq. |

| Flange Type | AK | AJ | BB | BD | BE | BF |
|-------------|------|-------|-----|-------|----|-----|
| BS | 9.06 | 10.43 | .16 | 11.80 | 59 | .55 |
| BD2 | 7.09 | 8.46 | .16 | 9.84 | 59 | .55 |

| Motor Frame | Type ⁴ | XK | O | P ⁵ | AA | AB | AC | AD | AF | XD |
|-------------|-------------------|-------|-------|----------------|-------|-------|------|------|------|------|
| 182T,184T | T | 14.04 | 8.70 | 9.56 | 3/4 | 7.52 | 6.27 | 5.13 | 2.13 | 4.28 |
| 213T | T | 16.15 | 9.05 | 11.25 | 1 | 8.42 | 7.17 | 5.60 | 2.13 | 3.56 |
| 215T | T | 17.65 | 9.05 | 11.25 | 1 | 8.42 | 7.17 | 5.60 | 2.13 | 2.62 |
| 254T | T | 19.61 | 10.12 | 13.38 | 1 1/4 | 9.79 | 7.68 | 8.29 | 1.81 | 2.62 |
| 256T | T | 21.36 | 10.12 | 13.38 | 1 1/4 | 9.79 | 7.68 | 8.29 | 1.81 | 2.62 |
| 284T | T | 21.86 | 10.12 | 13.38 | 1 1/2 | 10.71 | 8.18 | 8.29 | 2.13 | 2.62 |
| 286T | T | 23.36 | 10.12 | 13.38 | 1 1/2 | 10.71 | 8.18 | 8.29 | 2.13 | 2.62 |

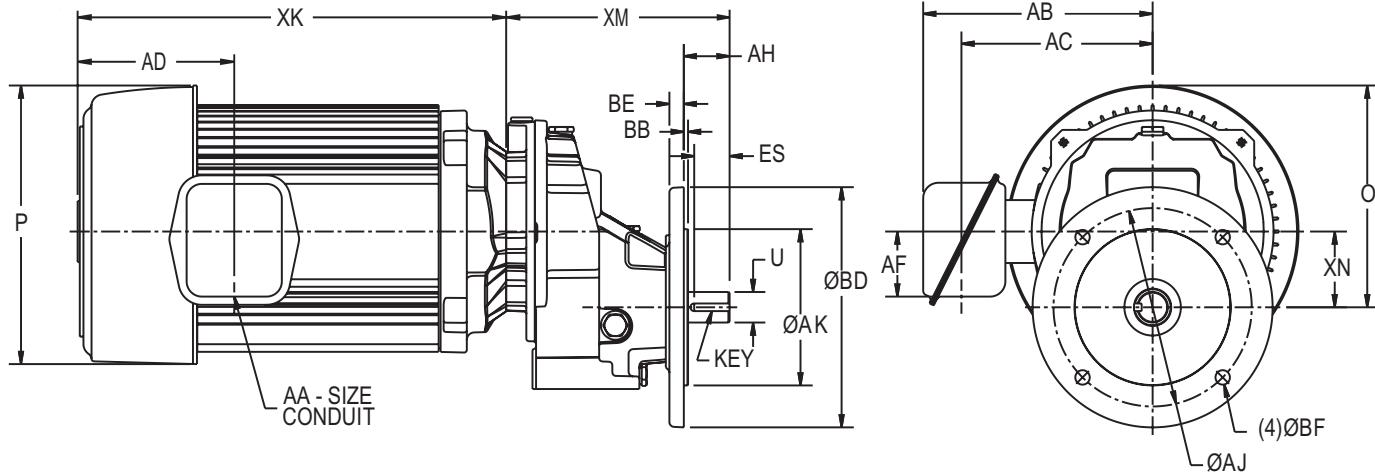
² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

⁴ For any motor type other than T (3 phase TEFC) or type T and S with brakes, refer to pages A-109 to A-111.

⁵ Largest motor width.

Flange Mounted - Single Reduction



| Gear Frame | XD | U ³ | AH | ES | XN | XM | | Key |
|------------|------|----------------|------|------|------|-----------|-----------|---------|
| | | | | | | 213T-215T | 254T-324T | |
| 35 | 6.30 | 1.750 | 3.50 | 3.06 | 4.33 | 12.04 | 12.56 | 3/8 Sq. |

| Flange Type | AK | AJ | BB | BD | BE | BF |
|-------------|------|-------|-----|-------|-----|-----|
| BS | 9.84 | 11.81 | .20 | 13.78 | .71 | .71 |
| BD2 | 9.06 | 10.43 | .20 | 11.81 | .71 | .55 |

| Motor Frame | Type ⁴ | XK | O | P ⁵ | AA | AB | AC | AD | AF |
|-------------|-------------------|-------|-------|----------------|-------|-------|------|-------|------|
| 213T | T | 16.15 | 11.07 | 11.25 | 1 | 8.42 | 7.17 | 5.6 | 2.13 |
| 215T | T | 17.65 | 11.07 | 11.25 | 1 | 8.42 | 7.17 | 5.6 | 2.13 |
| 254T | T | 19.61 | 11.07 | 13.38 | 1 1/4 | 9.79 | 7.68 | 8.29 | 1.81 |
| 256T | T | 21.36 | 11.07 | 13.38 | 1 1/4 | 9.79 | 7.68 | 8.29 | 1.81 |
| 284T, 286T | T | 24.71 | 11.66 | 14.66 | 1 1/2 | 11.33 | 9.16 | 13.19 | 2.63 |

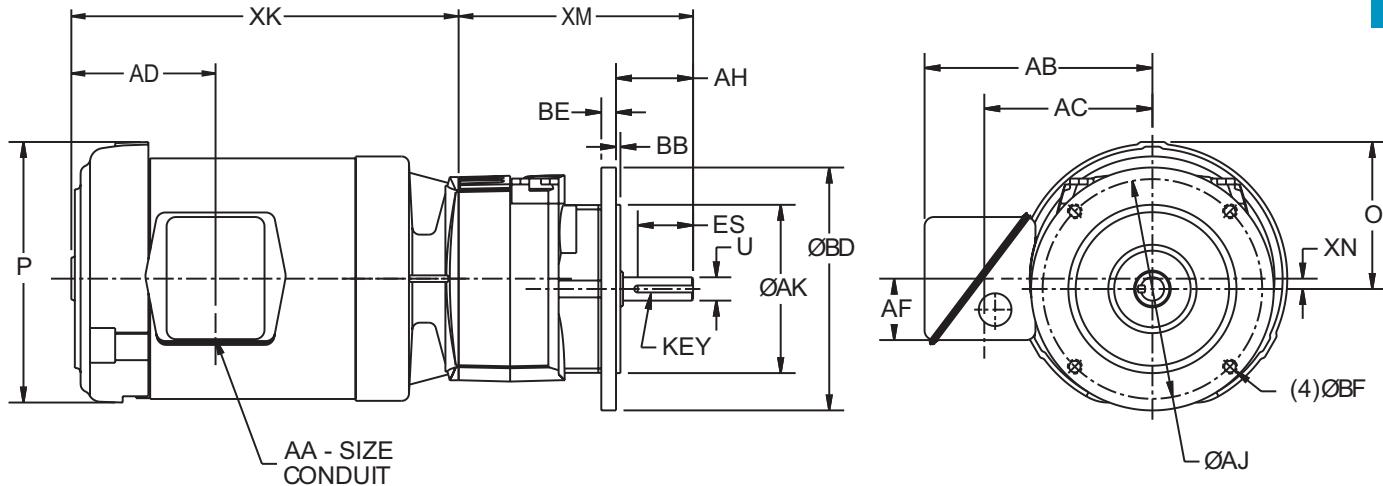
² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

⁴ For any motor type other than T (3 phase TEFC) or type T and S with brakes, refer to pages A-109 to A-111.

⁵ Largest motor width.

Flange Mounted - Double/Triple Reduction



| Gear Frame | U³ | AH | ES | XN | XM | Key |
|-------------|----------------------|-----------|-----------|-----------|-----------|------------|
| 3012 | .625 | 2.06 | 1.48 | .28 | 6.85 | 3/16 Sq. |
| 3013 | .625 | 2.06 | 1.48 | .28 | 7.64 | 3/16 Sq. |

| Flange Type | AK | AJ | BB | BD | BE | BF |
|-------------|-----------|-----------|-----------|-----------|-----------|-----------|
| 56C | 4.50 | 5.875 | .12 | 6.50 | .39 | 3/8-16 |
| BS | 3.74 | 4.53 | .12 | 5.51 | .31 | .35 |
| BD1 | 3.15 | 3.94 | .10 | 4.72 | .28 | .28 |
| BD2 | 4.33 | 5.12 | .12 | 6.30 | .31 | .35 |
| BD3 | 5.12 | 6.50 | .12 | 7.87 | .31 | .35 |

| Motor Frame | Type⁴ | XK | O | P⁵ | AA | AB | AC | AD | AF |
|------------------|-------------------------|-----------|----------|----------------------|-----------|-----------|-----------|-----------|-----------|
| 56 | T | 9.79 | 3.93 | 7.22 | 3/4 | 6.10 | 4.50 | 3.86 | 1.64 |
| B56 | T | 11.04 | 3.93 | 7.22 | 3/4 | 6.10 | 4.50 | 3.86 | 1.64 |
| 143T,145T | T | 11.04 | 3.93 | 7.22 | 3/4 | 6.10 | 4.50 | 3.86 | 1.64 |

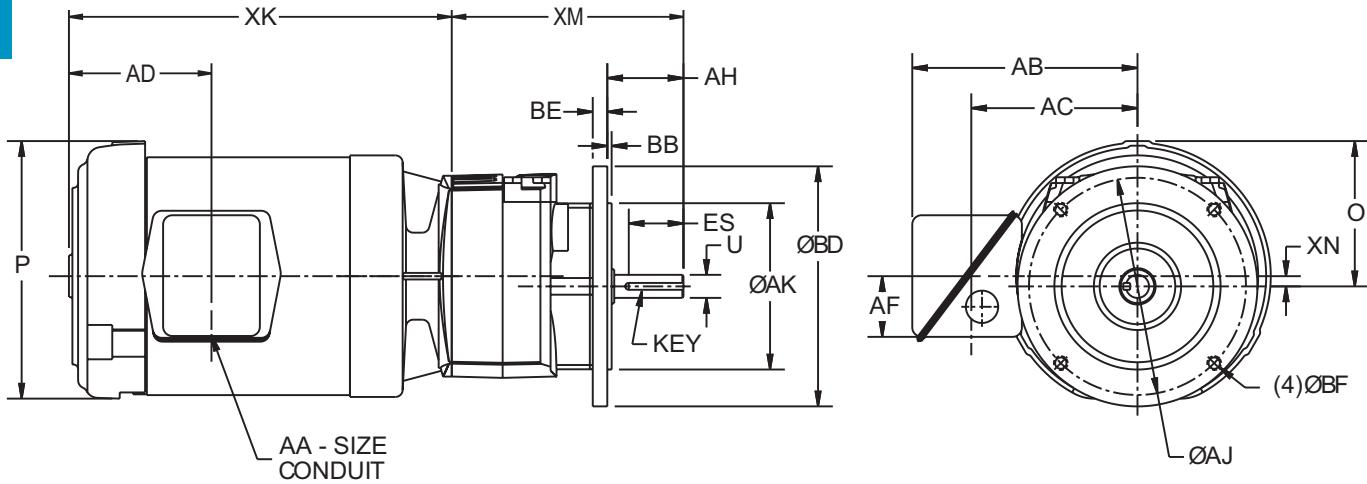
² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

⁴ For any motor type other than T (3 phase TEFC) or type T and S with brakes, refer to pages A-109 to A-111.

⁵ Largest motor width.

Flange Mounted - Double/Triple Reduction



| Gear Frame | U ³ | AH | ES | XD | XN | XM | Key |
|------------|----------------|------|------|------|-----|------|---------|
| 31 | 1.00 | 1.50 | 1.16 | 3.54 | .33 | 9.27 | 1/4 Sq. |

| Flange Type | AK | AJ | BB | BD | BE | BF |
|-------------|------|------|-----|------|-----|-----|
| BS | 5.12 | 6.50 | .14 | 7.87 | .47 | .47 |
| BD1 | 4.33 | 5.12 | .14 | 6.29 | .39 | .35 |
| BD2 | 3.74 | 4.53 | .14 | 5.50 | .39 | .35 |
| BD3 | 3.15 | 3.96 | .10 | 4.72 | .39 | .28 |

| Motor Frame | Type ⁴ | XK | O | P ⁵ | AA | AB | AC | AD | AF |
|-------------|-------------------|-------|------|----------------|-----|------|------|------|------|
| 56 | T | 9.79 | 3.33 | 7.22 | 3/4 | 6.14 | 4.21 | 3.86 | 1.77 |
| B56 | T | 11.04 | 3.33 | 7.22 | 3/4 | 6.14 | 4.21 | 3.86 | 1.77 |
| 143T,145T | T | 11.04 | 3.33 | 7.22 | 3/4 | 6.14 | 4.21 | 3.86 | 1.77 |
| 182T,184T | T | 14.04 | 4.45 | 9.56 | 3/4 | 7.52 | 6.27 | 5.13 | 2.13 |

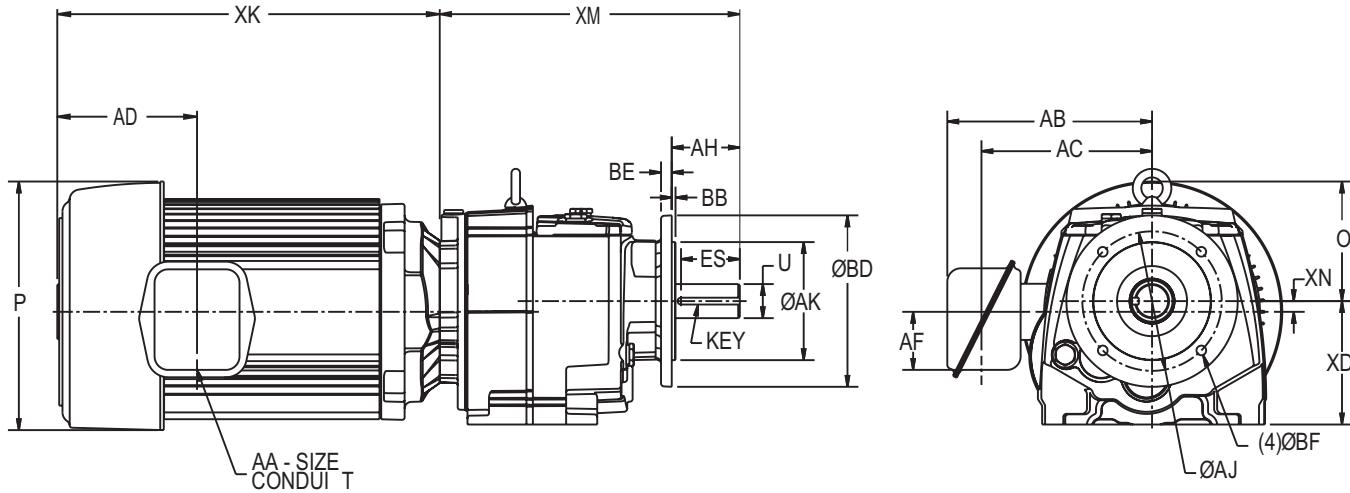
² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

⁴ For any motor type other than T (3 phase TEFC) or type T and S with brakes, refer to pages A-109 to A-111.

⁵ Largest motor width.

Flange Mounted - Double/Triple Reduction



| Gear Frame | D | U ³ | AH | ES | XD | XN | XM | Key |
|------------|------|----------------|------|------|------|------|-------|---------|
| 32 | 4.53 | 1.250 | 2.50 | 2.16 | 4.53 | 0.39 | 11.02 | 1/4 Sq. |

| Flange Type | AK | AJ | BB | BD | BE | BF |
|-------------|------|------|-----|------|-----|-----|
| BS | 7.09 | 8.46 | .16 | 9.83 | .47 | .55 |
| BD1 | 5.12 | 6.50 | .14 | 7.87 | .39 | .47 |
| BD2 | 4.33 | 5.12 | .14 | 6.29 | .39 | .35 |

| Motor Frame | Type ⁴ | XK | O | P ⁵ | AA | AB | AC | AD | AF |
|-------------|-------------------|-------|------|----------------|-----|------|------|------|------|
| 56 | T | 9.79 | 3.50 | 7.22 | 3/4 | 6.10 | 4.50 | 3.86 | 1.64 |
| B56 | T | 11.04 | 3.50 | 7.22 | 3/4 | 6.10 | 4.50 | 3.86 | 1.64 |
| 143T,145T | T | 11.04 | 3.50 | 7.22 | 3/4 | 6.10 | 4.50 | 3.86 | 1.64 |
| 182T,184T | T | 14.04 | 4.39 | 9.56 | 3/4 | 7.52 | 6.27 | 5.13 | 2.13 |
| 213T | T | 16.15 | 6.02 | 11.25 | 1 | 8.42 | 7.17 | 5.60 | 2.13 |
| 215T | T | 17.65 | 6.02 | 11.25 | 1 | 8.42 | 7.17 | 5.60 | 2.13 |

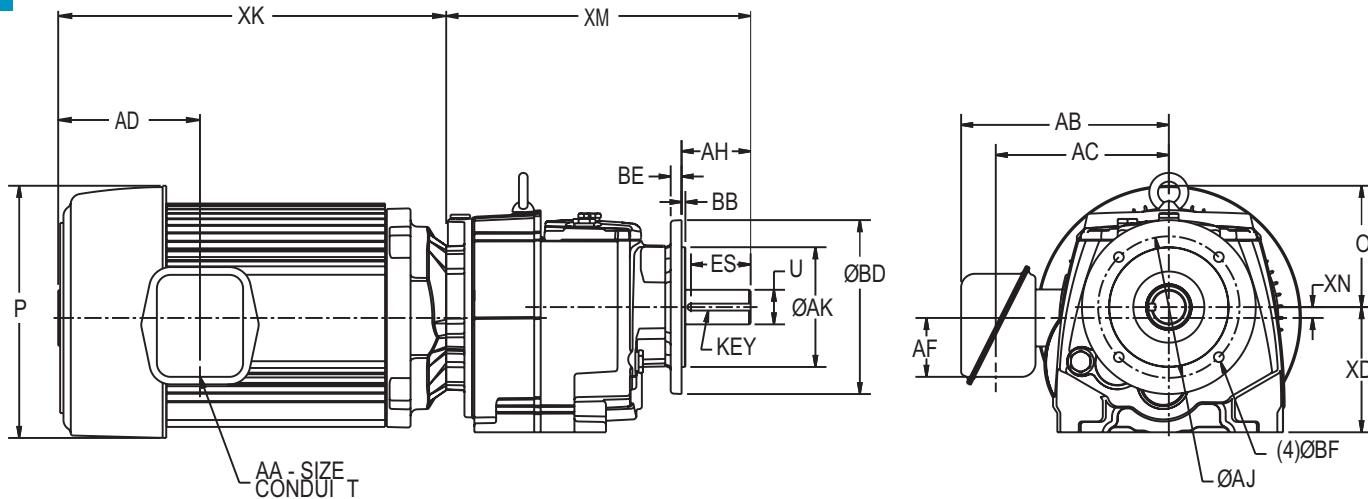
² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

⁴ For any motor type other than T (3 phase TEFC) or type T and S with brakes, refer to pages A-109 to A-111.

⁵ Largest motor width.

Flange Mounted - Double/Triple Reduction



| Gear Frame | U ³ | AH | ES | XD | XN | XM | Key |
|------------|----------------|------|------|------|-----|-------|---------|
| 3362,3363 | 1.50 | 3.00 | 2.56 | 5.51 | .77 | 13.64 | 3/8 Sq. |
| 3372,3373 | 1.625 | 3.15 | 2.78 | 5.51 | .77 | 13.79 | 3/8 Sq. |

| Flange Type | AK | AJ | BB | BD | BE | BF |
|-------------|------|-------|-----|-------|-----|-----|
| BS | 9.06 | 10.43 | .16 | 11.80 | .47 | .55 |
| BD1 | 7.09 | 8.46 | .16 | 9.83 | .47 | .55 |
| BD2 | 5.12 | 6.50 | .14 | 7.86 | .47 | .47 |

| Motor Frame | Type ⁴ | XK | O | P ⁵ | AA | AB | AC | AD | AF |
|-------------|-------------------|-------|------|----------------|-------|------|------|------|------|
| 56 | T | 9.79 | 4.43 | 7.22 | 3/4 | 6.10 | 4.50 | 3.86 | 1.64 |
| B56 | T | 11.04 | 4.43 | 7.22 | 3/4 | 6.10 | 4.50 | 3.86 | 1.64 |
| 143T,145T | T | 11.04 | 4.43 | 7.22 | 3/4 | 6.10 | 4.50 | 3.86 | 1.64 |
| 182T,184T | T | 14.04 | 4.43 | 9.56 | 3/4 | 7.52 | 6.27 | 5.13 | 2.13 |
| 213T | T | 16.15 | 4.86 | 11.25 | 1 | 8.42 | 7.16 | 5.6 | 2.13 |
| 215T | T | 17.65 | 4.86 | 11.25 | 1 | 8.42 | 7.16 | 5.6 | 2.13 |
| 254T | T | 20.58 | 5.93 | 13.38 | 1 1/4 | 9.79 | 7.68 | 8.29 | 1.81 |
| 256T | T | 22.33 | 5.93 | 13.38 | 1 1/4 | 9.79 | 7.68 | 8.29 | 1.81 |

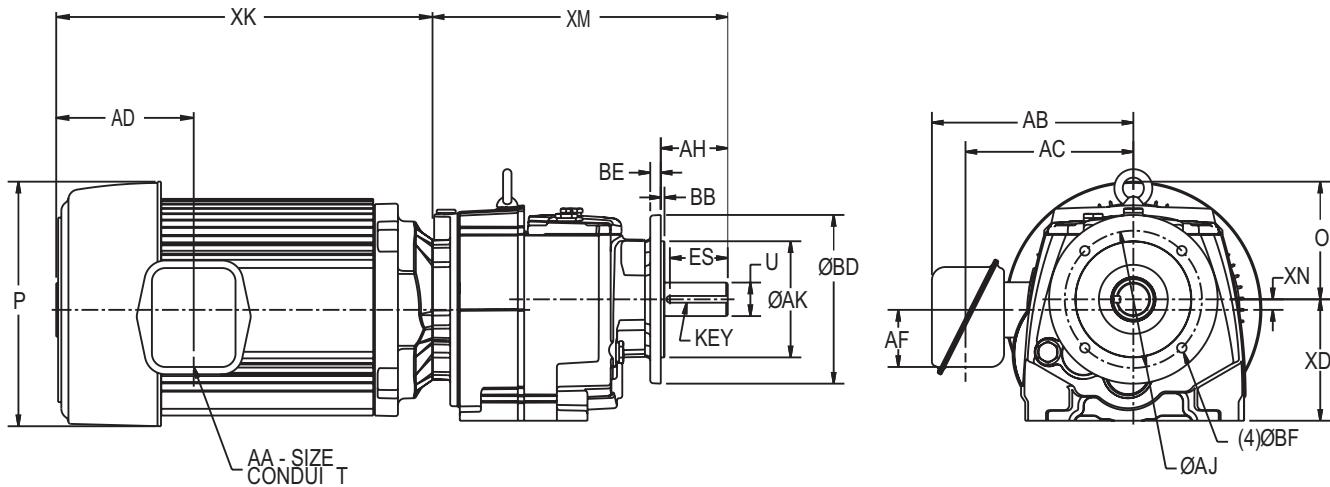
² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

⁴ For any motor type other than T (3 phase TEFC) or type T and S with brakes, refer to pages A-109 to A-111.

⁵ Largest motor width.

Flange Mounted - Double/Triple Reduction



| Gear Frame | U ³ | AH | ES | XD | XN | XM | | Key |
|------------|----------------|------|------|------|------|---------|-----------|---------|
| | | | | | | 56-215T | 254T-286T | |
| 34 | 2.125 | 3.50 | 3.06 | 7.09 | 1.02 | 15.09 | 15.44 | 1/2 Sq. |

| Flange Type | AK | AJ | BB | BD | BE | BF |
|-------------|------|-------|-----|-------|-----|-----|
| BS | 9.84 | 11.81 | .16 | 13.77 | .59 | .71 |
| BD1 | 9.06 | 10.43 | .16 | 11.80 | .59 | .55 |
| BD2 | 7.09 | 8.46 | .16 | 9.83 | .59 | .55 |

| Motor Frame | Type ⁴ | XK | O | P ⁵ | AA | AB | AC | AD | AF |
|-------------|-------------------|-------|------|----------------|-------|-------|------|-------|------|
| 56 | T | 9.79 | 4.80 | 7.22 | 3/4 | 6.10 | 4.50 | 3.86 | 1.64 |
| B56 | T | 11.04 | 4.80 | 7.22 | 3/4 | 6.10 | 4.50 | 3.86 | 1.64 |
| 143T,145T | T | 11.04 | 4.80 | 7.22 | 3/4 | 6.10 | 4.50 | 3.86 | 1.64 |
| 182T,184T | T | 14.04 | 4.80 | 9.56 | 3/4 | 7.52 | 6.27 | 5.13 | 2.13 |
| 213T | T | 16.15 | 4.80 | 11.25 | 1 | 8.42 | 7.17 | 5.6 | 2.13 |
| 215T | T | 17.65 | 4.80 | 11.25 | 1 | 8.42 | 7.17 | 5.6 | 2.13 |
| 254T | T | 19.61 | 5.67 | 13.38 | 1 1/4 | 9.79 | 7.68 | 8.29 | 1.81 |
| 256T | T | 21.36 | 5.67 | 13.38 | 1 1/4 | 9.79 | 7.68 | 8.29 | 1.81 |
| 284T, 286T | T | 24.71 | 6.31 | 14.66 | 1 1/2 | 11.33 | 9.16 | 13.19 | 2.63 |

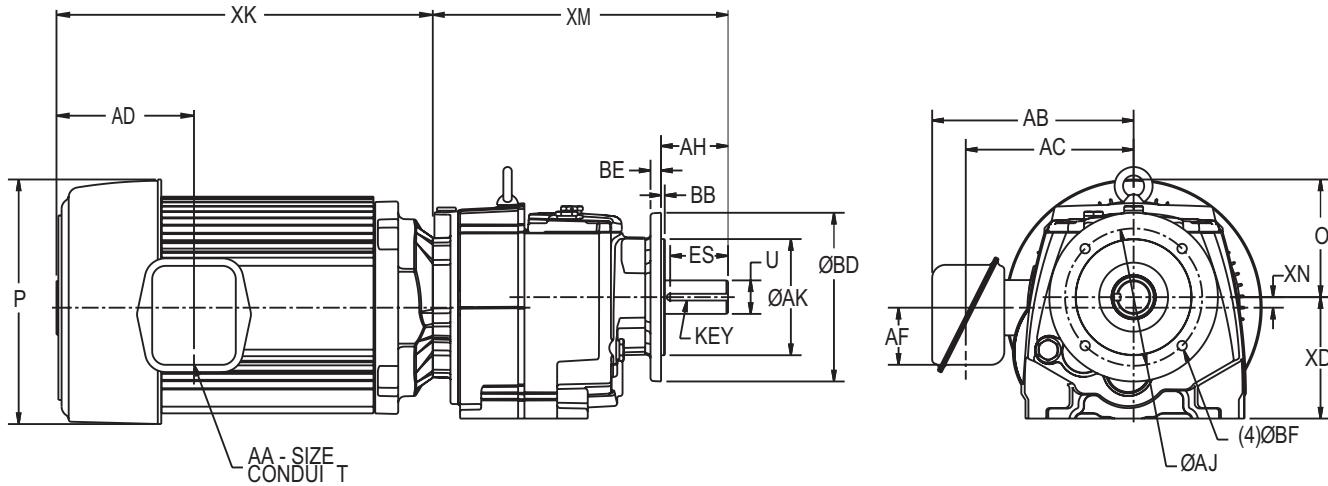
² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

⁴ For any motor type other than T (3 phase TEFC) or type T and S with brakes, refer to pages A-109 to A-111.

⁵ Largest motor width.

Flange Mounted - Double/Triple Reduction



| Gear Frame | U ³ | AH | ES | XD | XN | XM | | Key |
|------------|----------------|------|------|------|------|-----------|-----------|---------|
| | | | | | | 143T-215T | 254T-324T | |
| 35 | 2.375 | 4.72 | 4.19 | 8.86 | 1.14 | 17.6 | 18.12 | 5/8 Sq. |

| Flange Type | AK | AJ | BB | BD | BE | BF |
|-------------|-------|-------|-----|-------|-----|-----|
| BS | 11.81 | 13.78 | .20 | 15.75 | .71 | .71 |
| BD1 | 9.84 | 11.81 | .20 | 13.78 | .71 | .71 |
| BD2 | 9.06 | 10.43 | .20 | 11.81 | .71 | .55 |

| Motor Frame | Type ⁴ | XK | O | P ⁵ | AA | AB | AC | AD | AF |
|-------------|-------------------|-------|------|----------------|-------|-------|------|-------|------|
| B56 | T | 11.04 | 5.98 | 7.22 | 3/4 | 6.10 | 4.50 | 3.86 | 1.64 |
| 143T,145T | T | 11.04 | 5.98 | 7.22 | 3/4 | 6.10 | 4.50 | 3.86 | 1.64 |
| 182T,184T | T | 14.04 | 5.98 | 9.56 | 3/4 | 7.52 | 6.27 | 5.13 | 2.13 |
| 213T | T | 16.15 | 5.98 | 11.25 | 1 | 8.42 | 7.17 | 5.6 | 2.13 |
| 215T | T | 17.65 | 5.98 | 11.25 | 1 | 8.42 | 7.17 | 5.6 | 2.13 |
| 254T | T | 19.61 | 5.98 | 13.38 | 1 1/4 | 9.79 | 7.68 | 8.29 | 1.81 |
| 256T | T | 21.36 | 5.98 | 13.38 | 1 1/4 | 9.79 | 7.68 | 8.29 | 1.81 |
| 284T, 286T | T | 24.71 | 6.19 | 14.66 | 1 1/2 | 11.33 | 9.16 | 13.19 | 2.63 |

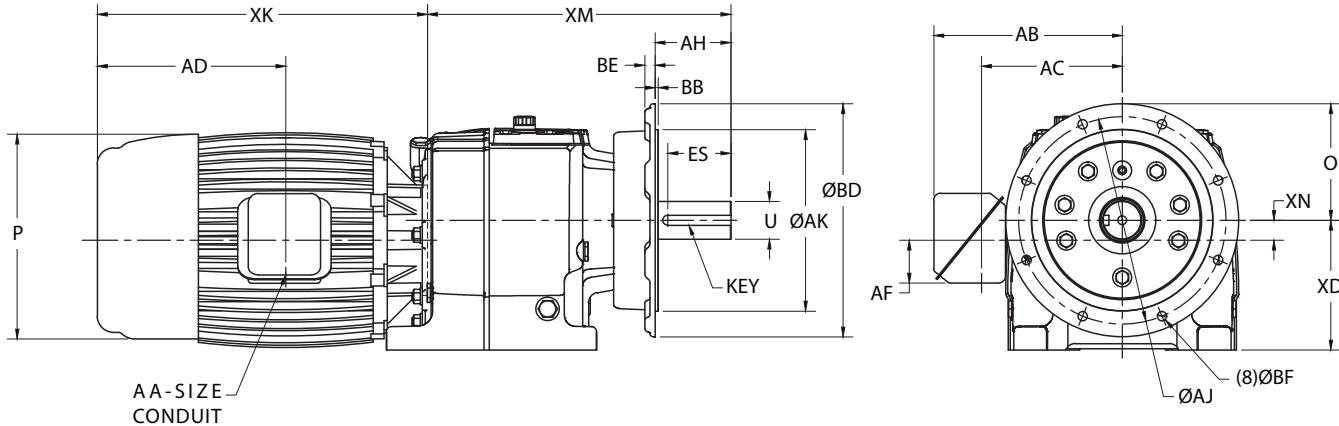
² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

⁴ For any motor type other than T (3 phase TEFC) or type T and S with brakes, refer to pages A-109 to A-111.

⁵ Largest motor width.

Flanged Mounted - Double/Triple Reduction



| Gear Frame | O | U ³ | AH | ES | XD | XN | XM | | | Key |
|------------|------|----------------|------|-------|-------|-------|-------|-----------|-----------|--------|
| | | | | | | | 145T | 182T-215T | 254T-326T | |
| 36 | 7.87 | 2.875 | 5.75 | 4.784 | 9.85 | 1.102 | 19.96 | 19.96 | 20.31 | 3/4 Sq |
| 37 | 8.00 | 3.625 | 7.00 | 5.89 | 12.40 | 2.362 | - | 23.88 | 24.23 | 7/8 Sq |

| Gear Frame | Flange Type | AK | AJ | BB | BD | BE | BF |
|------------|-------------|--------|--------|-------|-------|------|------|
| 36 | BS | 17.717 | 19.685 | 0.236 | 21.65 | 0.79 | 0.70 |
| | BD1 | 13.780 | 15.748 | 0.236 | 17.70 | 0.79 | 0.70 |
| 37 | BS | 17.717 | 19.685 | 0.236 | 21.65 | 0.79 | 0.70 |
| | BD1 | 13.780 | 15.748 | 0.236 | 17.70 | 0.79 | 0.70 |

| Motor Frame | Gear Frame | Type ⁴ | XK | P ⁵ | AA | AB | AC | AD | AF |
|-------------|------------|-------------------|-------|----------------|------|-------|-------|-------|------|
| 145T | 36 | T | 11.04 | 7.31 | 0.75 | 6.10 | 4.50 | 3.86 | 1.77 |
| 182T,184T | All | T | 14.04 | 9.56 | 0.75 | 7.52 | 6.27 | 5.13 | 1.77 |
| 213T | All | T | 16.16 | 11.25 | 1.00 | 8.42 | 7.17 | 5.60 | 2.42 |
| 215T | All | T | 17.65 | 11.25 | 1.00 | 8.42 | 7.17 | 5.60 | 2.42 |
| 254T | All | T | 19.61 | 13.38 | 1.25 | 9.79 | 7.68 | 8.29 | 1.81 |
| 256T | All | T | 21.36 | 13.38 | 1.25 | 9.79 | 7.68 | 8.29 | 1.81 |
| 284T,286T | All | T | 24.71 | 14.62 | 1.50 | 11.33 | 8.51 | 12.44 | 2.63 |
| 324T,326T | All | T | 24.96 | 17.20 | 2.00 | 14.99 | 11.34 | 14.16 | 3.63 |

¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

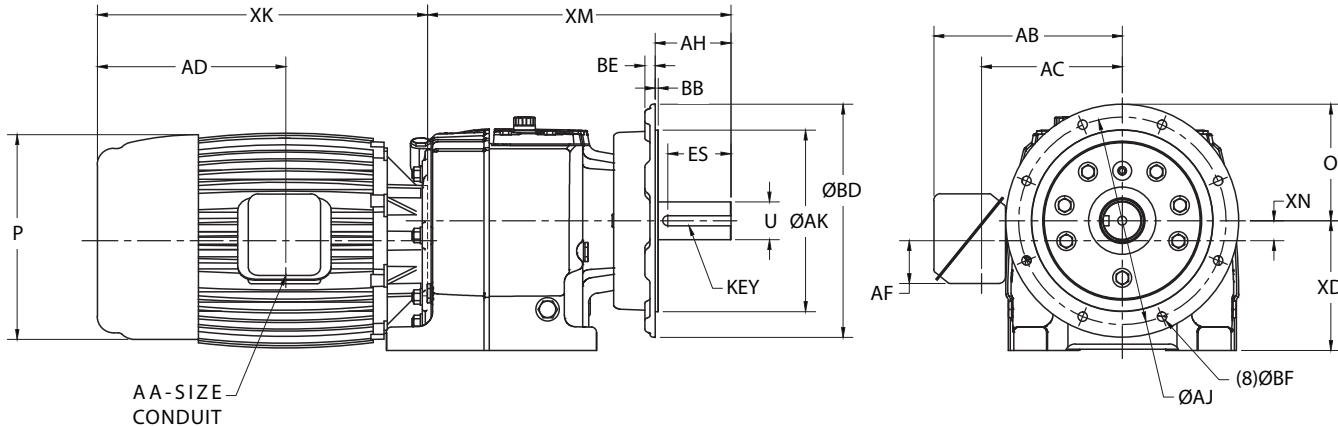
² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

⁴ For any motor type other than T (3 phase TEFC) or type T with brakes, refer to pages A-109 to A-111.

⁵ Largest motor width.

Flanged Mounted - Double/Triple Reduction



| Gear Frame | U ³ | AH | ES | XD | XN | XM | Key |
|------------|----------------|------|------|-------|-------|-------|------|
| 38 | 4.375 | 6.84 | 9.02 | 13.98 | 2.559 | 29.98 | 1 SQ |

| Gear Frame | Flange Type | AK | AJ | BB | BD | BE | BF |
|------------|-------------|-------|-------|------|-------|-----|-----|
| 38 | BS | 21.65 | 23.62 | .197 | 25.98 | .79 | .87 |
| | BD1 | 17.72 | 19.69 | .197 | 21.65 | .79 | .69 |

| Frame | Motor Type ⁴ | XK | O | P ⁵ | AA | AB | AC | AD | AF |
|-----------|-------------------------|-------|-------|----------------|-------|-------|-------|-------|------|
| 213T | T | 17.47 | 23.47 | 11.25 | 1 | 8.25 | 6.39 | 5.6 | 1.56 |
| 215T | T | 18.96 | 23.47 | 11.25 | 1 | 8.25 | 6.39 | 5.6 | 1.56 |
| 254T | T | 19.61 | 23.47 | 13.38 | 1 1/4 | 9.96 | 7.72 | 8.29 | 1.81 |
| 256T | T | 21.36 | 23.47 | 13.38 | 1 1/4 | 9.96 | 7.72 | 8.29 | 1.81 |
| 284T,286T | T | 24.71 | 23.47 | 14.66 | 1 1/2 | 11.33 | 9.16 | 13.19 | 2.63 |
| 324T,326T | T | 24.96 | 27.60 | 17.20 | 2 | 14.99 | 11.34 | 14.16 | 3.63 |

¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

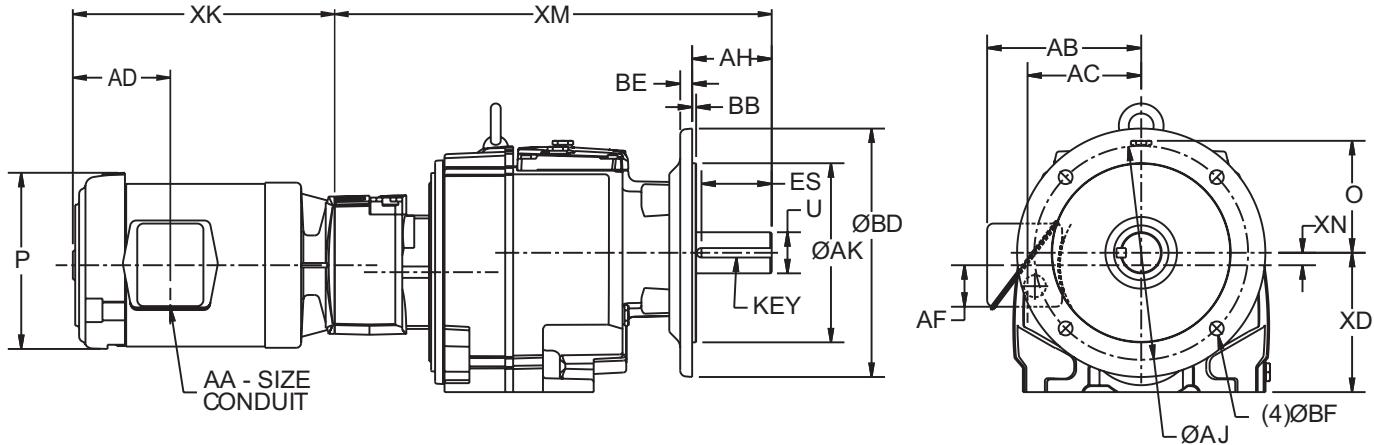
² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000; -.001".

⁴ For any motor type other than T (3 phase TEFC) or type T with brakes, refer to pages A-109 to A-111.

⁵ Largest motor width.

Flange Mounted - Combined Reduction



| Gear Frame | U ³ | AH | ES | XD | XN | XM | Key |
|------------|----------------|------|------|------|-----|------|---------|
| 32 | 1.250 | 2.50 | 2.16 | 4.53 | .12 | 15.1 | 1/4 Sq. |

| Flange Type | AK | AJ | BB | BD | BE | BF |
|-------------|------|------|-----|------|-----|-----|
| BS | 7.09 | 8.46 | .16 | 9.83 | .47 | .55 |
| BD1 | 5.12 | 6.50 | .14 | 7.87 | .39 | .47 |
| BD2 | 4.33 | 5.12 | .14 | 6.29 | .39 | .35 |

| Motor Frame | Type ⁴ | XK | O | P ⁵ | AA | AB | AC | AD | AF |
|-------------|-------------------|------|------|----------------|-----|------|------|------|------|
| 56 | T | 9.79 | 3.54 | 7.22 | 3/4 | 6.10 | 4.50 | 3.86 | 1.64 |

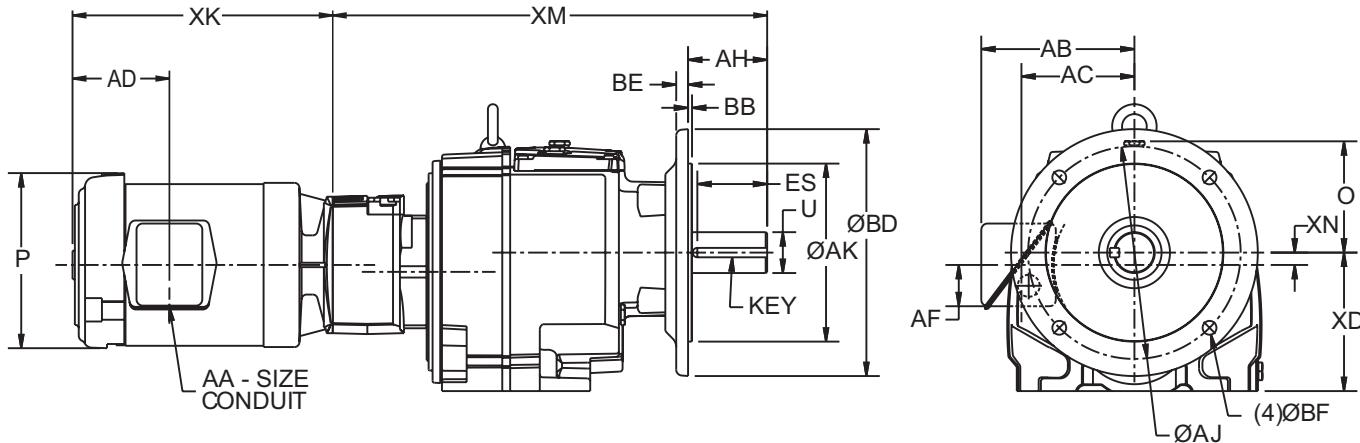
² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

⁴ For any motor type other than T (3 phase TEFC) or type T and S with brakes, refer to pages A-109 to A-111.

⁵ Largest motor width.

Flange Mounted - Combined Reduction



| Gear Frame | U ³ | AH | ES | XD | XN | XM | Key |
|------------|----------------|------|------|------|-----|-------|---------|
| 33 | 1.625 | 3.15 | 2.78 | 5.51 | .49 | 17.88 | 3/8 Sq. |

| Flange Type | AK | AJ | BB | BD | BE | BF |
|-------------|------|-------|-----|-------|-----|-----|
| BS | 9.06 | 10.43 | .16 | 11.80 | .47 | .55 |
| BD1 | 7.09 | 8.46 | .16 | 9.83 | .47 | .55 |
| BD2 | 5.12 | 6.50 | .14 | 7.86 | .47 | .47 |

| Motor Frame | Type ⁴ | XK | O | P ⁵ | AA | AB | AC | AD | AF |
|-------------|-------------------|-------|------|----------------|-----|------|------|------|------|
| 56 | T | 9.79 | 4.43 | 7.22 | 3/4 | 6.10 | 4.50 | 3.86 | 1.64 |
| B56 | T | 11.04 | 4.43 | 7.22 | 3/4 | 6.10 | 4.50 | 3.86 | 1.64 |
| 143T,145T | T | 11.04 | 4.43 | 7.22 | 3/4 | 6.10 | 4.50 | 3.86 | 1.64 |

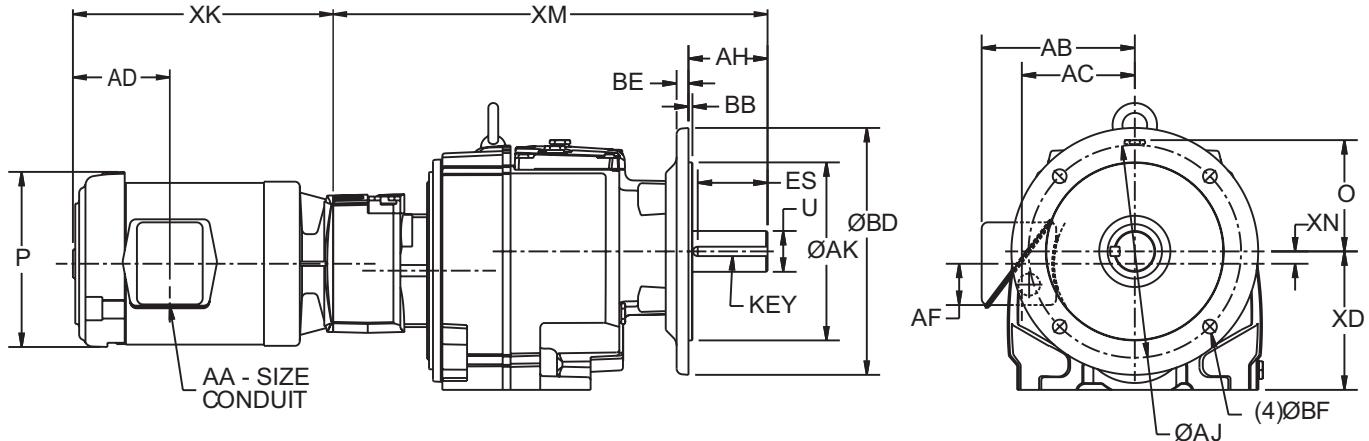
² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

⁴ For any motor type other than T (3 phase TEFC) or type T and S with brakes, refer to pages A-109 to A-111.

⁵ Largest motor width.

Flange Mounted - Combined Reduction



| Gear Frame | U ³ | AH | ES | XD | XN | XM | Key |
|------------|----------------|------|------|------|------|-------|---------|
| 34 | 2.125 | 3.50 | 3.06 | 7.09 | 1.35 | 22.06 | 1/2 Sq. |

| Flange Type | AK | AJ | BB | BD | BE | BF |
|-------------|------|-------|-----|-------|-----|-----|
| BS | 9.84 | 11.81 | .16 | 13.77 | .59 | .71 |
| BD1 | 9.06 | 10.43 | .16 | 11.80 | .59 | .55 |
| BD2 | 7.09 | 8.46 | .16 | 9.83 | .59 | .55 |

| Motor Frame | Type ⁴ | XK | O | P ⁵ | AA | AB | AC | AD | AF |
|-------------|-------------------|-------|------|----------------|-----|------|------|------|------|
| 56 | T | 9.79 | 4.80 | 7.22 | 3/4 | 6.10 | 4.50 | 3.86 | 1.64 |
| B56 | T | 11.04 | 4.80 | 7.22 | 3/4 | 6.10 | 4.50 | 3.86 | 1.64 |
| 143T,145T | T | 11.04 | 4.80 | 7.22 | 3/4 | 6.10 | 4.50 | 3.86 | 1.64 |

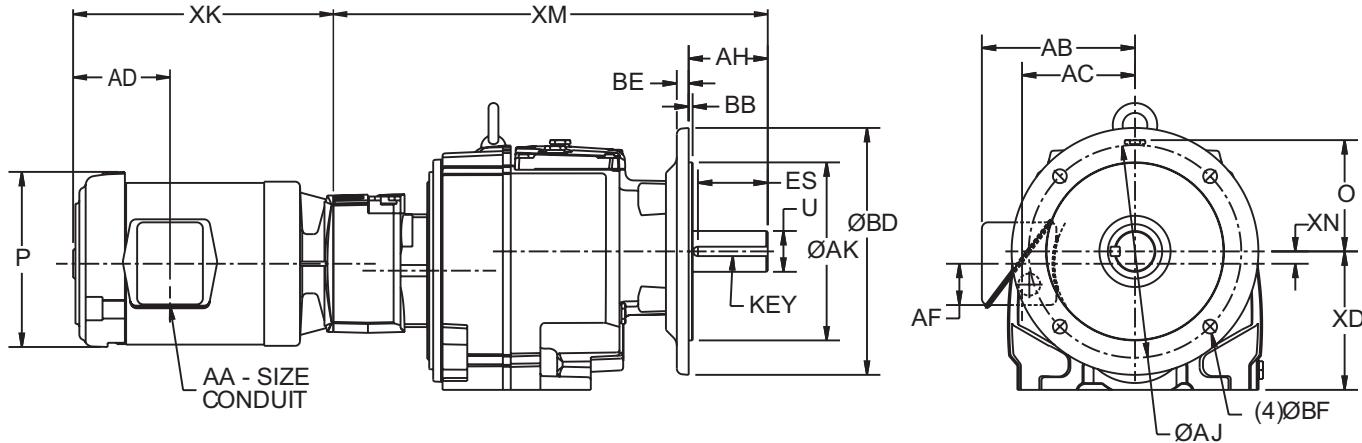
² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

⁴ For any motor type other than T (3 phase TEFC) or type T and S with brakes, refer to pages A-109 to A-111.

⁵ Largest motor width.

Flange Mounted - Combined Reduction



| Gear Frame | U ³ | AH | ES | XD | XN | XM | Key |
|------------|----------------|------|------|------|------|-------|---------|
| 35 | 2.875 | 4.72 | 4.19 | 8.86 | 1.47 | 24.73 | 5/8 Sq. |

| Flange Type | AK | AJ | BB | BD | BE | BF |
|-------------|-------|-------|-----|-------|-----|-----|
| BS | 11.81 | 13.78 | .20 | 15.75 | .71 | .71 |
| BD1 | 9.84 | 11.81 | .20 | 13.78 | .71 | .71 |
| BD2 | 9.06 | 10.43 | .20 | 11.81 | .71 | .55 |

| Motor Frame | Type ⁴ | XK | O | P ⁵ | AA | AB | AC | AD | AF |
|-------------|-------------------|-------|------|----------------|-----|------|------|------|------|
| 56 | T | 9.79 | 5.98 | 7.22 | 3/4 | 6.10 | 4.50 | 3.86 | 1.64 |
| B56 | T | 11.04 | 5.98 | 7.22 | 3/4 | 6.10 | 4.50 | 3.86 | 1.64 |
| 143T,145T | T | 11.04 | 5.98 | 7.22 | 3/4 | 6.10 | 4.50 | 3.86 | 1.64 |
| 182T | T | 12.04 | 5.98 | 9.56 | 3/4 | 7.52 | 6.27 | 5.13 | 2.13 |

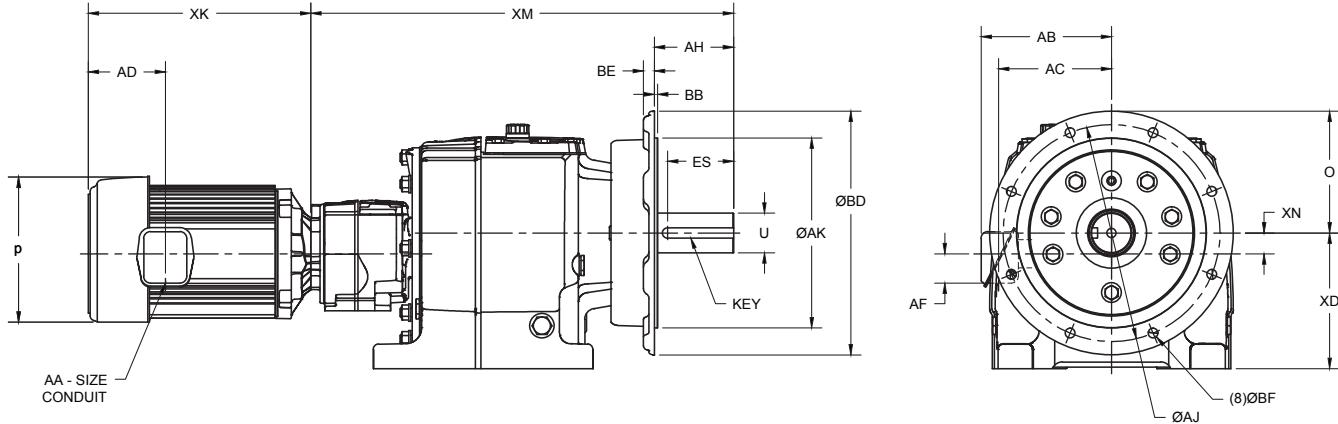
² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

⁴ For any motor type other than T (3 phase TEFC) or type T and S with brakes, refer to pages A-109 to A-111.

⁵ Largest motor width.

Flanged Mounted - Combined Reduction



| Gear Frame | O | U ³ | AH | ES | XD | XN | XM | KEY |
|------------|------|----------------|------|-------|-------|-------|-------|--------|
| 36 | 7.87 | 2.875 | 5.75 | 4.784 | 9.85 | 1.492 | 27.62 | 3/4 Sq |
| 37 | 8.00 | 3.625 | 7.00 | 5.89 | 12.40 | 2.752 | 31.54 | 7/8 Sq |

| Gear Frame | Flange Type | AK | AJ | BB | BD | BE | BF |
|------------|-------------|--------|--------|-------|-------|------|------|
| 36 | BS | 17.717 | 19.685 | 0.236 | 21.65 | 0.79 | 0.70 |
| | BD1 | 13.780 | 15.748 | 0.236 | 17.70 | 0.79 | 0.70 |
| 37 | BS | 17.717 | 19.685 | 0.236 | 21.65 | 0.79 | 0.70 |
| | BD1 | 13.780 | 15.748 | 0.236 | 17.70 | 0.79 | 0.70 |

| Motor Frame | Gear Frame | Type ⁴ | XK | P ⁵ | AA | AB | AC | AD | AF |
|-------------|------------|-------------------|-------|----------------|------|------|------|------|------|
| 56 | All | T | 9.79 | 7.22 | 0.75 | 6.10 | 4.50 | 3.86 | 1.77 |
| B56 | All | T | 11.04 | 7.22 | 0.75 | 6.10 | 4.50 | 3.86 | 1.77 |
| 143T, 145T | All | T | 11.04 | 7.22 | 0.75 | 6.10 | 4.50 | 3.86 | 1.77 |
| 182T, 184T | All | T | 14.04 | 9.56 | 0.75 | 7.52 | 6.27 | 5.13 | 1.77 |
| 213T | 37 | T | 16.16 | 11.25 | 1.00 | 8.42 | 7.17 | 5.60 | 2.42 |

¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

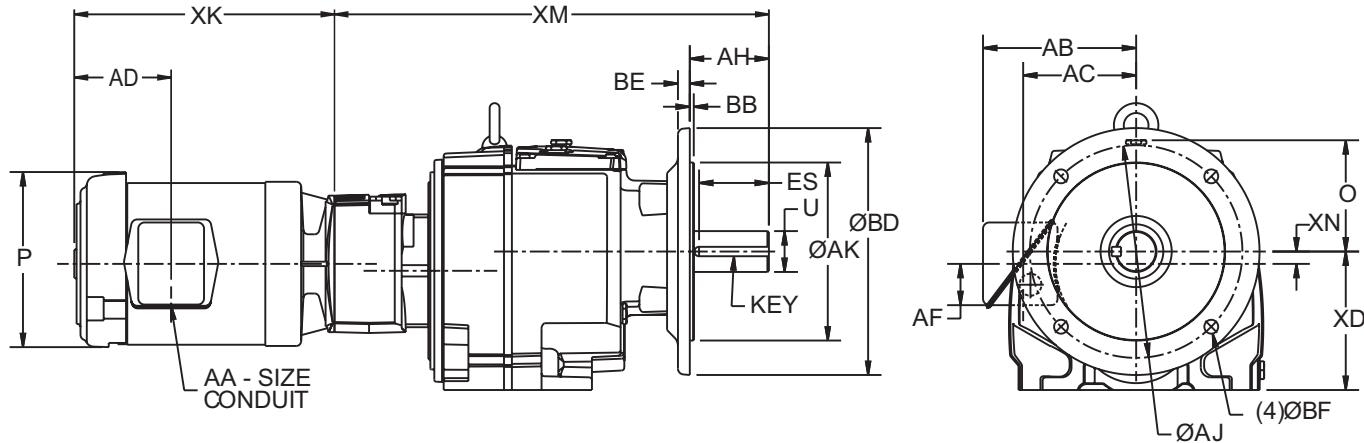
² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

⁴ For any motor type other than T (3 phase TEFC) or type T with brakes, refer to pages A-109 to A-111.

⁵ Largest motor width.

Flange Mounted - Combined Reduction



| Gear Frame | U ³ | AH | ES | XD | XN | XM | Key |
|------------|----------------|------|------|-------|-------|-------|------|
| 38 | 4.375 | 6.84 | 9.02 | 13.98 | 2.559 | 40.20 | 1 SQ |

| Gear Frame | Flange Type | AK | AJ | BB | BD | BE | BF |
|------------|-------------|-------|-------|------|-------|-----|-----|
| 38 | BS | 21.65 | 23.62 | .197 | 25.98 | .79 | .87 |
| | BD1 | 17.72 | 19.69 | .197 | 21.65 | .79 | .69 |

| Frame | Motor Type ⁴ | XK | O | P ⁵ | AA | AB | AC | AD | AF |
|-----------|-------------------------|-------|-------|----------------|-----|------|------|------|------|
| 56 | T | 9.79 | 23.47 | 7.22 | 3/4 | 5.01 | 4.06 | 3.86 | 1.13 |
| B56 | T | 11.04 | 23.47 | 7.22 | 3/4 | 5.01 | 4.06 | 3.86 | 1.13 |
| 143T,145T | T | 11.04 | 23.47 | 7.22 | 3/4 | 5.01 | 4.06 | 3.86 | 1.13 |
| 182T,184T | T | 14.04 | 23.47 | 9.56 | 3/4 | 7.51 | 6.31 | 5.13 | 2.13 |
| 213T | T | 16.15 | 23.47 | 11.25 | 1 | 8.25 | 6.39 | 5.6 | 1.56 |
| 215T | T | 17.65 | 23.47 | 11.25 | 1 | 8.25 | 6.39 | 5.6 | 1.56 |

¹ Dimension "D" will never be exceeded, but may vary from value shown. When exact dimensions are required, shims up to .03" may be necessary.

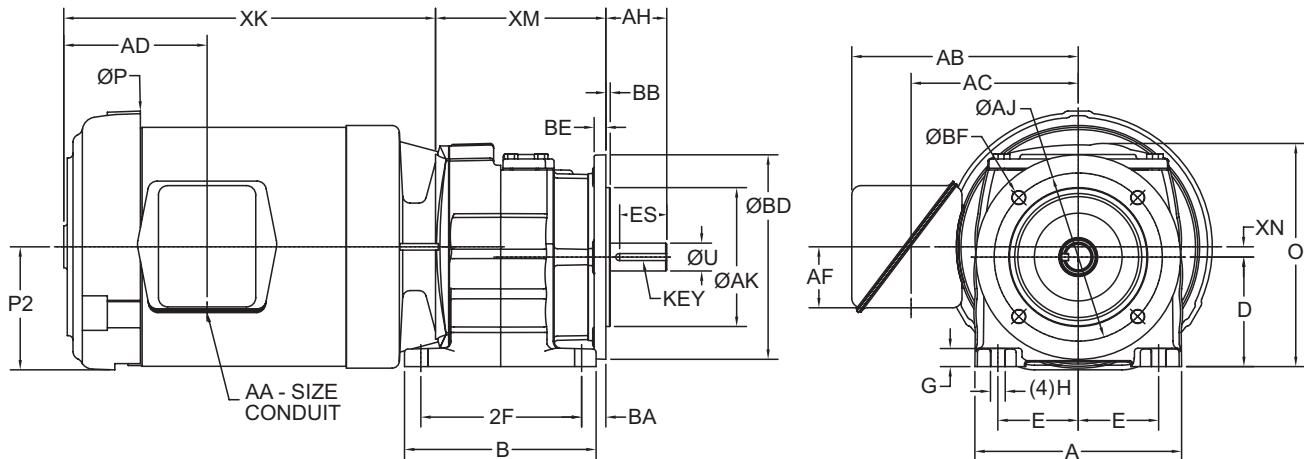
² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000; -.001".

⁴ For any motor type other than T (3 phase TEFC) or type T and S with brakes, refer to pages A-109 to A-111.

⁵ Largest motor width.

Foot Mount with Flange - Double/Triple Reduction



| Gear Frame | A | B | D ¹ | E | 2F | G | H | U ³ | ES | XM | XN | Key |
|------------|------|------|----------------|-------|------|-----|-----|----------------|------|------|-------|---------|
| 3012A | 5.62 | 5.16 | 2.95 | 2.165 | 4.33 | .47 | .35 | 0.750 | 1.25 | 4.81 | .276 | 3/16 Sq |
| 3013A | 6.76 | 7.68 | 3.54 | 2.170 | 6.50 | .75 | .35 | 0.750 | 1.25 | 9.48 | -.330 | 3/16 Sq |
| 31 | 6.76 | 7.68 | 3.54 | 2.170 | 6.50 | .75 | .35 | 1.000 | 1.16 | 9.45 | -.330 | 1/4 Sq |

| Gear Frame | Flange Type | AH | AJ | AK | BA | BB | BD | BE | BF |
|------------|-------------|------|------|------|------|-----|------|-----|-----|
| 3012A | SBD1 | 2.06 | 3.94 | 3.15 | .65 | .12 | 4.72 | .28 | .28 |
| | SBS | 2.06 | 4.53 | 3.74 | .65 | .12 | 5.51 | .31 | .35 |
| 3013A | SBD1 | 2.06 | 3.94 | 3.15 | .944 | .10 | 4.72 | .39 | .28 |
| | SBS | 2.06 | 4.53 | 3.74 | .944 | .14 | 5.51 | .39 | .35 |
| 31 | SBD1 | 1.50 | 5.12 | 4.33 | .944 | .14 | 6.29 | .39 | .35 |
| | SBD2 | 1.50 | 4.53 | 3.74 | .944 | .14 | 5.51 | .39 | .35 |
| | SBD3 | 1.50 | 3.94 | 3.15 | .944 | .10 | 4.72 | .39 | .28 |

| Gear Frame | Motor Frame | XK | O | P ⁵ | AA | AB | AC | AD | AF | XD |
|------------|-------------|-------|------|----------------|-----|------|------|------|------|------|
| 3012A | 56 | 9.79 | 6.88 | 7.22 | 3/4 | 6.10 | 4.50 | 3.86 | 1.64 | .08 |
| | 56B | 11.04 | 6.88 | 7.22 | 3/4 | 6.10 | 4.50 | 3.86 | 1.64 | .08 |
| | 143,145T | 11.04 | 6.88 | 7.22 | 3/4 | 6.10 | 4.50 | 3.86 | 1.64 | .08 |
| 3013A, 31 | 56 | 9.79 | 6.88 | 7.22 | 3/4 | 6.10 | 4.50 | 3.86 | .94 | .10 |
| | 56B | 11.04 | 6.88 | 7.22 | 3/4 | 6.10 | 4.50 | 3.86 | .94 | .10 |
| | 143,145T | 11.04 | 6.88 | 7.22 | 3/4 | 6.10 | 4.50 | 3.86 | .94 | .10 |
| | 182,184T | 14.04 | 7.99 | 9.56 | 3/4 | 7.52 | 6.27 | 5.13 | 2.13 | 1.13 |

¹ Dimension "D" will never be exceeded, but may vary from value shown. When exact dimension is required, shims up to .03" may be required.

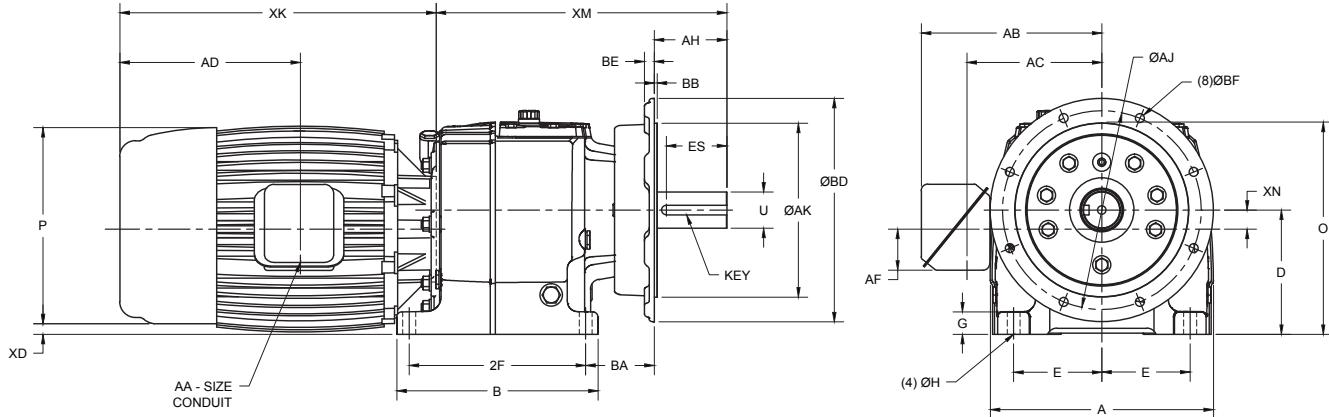
² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance +.0000", -.0005" up to 1.5" diameter.

⁴ For any motor types other than T (3 phase TEFC) or for T and S with brakes, refer to pages A-109 to A111.

⁵ Largest motor width.

Foot Mount with Flange - Double/Triple Reduction



| Gear Frame | A | B | D ¹ | E | G | H | O | U ³ | 2F | ES | XN | XM | | | Key |
|------------|-------|-------|----------------|-------|------|------|------|----------------|-------|-------|-------|-------|-----------|-----------|--------|
| | | | | | | | | | | | | 145T | 182T-215T | 254T-326T | |
| 36 | 17.68 | 15.95 | 9.85 | 6.99 | 1.77 | 1.02 | 7.87 | 2.875 | 13.98 | 4.784 | 1.102 | 19.96 | 19.96 | 20.31 | 3/4 Sq |
| 37 | 20.39 | 17.91 | 12.40 | 8.27 | 2.17 | 1.02 | 8.00 | 3.625 | 15.35 | 5.893 | 2.362 | - | 23.88 | 24.23 | 7/8 Sq |
| 38 | 23.94 | 21.65 | 13.98 | 10.04 | 2.35 | 1.02 | | 4.375 | 18.90 | 9.02 | | - | 40.20 | 40.20 | 1 SQ |

| Gear Frame | Flange Type | AH | AK | AJ | BA | BB | BD | BE | BF |
|------------|-------------|------|--------|--------|------|-------|-------|------|------|
| 36 | SBS | 5.75 | 17.717 | 19.685 | .79 | 0.236 | 21.65 | 0.79 | 0.70 |
| | SBD1 | 5.75 | 13.780 | 15.748 | .79 | 0.236 | 17.70 | 0.79 | 0.70 |
| 37 | SBS | 7.00 | 17.717 | 19.685 | .79 | 0.236 | 21.65 | 0.79 | 0.70 |
| | SBD1 | 7.00 | 13.780 | 15.748 | .79 | 0.236 | 17.70 | 0.79 | 0.70 |
| 38 | SBS | 6.84 | 21.65 | 23.62 | 1.97 | .197 | 25.98 | .79 | .87 |
| | SBD1 | 6.84 | 17.72 | 19.69 | 1.97 | .197 | 21.65 | .79 | .69 |

| Motor Frame | Gear Frame | Type ⁴ | XK | P ⁵ | AA | AB | AC | AD | AF | XD | | |
|-------------|------------|-------------------|-------|----------------|------|-------|-------|-------|------|------|------|------|
| | | | | | | | | | | 36 | 37 | 38 |
| 145T | 36 | T | 11.04 | 7.31 | 0.75 | 6.10 | 4.50 | 3.86 | 1.77 | 5.42 | - | - |
| 182T,184T | 36, 37 | T | 14.04 | 9.56 | 0.75 | 7.52 | 6.27 | 5.13 | 1.77 | 4.40 | 5.69 | - |
| 213T | 36,37 | T | 16.16 | 11.25 | 1.00 | 8.42 | 7.17 | 5.60 | 2.42 | 3.68 | 4.97 | - |
| | 38 | T | 17.47 | 11.25 | 1.00 | 8.42 | 7.17 | 5.60 | 2.42 | - | - | 6.35 |
| 215T | 36,37 | T | 17.65 | 11.25 | 1.00 | 8.42 | 7.17 | 5.60 | 2.42 | 3.68 | 4.97 | - |
| | 38 | T | 18.96 | 11.25 | 1.00 | 8.42 | 7.17 | 5.60 | 2.42 | - | - | 6.35 |
| 254T | All | T | 19.61 | 13.38 | 1.25 | 9.79 | 7.68 | 8.29 | 1.81 | 2.74 | 4.03 | 5.41 |
| 256T | All | T | 21.36 | 13.38 | 1.25 | 9.79 | 7.68 | 8.29 | 1.81 | 2.74 | 4.03 | 5.41 |
| 284T,286T | All | T | 24.71 | 14.62 | 1.50 | 11.33 | 8.51 | 12.44 | 2.63 | 1.45 | 2.75 | 4.01 |
| 324T,326T | All | T | 24.96 | 17.20 | 2.00 | 14.99 | 11.34 | 14.16 | 3.63 | 0.55 | 1.84 | 3.11 |

¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

² All rough casting dimensions may vary by .25" due to casting variations.

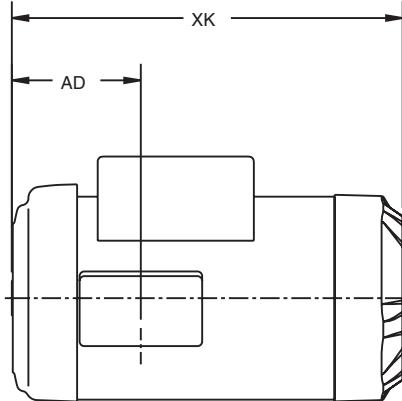
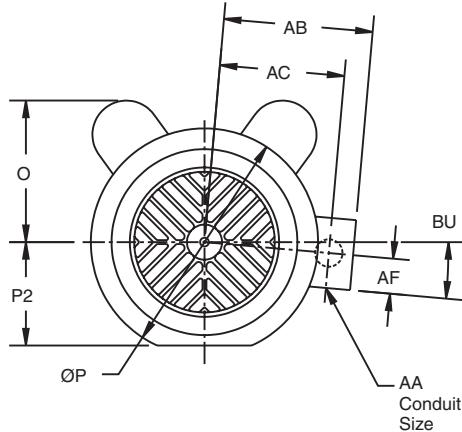
³ Shaft extension tolerance: +.0000; -.001".

⁴ For any motor type other than T (3 phase TEFC) or type T with brakes, refer to pages A-109 to A-111.

⁵ Largest motor width.

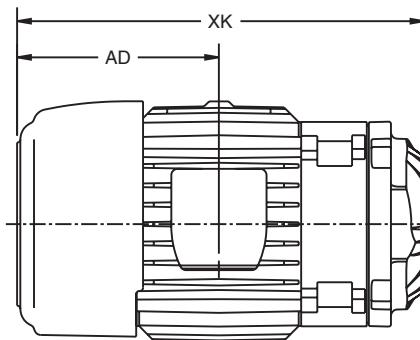
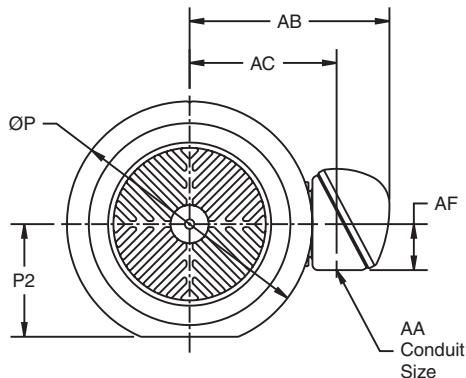
Alternate Motor Dimensions

Single Phase



| Motor Frame | HP | O | P | P2 | AA | AB | AC | AD | AF | BU | XK |
|-------------|----------|------|------|------|-----|------|------|------|------|-----|--------------------|
| 56 | 1/3, 1/2 | 4.78 | 7.28 | 3.31 | 3/4 | 4.78 | 4.00 | 4.14 | 1.13 | N/A | 9.52 ² |
| | 3/4 | 4.78 | 7.28 | 3.31 | 3/4 | 4.78 | 4.00 | 4.14 | 1.13 | N/A | 11.02 ² |
| 143T | 1 | 5.09 | 7.28 | 3.31 | 3/4 | 4.78 | 4.00 | 4.14 | 1.13 | N/A | 11.02 ² |
| 145TY | 1 1/2, 2 | 4.53 | 7.28 | 3.31 | 3/4 | 4.78 | 3.83 | 4.14 | 1.13 | 5° | 12.52 |
| 184T | 3, 5 | 5.11 | 9.56 | 4.39 | 3/4 | 8.58 | 6.45 | 7.14 | 3.09 | N/A | 16.54 |

Corro-Duty®

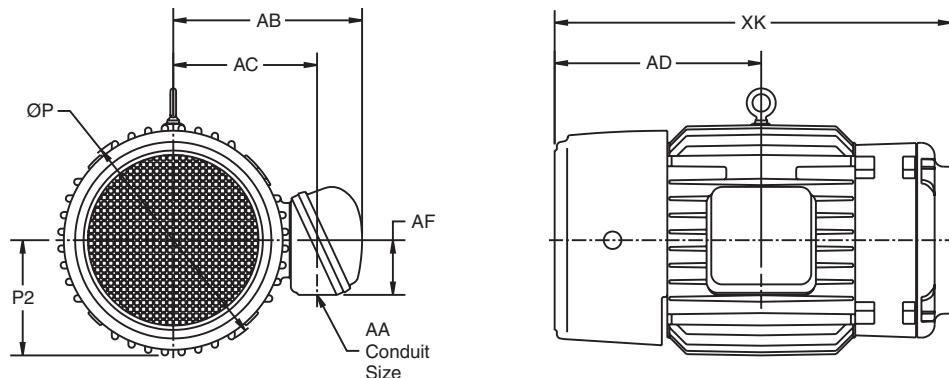


| Motor Frame | P | P2 | AA | AB | AC | AD | AF | XK |
|-------------|-------|------|------------------|-------|------|-------|------|--------------------|
| 56 | 7.41 | 3.44 | 3/4 | 6.50 | 4.59 | 3.72 | 1.25 | 10.21 ² |
| 143T, 145T | 7.41 | 3.44 | 3/4 | 6.50 | 4.59 | 3.72 | 1.25 | 11.21 ² |
| 182T, 184T | 9.57 | 4.33 | 3/4 ³ | 7.80 | 6.00 | 7.79 | 2.32 | 14.23 |
| 213T, 215T | 11 | 5.44 | 1 | 9.47 | 7.15 | 9.63 | 2.00 | 19.67 |
| 254T, 256T | 13.31 | 6.58 | 1 1/2 | 11.33 | 8.51 | 12.44 | 2.63 | 24.26 ¹ |
| 284T, 286T | 14.66 | 7.29 | 1 1/2 | 11.33 | 9.16 | 13.19 | 2.63 | 24.71 |

¹ XK = 23.29 on CbN 33 all reductions.² XK will increase by .58" if applied to frames 32 and 33 combined units.³ This frame has two openings in conduit box.

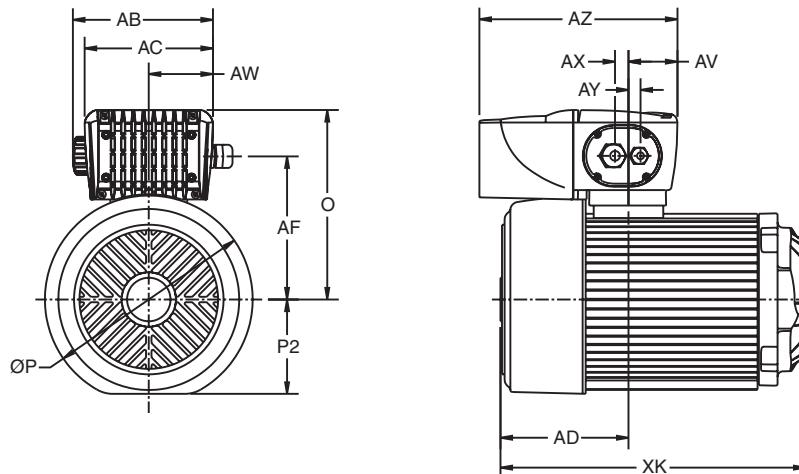
Alternate Motor Dimensions

Explosion Proof



| Motor Frame | P | P2 | AA | AB | AC | AD | AF | XK |
|-------------|-------|------|-----|------|------|------|------|--------------------|
| 56 | 7.88 | 3.38 | 3/4 | 6.79 | 5.31 | 4.37 | 1.78 | 13.15 ² |
| 143T, 145T | 7.88 | 3.38 | 3/4 | 6.79 | 5.31 | 4.37 | 1.78 | 13.90 ² |
| 182T, 184T | 9.50 | 4.56 | 3/4 | 7.70 | 5.79 | 7.75 | 2.25 | 15.70 |
| 213T, 215T | 11.12 | 5.44 | 1 | 9.06 | 6.81 | 8.68 | 2.63 | 18.72 |

IntelliGear®

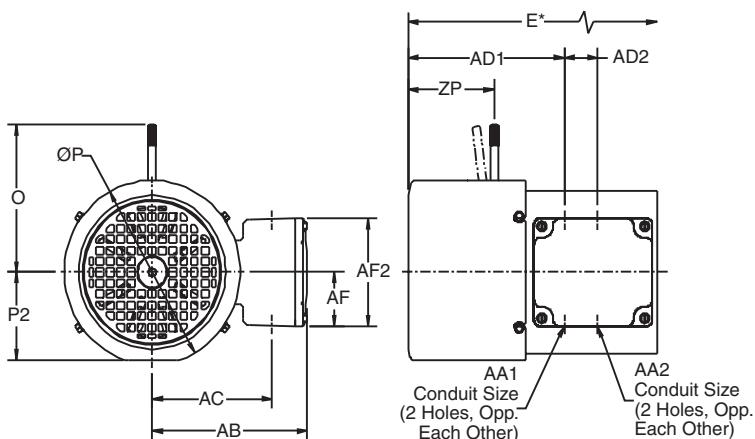


| Motor Frame | Controller | O | P | P2 | AB | AC | AD | AF | AV | AW | AX | AY | AZ | XK |
|-------------|------------|-------|-------|------|------|------|-------|------|------|------|-----|-----|-------|--------------------|
| 56 | 1, 1M | 7.74 | 7.33 | 3.67 | 6.45 | 5.91 | 4.35 | 5.61 | 2.25 | 2.95 | .62 | .55 | 8.53 | 9.79 ² |
| 143T, 145T | 1, 1M | 7.74 | 7.33 | 3.67 | 6.45 | 5.91 | 4.35 | 5.61 | 2.25 | 2.95 | .62 | .55 | 8.53 | 11.04 ² |
| 56 | 2M | 7.74 | 7.33 | 3.67 | 6.45 | 5.91 | 4.35 | 5.61 | 2.25 | 2.95 | .62 | .55 | 9.12 | 9.79 |
| 145T | 2, 2M | 7.74 | 7.33 | 3.67 | 6.45 | 5.91 | 4.35 | 5.61 | 2.25 | 2.95 | .62 | .55 | 9.12 | 11.04 |
| 182T, 184T | 2 | 8.72 | 9.56 | 4.78 | 6.45 | 5.91 | 5.89 | 6.58 | 2.25 | 2.95 | .62 | .55 | 9.12 | 14.05 |
| | 3 | 11.16 | 9.56 | 4.78 | 8.97 | 8.44 | 10.01 | 7.37 | 2.83 | 4.22 | .62 | .55 | 13.10 | 14.05 |
| 213T | 3 | 11.99 | 11.25 | 4.98 | 8.97 | 8.44 | 11.73 | 8.11 | 2.83 | 4.22 | .62 | .55 | 13.10 | 16.15 |
| 215T | 3 | 11.99 | 11.25 | 4.98 | 8.97 | 8.44 | 13.23 | 8.11 | 2.83 | 4.22 | .62 | .55 | 13.10 | 17.65 |

² XK will increase by .58" if applied to frames 32 and 33 combined units.

| Input Power Phase/Voltage | Motor HP @ Max. Hz | | | | | |
|---------------------------|--------------------|------|----|----------|--------|-----------|
| | 0.33 to 0.50 | 0.75 | 1 | 1.5 to 2 | 3 to 5 | 7.5 to 10 |
| 1/115 | 1M | 2M | - | - | - | - |
| 1/230 | 1M | 1M | 1M | 2M | - | - |
| 3/230 | 1 | 1 | 1 | 2 | 3 | - |
| 3/460 | 1 | 1 | 1 | 1 | 2 | 3 |

Dimensional Supplement


DC FCR Brake with Type "T" Motor

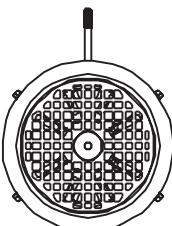
| Motor Frame | E* | O | P | AA1 | |
|-------------|------|------|------|---------|---|
| | Size | Qty | | | |
| 56-143/145T | 2.63 | 5.80 | 7.24 | 3/4 NPT | 2 |
| 182/184T | 1.95 | 7.3 | 9.23 | 3/4 NPT | 1 |

| Motor Frame | AA2 | | AB | AC | AD1 |
|-------------|---------|-----|------|------|------|
| | Size | Qty | | | |
| 56-143/145T | 1/2 NPT | 2 | 6.38 | 4.94 | 6.43 |
| 182/184T | 3/4 NPT | 1 | 7.8 | 6.14 | 8.84 |

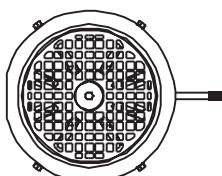
| Motor Frame | AD2 | AF | AF2 | P2 | ZP |
|-------------|------|------|------|------|------|
| 56-143/145T | 1.38 | 2.13 | 4.25 | 3.46 | 3.54 |
| 182/184T | 1.81 | 2.32 | 4.65 | N/A | 4.41 |

*Add "E" to XK of equivalent three phase frame motor.

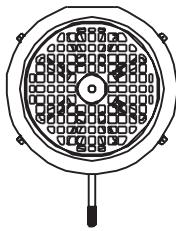
Manual Release Lever Position



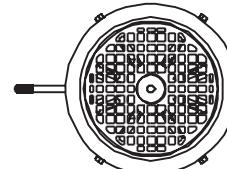
12 o'clock



3 o'clock

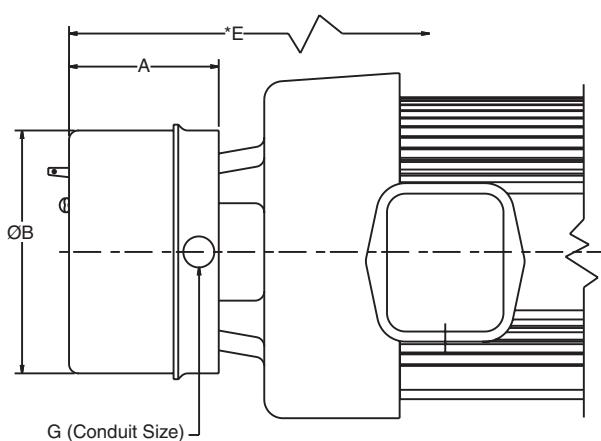


6 o'clock



9 o'clock

See page A-17 for specifying the o'clock position on orders.


AC Brake with Type "T" and "S" Motor

| Motor Type | Motor Frame | Brake Torque (ft. lbs.) | A | B | E* | G |
|------------|--------------------|-------------------------|------|------|------|-----|
| S | 56 | 3 | 4.01 | 6.54 | 4.56 | 1/2 |
| | | 6 | 4.01 | 6.54 | 4.56 | 1/2 |
| | 143T/145T 145TY | 3 | 4.01 | 6.54 | 4.56 | 1/2 |
| | | 6 | 4.01 | 6.54 | 4.56 | 1/2 |
| | | 10 | 4.01 | 6.54 | 4.56 | 1/2 |
| | 184T | 15 | 4.01 | 6.54 | 4.56 | 1/2 |
| T | 213T | 25 | 7.38 | 9.38 | 8.75 | 1/2 |
| | 215T | 35 | 7.38 | 9.38 | 8.75 | 1/2 |

* Dimension "E" represents the additional length of motor with brake mounted. Add "E" to XK of equivalent three phase frame motor.

Product Weights (Lbs.)

Foot Mounted Single Reduction - TEFC Three Phase Motor

| Gear Frame | Motor Frame | | | | | | | | | | | |
|------------|-------------|------|------|------|------|------|------|------|------|------|------|------|
| | 56 | 143T | 145T | 182T | 184T | 213T | 215T | 254T | 256T | 284T | 286T | 324T |
| 30 | 33 | 35 | 42 | - | - | - | - | - | - | - | - | - |
| 31 | 51 | 55 | 62 | 77 | 87 | - | - | - | - | - | - | - |
| 32 | 56 | 58 | 65 | 80 | 90 | - | - | - | - | - | - | - |
| 33 | - | 83 | 85 | 100 | 110 | 147 | 155 | 205 | - | - | - | - |
| 34 | - | - | - | - | 113 | 150 | 163 | 213 | 258 | 448 | 498 | - |
| 35 | - | - | - | - | - | 200 | 213 | 253 | 308 | 498 | 548 | 728 |

Foot Mounted Multiple Reduction - TEFC Three Phase Motor

| Gear Frame | Stages | Motor Frame | | | | | | | | | | | |
|------------|---------|-------------|------|------|------|------|------|------|------|------|------|------|------|
| | | 56 | 143T | 145T | 182T | 184T | 213T | 215T | 254T | 256T | 284T | 286T | 320T |
| 30 | 2, 3 | 39 | 41 | 48 | - | - | - | - | - | - | - | - | - |
| 31 | 2, 3 | 65 | 67 | 75 | 90 | 100 | - | - | - | - | - | - | - |
| 32 | 2, 3 | 78 | 80 | 87 | 102 | 112 | 144 | 152 | - | - | - | - | - |
| | 4, 5 | 86 | 88 | - | - | - | - | - | - | - | - | - | - |
| 33 | 2, 3 | 107 | 109 | 115 | 132 | 142 | 184 | 192 | 240 | - | - | - | - |
| | 4, 5 | 117 | 119 | - | - | - | - | - | - | - | - | - | - |
| 34 | 2, 3 | 130 | 132 | 138 | 156 | 166 | 204 | 212 | 249 | 299 | 489 | 539 | - |
| | 4, 5 | 129 | 131 | 138 | - | - | - | - | - | - | - | - | - |
| 35 | 2, 3 | - | 225 | 230 | 249 | 259 | 290 | 298 | 348 | 398 | 588 | 638 | 818 |
| | 4, 5 | 234 | 236 | 243 | 257 | 267 | - | - | - | - | - | - | - |
| 36 | 2, 3 | - | - | 350 | 366 | 367 | 400 | 408 | 458 | 508 | 768 | 818 | 998 |
| | 4, 5, 6 | 399 | 408 | 412 | - | - | - | - | - | - | - | - | - |
| 37 | 2, 3 | - | - | - | 465 | 475 | 499 | 507 | 557 | 607 | 867 | 917 | 1097 |
| | 4, 5, 6 | 454 | 463 | 467 | 488 | 498 | 522 | - | - | - | - | - | - |
| 38 | 3 | - | - | - | - | - | 818 | 826 | 876 | 926 | 1186 | 1236 | 1416 |
| | 4, 5, 6 | 799 | 808 | 812 | 833 | 843 | 867 | 880 | - | - | - | - | - |

Weight Adders

Optional Motor Types

| Type | Motor Frame | | | | | | | | | | | | |
|------------------|-------------|------|------|-------|------|------|------|------|------|------|------|------|------|
| | 56 | 143T | 145T | 145TY | 182T | 184T | 213T | 215T | 254T | 256T | 284T | 286T | 320T |
| C Corro-Duty | 8 | 9 | 11 | 11 | 52 | 50 | 73 | 70 | 190 | 165 | - | - | RO |
| X Explosionproof | 19 | 21 | 25 | - | 33 | 30 | 50 | 50 | - | - | - | - | - |
| S Single Phase | 6 | 11 | - | 5 | - | 17 | - | - | - | - | - | - | - |
| IG IntelliGear | 7 | 15 | 18 | 20 | 31 | 30 | 51 | 53 | - | - | - | - | - |

B14 and Flange Mounted

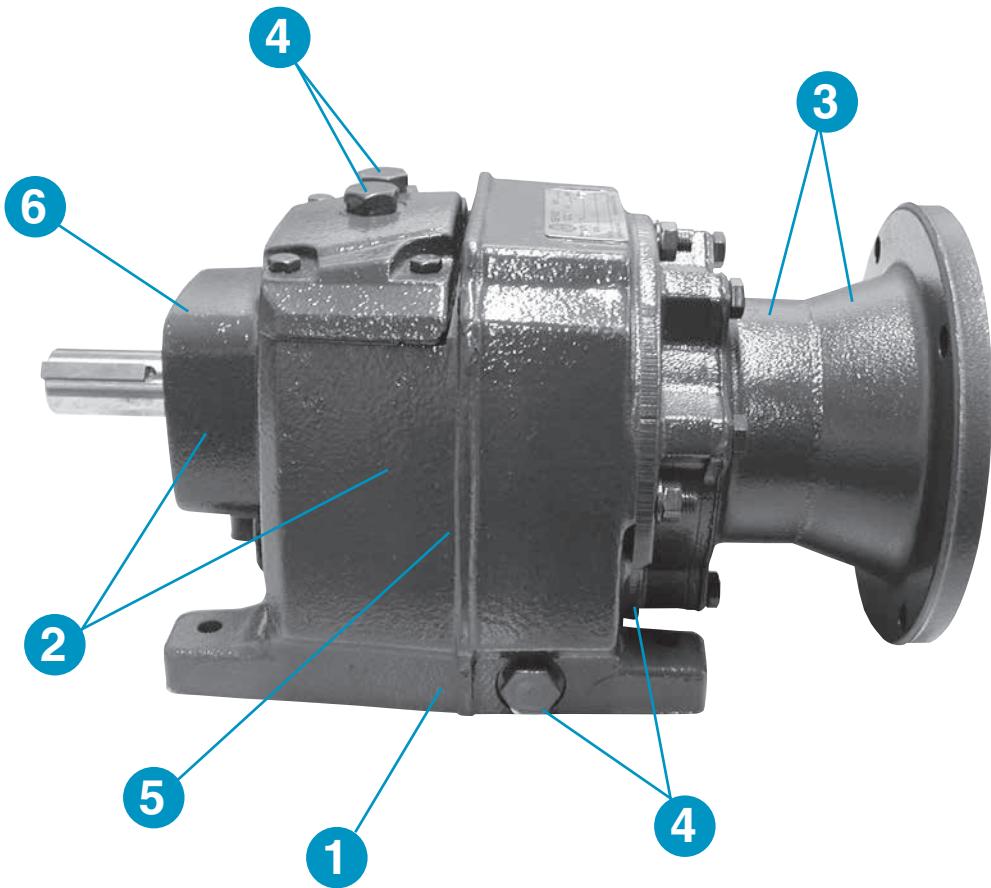
Single Reduction

| Gear Frame | B14 Face Mount | Flange Mount |
|------------|----------------|--------------|
| 30 | 0 | 1 |
| 31 | -1 | 3 |
| 32 | -1 | 4 |
| 33 | -1 | 8 |
| 34 | -2 | 8 |
| 35 | -2 | 9 |

Multiple and Combined

| Gear Frame | B14 Face Mount | Flange Mount |
|------------|----------------|--------------|
| 30 | 0 | 1 |
| 31 | -1 | 2 |
| 32 | -1 | 4 |
| 33 | -3 | 8 |
| 34 | -5 | 8 |
| 35 | -6 | 9 |
| 36 | 0 | 21 |
| 37 | 0 | 21 |
| 38 | 0 | 35 |

Type CbN Helical In-line Series 3000 Speed Reducer Features...



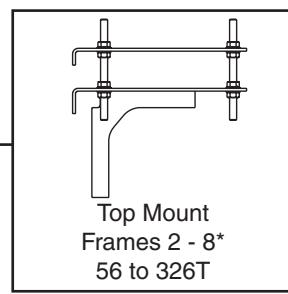
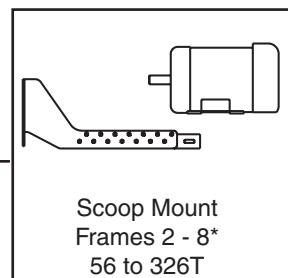
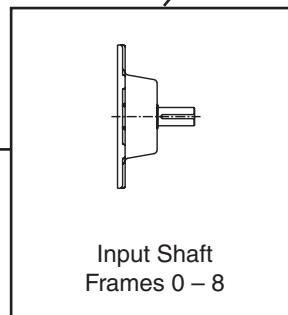
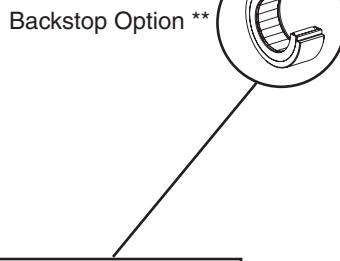
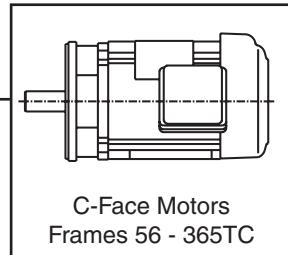
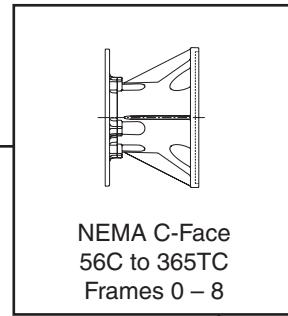
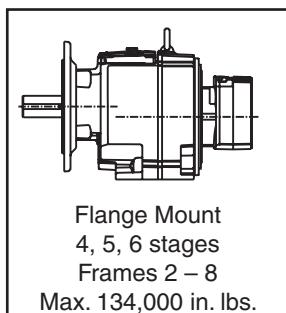
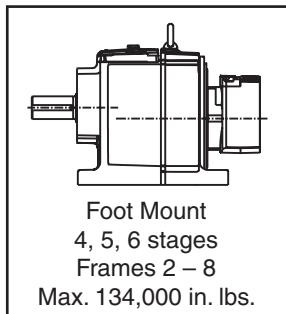
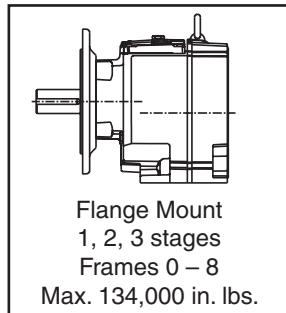
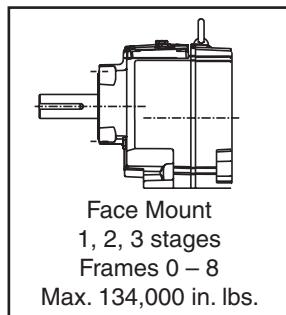
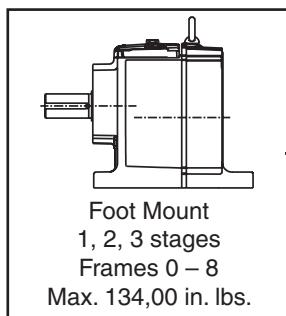
Design Features

1. Gear reducers are delivered factory filled with synthetic hydrocarbon lubricant.
2. Cast one-piece housing/endshield construction provides added strength and rigidity.
3. Series 3000 C-Face reducers utilize compact quill construction with two bearings for support and the quill has a non-metallic liner to eliminate fretting.
4. Oversized plugs and magnetic drain plug make normal maintenance easier. Dipstick provide >35 to simplify oil checks
5. All gears are keyed to shafts and finished to provide quiet operation.
6. Oversized bearings are used to help provide longer life.

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| Overhung Load Capacities | A-118 |
| Catalog Nomenclature..... | A-119 - A-120 |
| Mounting Positions | A-121 |
| Reducer Types and Availability | A-122 |
| AGMA Application Tables | A-123 - A-125 |
| Lubrication | A-224 - A-225 |
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| Modifications..... | A-145 |
| Dimension Prints (inch) | |
| C-Face Reducers - Footed..... | A-146 - A-161 |
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| Reducer Weights | A-223 |
| Standard Terms and Conditions of Sale | F-15 |

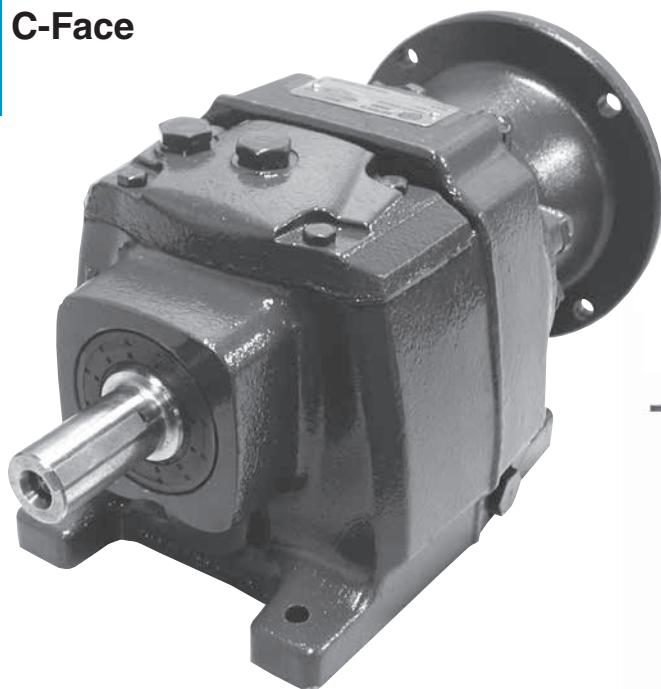
Mounting Versatility and Size Range



* Excluding frames 2 and 3 single stage and frames 2 - 7 combined 4 and 5 stage product. Refer to dimension pages for availability.

** Excluding all Frame 0 and Frames 2 and 3 combined

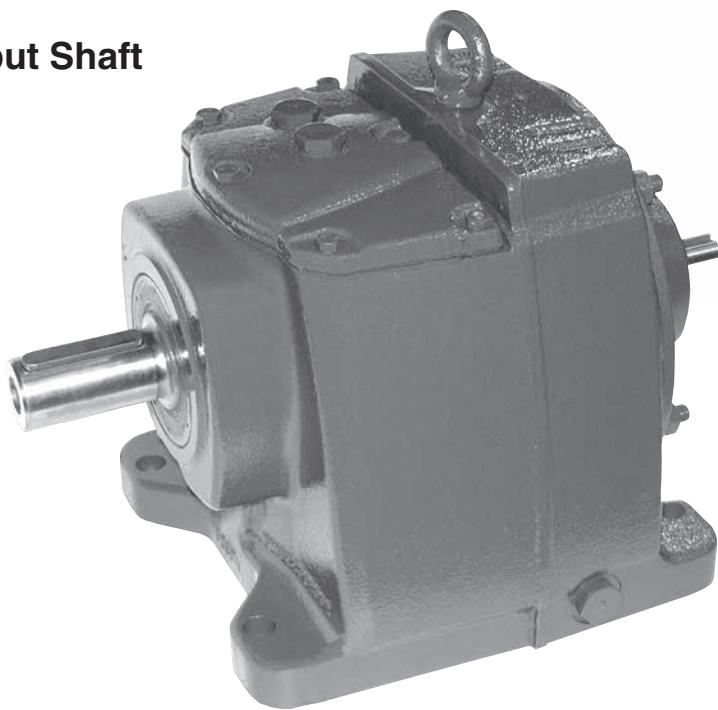
C-Face



Top
Mount



Input Shaft



Selection

Selection Information

1. Input HP

- Based on application data.

2. Speed/Ratio

- Obtain either desired output speed (RPM) or gearbox ratio based on application.

3. Service Factor

- Determine the required service factor using either the AGMA application classification chart (pages A-123 to A-125), or the duration of operation, load type, and drive type with the table below:

| Prime Mover | Hours of Operation | Uniform Load U | Moderate Shock Load M | Heavy Shock Load V |
|----------------------------|--------------------|----------------|-----------------------|--------------------|
| Electric Motor | 0 - 3 | 0.80 | 1.00 | 1.50 |
| | 3 - 10 | 1.00 | 1.25 | 1.75 |
| | 10 - 24 | 1.25 | 1.50 | 2.00 |
| Internal Combustion Engine | 0 - 3 | 1.00 | 1.25 | 1.75 |
| | 3 - 10 | 1.25 | 1.50 | 2.00 |
| | 10 - 24 | 1.50 | 1.75 | 2.25 |

Size Selection

Step 1

- Locate speed reducer selection tables (pages A-126 to A-143) based on input speed to gearbox.

Step 2

- Choose the nominal ratio appropriate for the speeds required.

Step 3

- Select the gear unit size for the chosen ratio and the known input speed so that the mechanical power rating P (hp) satisfies the following:

$$P \geq P_m \times SF$$

P = mechanical power rating (hp) of gearbox

P_m = motor power (hp)

SF = required service factor

Note: Size selection based on absorbed power (Pa) or absorbed torque (Ta) at the low speed shaft instead of motor power (Pm) is allowed when the former is known with sufficient accuracy and if the number of start operations is limited. When Ta is applied in size selection, verify if:

$$T \geq T_a \times SF$$

T = torque rating (in. lbs.) at low speed shaft

T_a = absorbed torque (in. lbs.) at low speed shaft
(based on input hp)

SF = required service factor

Size Selection (cont.)

Step 4

- Verify overhung load ratings where required (see page A-118).

Example

1. Application Data

Rotary lobe pump, 10+ hours per day, speed reducer direct coupled to load, foot mounted, 1.25 service factor.

Motor rating: TEFC, 230/460 volt, 7 1/2 HP, 1750 RPM, 213TC frame footed¹.

Output speed: 280 RPM

2. Size Selection

280 RPM required output

Equals 6.3:1 ratio

PM x SF = P

7.5 HP x 1.25 = 9.4 HP

3242 (10.45 HP) > 9.4 HP

| | |
|---------|------|
| 6.1 | 3242 |
| Example | |
| 10.45 | 2208 |

Select CbN 3242

(There are no thermal or OHL considerations.)

3. Catalog Designation

(see "ordering" page A-119)

CbN • 3242 • S • B3 • 6.3 • U • 213TC

¹ CbN frame 3242 with 210TC motor required a footed motor with motor outboard foot supported.

Overhung Load Capacities

When a sprocket, sheave, pulley or pinion is mounted on any shaft of a reducer, it is necessary to calculate the overhung load. This calculated load must be compared with the gearbox capacity listed to make sure the gearbox will not be overloaded. To calculate the overhung load you need to know the torque or horsepower at the take-off shaft and the location along the shaft at which the load is applied.

A. If torque is known:

$$OHL = \frac{T \times K \times LLF}{r}$$

B. If horsepower is known:

$$OHL = \frac{63025 \times HP \times K \times LLF}{RPM \times r}$$

OHL capacities are calculated at gear capacity rounded to the closest motor HP at mid shaft. For capacity when HP is known, refer to gearmotor selection tables.

Where:

OHL = Overhung load (pounds)

T = Torque (in. lbs.)

r = Radius of driving member (in.)

HP = Horsepower

K = Drive type factor

LLF = Load location factor

| Driving Member | Value of K |
|----------------|------------|
| Chain Drive | 1.00 |
| Pinion | 1.25 |
| Timing Belt | 1.25 |
| V-Belt | 1.50 |
| Flat Belt | 2.50 |

| Load Location | Value of LLF |
|---------------------------|--------------|
| End of shaft extension | 1.20 |
| Center of shaft extension | 1.00 |
| Shaft extension shoulder | 0.80 |

Single Reduction Overhung Load (lbs.)

| Output R.P.M. | Reducer Size | | | | | |
|---------------|--------------|-----|-----|-----|------|------|
| | 0 | 1 | 2 | 3 | 4 | 5 |
| | 30 | 31 | 32 | 33 | 34 | 35 |
| >1000 | 84 | 222 | 230 | 500 | 580 | 802 |
| 801-1000 | 80 | 229 | 250 | 600 | 615 | 757 |
| 551-800 | 75 | 240 | 288 | 648 | 674 | 1041 |
| 451-550 | 54 | 320 | 360 | 668 | 874 | 1234 |
| 351-450 | 33 | 334 | 370 | 806 | 1244 | 1495 |
| <350 | 153 | 366 | 457 | 786 | 1560 | 1744 |

Multiple Reduction Overhung Load (lbs.)

| Output R.P.M. | Reducer Size | | | | | | | | | | | |
|---------------|--------------|------|------|------|------|------|------|------|------|-------|-------|-------|
| | 0 | 1 | | 2 | | 3 | | 4 | 5 | 6 | 7 | 8 |
| | 3012 | 3122 | 313X | 3242 | 325X | 336X | 337X | 34 | 35 | 36 | 37 | 38 |
| 301-450 | - | 455 | - | 460 | - | 890 | - | 1755 | 1983 | 6200 | 9800 | 15963 |
| 201-300 | - | 469 | - | 557 | - | 1200 | - | 1829 | 2065 | 6400 | 10300 | 16165 |
| 151-200 | 129 | 591 | 619 | 670 | 699 | 1233 | 1233 | 2013 | 2065 | 7100 | 10800 | 16647 |
| 101-150 | 138 | 603 | 649 | 685 | 692 | 1296 | 1296 | 2015 | 2163 | 7700 | 11350 | 16610 |
| 51-100 | 388 | 701 | 714 | 850 | 856 | 1305 | 1305 | 2472 | 2213 | 9620 | 14400 | 17710 |
| 31-50 | 600 | - | 1030 | - | 1105 | - | 1305 | 3424 | 3733 | 12300 | 18558 | 22000 |
| 16-30 | 600 | - | 1297 | - | 1357 | - | 1905 | 3670 | 4580 | 13620 | 18558 | 22000 |
| <15 | 600 | - | 1345 | - | 1610 | - | 1905 | 4340 | 4580 | 13620 | 18558 | 22000 |

Minimum OHL capacity based on minimum recommended sheave diameter and unit driven by maximum motor HP.

Catalog Nomenclature

CbN • 3 1 2 2 • S • B3 • 40 • U • 143TC

See below and next page prior to ordering

See page 122 prior to ordering

| Series | Gear Frame | Number of Reductions | Mounting Configuration For Gear (housing and Shaft Extension) | Mounting Position | Nom. Gear Ratio | Gear Input | Motor Frame |
|----------|------------|----------------------|---|-------------------|--------------------------------|------------------------------|---|
| 3 = 3000 | 0 | 1 = 1 stage | | See Page A-121 | Determine from selection pages | AP = Input shaft | Req'd for any order for c-face or scoop reducer |
| | 1 | 2 = 2 stages | | | | AD = Input shaft w/backstop* | |
| | 2 | 3 = 3 stages | | | | SP = Scoop mount | |
| | 3 | 4 = 4 stages | | | | SD = Scoop mount w/backstop* | |
| | 4 | 5 = 5 stages | Refer to the illustrations below of the basic mounting options based on gear frame and stages of reduction. | | | U = C-face | |
| | 5 | 6 = 6 stages | For Flanged gear mounting, refer to details for options that are available based on frame size, flange dimensions, and thrust loads for the application | | | UD = C-face w/backstop* | |
| | 6 | | | | | TM = Top mount | |
| | 7 | | | | | TD = Top mount w/backstop* | |
| | 8 | | | | | | |

* For units with backstops, specify output shaft rotation facing the output shaft extension.



| Gear Output | Foot Mounted | Foot Mounted (w/ flange) | Flange Mount (footless) | | Face Mount (footless) |
|-----------------------------|----------------------|--------------------------|-------------------------|----------------|-----------------------|
| | | | Std. Thrust | High Thrust | |
| Configuration Code (inches) | S¹ | See Page A-120 | See Page A-120 | See Page A-120 | B14 |
| Frame(s) Available | All | See Page A-120 | All | See Page A-120 | 30 - 35 |

¹ Inch output shaft. For output with metric shaft, insert "M" following last alpha character (i.e. metric footmount, S becomes SM).

Flange - No Feet

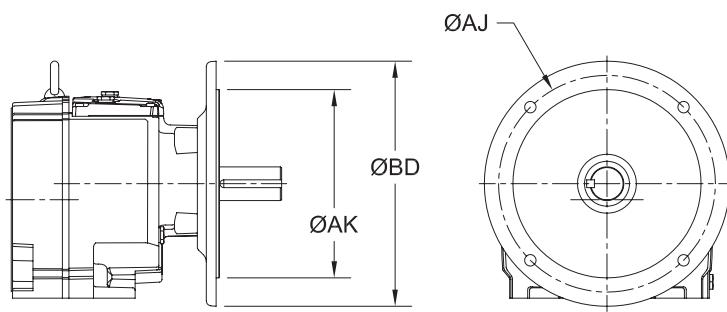
| | | Output Flange Dimensions Available | | | | | | | | | | | | |
|------------------|------------|------------------------------------|--------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| | | | Inches | MM | | | | | | | | | | |
| Reduction Stages | Gear Frame | BD | 6.50 | 120 | 140 | 160 | 200 | 250 | 300 | 350 | 400 | 450 | 550 | 650 |
| | | AK | 4.50 | 80 | 95 | 110 | 130 | 180 | 230 | 250 | 300 | 350 | 450 | 550 |
| | | AJ | 5.875 | 100 | 115 | 130 | 165 | 215 | 254 | 300 | 350 | 400 | 500 | 600 |
| | | 30 | 56C | BD1 | BS | BD2 | BD3 | | | | | | | |
| Normal Thrust | Single | 31 | | | BD2 | BS | | | | | | | | |
| | | 32 | | | | BD2 | BS | | | | | | | |
| | | 33 | | | | | BD2 | BS | | | | | | |
| | | 34 | | | | | | BD2 | BS | | | | | |
| | | 35 | | | | | | | BD2 | BS | | | | |
| | | 30 | 56C | BD1 | BS | BD2 | BD3 | | | | | | | |
| | Multiple | 31 | | BD3 | BD2 | BD1 | BS | | | | | | | |
| | | 32 | | | BD2 | BD1 | BS | | | | | | | |
| | | 33 | | | | BD2 | BD1 | BS | | | | | | |
| | | 34 | | | | | BD2 | BD1 | BS | | | | | |
| | | 35 | | | | | | BD2 | BD1 | BS | | | | |
| | | 36 | | | | | | | | | BD1 | BS | | |
| | | 37 | | | | | | | | | BD1 | BS | | |
| | | 38 | | | | | | | | | BD1 | BS | | |
| High Thrust | Multiple | 33 | | | | | | BR | | | | | | |
| | | 34 | | | | | | | BR | | | | | |
| | | 35 | | | | | | | | BR | | | | |

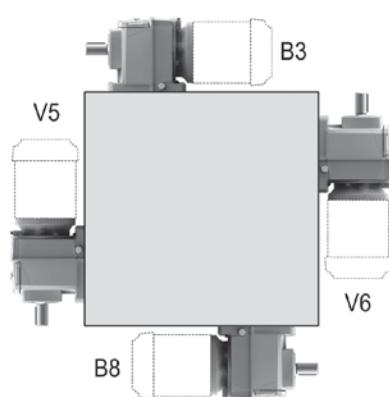
Footed - with Flange

| | | Output Flange Dimensions Available | | | | | | | | | | | | |
|------------------|------------|------------------------------------|--------|------|------|------|------|------|------|-----|------|------|-----|-----|
| | | | Inches | MM | | | | | | | | | | |
| Reduction Stages | Gear Frame | BD | 6.50 | 120 | 140 | 160 | 200 | 250 | 300 | 350 | 400 | 450 | 550 | 650 |
| | | AK | 4.50 | 80 | 95 | 110 | 130 | 180 | 230 | 250 | 300 | 350 | 450 | 550 |
| | | AJ | 5.875 | 100 | 115 | 130 | 165 | 215 | 254 | 300 | 350 | 400 | 500 | 600 |
| | | 31 | | | SBD2 | SBS | | | | | | | | |
| Normal Thrust | Single | 32 | | | SBD2 | SBS | | | | | | | | |
| | | 33 | | | | SBD2 | SBS | | | | | | | |
| | | 34 | | | | | SBD2 | SBS | | | | | | |
| | | 35 | | | | | | SBD2 | SBS | | | | | |
| | | 30A | SBD1 | SBS | | | | | | | | | | |
| | Multiple | 31 | SBD3 | SBD2 | SBD1 | | | | | | | | | |
| | | 32 | | | | SBD1 | SBS | | | | | | | |
| | | 33 | | | | | SBD1 | SBS | | | | | | |
| | | 34 | | | | | | SBD1 | SBS | | | | | |
| | | 35 | | | | | | | SBD1 | SBS | | | | |
| | | 36 | | | | | | | | | SBD1 | SBS | | |
| | | 37 | | | | | | | | | SBD1 | SBS | | |
| | | 38 | | | | | | | | | | SBD1 | SBS | |

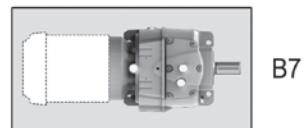
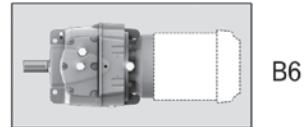
Shaded fields indicate factory lead-time applies

Note: For metric output shaft on any output nomenclature above, add "M" before any numeric designator. (i.e. metric shaft with BD1 flange = BDM1)

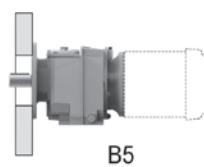
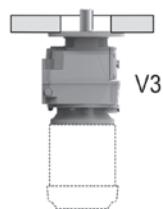


Mounting Positions

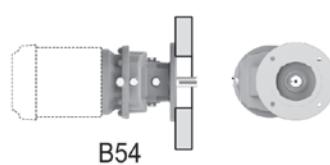
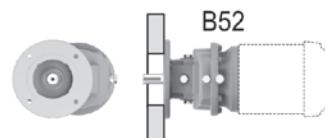
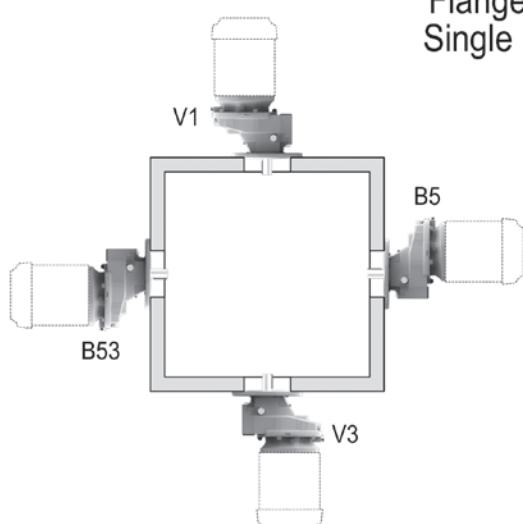
Foot Mounted
(with/without flange)
Any Reduction



Flange Mounted
(footless)
Multiple Reductions



Flange Mounted
Single Reduction



C-Face Reducer Availability

| Gear Frame | Reduction Stages | AC Motor Frames Sizes | | | | | | | |
|------------|------------------|-----------------------|----------------|----------------|----------------|-------|----------------|----------------|-------|
| | | 56C | 140TC | 180TC | 210TC | 250TC | 280TC | 320TC | 360TC |
| 30 | 1,2,3 | X | X ¹ | - | - | - | - | - | - |
| 31 | 1,2,3 | X | X | X ³ | - | - | - | - | - |
| 32 | 1,2,3 | X | X | X | X ³ | - | - | - | - |
| | 4,5 | X | | | | - | - | - | - |
| 33 | 1,2,3 | X | X | X | X ² | - | - | - | - |
| | 4,5 | X | X | - | - | - | - | - | - |
| 34 | 1,2,3 | X | X | X | X | X | X ³ | | |
| | 4,5 | X | X | - | - | - | - | - | - |
| 35 | 1 | X | X | X | X | X | X ³ | X ³ | - |
| | 2,3 | X | X | X | X | X | X | X ³ | - |
| 36 | 4,5,6 | X | X | X | - | - | - | - | - |
| | 2,3 | - | - | X | X | X | X | X | X |
| 37 | 2,3 | - | - | X | - | - | - | - | - |
| | 4,5,6 | X | X | X | X | - | - | - | - |
| 38 | 3 | - | - | - | X | X | X | X | X |
| | 4,5,6 | X | X | X | X | X | - | - | - |

Scoop Mount Reducer Availability

| Gear Frame | Reduction Stages | AC Motor Frames Sizes | | | | | | |
|------------|------------------|-----------------------|------|------|------|------|------|------|
| | | 56 | 140T | 180T | 210T | 250T | 280T | 320T |
| 32 | 2,3 | X | X | - | - | - | - | - |
| 33 | 2,3 | X | X | X | - | - | - | - |
| 34 | 1,2,3 | - | X | X | X | - | - | - |
| 35 | 1 | - | - | X | X | X | - | - |
| | 2,3 | - | X | X | X | X | X | - |
| 36 | 2,3 | - | - | X | X | X | X | X |
| | 4,5,6 | - | X | - | - | - | - | - |
| 37 | 2,3 | - | - | X | X | X | X | X |
| | 4,5,6 | - | X | - | - | - | - | - |
| 38 | 2,3 | - | - | - | - | X | X | X |
| | 4,5,6 | - | X | X | X | - | - | - |

Top Mount Reducer Availability

| Gear Frame | Reduction Stages | AC Motor Frames Sizes | | | | | | |
|------------|------------------|-----------------------|------|------|------|------|------|------|
| | | 56 | 140T | 180T | 210T | 250T | 280T | 320T |
| 32 | 2,3 | X | X | X | - | - | - | - |
| 33 | 2,3 | X | X | X | X | - | - | - |
| 34 | 1 | | X | X | X | - | - | - |
| | 2,3 | - | X | X | X | X | - | - |
| 35 | 1 | - | X | X | X | X | X | - |
| | 2,3 | - | X | X | X | X | X | - |
| 36,37 | 2,3 | - | - | X | X | X | X | X |
| | 4,5,6 | - | - | - | - | - | - | - |
| 38 | 2,3 | - | - | - | X | X | X | X |
| | 4,5,6 | - | - | - | - | - | - | - |

¹ Not available on 3012 with ratios of 31.5, 35.5, 40,45. Use frame 3013 in these requirements² When using this frame with 3301 gear, a footed motor with outboard foot supported.³ Motor selected must be a footed C-face motor with outboard foot supported

Backstop can be supplied in this input.

AGMA Application Classifications
U: Uniform load
M: Moderate shock load
V: Heavy shock load

| Application | Load | Class | Application | | | Load | Class | Application | | | Load | Class |
|------------------------------------|------|-------|-----------------------|------------------------|-----------------------|------|-------|----------------------------------|-----------------------|------------------------|-----------------------|----------------------|
| | | | Up to 3 hrs/day | Up to 10 hrs/day | Over 10 hrs/day | | | | Up to 3 hrs/day | Up to 10 hrs/day | Over 10 hrs/day | |
| Agitators (Mixers) | | | | | | | | Cranes (Continued) | | | | |
| Pure Liquids | | — | | 1.00 | 1.25 | | | Boom Hoist | | | | Refer To Application |
| Liquids & Solids | | 1.00 | | 1.25 | 1.50 | | | Engineering | | | | Refer To Application |
| Liquids - Variable Density | | 1.00 | | 1.25 | 1.50 | | | Trolley Drive | | | | |
| Blowers | | | | | | | | Engineering | | | | |
| Centrifugal | | 1.00 | | 1.25 | — | | | (Gantry Drive) | | | | Refer To Application |
| Lobe | | 1.00 | | 1.25 | 1.50 | | | (Traction Drive) | | | | |
| Vane | | — | | 1.00 | 1.25 | | | Engineering | | | | |
| Brewing and Distillers | | | | | | | | Mill Duty | | | | |
| Bottling Machinery | | — | | 1.00 | 1.25 | | | Main | | | | Refer To Application |
| Brew Kettles, Continuous Duty | | — | | 1.00 | 1.25 | | | Engineering | | | | |
| Cookers - Continuous Duty | | — | | 1.00 | 1.25 | | | Auxiliary | | | | Refer To Application |
| Mash Tubs - Continuous Duty | | — | | 1.00 | 1.25 | | | Engineering | | | | |
| Scale Hoppers, Frequent Starts | | 1.00 | | 1.25 | 1.50 | | | Bridge & Trolley Travel | | | | Refer To Application |
| Can Filling Machines | | | | | | | | Engineering | | | | |
| | | — | | 1.00 | 1.25 | | | Industrial Duty | | | | |
| Car Dumpers | | | | | | | | Main | | 1.25 | 1.50 | 1.75 |
| | | 1.25 | | 1.50 | 1.75 | | | Auxiliary | | | | Refer To Application |
| Car Pullers | | | | | | | | Engineering | | | | |
| | | 1.00 | | 1.25 | 1.50 | | | Bridge & Trolley Travel | | | | Refer To Application |
| Clarifiers | | | | | | | | Engineering | | | | |
| | | — | | 1.00 | 1.25 | | | Crusher | | | | |
| Classifiers | | | | | | | | Stone or Ore | | 1.50 | 1.75 | 2.00 |
| | | 1.00 | | 1.25 | 1.50 | | | Dredges | | | | |
| Clayworking Industry | | | | | | | | Cable Reels | | 1.00 | 1.25 | 1.50 |
| Brick Press | | 1.25 | | 1.50 | 1.75 | | | Conveyors | | 1.00 | 1.25 | 1.50 |
| Briquette Machine | | 1.25 | | 1.50 | 1.75 | | | Cutter Head Drives | | 1.25 | 1.50 | 1.75 |
| Pug Mill | | 1.00 | | 1.25 | 1.50 | | | Pumps 1.00 | | 1.25 | 1.50 | |
| Compactors | | | | | | | | Screen Drives | | 1.25 | 1.50 | 1.75 |
| | | 1.50 | | 1.75 | 2.00 | | | Stackers | | 1.00 | 1.25 | 1.50 |
| Compressors | | | | | | | | Winches | | 1.00 | 1.25 | 1.50 |
| Centrifugal | | — | | 1.00 | 1.25 | | | Elevators | | | | |
| Lobe | | 1.00 | | 1.25 | 1.50 | | | Bucket | | 1.00 | 1.25 | 1.50 |
| Reciprocating, Multi - Cylinder | | 1.00 | | 1.25 | 1.50 | | | Centrifugal Discharge | | — | 1.00 | 1.25 |
| Reciprocating, Single - Cylinder | | 1.25 | | 1.50 | 1.75 | | | Escalators | | | | Refer To Application |
| Conveyors - General Purpose | | | | | | | | Engineering | | | | |
| Uniformly Loaded or Fed | | — | | 1.00 | 1.25 | | | Freight | | | | Refer To Application |
| Not Uniformly Fed | | 1.00 | | 1.25 | 1.50 | | | Engineering | | | | |
| Reciprocating or Shaker | | 1.25 | | 1.50 | 1.75 | | | Gravity Discharge | | — | 1.00 | 1.25 |
| Cranes | | | | | | | | Extruders | | | | |
| Dry Dock | | | | | | | | General | | 1.25 | 1.25 | 1.25 |
| Main Hoist | | 1.25 | | 1.50 | 1.75 | | | Plastics | | | | |
| Auxiliary | | 1.25 | | 1.50 | 1.75 | | | (a) Variable Speed Drive | | 1.50 | 1.50 | 1.50 |
| Boom Hoist | | 1.25 | | 1.50 | 1.75 | | | (b) Fixed Speed Drive | | 1.75 | 1.75 | 1.75 |
| Slewing Drive | | 1.25 | | 1.50 | 1.75 | | | Rubber | | | | |
| Traction Drive | | 1.50 | | 1.50 | 1.50 | | | (a) Continuous Screw Operation | | 1.50 | 1.50 | 1.50 |
| Container | | | | | | | | (b) Intermittent Screw Operation | | 1.75 | 1.75 | 1.75 |
| Main Hoist | | | | | | | | Fans | | | | |
| | | | | | | | | Centrifugal | | — | 1.00 | 1.25 |
| | | | | | | | | Cooling Towers | | | | Refer To Application |
| | | | | | | | | Forced Draft | | 1.25 | 1.25 | 1.25 |
| | | | | | | | | Induced Draft | | 1.00 | 1.25 | 1.50 |
| | | | | | | | | Industrial & Mine | | 1.00 | 1.25 | 1.50 |

AGMA Application Classifications

U: Uniform load M: Moderate shock load V: Heavy shock load

| Application | Load | Class | Application | | | Load | Class | Application | | | Load | Class |
|---|------|-------|-----------------------|------------------------|-----------------------|------|-------|-----------------------|------------------------|-----------------------|------|-------|
| | | | Up to 3 hrs/day | Up to 10 hrs/day | Over 10 hrs/day | | | Up to 3 hrs/day | Up to 10 hrs/day | Over 10 hrs/day | | |
| Feeders | | | | | | | | | | | | |
| Apron | — | 1.25 | 1.50 | | | | | | | | | |
| Belt | 1.00 | 1.25 | 1.50 | | | | | | | | | |
| Disc | — | 1.00 | 1.25 | | | | | | | | | |
| Reciprocating | 1.25 | 1.50 | 1.75 | | | | | | | | | |
| Screw | 1.00 | 1.25 | 1.50 | | | | | | | | | |
| Food Industry | | | | | | | | | | | | |
| Cereal Cooker | — | 1.00 | 1.25 | | | | | | | | | |
| Dough Mixers | 1.00 | 1.25 | 1.50 | | | | | | | | | |
| Meat Grinders | 1.00 | 1.25 | 1.50 | | | | | | | | | |
| Slicers | 1.00 | 1.25 | 1.50 | | | | | | | | | |
| Generators and Executors | | | | | | | | | | | | |
| | — | 1.00 | 1.25 | | | | | | | | | |
| Hammer Mills | | | | | | | | | | | | |
| | 1.50 | 1.50 | 1.75 | | | | | | | | | |
| Hoists | | | | | | | | | | | | |
| Heavy Duty | 1.25 | 1.50 | 1.75 | | | | | | | | | |
| Medium Duty | 1.00 | 1.25 | 1.50 | | | | | | | | | |
| Skip Hoist | 1.00 | 1.25 | 1.50 | | | | | | | | | |
| Laundry Tumblers | | | | | | | | | | | | |
| | 1.00 | 1.25 | 1.50 | | | | | | | | | |
| Laundry Washers | | | | | | | | | | | | |
| | 1.00 | 1.25 | 1.50 | | | | | | | | | |
| Lumber Industry | | | | | | | | | | | | |
| Barkers | | | | | | | | | | | | |
| - Spindle Feed | 1.25 | 1.25 | 1.25 | | | | | | | | | |
| - Main Drive | 1.50 | 1.50 | 1.50 | | | | | | | | | |
| Conveyors | | | | | | | | | | | | |
| - Burner | 1.25 | 1.25 | 1.50 | | | | | | | | | |
| - Main or Heavy Duty | 1.50 | 1.50 | 1.50 | | | | | | | | | |
| - Main Log | 1.50 | 1.50 | 1.50 | | | | | | | | | |
| - Re-Saw, Merry-Go-Round | 1.25 | 1.25 | 1.50 | | | | | | | | | |
| - Slab | 1.50 | 1.50 | 1.75 | | | | | | | | | |
| - Transfer | 1.25 | 1.25 | 1.50 | | | | | | | | | |
| Chains | | | | | | | | | | | | |
| - Floor | 1.50 | 1.50 | 1.50 | | | | | | | | | |
| - Green | 1.50 | 1.50 | 1.50 | | | | | | | | | |
| Cut-Off Saws | | | | | | | | | | | | |
| - Chain | 1.50 | 1.50 | 1.50 | | | | | | | | | |
| - Drag | 1.50 | 1.50 | 1.50 | | | | | | | | | |
| Debarking Drums | | | | | | | | | | | | |
| Feeds | | | | | | | | | | | | |
| - Edger | 1.25 | 1.25 | 1.50 | | | | | | | | | |
| - Gang | 1.50 | 1.50 | 1.50 | | | | | | | | | |
| - Trimmer | 1.25 | 1.25 | 1.50 | | | | | | | | | |
| Log Deck | | | | | | | | | | | | |
| Log Hauls - Incline-Well Type | 1.50 | 1.50 | 1.50 | | | | | | | | | |
| Log Turning Devices | 1.50 | 1.50 | 1.50 | | | | | | | | | |
| Planner Feed | 1.25 | 1.25 | 1.25 | | | | | | | | | |
| Planer Tilting Hoists | 1.50 | 1.50 | 1.50 | | | | | | | | | |
| Rolls - Live-Off Bearing.-Roll Cases | 1.50 | 1.50 | 1.50 | | | | | | | | | |
| Sorting Table | 1.25 | 1.25 | 1.50 | | | | | | | | | |
| Tipple Hoist | 1.25 | 1.25 | 1.50 | | | | | | | | | |
| Transfers | | | | | | | | | | | | |
| - Chain | 1.50 | 1.50 | 1.50 | | | | | | | | | |
| - Causeway | 1.50 | 1.50 | 1.50 | | | | | | | | | |
| Tray Drives | | | | | | | | | | | | |
| Veneer Lathe Drives | 1.25 | 1.25 | 1.50 | | | | | | | | | |
| Refer To Application Engineering | | | | | | | | | | | | |
| Metal Mills | | | | | | | | | | | | |
| Draw Bench Carriage & Main Drive | | | | | | | | | | | | |
| Runout Table | 1.00 | 1.25 | 1.50 | | | | | | | | | |
| Non-reversing | | | | | | | | | | | | |
| Group Drives | 1.00 | 1.25 | 1.50 | | | | | | | | | |
| Individual Drives | 1.50 | 1.50 | 1.75 | | | | | | | | | |
| Reversing | 1.50 | 1.50 | 1.75 | | | | | | | | | |
| Slab Pushers | 1.25 | 1.25 | 1.50 | | | | | | | | | |
| Shears | 1.50 | 1.50 | 1.75 | | | | | | | | | |
| Wire Drawing | 1.00 | 1.25 | 1.50 | | | | | | | | | |
| Wire Winding Machine | 1.00 | 1.25 | 1.50 | | | | | | | | | |
| Metal Strip Processing Machinery | | | | | | | | | | | | |
| Bridles | | | | | | | | | | | | |
| Coilers & Uncoilers | 1.00 | 1.00 | 1.25 | | | | | | | | | |
| Edge Trimmers | 1.00 | 1.25 | 1.50 | | | | | | | | | |
| Flatteners | 1.00 | 1.25 | 1.50 | | | | | | | | | |
| Loopers (Accumulators) | 1.00 | 1.00 | 1.00 | | | | | | | | | |
| Pinch Rolls | 1.00 | 1.25 | 1.50 | | | | | | | | | |
| Scrap Choppers | 1.00 | 1.25 | 1.50 | | | | | | | | | |
| Shears | 1.50 | 1.50 | 1.75 | | | | | | | | | |
| Slitters | 1.00 | 1.25 | 1.50 | | | | | | | | | |
| Mills, Rotary Type | | | | | | | | | | | | |
| Ball & Rod | | | | | | | | | | | | |
| Spur Ring Gear | 1.50 | 1.50 | 1.75 | | | | | | | | | |
| Helical Ring Gear | 1.50 | 1.50 | 1.50 | | | | | | | | | |
| Direct Connected | 1.50 | 1.50 | 1.75 | | | | | | | | | |
| Cement Kilns | 1.50 | 1.50 | 1.50 | | | | | | | | | |
| Dryers & Coolers | 1.50 | 1.50 | 1.50 | | | | | | | | | |
| Mixers, Concrete | | | | | | | | | | | | |
| | 1.00 | 1.25 | 1.50 | | | | | | | | | |
| Paper Mills | | | | | | | | | | | | |
| Agitator (Mixer) | | | | | | | | | | | | |
| Agitator for Pure Liquids | 1.25 | 1.25 | 1.25 | | | | | | | | | |
| Barkers - Mechanical | 1.75 | 1.75 | 1.75 | | | | | | | | | |
| Barking Drums | 1.75 | 1.75 | 1.75 | | | | | | | | | |
| Beater | 1.50 | 1.50 | 1.50 | | | | | | | | | |
| Breaker Stack | 1.25 | 1.25 | 1.25 | | | | | | | | | |
| ◆ Calender | 1.25 | 1.25 | 1.25 | | | | | | | | | |
| Chipper | 1.75 | 1.75 | 1.75 | | | | | | | | | |
| Chip Feeder | 1.50 | 1.50 | 1.50 | | | | | | | | | |
| Coating Rolls | 1.25 | 1.25 | 1.25 | | | | | | | | | |
| Conveyors | | | | | | | | | | | | |
| Chip, Bark, Chemical | 1.25 | 1.25 | 1.25 | | | | | | | | | |
| Log (Including Slab) | 1.75 | 1.75 | 1.75 | | | | | | | | | |
| Couch Rolls | 1.25 | 1.25 | 1.25 | | | | | | | | | |
| Cutter | 1.75 | 1.75 | 1.75 | | | | | | | | | |
| Cylinder Molds | 1.25 | 1.25 | 1.25 | | | | | | | | | |
| ◆ Dryers | | | | | | | | | | | | |
| Paper Machine | 1.25 | 1.25 | 1.25 | | | | | | | | | |
| Conveyor Type | 1.25 | 1.25 | 1.25 | | | | | | | | | |
| Embosser | 1.25 | 1.25 | 1.25 | | | | | | | | | |
| Extruder | 1.50 | 1.50 | 1.50 | | | | | | | | | |
| Fourdrinier Rolls (Includes Lump Breaker, Dandy Roll, Wire Turning, and Return Rolls) | 1.25 | 1.25 | 1.25 | | | | | | | | | |
| Jordan | 1.25 | 1.25 | 1.25 | | | | | | | | | |
| Kiln Drive | 1.50 | 1.50 | 1.50 | | | | | | | | | |
| Mt. Hope Roll | 1.25 | 1.25 | 1.25 | | | | | | | | | |

AGMA Application Classifications
U: Uniform load
M: Moderate shock load
V: Heavy shock load

| Application | Load | Class | Application | | | Load | Class | Application | | | Load | Class |
|---|------|-------|-----------------------|------------------------|-----------------------|------|-------|-----------------------|------------------------|-----------------------|------|-------|
| | | | Up to 3 hrs/day | Up to 10 hrs/day | Over 10 hrs/day | | | Up to 3 hrs/day | Up to 10 hrs/day | Over 10 hrs/day | | |
| Paper Mills (Continued) | | | | | | | | | | | | |
| Paper Rolls | | 1.25 | 1.25 | 1.25 | | | | | | | | |
| Platter | | 1.50 | 1.50 | 1.50 | | | | | | | | |
| Presses - Felt & Suction | | 1.25 | 1.25 | 1.25 | | | | | | | | |
| Pulper | | 1.50 | 1.50 | 1.75 | | | | | | | | |
| Pumps - Vacuum | | 1.50 | 1.50 | 1.50 | | | | | | | | |
| Reel (Surface Type) | | 1.25 | 1.25 | 1.50 | | | | | | | | |
| Screens | | | | | | | | | | | | |
| Chip | | 1.50 | 1.50 | 1.50 | | | | | | | | |
| Rotary | | 1.50 | 1.50 | 1.50 | | | | | | | | |
| Vibrating | | 1.75 | 1.75 | 1.75 | | | | | | | | |
| Size Press | | 1.25 | 1.25 | 1.25 | | | | | | | | |
| Super Calender (See Note) | | 1.25 | 1.25 | 1.25 | | | | | | | | |
| Thickner | | | | | | | | | | | | |
| (AC Motor) | | 1.50 | 1.50 | 1.50 | | | | | | | | |
| (DC Motor) | | 1.25 | 1.25 | 1.25 | | | | | | | | |
| Washer | | | | | | | | | | | | |
| (AC Motor) | | 1.50 | 1.50 | 1.50 | | | | | | | | |
| (DC Motor) | | 1.25 | 1.25 | 1.25 | | | | | | | | |
| Wind and Unwind Stand | | 1.00 | 1.00 | 1.00 | | | | | | | | |
| Winders (Surface Type) | | 1.25 | 1.25 | 1.25 | | | | | | | | |
| ❖ Yankee Dryers | | 1.25 | 1.25 | 1.25 | | | | | | | | |
| Plastics Industry - Primary Processing | | | | | | | | | | | | |
| Intensive Internal Mixers | | | | | | | | | | | | |
| (a) Batch Mixers | | 1.75 | 1.75 | 1.75 | | | | | | | | |
| (b) Continuous Mixers | | 1.50 | 1.50 | 1.50 | | | | | | | | |
| Batch Drop Mill - 2 Smooth Rolls | | 1.25 | 1.25 | 1.25 | | | | | | | | |
| Continuous Feed, Holding & Blend Mill | | 1.25 | 1.25 | 1.25 | | | | | | | | |
| Compounding Mills | | 1.25 | 1.25 | 1.25 | | | | | | | | |
| Calenders | | 1.50 | 1.50 | 1.50 | | | | | | | | |
| Plastics Industry - Secondary Processing | | | | | | | | | | | | |
| Blow Molders | | 1.50 | 1.50 | 1.50 | | | | | | | | |
| Coating | | 1.25 | 1.25 | 1.25 | | | | | | | | |
| Film | | 1.25 | 1.25 | 1.25 | | | | | | | | |
| Pipe | | 1.25 | 1.25 | 1.25 | | | | | | | | |
| Pre-Plasticizers | | 1.50 | 1.50 | 1.50 | | | | | | | | |
| Rods | | 1.25 | 1.25 | 1.25 | | | | | | | | |
| Sheet | | 1.25 | 1.25 | 1.25 | | | | | | | | |
| Tubing | | 1.25 | 1.25 | 1.50 | | | | | | | | |
| Pullers - Barge Haul | | | | | | | | | | | | |
| | | 1.00 | 1.50 | 1.75 | | | | | | | | |
| Pumps | | | | | | | | | | | | |
| Centrifugal | | — | 1.00 | 1.25 | | | | | | | | |
| Proportioning | | 1.00 | 1.25 | 1.50 | | | | | | | | |
| Reciprocating | | | | | | | | | | | | |
| Single Acting, 3 or more cylinders | | 1.00 | 1.25 | 1.50 | | | | | | | | |
| Double Acting, 2 or more cylinders | | 1.00 | 1.25 | 1.50 | | | | | | | | |
| Rotary | | | | | | | | | | | | |
| - Gear | | — | 1.00 | 1.50 | | | | | | | | |
| - Lobe | | — | 1.00 | 1.25 | | | | | | | | |
| - Vane | | — | 1.00 | 1.25 | | | | | | | | |
| Rubber Industry | | | | | | | | | | | | |
| Intensive Internal Mixers | | | | | | | | | | | | |
| (a) Batch Mixers | | | | | | | | | | | | |
| (b) Continuous Mixers | | | | | | | | | | | | |
| Mixing Mill - 2 Smooth Rolls - (If corrugated rolls are used, then use the same service factors that are used for a Cracker-Warmer) | | | | | | | | | | | | |
| Batch Drop Mill - 2 Smooth Rolls | | | | | | | | | | | | |
| Cracker Warmer - 1 Corrugated Roll | | | | | | | | | | | | |
| Cracker - 2 Corrugated Rolls | | | | | | | | | | | | |
| Holding, Feed & Blend Mill - 2 Rolls | | | | | | | | | | | | |
| Refiner - 2 Rolls | | | | | | | | | | | | |
| Calenders | | | | | | | | | | | | |
| Sand Miller | | | | | | | | | | | | |
| | | | | | | | | | | | | |
| Sewage Disposal | | | | | | | | | | | | |
| Bar Screens | | | | | | | | | | | | |
| Chemical Feeders | | | | | | | | | | | | |
| Dewatering Screens | | | | | | | | | | | | |
| Scum Breakers | | | | | | | | | | | | |
| Slow or Rapid Mixers | | | | | | | | | | | | |
| Sludge Collectors | | | | | | | | | | | | |
| Thickeners | | | | | | | | | | | | |
| Vacuum Filters | | | | | | | | | | | | |
| Screens | | | | | | | | | | | | |
| Air Washing | | | | | | | | | | | | |
| Rotary - Stone or Gravel | | | | | | | | | | | | |
| Traveling Water Intake | | | | | | | | | | | | |
| Sugar Industry | | | | | | | | | | | | |
| Beet Slicer | | | | | | | | | | | | |
| Cane Knives | | | | | | | | | | | | |
| Crushers | | | | | | | | | | | | |
| Mills (Low Speed End) | | | | | | | | | | | | |
| Textile Industry | | | | | | | | | | | | |
| Batchers | | | | | | | | | | | | |
| Calenders | | | | | | | | | | | | |
| Cards | | | | | | | | | | | | |
| Dry Cans | | | | | | | | | | | | |
| Dryers | | | | | | | | | | | | |
| Dyeing Machinery | | | | | | | | | | | | |
| Looms | | | | | | | | | | | | |
| Mangles | | | | | | | | | | | | |
| Nappers | | | | | | | | | | | | |
| Pads | | | | | | | | | | | | |
| Slashers | | | | | | | | | | | | |
| Soapers | | | | | | | | | | | | |
| Spinners | | | | | | | | | | | | |
| Tenter Frames | | | | | | | | | | | | |
| Washers | | | | | | | | | | | | |
| Winders | | | | | | | | | | | | |

❖ Anti-friction bearings only.

NOTE: A service factor of 1.0 may be applied at the base of a super calender, operating over a speed range where part of the range is constant horsepower and part of the range is constant torque, provided that the constant horsepower part is greater than 1.5 to 1. A service factor of 1.25 is applicable to super calenders operating over the entire speed range at constant torque, or where the constant horsepower speed range is less than 1.5 to 1.

Motor RPM 1750

Exact Ratio rpm, HP and Torque

| rpm | Nom. Ratio | Size of CbN 3000 Reducer | | | | | | | | |
|------|---------------|--------------------------|-------------|-------|-------------|------|-------------|-------------|-------------|-------------|
| | | 0 | | 1 | | 2 | | 3 | | |
| 1400 | 1.25 | 1.24 | 3001 | 1.22 | 3101 | | 1.23 | 3201 | | |
| | | 3.06 | 134 | 6.78 | 292 | | 11.98 | 520 | | |
| 1250 | 1.4 | 1.46 | 3001 | 1.38 | 3101 | | 1.45 | 3201 | | |
| | | 3.06 | 158 | 6.37 | 310 | | 11.06 | 567 | | |
| 1094 | 1.6 | 1.54 | 3001 | 1.56 | 3101 | | 1.55 | 3201 | | |
| | | 3.06 | 166 | 6.15 | 338 | | 11.39 | 623 | | |
| 972 | 1.8 | 1.83 | 3001 | 1.76 | 3101 | | 1.75 | 3201 | | |
| | | 3.06 | 198 | 5.91 | 367 | | 10.58 | 654 | | |
| 875 | 2 | 1.96 | 3001 | 2 | 3101 | | 1.94 | 3201 | | |
| | | 3.06 | 212 | 5.65 | 399 | | 10.35 | 708 | | |
| 781 | 2.24 | 2.19 | 3001 | 2.29 | 3101 | | 2.21 | 3201 | | |
| | | 3.06 | 237 | 5.37 | 434 | | 9.08 | 708 | | |
| 700 | 2.5 | 2.55 | 3001 | 2.58 | 3101 | | 2.55 | 3201 | | |
| | | 3.06 | 275 | 4.86 | 442 | | 7.88 | 708 | | |
| 625 | 2.8 | 2.75 | 3001 | 2.74 | 3101 | | 2.77 | 3201 | | |
| | | 3.06 | 297 | 4.58 | 443 | | 7.37 | 708 | | |
| 556 | 3.15 | 3.24 | 3001 | 3.25 | 3101 | | 3.09 | 3201 | | |
| | | 2.98 | 340 | 3.86 | 442 | | 6.5 | 708 | | |
| 493 | 3.55 | 3.63 | 3001 | 3.44 | 3101 | | 3.43 | 3201 | | |
| | | 2.72 | 348 | 3.65 | 442 | | 5.85 | 708 | | |
| 438 | 4 | 4.08 | 3001 | 3.93 | 3101 | | 3.89 | 3201 | | |
| | | 2.58 | 372 | 3.19 | 442 | | 5.15 | 708 | | |
| | | | | 3.91 | 3122 | | 3.87 | 3242 | | |
| | | | | 6.78 | 916 | | 16.04 | 2150 | | |
| 389 | 4.5 | 4.58 | 3001 | 4.36 | 3101 | | 4.33 | 3201 | | |
| | | 2.24 | 362 | 2.86 | 442 | | 4.63 | 708 | | |
| | | | | 4.43 | 3122 | | 4.57 | 3242 | | |
| | | | | 6.32 | 969 | | 13.94 | 2208 | | |
| 350 | 5 | 5.17 | 3001 | 4.92 | 3101 | | 4.88 | 3201 | | |
| | | 1.05 | 192 | 2.55 | 442 | | 4.11 | 708 | | |
| | | | | 4.99 | 3122 | | 4.88 | 3242 | | |
| | | | | 6.14 | 1061 | | 13.07 | 2208 | | |
| 313 | 5.6 | 5.82 | 3001 | 5.69 | 3101 | | 5.71 | 3201 | | |
| | | 1.05 | 216 | 2.2 | 442 | | 3.51 | 708 | | |
| | | | | 5.65 | 3122 | | 5.51 | 3242 | | |
| | | | | 5.9 | 1155 | | 11.57 | 2208 | | |
| 278 | 6.3 | 6.4 | 3001 | 6.25 | 3101 | | 6.31 | 3201 | | |
| | | 1 | 226 | 2.01 | 442 | | 3.18 | 708 | | |
| | | | | 6.42 | 3122 | | 6.1 | 3242 | | |
| | | | | 5.63 | 1251 | | 10.45 | 2208 | | |
| 246 | 7.1 | 7.22 | 3001 | 7.17 | 3101 | | 6.92 | 3201 | | |
| | | 0.98 | 250 | 1 | 253 | | 2.9 | 708 | | |
| | | | | 7.38 | 3012 | 7.34 | 3122 | | 6.96 | 3242 |
| | | | | 2.69 | 683 | 4.93 | 1251 | | 9.17 | 2208 |
| 219 | 8 | 8.13 | 3001 | 7.91 | 3101 | | 8.06 | 3201 | | |
| | | 0.88 | 252 | 1 | 279 | | 2.48 | 708 | | |
| | | | | 8.16 | 3012 | 8.28 | 3122 | 7.57 | 3132 | |
| | | | | 2.69 | 762 | 4.37 | 1252 | 5.18 | 1359 | |
| 194 | 9 | 8.59 | 3012 | 8.79 | 3122 | 8.57 | 3132 | 8.57 | 3242 | |
| | | 2.56 | 763 | 4.11 | 1252 | 4.79 | 1421 | 7.44 | 2208 | |
| 175 | 10 | 10.2 | 3012 | 10.43 | 3122 | 9.67 | 3132 | 9.72 | 3242 | |
| | | 2.17 | 768 | 3.46 | 1252 | 4.42 | 1480 | 6.56 | 2208 | |

| | |
|-------------|---------------|
| Exact ratio | Gear frame |
| Input H.P. | Output torque |



Speed Reducers

CbN SERIES 3000

Motor RPM 1750 (Continued)

GÖTTSCHE
SERIES

Exact Ratio rpm, HP and Torque

| rpm | Nom. Ratio | Size of CbN 3000 Reducer | | | | | |
|------|---------------|--------------------------|----------------------|---------------|----------------------|---------------|----------------------|
| | | 4 | 5 | 6 | 7 | 8 | |
| 1400 | 1.25 | 1.24 38.4 | 3401 1679 | 1.28 61.53 | 3501 2770 | | |
| 1250 | 1.4 | 1.38 41.22 | 3401 2015 | 1.46 59.42 | 3501 3062 | | |
| 1094 | 1.6 | 1.56 41.74 | 3401 2292 | 1.6 57.18 | 3501 3230 | | |
| 972 | 1.8 | 1.74 35.43 | 3401 2171 | 1.79 55.44 | 3501 3496 | | |
| 875 | 2 | 1.97 36.29 | 3401 2521 | 2 52.88 | 3501 3735 | | |
| 781 | 2.24 | 2.17 34.03 | 3401 2610 | 2.25 50.13 | 3501 3982 | | |
| 700 | 2.5 | 2.54 30.62 | 3401 2745 | 2.44 48.17 | 3501 4152 | | |
| 625 | 2.8 | 2.83 28.35 | 3401 2836 | 2.77 46.17 | 3501 4522 | | |
| 556 | 3.15 | 3.18 25.76 | 3401 2894 | 3.07 42.96 | 3501 4655 | 3.21 120 | 3602 13318 |
| 493 | 3.55 | 3.6 22.84 | 3401 2903 | 3.55 40.6 | 3501 5088 | 3.64 120 | 3602 15102 |
| 438 | 4 | 4.11 20 | 3401 2903 | 3.88 38.16 | 3501 5221 | | |
| | | 3.91 38.77 | 3482 5249 | 4.07 66.63 | 3592 9371 | 3.88 120 | 3602 16098 |
| | | 4.41 18.63 | 3401 2903 | 4.35 33.97 | 3501 5221 | | |
| 389 | 4.5 | 4.37 41.6 | 3482 6299 | 4.66 66.63 | 3592 10727 | 4.34 120 | 3602 18006 |
| | | 4.41 18.63 | 3401 2903 | 4.35 33.97 | 3501 5221 | | |
| | | 4.37 41.6 | 3482 6299 | 4.66 66.63 | 3592 10727 | 4.34 120 | 3602 18213 |
| 350 | 5 | 5.13 16.01 | 3401 2903 | 4.85 30.49 | 3501 5221 | | |
| | | 4.91 42.14 | 3482 7168 | 5.1 66.63 | 3592 11960 | 4.91 120 | 3602 20371 |
| | | 5.13 16.01 | 3401 2903 | 4.85 30.49 | 3501 5221 | | |
| 313 | 5.6 | 5.57 14.76 | 3401 2903 | 5.5 26.29 | 3501 5103 | | |
| | | 5.48 35.76 | 3482 6786 | 5.7 57.53 | 3592 11350 | 5.56 120 | 3602 23068 |
| | | 5.57 14.76 | 3401 2903 | 5.5 26.29 | 3501 5103 | | |
| 278 | 6.3 | 6.15 13.36 | 3401 2903 | 6.31 23.43 | 3501 5221 | | |
| | | 6.21 36.63 | 3482 7883 | 6.38 53.87 | 3592 11903 | 6.15 120 | 3602 25515 |
| | | 6.15 13.36 | 3401 2903 | 6.31 23.43 | 3501 5221 | | |
| 246 | 7.1 | 6.83 11.32 | 3401 2730 | 6.87 21.54 | 3501 5221 | | |
| | | 6.86 34.35 | 3482 8160 | 7.18 48.81 | 3592 12133 | 6.86 120 | 3602 25923 |
| | | 6.83 11.32 | 3401 2730 | 6.87 21.54 | 3501 5221 | | |
| 219 | 8 | 8.1 9.47 | 3401 2708 | 8 18.48 | 3501 5221 | | |
| | | 7.69 38.77 | 3482 10329 | 7.92 66.63 | 3592 18252 | 7.71 101.9 | 3602 27163 |
| | | 8.1 9.47 | 3401 2708 | 8 18.48 | 3501 5221 | | |
| 194 | 9 | 8.6 38.41 | 3482 11446 | 9.07 64.65 | 3592 20305 | 9.03 84.4 | 3602 26350 |
| | | 8.6 38.41 | 3401 2708 | 9.07 18.48 | 3501 5221 | | |
| 175 | 10 | 9.67 35.65 | 3482 11933 | 9.94 60.86 | 3592 20956 | 9.63 93.4 | 3602 31097 |
| | | 9.67 35.65 | 3401 2708 | 9.94 18.48 | 3501 5221 | | |

If shaded, mechanical H.P. may exceed thermal H.P. limit.
Refer to page A-144.

| | |
|-------------|-------------------|
| Exact ratio | Gear frame |
| Input H.P. | Output torque |

Motor RPM 1750 (Continued)

Exact Ratio rpm, HP and Torque

| rpm | Nom. Ratio | Size of CbN 3000 Reducer | | | | | | | | | |
|------|---------------|--------------------------|------|-------|------|--------|------|-------|------|--------|------|
| | | 0 | | 1 | | 2 | | 3 | | | |
| 156 | 11.2 | 10.92 | 3012 | 11.04 | 3122 | 10.94 | 3132 | 10.8 | 3242 | 10.88 | 3252 |
| | | 2.03 | | 769 | 3.28 | 1252 | 4.07 | 1542 | 5.9 | 2208 | 8.18 |
| 140 | 12.5 | 12.23 | 3012 | 12.61 | 3122 | 12.43 | 3132 | 12.27 | 3242 | 12.04 | 3252 |
| | | 1.82 | | 772 | 2.87 | 1252 | 3.74 | 1609 | 5.2 | 2208 | 7.64 |
| 125 | 14 | 14.24 | 3012 | 14.08 | 3122 | 14.2 | 3132 | 13.65 | 3242 | 13.72 | 3252 |
| | | 1.57 | | 776 | 2.57 | 1252 | 3.42 | 1681 | 4.67 | 2208 | 7.02 |
| 109 | 16 | 15.35 | 3012 | 15.79 | 3122 | 16.03 | 3132 | 15.36 | 3242 | 15.82 | 3252 |
| | | 1.46 | | 777 | 2.29 | 1252 | 3.15 | 1750 | 4.15 | 2208 | 6.38 |
| 97 | 18 | 18.06 | 3012 | 18.28 | 3122 | 17.01 | 3132 | 18 | 3242 | 16.9 | 3252 |
| | | 1.25 | | 781 | 1.98 | 1252 | 2.98 | 1753 | 3.54 | 2208 | 6.1 |
| 88 | 20 | 20.24 | 3012 | 20.07 | 3122 | 20.2 | 3132 | 19.87 | 3242 | 19.18 | 3252 |
| | | 1.12 | | 783 | 1.8 | 1252 | 2.52 | 1762 | 3.21 | 2208 | 5.6 |
| 78 | 22.4 | 22.76 | 3012 | 23.01 | 3122 | 21.36 | 3132 | 21.79 | 3242 | 21.31 | 3252 |
| | | 1 | | 786 | 1 | 796 | 2.39 | 1765 | 2.93 | 2208 | 5.22 |
| 70 | 25 | 25.59 | 3012 | 25.39 | 3122 | 24.41 | 3132 | 25.44 | 3242 | 24.2 | 3252 |
| | | 0.89 | | 787 | 1 | 878 | 2.09 | 1771 | 2.51 | 2208 | 4.72 |
| 63 | 28 | 28.85 | 3012 | | | 27.25 | 3132 | | | 26.93 | 3252 |
| | | 0.79 | | 789 | | 1.88 | | 1776 | | 4.25 | 3964 |
| 56 | 31.5 | 33.48 | 3012 | | | 30.55 | 3132 | | | 30.29 | 3252 |
| | | 0.7 | | 791 | | 1.68 | | 1780 | | 3.79 | 3977 |
| 49 | 35.5 | 35.73 | 3012 | | | 35.37 | 3132 | | | 35.51 | 3252 |
| | | 0.64 | | 793 | | 1.46 | | 1786 | | 3.25 | 3993 |
| 44 | 40 | 40.32 | 3012 | | | 38.84 | 3132 | | | 39.2 | 3252 |
| | | 0.57 | | 794 | | 1.33 | | 1790 | | 2.95 | 4002 |
| 39 | 45 | 45.36 | 3012 | | | 44.54 | 3132 | | | 42.98 | 3252 |
| | | 0.51 | | 796 | | 1 | | 1540 | | 2.69 | 4010 |
| 35 | 50 | 49.16 | 3013 | | | 49.15 | 3132 | | | 50.19 | 3252 |
| | | 0.53 | | 796 | | 1 | | 1699 | | 2.32 | 4024 |
| 31 | 56 | 55.04 | 3013 | | | 57.83 | 3133 | | | 55.7 | 3253 |
| | | 0.47 | | 798 | | 0.69 | | 1351 | | 2.13 | 4032 |
| 28 | 63 | 64.07 | 3013 | | | 65.25 | 3133 | | | 64.2 | 3253 |
| | | 0.4 | | 800 | | 0.63 | | 1406 | | 1.85 | 4038 |
| 25 | 71 | 69.09 | 3013 | | | 69.24 | 3133 | | | 68.61 | 3253 |
| | | 0.37 | | 801 | | 0.61 | | 1434 | | 1.73 | 4038 |
| 22 | 80 | 81.29 | 3013 | | | 82.23 | 3133 | | | 77.86 | 3253 |
| | | 0.32 | | 803 | | 0.54 | | 1519 | | 1.53 | 4038 |
| 19 | 90 | 91.08 | 3013 | | | 86.97 | 3133 | | | 86.48 | 3253 |
| | | 0.29 | | 804 | | 0.52 | | 1547 | | 1.37 | 4038 |
| 18 | 100 | 102.43 | 3013 | | | 99.4 | 3133 | | | 98.24 | 3253 |
| | | 0.25 | | 806 | | 0.48 | | 1618 | | 1.21 | 4038 |
| 16 | 112 | 115.16 | 3013 | | | 110.94 | 3133 | | | 109.3 | 3253 |
| | | 0.23 | | 807 | | 0.45 | | 1678 | | 1.09 | 4038 |
| 14 | 125 | 129.81 | 3013 | | | 124.4 | 3133 | | | 122.96 | 3253 |
| | | 0.2 | | 808 | | 0.41 | | 1744 | | 0.97 | 4038 |
| 12.5 | 140 | 146.18 | 3013 | | | 144.02 | 3133 | | | 144.13 | 3253 |
| | | 0.18 | | 809 | | 0.37 | | 1804 | | 0.82 | 4038 |
| 10.9 | 160 | 160.8 | 3013 | | | 158.13 | 3133 | | | 159.1 | 3253 |
| | | 0.17 | | 810 | | 0.34 | | 1804 | | 0.75 | 4038 |
| 9.7 | 180 | 181.46 | 3013 | | | 181.32 | 3133 | | | 174.46 | 3253 |
| | | 0.14 | | 811 | | 0.29 | | 1804 | | 0.68 | 4038 |
| 8.8 | 200 | 204.14 | 3013 | | | 200.11 | 3133 | | | 203.72 | 3253 |
| | | 0.13 | | 812 | | 0.27 | | 1804 | | 0.58 | 4038 |

| | |
|-------------|---------------|
| Exact ratio | Gear frame |
| Input H.P. | Output torque |



Speed Reducers

CbN SERIES 3000

Motor RPM 1750 (Continued)

CbN Series

Exact Ratio rpm, HP and Torque

| rpm | Nom. Ratio | Size of CbN Reducer | | | | | | | | | |
|------|---------------|---------------------|---------------|----------------|---------------|--------------|---------------|---------------|-----------------|---------------|----------------|
| | | 4 | 5 | 6 | 7 | 8 | | | | | |
| 156 | 11.2 | 10.78 33.16 | 3482 12381 | 11.1 56.06 | 3592 21544 | 10.9 84.1 | 3602 31693 | 11 120 | 3732 45637 | 11.1 190 | 3842 72946 |
| 140 | 12.5 | 12.23 30.33 | 3482 12844 | 12.43 52.23 | 3592 22478 | 12.1 76.6 | 3602 32045 | 12.2 120 | 3732 50616 | 12.5 190 | 3842 82147 |
| 125 | 14 | 13.5 28 | 3482 13089 | 13.96 47.77 | 3592 23128 | 13.5 69.6 | 3602 32485 | 13.8 120 | 3732 57254 | 13.8 190 | 3842 90690 |
| 109 | 16 | 15.77 24.63 | 3482 13452 | 15.17 45.28 | 3592 23788 | 15.1 63.1 | 3602 32942 | 15.7 120 | 3732 65137 | 15.5 173 | 3842 92629 |
| 97 | 18 | 17.61 22.21 | 3482 13540 | 17.24 41.48 | 3592 24761 | 17.7 54.9 | 3602 33596 | 17.8 115.9 | 3732 71326 | 17.5 163 | 3842 98366 |
| 88 | 20 | 19.77 19.86 | 3482 13601 | 19.07 36.51 | 3592 24111 | 20 49.3 | 3602 34090 | 20.1 104.3 | 3732 72481 | 19.5 143 | 3842 96389 |
| 78 | 22.4 | 22.37 17.64 | 3482 13663 | 22.06 33.75 | 3592 25783 | 21.9 45.5 | 3602 34451 | 22.6 94.2 | 3732 73605 | 22 120 | 3842 91313 |
| 70 | 25 | 25.55 15.52 | 3482 13727 | 24.08 31.03 | 3592 25876 | 25.5 39.8 | 3602 35089 | 25.2 85.8 | 3732 75754 | 24.7 120 | 3842 102519 |
| 63 | 28 | 27.42 14.49 | 3482 13760 | 27.05 27.74 | 3592 25987 | 27.7 37.1 | 3602 35530 | 28.4 77.4 | 3732 75999 | 27.6 105.4 | 3842 100618 |
| 56 | 31.5 | 31.9 12.52 | 3482 13826 | 30.14 25 | 3592 26088 | 31.1 33.5 | 3602 36021 | 31.8 67.7 | 3732 74432 | 30.9 92.6 | 3842 98968 |
| 49 | 35.5 | 34.62 11.56 | 3482 13861 | 34.18 22.14 | 3592 26199 | 34.5 30.6 | 3602 36499 | 36 55.2 | 3732 68705 | 34.6 66 | 3842 78985 |
| 44 | 40 | 38.24 10.5 | 3482 13901 | 39.23 19.37 | 3592 26314 | 39 27.5 | 3602 37080 | 40.2 47.1 | 3732 65463 | 39.1 50.2 | 3842 67890 |
| 39 | 45 | 42.46 9.48 | 3482 13941 | 42.67 17.85 | 3592 26381 | 42.8 23.5 | 3602 34774 | 43.2 44.5 | 3733 ● 65080 | | 44.3 86 |
| 35 | 50 | 50.34 8.03 | 3482 14004 | 49.71 15.39 | 3592 26496 | 48.1 21.4 | 3602 35588 | 48.8 41.5 | 3733 68560 | | 50.7 76 |
| 31 | 56 | 54.71 7.55 | 3483 14033 | 56.63 11.64 | 3593 22403 | 56.2 19.9 | 3603 37861 | 55.4 38.5 | 3733 72206 | | 56 69 |
| 28 | 63 | 63.93 6.48 | 3483 14084 | 61.44 11.13 | 3593 23239 | 63 17.9 | 3603 38177 | 61.2 36.5 | 3733 75622 | | 63.4 61 |
| 25 | 71 | 71.36 5.82 | 3483 14118 | 69.82 10.32 | 3593 24473 | 70.8 15.9 | 3603 38109 | 68.3 34.2 | 3733 79077 | | 71.7 54 |
| 22 | 80 | 80.13 5.2 | 3483 14152 | 77.24 9.74 | 3593 25562 | 76.9 14.7 | 3603 38269 | 76.8 31.9 | 3733 82938 | | 81.9 47 |
| 19 | 90 | 90.66 4.61 | 3483 14187 | 89.35 8.63 | 3593 26204 | 87.3 13 | 3603 37608 | 89.9 28.1 | 3733 85520 | | 92.4 42 |
| 18 | 100 | 103.54 4.04 | 3483 14222 | 97.53 8.03 | 3593 26602 | 96.6 11.5 | 3603 37608 | 102 25.4 | 3733 87707 | | 104 38 |
| 16 | 112 | 111.11 3.77 | 3483 14240 | 109.55 7.25 | 3593 26991 | 112 10.2 | 3603 38674 | 111 23.6 | 3733 88682 | | 116 34 |
| 14 | 125 | 129.28 3.25 | 3483 14277 | 122.06 6.52 | 3593 27049 | 122 9037 | 3603 4E+07 | 129 20.34 | 3733 88827 | | 130 30 |
| 13 | 140 | 140.31 3 | 3483 14295 | 138.42 5.77 | 3593 27115 | 137 8.37 | 3603 38819 | 141 18.64 | 3733 88975 | | 146 27 |
| 10.9 | 160 | 154.98 2.72 | 3483 14317 | 158.87 5.03 | 3593 27173 | 153 7.51 | 3603 38899 | 158 16.66 | 3733 89112 | | 165 24 |
| 9.7 | 180 | 172.09 2.45 | 3483 14339 | 172.82 4.63 | 3593 27212 | 173 6.65 | 3603 38947 | 175 15.06 | 3733 89221 | | 184 21 |
| 8.8 | 200 | 203.99 2.07 | 3483 14373 | 201.34 3.99 | 3593 27274 | 199 5.79 | 3603 39006 | 198 13.33 | 3733 89351 | | 197 20 |
| 7.8 | 224 | | | | | 216 5.33 | 3603 38974 | 217 12.17 | 3733 89403 | | 221 18 |
| 7.0 | 250 | | | | | 252 4.57 | 3603 38986 | 244 10.82 | 3733 89375 | | 3843 134209 |

If shaded, mechanical H.P. may exceed thermal H.P. limit.

Refer to page A-144.

● Alternative rating

48 3732
32.1 53271Exact ratio Gear frame
Input H.P. Output torque

Exact Ratio rpm, HP and Torque

| rpm | Nom. Ratio | Size of CbN 3000 Reducer | | | | | | | |
|------|---------------|--------------------------|-------------|-------|-------------|---|-------|-------------|-------|
| | | 0 | | 1 | | 2 | | 3 | |
| 1160 | 1.25 | 1.24 | 3001 | 1.22 | 3101 | | 1.23 | 3201 | |
| | | 2.54 | 134 | 5.62 | 292 | | 10.54 | 552 | 12.7 |
| 1036 | 1.4 | 1.46 | 3001 | 1.38 | 3101 | | 1.45 | 3201 | |
| | | 2.54 | 158 | 5.61 | 330 | | 9.74 | 602 | 11.82 |
| 906 | 1.6 | 1.54 | 3001 | 1.56 | 3101 | | 1.55 | 3201 | |
| | | 2.54 | 167 | 5.41 | 359 | | 10.03 | 661 | 11.29 |
| 806 | 1.8 | 1.83 | 3001 | 1.76 | 3101 | | 1.75 | 3201 | |
| | | 2.54 | 198 | 5.2 | 390 | | 9.31 | 694 | 12.63 |
| 725 | 2 | 1.96 | 3001 | 2 | 3101 | | 1.94 | 3201 | |
| | | 2.54 | 212 | 4.54 | 424 | | 8.57 | 708 | 12 |
| 647 | 2.24 | 2.19 | 3001 | 2.29 | 3101 | | 2.21 | 3201 | |
| | | 2.54 | 237 | 4.54 | 442 | | 7.52 | 708 | 12 |
| 580 | 2.5 | 2.55 | 3001 | 2.58 | 3101 | | 2.55 | 3201 | |
| | | 2.54 | 276 | 4.03 | 442 | | 6.53 | 708 | 12.06 |
| 518 | 2.8 | 2.75 | 3001 | 2.74 | 3101 | | 2.77 | 3201 | |
| | | 2.54 | 298 | 3.79 | 443 | | 6.11 | 708 | 10.56 |
| 460 | 3.15 | 3.24 | 3001 | 3.25 | 3101 | | 3.09 | 3201 | |
| | | 2.49 | 343 | 3.19 | 442 | | 5.38 | 708 | 8.89 |
| 408 | 3.55 | 3.63 | 3001 | 3.44 | 3101 | | 3.43 | 3201 | |
| | | 2.27 | 351 | 3.02 | 442 | | 4.85 | 708 | 8.62 |
| 363 | 4 | 4.08 | 3001 | 3.93 | 3101 | | 3.89 | 3201 | |
| | | 2.16 | 375 | 2.64 | 442 | | 4.27 | 708 | 7.88 |
| | | | | 3.91 | 3122 | | 3.87 | 3242 | |
| | | | | 5.62 | 919 | | 13.65 | 2150 | 21.74 |
| 322 | 4.5 | 4.58 | 3001 | 4.36 | 3101 | | 4.33 | 3201 | |
| | | 1.87 | 365 | 2.37 | 442 | | 3.83 | 708 | 6.96 |
| | | | | 4.43 | 3122 | | 4.57 | 3242 | |
| | | | | 5.56 | 1030 | | 11.55 | 2208 | 18.85 |
| 290 | 5 | 5.17 | 3001 | 4.92 | 3101 | | 4.88 | 3201 | |
| | | 0.84 | 178 | 2.11 | 442 | | 3.41 | 708 | 6.4 |
| | | | | 4.99 | 3122 | | 4.88 | 3242 | |
| | | | | 5.4 | 1128 | | 10.83 | 2208 | 17.1 |
| 259 | 5.6 | 5.82 | 3001 | 5.69 | 3101 | | 5.71 | 3201 | |
| | | 0.84 | 201 | 1.82 | 442 | | 2.91 | 708 | 5.62 |
| | | | | 5.65 | 3122 | | 5.51 | 3242 | |
| | | | | 5.2 | 1228 | | 9.58 | 2208 | 15.48 |
| 230 | 6.3 | 6.4 | 3001 | 6.25 | 3101 | | 6.31 | 3201 | |
| | | 0.81 | 221 | 1.66 | 442 | | 2.63 | 708 | 4.92 |
| | | | | 6.42 | 3122 | | 6.1 | 3242 | |
| | | | | 4.66 | 1252 | | 8.66 | 2208 | 13.49 |
| 204 | 7.1 | 7.22 | 3001 | 7.17 | 3101 | | 6.92 | 3201 | |
| | | 0.81 | 249 | 0.81 | 247 | | 2.4 | 708 | 4.4 |
| | | | | 7.38 | 3012 | | 6.96 | 3242 | |
| | | | | 2.23 | 683 | | 7.59 | 2208 | 12.2 |
| 181 | 8 | 8.13 | 3001 | 7.91 | 3101 | | 8.06 | 3201 | |
| | | 0.81 | 254 | 0.81 | 273 | | 2.06 | 708 | 7.83 |
| | | | | 8.16 | 3012 | | 7.57 | 3132 | |
| | | | | 2.25 | 766 | | 4.53 | 1435 | 8.14 |
| 161 | 9 | 8.59 | 3012 | 8.79 | 3122 | | 8.57 | 3242 | |
| | | 2.14 | 768 | 3.41 | 1252 | | 4.19 | 1501 | 6.17 |
| 145 | 10 | 10.2 | 3012 | 10.43 | 3122 | | 9.67 | 3132 | |
| | | 1.81 | 772 | 2.87 | 1252 | | 3.87 | 1564 | 5.43 |

| | |
|-------------|---------------|
| Exact ratio | Gear frame |
| Input H.P. | Output torque |

Motor RPM 1450 (Continued)

Exact Ratio rpm, HP and Torque

| rpm | Nom. Ratio | Size of CbN 3000 Reducer | | | | | |
|------|---------------|--------------------------|---------------|---------------|---------------|--------------|---------------|
| | | 4 | 5 | 6 | 7 | 8 | |
| 1160 | 1.25 | 1.24 32.27 | 3401 1703 | 1.28 54.01 | 3501 2935 | | |
| 1036 | 1.4 | 1.38 34.63 | 3401 2043 | 1.46 52.14 | 3501 3243 | | |
| 906 | 1.6 | 1.56 35.06 | 3401 2324 | 1.6 50.12 | 3501 3417 | | |
| 806 | 1.8 | 1.74 29.75 | 3401 2200 | 1.79 48.68 | 3501 3705 | | |
| 725 | 2 | 1.97 30.46 | 3401 2554 | 2 46.41 | 3501 3955 | | |
| 647 | 2.24 | 2.17 28.55 | 3401 2643 | 2.25 43.98 | 3501 4217 | | |
| 580 | 2.5 | 2.54 25.69 | 3401 2779 | 2.44 42.27 | 3501 4397 | | |
| 518 | 2.8 | 2.83 23.77 | 3401 2870 | 2.77 40.49 | 3501 4786 | | |
| 460 | 3.15 | 3.18 21.41 | 3401 2903 | 3.07 37.67 | 3501 4926 | 3.21 100 | 3602 13394 |
| 408 | 3.55 | 3.6 18.92 | 3401 2903 | 3.55 34.51 | 3501 5221 | 3.64 100 | 3602 15189 |
| 363 | 4 | 4.11 16.57 | 3401 2903 | 3.88 31.62 | 3501 5221 | | |
| | | 3.91 32.58 | 3482 5324 | 4.07 56.21 | 3592 9371 | 3.88 100 | 3602 16190 |
| | | 4.41 15.44 | 3401 2903 | 4.35 28.15 | 3501 5221 | | |
| 322 | 4.5 | 4.37 34.96 | 3482 6388 | 4.66 55.21 | 3592 10727 | 4.34 100 | 3602 18109 |
| | | 5.13 13.27 | 3401 2903 | 4.85 25.26 | 3501 5221 | | |
| | | 4.91 35.39 | 3482 7266 | 5.1 56.21 | 3592 11760 | 4.91 100 | 3602 20488 |
| 290 | 5 | 5.57 12.23 | 3401 2903 | 5.5 21.78 | 3501 5103 | | |
| | | 5.48 30.03 | 3482 6877 | 5.7 48.35 | 3592 11513 | 5.56 100 | 3602 23200 |
| | | 6.15 11.07 | 3401 2903 | 6.31 19.41 | 3501 5221 | | |
| 230 | 6.3 | 6.21 30.75 | 3482 7986 | 6.38 45.26 | 3592 12071 | 6.15 100 | 3602 25662 |
| | | 6.83 9.38 | 3401 2730 | 6.87 17.84 | 3501 5221 | | |
| | | 6.86 28.82 | 3482 8264 | 7.18 41 | 3592 12301 | 6.86 91.9 | 3602 26306 |
| 204 | 7.1 | 8.1 7.91 | 3401 2731 | 8 15.32 | 3501 5221 | | |
| | | 7.69 32.58 | 3482 10477 | 7.92 55.21 | 3592 18253 | 7.71 88.3 | 3602 28407 |
| | | 8.6 33.43 | 3482 12023 | 9.07 55.21 | 3592 20894 | 9.03 70.8 | 3602 31825 |
| 181 | 8 | 9.67 7.91 | 3482 2731 | 9.94 15.32 | 3592 5221 | 9.63 79.2 | 3602 31825 |
| | | 7.69 32.58 | 3482 10477 | 7.92 55.21 | 3592 18253 | 7.71 88.3 | 3602 28407 |
| 161 | 9 | 8.6 33.43 | 3482 12023 | 9.07 55.21 | 3592 20894 | 9.03 70.8 | 3602 31825 |
| | | 9.67 31.03 | 3482 12535 | 9.94 52.96 | 3592 22009 | 9.63 79.2 | 3602 31825 |
| 145 | 10 | 10.3 100 | | | | | |
| | | 10 158 | | | | | |

If shaded, mechanical H.P. may exceed thermal H.P. limit.
Refer to page A-144.

| | |
|-------------|---------------|
| Exact ratio | Gear frame |
| Input H.P. | Output torque |

Motor RPM 1450 (Continued)

Exact Ratio rpm, HP and Torque

| rpm | Nom. Ratio | Size of CbN 3000 Reducer | | | | | | | | | | | | | |
|-----|---------------|--------------------------|-------------|-------|-------------|--------|-------------|-------|-------------|--------|-------------|--------|-------------|--------|-------------|
| | | 0 | | 1 | | | 2 | | | 3 | | | | | |
| 129 | 11.2 | 10.92 | 3012 | 11.04 | 3122 | 10.94 | 3132 | 10.8 | 3242 | 10.88 | 3252 | 11.09 | 3362 | 11.03 | 3372 |
| | | 1.69 | 774 | 2.71 | 1252 | 3.56 | 1630 | 4.89 | 2208 | 7.16 | 3255 | 7.8 | 3615 | 14.51 | 6685 |
| 116 | 12.5 | 12.23 | 3012 | 12.61 | 3122 | 12.43 | 3132 | 12.27 | 3242 | 12.04 | 3252 | 12.45 | 3362 | 12.65 | 3372 |
| | | 1.52 | 776 | 2.37 | 1252 | 3.27 | 1700 | 4.31 | 2208 | 6.69 | 3365 | 6.95 | 3615 | 13.43 | 7101 |
| 104 | 14 | 14.24 | 3012 | 14.08 | 3122 | 14.2 | 3132 | 13.65 | 3242 | 13.72 | 3252 | 14.09 | 3362 | 13.98 | 3372 |
| | | 1.31 | 779 | 2.13 | 1252 | 2.95 | 1753 | 3.87 | 2208 | 6.14 | 3522 | 6.14 | 3615 | 12.2 | 7127 |
| 91 | 16 | 15.35 | 3012 | 15.79 | 3122 | 16.03 | 3132 | 15.36 | 3242 | 15.82 | 3252 | 15.33 | 3362 | 16.05 | 3372 |
| | | 1.22 | 781 | 1.9 | 1252 | 2.63 | 1759 | 3.44 | 2208 | 5.58 | 3689 | 5.64 | 3615 | 10.63 | 7132 |
| 81 | 18 | 18.06 | 3012 | 18.28 | 3122 | 17.01 | 3132 | 18 | 3242 | 16.9 | 3252 | 17.33 | 3362 | 18.08 | 3372 |
| | | 1.04 | 784 | 1.64 | 1252 | 2.48 | 1763 | 2.93 | 2208 | 5.34 | 3772 | 4.99 | 3615 | 9.44 | 7132 |
| 73 | 20 | 20.24 | 3012 | 20.07 | 3122 | 20.2 | 3132 | 19.87 | 3242 | 19.18 | 3252 | 19.95 | 3362 | 19.64 | 3372 |
| | | 0.93 | 786 | 1.49 | 1252 | 2.1 | 1770 | 2.66 | 2208 | 4.9 | 3928 | 4.34 | 3615 | 8.69 | 7132 |
| 65 | 22.4 | 22.76 | 3012 | 23.01 | 3122 | 21.36 | 3132 | 21.79 | 3242 | 21.31 | 3252 | 22.29 | 3362 | 21.89 | 3372 |
| | | 0.83 | 788 | 0.81 | 778 | 1.99 | 1773 | 2.42 | 2208 | 4.45 | 3958 | 3.88 | 3615 | 7.8 | 7132 |
| 58 | 25 | 25.59 | 3012 | 25.39 | 3122 | 24.41 | 3132 | 25.44 | 3242 | 24.2 | 3252 | 24.68 | 3362 | 24.56 | 3372 |
| | | 0.74 | 790 | 0.81 | 858 | 1.74 | 1779 | 2.08 | 2208 | 3.93 | 3972 | 3.51 | 3615 | 6.95 | 7132 |
| 52 | 28 | 28.85 | 3012 | | | 27.25 | 3132 | | | 26.93 | 3252 | | | 27.8 | 3372 |
| | | 0.66 | 792 | | | 1.57 | 1783 | | | 3.54 | 3983 | | | 6.14 | 7132 |
| 46 | 31.5 | 33.48 | 3012 | | | 30.55 | 3132 | | | 30.29 | 3252 | 32.32 | 3363 | 30.24 | 3372 |
| | | 0.58 | 794 | | | 1.4 | 1788 | | | 3.16 | 3995 | 4.6 | 6001 | 5.64 | 7132 |
| 41 | 35.5 | 35.73 | 3012 | | | 35.37 | 3132 | | | 35.51 | 3252 | 37.29 | 3363 | 34.18 | 3372 |
| | | 0.53 | 795 | | | 1.21 | 1793 | | | 2.7 | 4010 | 3.99 | 6100 | 4.99 | 7132 |
| 36 | 40 | 40.32 | 3012 | | | 38.84 | 3132 | | | 39.2 | 3252 | 41.1 | 3363 | 39.36 | 3372 |
| | | 0.47 | 797 | | | 1.11 | 1796 | | | 2.45 | 4018 | 3.62 | 6100 | 4.34 | 7132 |
| 32 | 45 | 45.36 | 3012 | | | 44.54 | 3132 | | | 42.98 | 3252 | 45.4 | 3363 | 43.98 | 3372 |
| | | 0.42 | 798 | | | 0.81 | 1505 | | | 2.24 | 4026 | 3.28 | 6100 | 3.88 | 7132 |
| 29 | 50 | 49.16 | 3013 | | | 49.15 | 3132 | | | 50.19 | 3252 | 52.09 | 3363 | 48.68 | 3372 |
| | | 0.4 | 796 | | | 0.81 | 1661 | | | 1.93 | 4038 | 2.86 | 6100 | 3.51 | 7132 |
| 26 | 56 | 55.04 | 3013 | | | 57.83 | 3133 | | | 55.7 | 3253 | 57.6 | 3363 | 57.57 | 3373 |
| | | 0.35 | 798 | | | 0.73 | 1719 | | | 1.77 | 4038 | 2.58 | 6100 | 3.13 | 7389 |
| 23 | 63 | 64.07 | 3013 | | | 65.25 | 3133 | | | 64.2 | 3253 | 66.11 | 3363 | 66.1 | 3373 |
| | | 0.3 | 800 | | | 0.67 | 1784 | | | 1.53 | 4038 | 2.25 | 6100 | 2.79 | 7525 |
| 20 | 71 | 69.09 | 3013 | | | 69.24 | 3133 | | | 68.61 | 3253 | 74.4 | 3363 | 74.44 | 3373 |
| | | 0.28 | 801 | | | 0.64 | 1804 | | | 1.44 | 4038 | 2 | 6100 | 2.5 | 7611 |
| 18 | 80 | 81.29 | 3013 | | | 82.23 | 3133 | | | 77.86 | 3253 | 80.86 | 3363 | 80.86 | 3373 |
| | | 0.24 | 803 | | | 0.54 | 1804 | | | 1.26 | 4038 | 1.84 | 6100 | 2.3 | 7611 |
| 16 | 90 | 91.08 | 3013 | | | 86.97 | 3133 | | | 86.48 | 3253 | 90.12 | 3363 | 90.12 | 3373 |
| | | 0.22 | 804 | | | 0.51 | 1804 | | | 1.14 | 4038 | 1.65 | 6100 | 2.07 | 7611 |
| 15 | 100 | 102.43 | 3013 | | | 99.4 | 3133 | | | 98.24 | 3253 | 101.13 | 3363 | 101.13 | 3373 |
| | | 0.19 | 806 | | | 0.44 | 1804 | | | 1 | 4038 | 1.47 | 6100 | 1.84 | 7611 |
| 13 | 112 | 115.16 | 3013 | | | 110.94 | 3133 | | | 109.3 | 3253 | 114.47 | 3363 | 114.47 | 3373 |
| | | 0.17 | 807 | | | 0.4 | 1804 | | | 0.9 | 4038 | 1.3 | 6100 | 1.63 | 7611 |
| 12 | 125 | 129.81 | 3013 | | | 124.4 | 3133 | | | 122.96 | 3253 | 124.53 | 3363 | 124.53 | 3373 |
| | | 0.15 | 808 | | | 0.23 | 1804 | | | 0.8 | 4038 | 1.19 | 6100 | 1.5 | 7611 |
| 10 | 140 | 146.18 | 3013 | | | 144.02 | 3133 | | | 144.13 | 3253 | 141 | 3363 | 140.74 | 3373 |
| | | 0.13 | 809 | | | 0.21 | 1804 | | | 0.68 | 4038 | 1.06 | 6100 | 1.32 | 7611 |
| 9.1 | 160 | 160.8 | 3013 | | | 158.13 | 3133 | | | 159.1 | 3253 | 162.1 | 3363 | 162.06 | 3373 |
| | | 0.12 | 810 | | | 0.19 | 1804 | | | 0.62 | 4038 | 0.92 | 6100 | 1.15 | 7611 |
| 8.1 | 180 | 181.46 | 3013 | | | 181.32 | 3133 | | | 174.46 | 3253 | 181 | 3363 | 181.09 | 3373 |
| | | 0.11 | 811 | | | 0.18 | 1804 | | | 0.56 | 4038 | 0.82 | 6100 | 1.03 | 7611 |
| 7.3 | 200 | 204.14 | 3013 | | | 200.11 | 3133 | | | 203.72 | 3253 | 200.44 | 3363 | 200.44 | 3373 |
| | | 0.1 | 812 | | | 0.17 | 1804 | | | 0.48 | 4038 | 0.74 | 6100 | 0.93 | 7611 |

| | |
|---------------------------|-----------------------------|
| Exact ratio Input H.P. | Gear frame Output torque |
|---------------------------|-----------------------------|



Speed Reducers

CbN SERIES 3000

Motor RPM 1450 (Continued)

CbN Series

Exact Ratio rpm, HP and Torque

| rpm | Nom. Ratio | Size of CbN Reducer | | | | | | | |
|-----|---------------|---------------------|-------------|--------|-------------|-------|-------------|-------|-------------|
| | | 4 | 5 | 6 | 7 | 8 | | | |
| 129 | 11.2 | 10.78 | 3482 | 11.1 | 3592 | 10.9 | 3602 | 11 | 3732 |
| | | 28.86 | 13006 | 48.37 | 22434 | 71 | 32292 | 100 | 45900 |
| 116 | 12.5 | 12.23 | 3482 | 12.43 | 3592 | 12.1 | 3602 | 12.2 | 3732 |
| | | 26.28 | 13433 | 45.25 | 23504 | 64.8 | 32717 | 100 | 50907 |
| 104 | 14 | 13.5 | 3482 | 13.98 | 3592 | 13.5 | 3602 | 13.8 | 3732 |
| | | 23.91 | 13489 | 40.99 | 23956 | 58.8 | 33123 | 100 | 57583 |
| 91 | 16 | 15.77 | 3482 | 15.17 | 3592 | 15.1 | 3602 | 15.7 | 3732 |
| | | 20.59 | 13574 | 38.91 | 24673 | 53.3 | 33583 | 100 | 65511 |
| 81 | 18 | 17.61 | 3482 | 17.24 | 3592 | 17.7 | 3602 | 17.8 | 3732 |
| | | 18.52 | 13631 | 35.59 | 25646 | 46.4 | 34269 | 98.2 | 72937 |
| 73 | 20 | 19.77 | 3482 | 19.07 | 3592 | 20 | 3602 | 20.1 | 3732 |
| | | 16.56 | 13688 | 30.63 | 24416 | 41.7 | 34800 | 88.4 | 74142 |
| 65 | 22.4 | 22.37 | 3482 | 22.06 | 3592 | 21.9 | 3602 | 22.6 | 3732 |
| | | 14.7 | 13746 | 28.15 | 25956 | 38.5 | 35182 | 79.9 | 75348 |
| 58 | 25 | 25.55 | 3482 | 24.08 | 3592 | 25.5 | 3602 | 25.2 | 3732 |
| | | 12.93 | 13806 | 25.88 | 26044 | 33.7 | 35858 | 72.8 | 76550 |
| 52 | 28 | 27.42 | 3482 | 27.05 | 3592 | 27.7 | 3602 | 28.4 | 3732 |
| | | 12.08 | 13836 | 23.12 | 26142 | 31.4 | 36293 | 65.7 | 77857 |
| 46 | 31.5 | 31.9 | 3482 | 30.14 | 3592 | 31.1 | 3602 | 31.8 | 3732 |
| | | 10.42 | 13898 | 20.83 | 26239 | 28.40 | 36855 | 57.5 | 76298 |
| 41 | 35.5 | 34.62 | 3482 | 34.18 | 3592 | 34.5 | 3602 | 36 | 3732 |
| | | 9.63 | 13930 | 18.44 | 26345 | 25.9 | 37285 | 46.9 | 70452 |
| 36 | 40 | 38.24 | 3482 | 39.23 | 3592 | 39 | 3602 | 40.2 | 3732 |
| | | 8.74 | 13967 | 16.13 | 26451 | 23.2 | 37754 | 40.1 | 67265 |
| 32 | 45 | 42.46 | 3482 | 42.67 | 3592 | 42.8 | 3602 | 43.2 | 3733 |
| | | 7.89 | 14005 | 14.87 | 26513 | 20 | 35718 | 38.8 | 68484 |
| 29 | 50 | 50.34 | 3482 | 49.71 | 3592 | 48.1 | 3603 | 48.8 | 3733 |
| | | 6.68 | 14063 | 12.81 | 26619 | 18.3 | 36729 | 36.1 | 71978 |
| 26 | 56 | 54.71 | 3483 | 56.63 | 3593 | 56.2 | 3603 | 55.4 | 3733 |
| | | 6.28 | 14090 | 10.19 | 23664 | 16.6 | 38117 | 33.5 | 75828 |
| 23 | 63 | 63.93 | 3483 | 61.44 | 3593 | 63 | 3603 | 61.2 | 3733 |
| | | 5.39 | 14137 | 9.75 | 24558 | 14.9 | 38353 | 31.8 | 79515 |
| 20 | 71 | 71.36 | 3483 | 69.82 | 3593 | 70.8 | 3603 | 68.3 | 3733 |
| | | 4.84 | 14169 | 9.03 | 25850 | 13.3 | 38473 | 29.8 | 83159 |
| 18 | 80 | 80.13 | 3483 | 77.24 | 3593 | 76.9 | 3603 | 76.8 | 3733 |
| | | 4.32 | 14201 | 8.49 | 26894 | 12.2 | 38332 | 27.8 | 87233 |
| 16 | 90 | 90.66 | 3483 | 89.35 | 3593 | 87.3 | 3603 | 89.9 | 3733 |
| | | 3.83 | 14233 | 7.36 | 26982 | 10.8 | 38522 | 24.1 | 88522 |
| 15 | 100 | 103.54 | 3483 | 97.53 | 3593 | 99.6 | 3603 | 102 | 3733 |
| | | 3.36 | 14265 | 6.76 | 27027 | 9.79 | 38640 | 21.28 | 88684 |
| 13 | 112 | 111.11 | 3483 | 109.55 | 3593 | 112 | 3603 | 111 | 3733 |
| | | 3.13 | 14282 | 6.03 | 27080 | 8.47 | 38759 | 19.59 | 88844 |
| 12 | 125 | 129.28 | 3483 | 122.06 | 3593 | 122 | 3603 | 129 | 3733 |
| | | 2.7 | 14316 | 5.42 | 27133 | 7.8 | 38880 | 16.92 | 89352 |
| 10 | 140 | 140.31 | 3483 | 138.42 | 3593 | 137 | 3603 | 141 | 3733 |
| | | 2.49 | 14333 | 4.79 | 27195 | 6.96 | 38959 | 15.51 | 89352 |
| 9.1 | 160 | 154.98 | 3483 | 158.87 | 3593 | 153 | 3603 | 158 | 3733 |
| | | 2.26 | 14353 | 4.18 | 27248 | 6.24 | 39008 | 13.85 | 89409 |
| 8.1 | 180 | 172.09 | 3483 | 172.82 | 3593 | 173 | 3603 | 175 | 3733 |
| | | 2.04 | 14373 | 3.85 | 27283 | 5.52 | 39017 | 12.5 | 89392 |
| 7.3 | 200 | 203.99 | 3483 | 201.34 | 3593 | 199 | 3603 | 198 | 3733 |
| | | 1.72 | 14404 | 3.31 | 27345 | 4.8 | 39027 | 11.05 | 89392 |
| 6.5 | 224 | | | | | 216 | 3603 | 217 | 3733 |
| | | | | | | 4.42 | 39007 | 10.08 | 89370 |
| 5.8 | 250 | | | | | 252 | 3603 | 244 | 3733 |
| | | | | | | 3.79 | 39022 | 8.97 | 89424 |

If shaded, mechanical H.P. may exceed thermal H.P. limit.
Refer to page A-144.

| | |
|-------------|---------------|
| Exact ratio | Gear frame |
| Input H.P. | Output torque |

Motor RPM 1160

Exact Ratio rpm, HP and Torque

| rpm | Nom. Ratio | Size of CbN 3000 Reducer | | | | | | | | | |
|-----|---------------|--------------------------|-------------|---------------|--------------|---------------|---------------|--------------|---------------|---------------|----------------|
| | | 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | | |
| 928 | 1.25 | 1.24 2.03 | 3001 134 | 1.22 5.33 | 3101 346 | | 1.23 9.36 | 3201 612 | | 1.26 11.27 | 3301 758 |
| 829 | 1.4 | 1.46 2.03 | 3001 158 | 1.38 4.97 | 3101 365 | | 1.45 8.64 | 3201 668 | | 1.46 10.72 | 3301 832 |
| 725 | 1.6 | 1.54 2.03 | 3001 166 | 1.56 4.8 | 3101 399 | | 1.55 8.58 | 3201 708 | | 1.61 10.49 | 3301 897 |
| 644 | 1.8 | 1.83 2.03 | 3001 198 | 1.76 4.61 | 3101 432 | | 1.75 7.59 | 3201 708 | | 1.77 10.02 | 3301 947 |
| 580 | 2 | 1.96 2.03 | 3001 212 | 2 4.15 | 3101 442 | | 1.94 6.86 | 3201 708 | | 2.04 11.2 | 3301 1214 |
| 518 | 2.24 | 2.19 2.03 | 3001 237 | 2.29 3.63 | 3101 442 | | 2.21 6.02 | 3201 708 | | 2.25 10.65 | 3301 1276 |
| 464 | 2.5 | 2.55 2.03 | 3001 276 | 2.58 3.22 | 3101 442 | | 2.55 5.22 | 3201 708 | | 2.58 9.65 | 3301 1327 |
| 414 | 2.8 | 2.75 2.03 | 3001 297 | 2.74 3.04 | 3101 443 | | 2.77 4.89 | 3201 708 | | 2.91 8.57 | 3301 1327 |
| 368 | 3.15 | 3.24 2.02 | 3001 348 | 3.25 2.56 | 3101 442 | | 3.09 4.31 | 3201 708 | | 3.16 7.89 | 3301 1327 |
| 327 | 3.55 | 3.63 1.84 | 3001 356 | 3.44 2.42 | 3101 442 | | 3.43 3.88 | 3201 708 | | 3.52 7.08 | 3301 1327 |
| 290 | 4 | 4.08 1.75 | 3001 380 | 3.93 2.11 | 3101 442 | | 3.89 3.41 | 3201 708 | | 3.95 6.31 | 3301 1327 |
| | | | | 3.91 5.5 | 3122 1122 | | 3.87 10.92 | 3242 2208 | | 3.96 17.39 | 3362 3615 |
| | | 4.58 1.51 | 3001 368 | 4.36 1.89 | 3101 442 | | 4.33 3.07 | 3201 708 | | 4.47 5.57 | 3301 1327 |
| | | | | 4.43 4.93 | 3122 1139 | | 4.57 9.24 | 3242 2208 | | 4.59 15.08 | 3362 3615 |
| 232 | 5 | 5.17 0.65 | 3001 179 | 4.92 1.69 | 3101 442 | | 4.88 2.73 | 3201 708 | | 4.87 5.12 | 3301 1327 |
| | | | | 4.99 4.79 | 3122 1247 | | 4.88 8.66 | 3242 2208 | | 5.06 13.68 | 3362 3615 |
| | | 5.82 0.65 | 3001 201 | 5.69 1.46 | 3101 442 | | 5.71 2.33 | 3201 708 | | 5.5 4.53 | 3301 1327 |
| 207 | 5.6 | | | 5.65 4.24 | 3122 1252 | | 5.51 7.67 | 3242 2208 | | 5.59 12.38 | 3362 3615 |
| | | 6.4 0.65 | 3001 221 | 6.25 1.33 | 3101 442 | | 6.31 2.11 | 3201 708 | | 6.33 3.93 | 3301 1327 |
| | | | | 6.42 3.73 | 3122 1252 | | 6.1 6.92 | 3242 2208 | | 6.41 10.79 | 3362 3615 |
| 163 | 7.1 | 7.22 0.65 | 3001 249 | 7.17 0.65 | 3101 248 | | 6.92 1.92 | 3201 708 | | 7.06 3.52 | 3301 1327 |
| | | | | 7.38 2.03 | 3012 781 | 7.34 3.26 | 6.96 6.08 | 3242 2208 | | 7.09 9.76 | 3362 3615 |
| | | 8.13 0.59 | 3001 254 | 7.91 0.65 | 3101 274 | | 8.06 1.65 | 3201 708 | | 7.83 3.18 | 3301 1327 |
| 145 | 8 | 8.16 1.82 | 3012 775 | 8.28 2.89 | 3122 1252 | 7.57 3.98 | 8.02 1575 | 3242 2208 | 7.63 7.9 | 8.14 3151 | 3362 3615 |
| | | | | | | | 5.27 | | | 8.5 | 7.85 16.3 |
| 129 | 9 | 8.59 1.73 | 3012 775 | 8.79 2.73 | 3122 1252 | 8.57 3.68 | 8.57 1648 | 3242 2208 | 9.02 7.11 | 9.16 3352 | 3362 3615 |
| 116 | 10 | 10.2 1.46 | 3012 777 | 10.43 2.3 | 3122 1252 | 9.67 3.4 | 9.72 1716 | 3242 2208 | 9.62 6.8 | 9.95 3417 | 3362 3615 |
| 104 | 11.2 | 10.92 1.37 | 3012 780 | 11.04 2.17 | 3122 1252 | 10.94 3.07 | 10.8 1756 | 3242 2208 | 10.88 6.29 | 11.09 3573 | 3362 3615 |
| | | | | | | | | | | | 11.03 6.24 |
| | | | | | | | | | | | 12.38 12.38 |

| | |
|-------------|---------------|
| Exact ratio | Gear frame |
| Input H.P. | Output torque |

Motor RPM 1160 (Continued)

Exact Ratio rpm, HP and Torque

| rpm | Nom. Ratio | Size of CbN Reducer | | | | | |
|-----|---------------|---------------------|----------------------|---------------|----------------------|--------------|----------------------|
| | | 4 | 5 | 6 | 7 | 8 | |
| 928 | 1.25 | 1.24 26.45 | 3401 1744 | 1.26 44.17 | 3501 2999 | | |
| 829 | 1.4 | 1.38 28.35 | 3401 2091 | 1.46 44.17 | 3501 3432 | | |
| 725 | 1.6 | 1.56 28.7 | 3401 2378 | 1.6 43.14 | 3501 3677 | | |
| 644 | 1.8 | 1.74 24.33 | 3401 2249 | 1.79 41.91 | 3501 3986 | | |
| 580 | 2 | 1.97 24.9 | 3401 2610 | 2 39.95 | 3501 4256 | | |
| 518 | 2.24 | 2.17 23.33 | 3401 2699 | 2.25 37.85 | 3501 4537 | | |
| 464 | 2.5 | 2.54 20.96 | 3401 2835 | 2.44 36.38 | 3501 4731 | | |
| 414 | 2.8 | 2.83 19.23 | 3401 2903 | 2.77 34.85 | 3501 5150 | | |
| 368 | 3.15 | 3.18 17.13 | 3401 2903 | 3.07 31.94 | 3501 5221 | 3.21 80 | 3602 13394 |
| 327 | 3.55 | 3.6 15.14 | 3401 2903 | 3.55 27.61 | 3501 5221 | 3.64 80 | 3602 15189 |
| 290 | 4 | 4.11 13.26 | 3401 2903 | 3.88 25.3 | 3501 5221 | | |
| | | 3.91 26.69 | 3482 5452 | 4.07 44.17 | 3592 9372 | 3.88 80 | 3602 16190 |
| | | 4.41 12.35 | 3401 2903 | 4.35 22.52 | 3601 5221 | 4.6 80 | 2602 11980 |
| 258 | 4.5 | 4.37 28.62 | 3482 6538 | 4.66 44.17 | 3592 10728 | 4.34 80 | 3602 18109 |
| | | 5.13 10.62 | 3401 2903 | 4.85 20.21 | 3601 5221 | 4.39 80 | 3732 18318 |
| | | 4.91 28.96 | 3482 7433 | 5.1 44.17 | 3592 11761 | 4.91 80 | 3732 20488 |
| 232 | 5 | 5.13 10.62 | 3401 2903 | 5.5 20.21 | 3501 5221 | | |
| | | 4.91 28.96 | 3482 7433 | 5.1 44.17 | 3592 11761 | 4.91 80 | 3732 20488 |
| | | 5.57 9.78 | 3401 2903 | 5.5 17.42 | 3501 5101 | | |
| 207 | 5.6 | 5.48 9.78 | 3482 7031 | 5.7 39.63 | 3592 11796 | 5.56 80 | 3602 23200 |
| | | 6.15 8.86 | 3401 2903 | 6.31 15.53 | 3501 5221 | 5.63 80 | 3732 23492 |
| | | 6.21 25.13 | 3482 8159 | 6.38 37.06 | 3592 12354 | 6.15 80 | 3602 25662 |
| 184 | 6.3 | 6.83 7.5 | 3401 2729 | 6.87 14.27 | 3501 5221 | | |
| | | 6.86 23.55 | 3482 8439 | 7.18 33.56 | 3592 12584 | 6.86 75.1 | 3602 26871 |
| | | 8.1 6.42 | 3401 2769 | 8 12.25 | 3501 5221 | | |
| 145 | 8 | 7.69 26.69 | 3482 10729 | 7.92 44.17 | 3592 18254 | 7.71 72.1 | 3602 28995 |
| | | 8.6 28.62 | 3482 12867 | 9.07 44.17 | 3592 20895 | 9.03 57.6 | 3602 27129 |
| | | 9.67 26.68 | 3482 13476 | 9.94 44.17 | 3592 22907 | 9.63 65.8 | 3602 33051 |
| 129 | 9 | 8.6 28.62 | 3482 12867 | 9.07 44.17 | 3592 20895 | 9.03 57.6 | 3602 27129 |
| | | 10.78 24.03 | 3482 13536 | 11.1 39.63 | 3592 22973 | 10.9 59 | 3602 33543 |
| 116 | 10 | 9.67 26.68 | 3482 13476 | 9.94 44.17 | 3592 22907 | 9.63 65.8 | 3602 33051 |
| 104 | 11.2 | 10.78 24.03 | 3482 13536 | 11.1 39.63 | 3592 22973 | 10.9 59 | 3602 33543 |

If shaded, mechanical H.P. may exceed thermal H.P. limit.
Refer to page A-144.

| | |
|-------------|---------------|
| Exact ratio | Gear frame |
| Input H.P. | Output torque |

Motor RPM 1160 (Continued)

Exact Ratio rpm, HP and Torque

| rpm | Nom. Ratio | Size of CbN 3000 Reducer | | | | | | | | | | | | | |
|-----|---------------|--------------------------|-------------|-------|-------------|--------|-------------|-------|-------------|--------|-------------|--------|-------------|--------|-------------|
| | | 0 | | 1 | | 2 | | 3 | | 4 | | 5 | | | |
| 93 | 12.5 | 12.23 | 3012 | 12.61 | 3122 | 12.43 | 3132 | 12.27 | 3242 | 12.04 | 3252 | 12.45 | 3362 | 12.65 | 3372 |
| | | 1.22 | 776 | 1.9 | 1252 | 2.71 | 1762 | 3.44 | 2208 | 5.87 | 3693 | 5.56 | 3615 | 10.79 | 7132 |
| 83 | 14 | 14.24 | 3012 | 14.08 | 3122 | 14.2 | 3132 | 13.65 | 3242 | 13.72 | 3252 | 14.09 | 3362 | 13.98 | 3372 |
| | | 1.06 | 787 | 1.7 | 1252 | 2.38 | 1769 | 3.1 | 2208 | 5.39 | 3866 | 4.91 | 3615 | 9.76 | 7132 |
| 73 | 16 | 15.35 | 3012 | 15.79 | 3122 | 16.03 | 3132 | 15.36 | 3242 | 15.82 | 3252 | 15.33 | 3362 | 16.05 | 3372 |
| | | 0.98 | 785 | 1.52 | 1252 | 2.12 | 1774 | 2.75 | 2208 | 4.79 | 3960 | 4.51 | 3615 | 8.5 | 7132 |
| 64 | 18 | 18.06 | 3012 | 18.28 | 3122 | 17.01 | 3132 | 18 | 3242 | 16.9 | 3252 | 17.33 | 3362 | 18.08 | 3372 |
| | | 0.84 | 791 | 1.31 | 1252 | 2 | 1776 | 2.35 | 2208 | 4.49 | 3967 | 3.99 | 3615 | 7.55 | 7132 |
| 58 | 20 | 20.24 | 3012 | 20.07 | 3122 | 20.2 | 3132 | 19.87 | 3242 | 19.18 | 3252 | 19.95 | 3362 | 19.64 | 3372 |
| | | 0.75 | 792 | 1.19 | 1252 | 1.69 | 1784 | 2.13 | 2208 | 3.97 | 3980 | 3.47 | 3615 | 6.95 | 7132 |
| 52 | 22.4 | 22.76 | 3012 | 23.01 | 3122 | 21.36 | 3132 | 21.79 | 3242 | 21.31 | 3252 | 22.29 | 3362 | 21.89 | 3372 |
| | | 0.67 | 795 | 0.65 | 780 | 1.6 | 1786 | 1.94 | 2208 | 3.59 | 3991 | 3.1 | 3615 | 6.24 | 7132 |
| 46 | 25 | 25.59 | 3012 | 25.39 | 3122 | 24.41 | 3132 | 25.44 | 3242 | 24.2 | 3252 | 24.68 | 3362 | 24.56 | 3372 |
| | | 0.59 | 787 | 0.65 | 861 | 1.4 | 1791 | 1.66 | 2208 | 3.17 | 4003 | 2.8 | 3615 | 5.56 | 7132 |
| 41 | 28 | 28.85 | 3012 | | | 27.25 | 3132 | | | 26.93 | 3252 | | | 27.8 | 3372 |
| | | 0.53 | 798 | | | 1.26 | 1795 | | | 2.85 | 4013 | | | 4.91 | 7132 |
| 37 | 31.5 | 33.48 | 3012 | | | 30.55 | 3132 | | | 30.29 | 3252 | 31.84 | 3363 | 30.24 | 3372 |
| | | 0.47 | 821 | | | 1.13 | 1799 | | | 2.54 | 4023 | 3.93 | 6416 | 4.51 | 7132 |
| 33 | 35.5 | 35.73 | 3012 | | | 35.37 | 3132 | | | 35.51 | 3252 | 35.18 | 3363 | 34.18 | 3372 |
| | | 0.43 | 801 | | | 0.98 | 1803 | | | 2.18 | 4036 | 3.4 | 6100 | 3.99 | 7132 |
| 29 | 40 | 40.32 | 3012 | | | 38.84 | 3132 | | | 39.2 | 3252 | 41.1 | 3363 | 39.36 | 3372 |
| | | 0.38 | 799 | | | 0.89 | 1804 | | | 1.97 | 4038 | 2.9 | 6100 | 3.47 | 7132 |
| 26 | 45 | 45.36 | 3012 | | | 44.54 | 3132 | | | 42.98 | 3252 | 45.4 | 3363 | 43.98 | 3372 |
| | | 0.34 | 804 | | | 0.65 | 1510 | | | 1.8 | 4038 | 2.63 | 6100 | 3.1 | 7132 |
| 23 | 50 | 49.16 | 3013 | | | 49.15 | 3132 | | | 50.19 | 3252 | 52.09 | 3363 | 48.68 | 3372 |
| | | 0.32 | 803 | | | 0.65 | 1666 | | | 1.54 | 4038 | 2.29 | 6100 | 2.8 | 7132 |
| 21 | 56 | 55.04 | 3013 | | | 57.83 | 3133 | | | 55.7 | 3253 | 57.6 | 3363 | 57.57 | 3373 |
| | | 0.28 | 787 | | | 0.54 | 1592 | | | 1.41 | 4038 | 2.07 | 6100 | 2.5 | 7389 |
| 18 | 63 | 64.07 | 3013 | | | 65.25 | 3133 | | | 64.2 | 3253 | 66.11 | 3363 | 66.1 | 3373 |
| | | 0.24 | 785 | | | 0.5 | 1657 | | | 1.23 | 4038 | 1.9 | 6100 | 2.18 | 7389 |
| 16 | 71 | 69.09 | 3013 | | | 69.24 | 3133 | | | 68.61 | 3253 | 74.4 | 3363 | 74.44 | 3373 |
| | | 0.23 | 812 | | | 0.48 | 1690 | | | 1.15 | 4038 | 1.7 | 6100 | 2 | 7611 |
| 15 | 80 | 81.29 | 3013 | | | 82.23 | 3133 | | | 77.86 | 3253 | 80.86 | 3363 | 80.86 | 3373 |
| | | 0.19 | 789 | | | 0.42 | 1790 | | | 1.01 | 4038 | 1.52 | 6100 | 1.84 | 7611 |
| 13 | 90 | 91.08 | 3013 | | | 86.97 | 3133 | | | 86.48 | 3253 | 90.12 | 3363 | 90.12 | 3373 |
| | | 0.17 | 791 | | | 0.4 | 1804 | | | 0.91 | 4038 | 1.34 | 6100 | 1.65 | 7611 |
| 12 | 100 | 102.43 | 3013 | | | 99.4 | 3133 | | | 98.24 | 3253 | 101.13 | 3363 | 101.13 | 3373 |
| | | 0.15 | 785 | | | 0.35 | 1804 | | | 0.8 | 4038 | 1.23 | 6100 | 1.47 | 7611 |
| 10 | 112 | 115.16 | 3013 | | | 110.94 | 3133 | | | 109.3 | 3253 | 114.47 | 3363 | 114.47 | 3373 |
| | | 0.14 | 823 | | | 0.32 | 1804 | | | 0.72 | 4038 | 1.09 | 6100 | 1.3 | 7611 |
| 9.3 | 125 | 129.81 | 3013 | | | 124.4 | 3133 | | | 122.96 | 3253 | 124.53 | 3363 | 124.53 | 3373 |
| | | 0.12 | 796 | | | 0.28 | 1804 | | | 0.64 | 4038 | 0.96 | 6100 | 1.19 | 7611 |
| 8.3 | 140 | 146.18 | 3013 | | | 144.02 | 3133 | | | 144.13 | 3253 | 141 | 3363 | 140.74 | 3373 |
| | | 0.11 | 821 | | | 0.24 | 1804 | | | 0.55 | 4038 | 0.85 | 6100 | 1.06 | 7611 |
| 7.3 | 160 | 160.8 | 3013 | | | 158.13 | 3133 | | | 159.1 | 3253 | 162.1 | 3363 | 162.06 | 3373 |
| | | 0.1 | 821 | | | 0.22 | 1804 | | | 0.5 | 4038 | 0.77 | 6100 | 0.92 | 7611 |
| 6.4 | 180 | 181.46 | 3013 | | | 181.32 | 3133 | | | 174.46 | 3253 | 181 | 3363 | 181.09 | 3373 |
| | | 0.09 | 834 | | | 0.19 | 1804 | | | 0.45 | 4038 | 0.66 | 6100 | 0.82 | 7611 |
| 5.8 | 200 | 204.14 | 3013 | | | 200.11 | 3133 | | | 203.72 | 3253 | 200.44 | 3363 | 200.44 | 3373 |
| | | 0.08 | 834 | | | 0.18 | 1804 | | | 0.39 | 4038 | 0.59 | 6100 | 0.74 | 7611 |

| | |
|-------------|---------------|
| Exact ratio | Gear frame |
| Input H.P. | Output torque |



Speed Reducers

CbN SERIES 3000

Motor RPM 1160 (Continued)

CbN Series

Exact Ratio rpm, HP and Torque

| rpm | Nom. Ratio | Size of CbN Reducer | | | | | | | |
|-----|---------------|---------------------|-------------|--------|-------------|-------|-------------|-------|-------------|
| | | 4 | 5 | 6 | 7 | 8 | | | |
| 93 | 12.5 | 12.23 | 3482 | 12.43 | 3592 | 12.1 | 3602 | 12.2 | 3732 |
| | | 21.29 | 13603 | 37.06 | 24062 | 53.8 | 33954 | 80 | 50907 |
| 83 | 14 | 13.5 | 3482 | 13.98 | 3592 | 13.5 | 3602 | 13.8 | 3732 |
| | | 19.36 | 13653 | 33.55 | 24504 | 48.9 | 34433 | 80 | 57583 |
| 73 | 16 | 15.77 | 3482 | 15.17 | 3592 | 15.1 | 3602 | 15.7 | 3732 |
| | | 16.66 | 13728 | 31.82 | 25221 | 44.4 | 34969 | 80 | 65511 |
| 64 | 18 | 17.61 | 3482 | 17.24 | 3592 | 17.7 | 3602 | 17.8 | 3732 |
| | | 14.98 | 13778 | 28.89 | 26018 | 38.6 | 35636 | 80 | 74274 |
| 58 | 20 | 19.77 | 3482 | 19.07 | 3592 | 20 | 3602 | 20.1 | 3732 |
| | | 13.39 | 13829 | 25.02 | 24929 | 34.7 | 36198 | 73.09 | 76627 |
| 52 | 22.4 | 22.37 | 3482 | 22.06 | 3592 | 21.9 | 3602 | 22.6 | 3732 |
| | | 11.88 | 13880 | 22.77 | 26239 | 32.1 | 36667 | 66.08 | 77894 |
| 46 | 25 | 25.55 | 3482 | 24.08 | 3592 | 25.5 | 3602 | 25.2 | 3732 |
| | | 10.44 | 13932 | 20.91 | 26310 | 28.1 | 37374 | 60.9 | 80047 |
| 41 | 28 | 27.42 | 3482 | 27.05 | 3592 | 27.7 | 3602 | 28.4 | 3732 |
| | | 9.75 | 13959 | 18.69 | 26407 | 26.2 | 37854 | 55 | 81472 |
| 37 | 31.5 | 31.9 | 3482 | 30.14 | 3592 | 31.1 | 3602 | 31.8 | 3732 |
| | | 8.41 | 14014 | 16.82 | 26487 | 23.40 | 37958 | 48 | 79615 |
| 33 | 35.5 | 34.62 | 3482 | 34.18 | 3592 | 34.5 | 3603 | 36 | 3732 |
| | | 7.76 | 14042 | 14.88 | 26575 | 21.1 | 37969 | 39.2 | 73606 |
| 29 | 40 | 38.24 | 3482 | 39.23 | 3592 | 39 | 3602 | 40.2 | 3732 |
| | | 7.04 | 14074 | 13.02 | 26673 | 18.7 | 38039 | 33.5 | 70242 |
| 26 | 45 | 42.46 | 3482 | 42.67 | 3592 | 42.8 | 3602 | 43.2 | 3733 |
| | | 6.36 | 14107 | 11.99 | 26726 | 16.8 | 37504 | 34 | 75015 |
| 23 | 50 | 50.34 | 3482 | 49.71 | 3592 | 48.1 | 3602 | 48.8 | 3733 |
| | | 5.38 | 14158 | 10.33 | 26823 | 15.3 | 38385 | 31.8 | 79256 |
| 21 | 56 | 54.71 | 3483 | 56.63 | 3593 | 55.4 | 3603 | 55.4 | 3733 |
| | | 5.06 | 14181 | 9.02 | 26186 | 13.4 | 38461 | 29.5 | 83467 |
| 18 | 63 | 63.93 | 3483 | 61.44 | 3593 | 63 | 3603 | 61.2 | 3733 |
| | | 4.34 | 14223 | 8.56 | 26947 | 12 | 38610 | 27.9 | 87204 |
| 16 | 71 | 71.36 | 3483 | 69.82 | 3593 | 70.8 | 3603 | 68.3 | 3733 |
| | | 3.9 | 14250 | 7.55 | 27009 | 10.7 | 38690 | 25.4 | 88601 |
| 15 | 80 | 80.13 | 3483 | 77.24 | 3593 | 76.9 | 3603 | 76.8 | 3733 |
| | | 3.48 | 14278 | 6.84 | 27062 | 9.86 | 38725 | 22.62 | 88723 |
| 13 | 90 | 90.66 | 3483 | 89.35 | 3593 | 87.3 | 3603 | 89.9 | 3733 |
| | | 3.08 | 14306 | 5.92 | 27133 | 8.71 | 38834 | 19.4 | 89073 |
| 12 | 100 | 103.54 | 3483 | 97.53 | 3593 | 96.6 | 3603 | 102 | 3733 |
| | | 2.7 | 14334 | 5.44 | 27177 | 7.89 | 38926 | 17.14 | 89288 |
| 10 | 112 | 111.11 | 3483 | 109.55 | 3593 | 112 | 3603 | 111 | 3733 |
| | | 2.52 | 14349 | 4.85 | 27221 | 6.82 | 39011 | 15.77 | 89400 |
| 9.3 | 125 | 129.28 | 3483 | 122.06 | 3593 | 122 | 3603 | 129 | 3733 |
| | | 2.17 | 14378 | 4.36 | 27265 | 6.26 | 39005 | 13.57 | 89403 |
| 8.3 | 140 | 140.31 | 3483 | 138.42 | 3593 | 137 | 3603 | 141 | 3733 |
| | | 2 | 14393 | 3.85 | 27319 | 5.57 | 38992 | 12.4 | 89404 |
| 7.3 | 160 | 154.98 | 3483 | 158.87 | 3593 | 153 | 3603 | 158 | 3733 |
| | | 1.81 | 14410 | 3.36 | 27372 | 4.99 | 38992 | 11.08 | 89409 |
| 6.4 | 180 | 172.09 | 3483 | 172.82 | 3593 | 199 | 3603 | 175 | 3733 |
| | | 1.64 | 14428 | 3.09 | 27398 | 3.84 | 39027 | 10 | 89390 |
| 5.8 | 200 | 203.99 | 3483 | 201.34 | 3593 | 216 | 3603 | 198 | 3733 |
| | | 1.38 | 14455 | 2.66 | 27451 | 3.54 | 39052 | 8.84 | 89392 |
| 5.2 | 224 | | | | | 216 | 3603 | 217 | 3733 |
| | | | | | | 3.54 | 39051 | 8.06 | 89325 |
| 4.6 | 250 | | | | | 252 | 3603 | 244 | 3733 |
| | | | | | | 3.03 | 38996 | 7.17 | 89349 |

If shaded, mechanical H.P. may exceed thermal H.P. limit.
Refer to page A-144.

| | |
|-------------|---------------|
| Exact ratio | Gear frame |
| Input H.P. | Output torque |

Motor RPM 870

Exact Ratio rpm, HP and Torque

| rpm | Nom. Ratio | Size of CbN 3000 Reducer | | | | | | | |
|-----|---------------|--------------------------|-------------|---------------|--------------|---------------|--------------|---------------|---------------|
| | | 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 |
| 696 | 1.25 | 1.24 1.52 | 3001 134 | 1.22 4.27 | 3101 370 | 1.23 7.5 | 3201 654 | 1.26 9.03 | 3301 810 |
| 621 | 1.4 | 1.46 1.52 | 3001 158 | 1.38 3.9 | 3101 391 | 1.45 6.87 | 3201 708 | 1.46 8.6 | 3301 890 |
| 544 | 1.6 | 1.54 1.52 | 3001 166 | 1.56 3.85 | 3101 425 | 1.55 6.44 | 3201 708 | 1.61 8.41 | 3301 959 |
| 483 | 1.8 | 1.83 1.52 | 3001 197 | 1.76 3.54 | 3101 442 | 1.75 5.7 | 3201 708 | 1.77 8.6 | 3301 1083 |
| 435 | 2 | 1.96 1.52 | 3001 212 | 2 3.12 | 3101 442 | 1.94 5.14 | 3201 708 | 2.04 8.98 | 3301 1298 |
| 388 | 2.24 | 2.19 1.52 | 3001 237 | 2.29 2.73 | 3101 442 | 2.21 4.51 | 3201 708 | 2.25 8.31 | 3301 1327 |
| 348 | 2.5 | 2.55 1.52 | 3001 276 | 2.58 2.42 | 3101 442 | 2.55 3.92 | 3201 708 | 2.58 7.24 | 3301 1327 |
| 311 | 2.8 | 2.75 1.52 | 3001 298 | 2.74 2.28 | 3101 443 | 2.77 3.66 | 3201 708 | 2.91 6.42 | 3301 1327 |
| 276 | 3.15 | 3.24 1.52 | 3001 350 | 3.25 1.92 | 3101 442 | 3.09 3.23 | 3201 708 | 3.16 5.91 | 3301 1327 |
| 245 | 3.55 | 3.63 1.39 | 3001 351 | 3.44 1.81 | 3101 442 | 3.43 2.91 | 3201 708 | 3.52 5.31 | 3301 1327 |
| 218 | 4 | 4.08 1.32 | 3001 375 | 3.93 1.59 | 3101 442 | 3.89 2.56 | 3201 708 | 3.95 4.73 | 3301 1327 |
| | | | | 3.91 4.41 | 3122 1202 | 3.87 8.19 | 3242 2208 | 3.96 13.04 | 3362 3615 |
| | | 4.58 1.14 | 3001 365 | 4.36 1.42 | 3101 442 | 4.33 2.3 | 3201 708 | 4.47 4.18 | 3301 1327 |
| | | | | 4.43 3.96 | 3122 1221 | 4.57 6.93 | 3242 2208 | 4.59 11.31 | 3362 3615 |
| 174 | 5 | 5.17 0.49 | 3001 178 | 4.92 1.27 | 3101 442 | 4.88 2.04 | 3201 708 | 4.87 3.84 | 3301 1327 |
| | | | | 4.99 3.6 | 3122 1252 | 4.88 6.5 | 3242 2208 | 5.06 10.26 | 3362 3615 |
| | | 5.82 0.49 | 3001 201 | 5.69 1.09 | 3101 442 | 5.71 1.74 | 3201 708 | 5.5 3.4 | 3301 1327 |
| 155 | 5.6 | | | 5.65 3.18 | 3122 1252 | 5.51 5.75 | 3242 2208 | 5.59 9.29 | 3362 3615 |
| | | 6.4 0.49 | 3001 221 | 6.25 1 | 3101 442 | 6.31 1.58 | 3201 708 | 6.33 2.95 | 3301 1327 |
| | | | | 6.42 2.8 | 3122 1252 | 6.1 5.19 | 3242 2208 | 6.41 8.09 | 3362 3615 |
| 138 | 6.3 | 7.22 0.49 | 3001 249 | 7.17 0.49 | 3101 248 | 6.92 1.44 | 3201 708 | 7.06 2.64 | 3301 1327 |
| | | 7.38 1.52 | 3012 733 | 7.34 2.45 | 3122 1252 | 6.96 4.56 | 3242 2208 | 7.09 7.32 | 3362 3615 |
| | | | | 8.13 1.37 | 3001 779 | 7.91 2.17 | 3101 1252 | 8.06 1.23 | 3201 708 |
| 109 | 8 | 8.16 1.37 | 3012 779 | 8.28 2.17 | 3122 1252 | 7.57 3.17 | 3132 1673 | 8.02 3.95 | 3242 2208 |
| | | | | 8.59 1.3 | 3012 780 | 8.79 2.05 | 3122 1252 | 8.57 2.93 | 3132 1750 |
| | | | | | | | | | 8.57 3.7 |
| 97 | 9 | 8.59 1.3 | 3012 780 | 8.79 2.05 | 3122 1252 | 8.57 2.93 | 3132 1750 | 9.02 3.7 | 3242 2208 |
| | | | | | | | | | 9.02 5.67 |
| 87 | 10 | 10.2 1.1 | 3012 783 | 10.43 1.72 | 3122 1252 | 9.67 2.61 | 3132 1760 | 9.72 3.26 | 3242 2208 |
| | | | | | | | | | 9.62 5.41 |
| 78 | 11.2 | 10.92 1.03 | 3012 784 | 11.04 1.63 | 3122 1252 | 10.94 2.32 | 3132 1766 | 10.8 2.93 | 3242 2208 |
| | | | | | | | | | 10.88 5.01 |

| | |
|-------------|---------------|
| Exact ratio | Gear frame |
| Input H.P. | Output torque |

Motor RPM 870 (Continued)

Exact Ratio rpm, HP and Torque

| rpm | Nom. Ratio | Size of CbN Reducer | | | | | |
|-----|---------------|---------------------|---------------|---------------|---------------|--------------|---------------|
| | | 4 | 5 | 6 | 7 | 8 | |
| 696 | 1.25 | 1.24 20.12 | 3401 1770 | 1.28 33.12 | 3501 2998 | | |
| 621 | 1.4 | 1.38 21.57 | 3401 2121 | 1.46 33.12 | 3501 3432 | | |
| 544 | 1.6 | 1.56 21.82 | 3401 2411 | 1.6 32.35 | 3501 3677 | | |
| 483 | 1.8 | 1.74 18.49 | 3401 2279 | 1.79 31.43 | 3501 3986 | | |
| 435 | 2 | 1.97 18.92 | 3401 2644 | 2 29.96 | 3501 4256 | | |
| 388 | 2.24 | 2.17 17.72 | 3401 2734 | 2.25 28.39 | 3501 4537 | | |
| 348 | 2.5 | 2.54 15.92 | 3401 2870 | 2.44 27.29 | 3501 4731 | | |
| 311 | 2.8 | 2.83 14.42 | 3401 2903 | 2.77 25.15 | 3501 4956 | | |
| 276 | 3.15 | 3.18 12.84 | 3401 2903 | 3.07 23.95 | 3501 5221 | 3.21 60 | 3602 13394 |
| 245 | 3.55 | 3.6 11.35 | 3401 2903 | 3.55 20.71 | 3501 5221 | 3.64 60 | 3602 15189 |
| 218 | 4 | 4.11 9.94 | 3401 2903 | 3.88 18.97 | 3501 5221 | | |
| | | 3.91 20.31 | 3482 5532 | 4.07 33.12 | 3592 9370 | 3.88 60 | 3602 16190 |
| | | 4.41 9.26 | 3401 2903 | 4.35 16.89 | 3501 5221 | | |
| 193 | 4.5 | 4.37 21.78 | 3482 6632 | 4.66 33.12 | 3592 10725 | 4.34 60 | 3602 18109 |
| | | 5.13 7.96 | 3401 2903 | 4.85 15.16 | 3501 5221 | | |
| | | 4.91 22.03 | 3482 7537 | 5.1 33.12 | 3592 11758 | 4.91 60 | 3602 20488 |
| 155 | 5.6 | 5.57 7.34 | 3401 2903 | 5.5 13.07 | 3501 5103 | | |
| | | 5.48 18.67 | 3482 7126 | 5.7 30.16 | 3592 11968 | 5.56 60 | 3602 23200 |
| | | 6.15 6.64 | 3401 2903 | 6.31 11.65 | 3501 5221 | | |
| 138 | 6.3 | 6.21 19.1 | 3482 8267 | 6.38 28.19 | 3592 12531 | 6.15 60 | 3602 25662 |
| | | 6.83 5.63 | 3401 2731 | 6.87 10.17 | 3501 5221 | | |
| | | 6.86 17.89 | 3482 8547 | 7.18 25.52 | 3592 12761 | 6.86 57.4 | 3602 27384 |
| 109 | 8 | 8.1 4.85 | 3401 2792 | 8 9.19 | 3501 5221 | | |
| | | 7.69 20.31 | 3482 10887 | 7.92 33.12 | 3592 18250 | 7.71 55 | 3602 29490 |
| | | 8.6 21.78 | 3482 13051 | 9.07 33.12 | 3592 20890 | 9.03 43.9 | 3602 27569 |
| 97 | 9 | 9.67 21.78 | 3482 13589 | 9.94 33.12 | 3592 22902 | 9.63 51.3 | 3602 34356 |
| | | 10.78 18.17 | 3482 13645 | 11.1 30.16 | 3592 23310 | 10.9 46 | 3602 34870 |
| 87 | 10 | 10.78 20.18 | 3482 13589 | 11.1 33.12 | 3592 22902 | 10.9 51.3 | 3602 42979 |
| | | 18.17 | 3482 13645 | 11.1 30.16 | 3592 23310 | 11 46 | 3602 45900 |
| 78 | 11.2 | 10.78 18.17 | 3482 13645 | 11.1 30.16 | 3592 23310 | 11 46 | 3602 45900 |
| | | | | | | | 3842 73366 |

If shaded, mechanical H.P. may exceed thermal H.P. limit.
Refer to page A-144.

| | |
|-------------|---------------|
| Exact ratio | Gear frame |
| Input H.P. | Output torque |

Motor RPM 870 (Continued)

Exact Ratio rpm, HP and Torque

| rpm | Nom. Ratio | Size of CbN 3000 Reducer | | | | | | | | | | | | | | |
|-----|---------------|--------------------------|------|-------|------|--------|------|-------|------|--------|------|--------|------|--------|------|------|
| | | 0 | | 1 | | 2 | | 3 | | 4 | | 5 | | | | |
| 70 | 12.5 | 12.23 | 3012 | 12.61 | 3122 | 12.43 | 3132 | 12.27 | 3242 | 12.04 | 3252 | 12.45 | 3362 | 12.65 | 3372 | |
| | | 0.92 | | 786 | 1.42 | 1252 | 2.05 | 1772 | 2.58 | 2208 | 4.68 | 3923 | 4.17 | 3615 | 8.09 | 7132 |
| 62 | 14 | 14.24 | 3012 | 14.08 | 3122 | 14.2 | 3132 | 13.65 | 3242 | 13.72 | 3252 | 14.09 | 3362 | 13.98 | 3372 | |
| | | 0.8 | | 789 | 1.28 | 1252 | 1.8 | 1777 | 2.32 | 2208 | 4.15 | 3866 | 3.68 | 3615 | 7.32 | 7132 |
| 54 | 16 | 15.35 | 3012 | 15.79 | 3122 | 16.03 | 3132 | 15.36 | 3242 | 15.82 | 3252 | 15.33 | 3362 | 16.05 | 3372 | |
| | | 0.74 | | 790 | 1.14 | 1252 | 1.6 | 1782 | 2.06 | 2208 | 3.61 | 3960 | 3.39 | 3615 | 6.38 | 7132 |
| 48 | 18 | 18.06 | 3012 | 18.28 | 3122 | 17.01 | 3132 | 18 | 3242 | 16.9 | 3252 | 17.33 | 3362 | 18.08 | 3372 | |
| | | 0.63 | | 793 | 0.98 | 1252 | 1.51 | 1785 | 1.76 | 2208 | 3.39 | 3967 | 3 | 3615 | 5.66 | 7132 |
| 44 | 20 | 20.24 | 3012 | 20.07 | 3122 | 20.2 | 3132 | 19.87 | 3242 | 19.18 | 3252 | 19.95 | 3362 | 19.64 | 3372 | |
| | | 0.56 | | 794 | 0.9 | 1252 | 1.27 | 1791 | 1.6 | 2208 | 2.99 | 3980 | 2.6 | 3615 | 5.21 | 7132 |
| 39 | 22.4 | 22.76 | 3012 | 23.01 | 3122 | 21.36 | 3132 | 21.79 | 3242 | 21.31 | 3252 | 22.29 | 3362 | 21.89 | 3372 | |
| | | 0.5 | | 796 | 0.49 | 780 | 1.21 | 1793 | 1.45 | 2208 | 2.7 | 3991 | 2.33 | 3615 | 4.68 | 7132 |
| 35 | 25 | 25.59 | 3012 | 25.39 | 3122 | 24.41 | 3132 | 25.44 | 3242 | 24.2 | 3252 | 24.68 | 3362 | 24.56 | 3372 | |
| | | 0.45 | | 798 | 0.49 | 861 | 1.06 | 1798 | 1.25 | 2208 | 2.38 | 4003 | 2.1 | 3615 | 4.17 | 7132 |
| 31 | 28 | 28.85 | 3012 | | | 27.25 | 3132 | | | 26.93 | 3252 | | | 27.8 | 3372 | |
| | | 0.4 | | 799 | | 0.95 | 1801 | | | 2.15 | 4013 | | | 3.68 | 7132 | |
| 28 | 31.5 | 33.48 | 3012 | | | 30.55 | 3132 | | | 30.29 | 3252 | 31.84 | 3363 | 30.24 | 3372 | |
| | | 0.35 | | 800 | | 0.85 | 1804 | | | 1.91 | 4023 | 2.81 | 6100 | 3.39 | 7132 | |
| 25 | 35.5 | 35.73 | 3012 | | | 35.37 | 3132 | | | 35.51 | 3252 | 35.18 | 3363 | 34.18 | 3372 | |
| | | 0.32 | | 800 | | 0.73 | 1804 | | | 1.63 | 4036 | 2.54 | 6100 | 3 | 7132 | |
| 22 | 40 | 40.32 | 3012 | | | 38.84 | 3132 | | | 39.2 | 3252 | 41.1 | 3363 | 39.36 | 3372 | |
| | | 0.28 | | 800 | | 0.67 | 1804 | | | 1.48 | 4038 | 2.21 | 6100 | 2.6 | 7132 | |
| 19 | 45 | 45.36 | 3012 | | | 44.54 | 3132 | | | 42.98 | 3252 | 45.4 | 3363 | 43.98 | 3372 | |
| | | 0.25 | | 800 | | 0.59 | 1804 | | | 1.35 | 4038 | 2 | 6100 | 2.33 | 7132 | |
| 17 | 50 | 49.16 | 3013 | | | 49.15 | 3132 | | | 50.19 | 3252 | 52.09 | 3363 | 48.68 | 3372 | |
| | | 0.24 | | 796 | | 0.52 | 1804 | | | 1.16 | 4038 | 1.74 | 6100 | 2.1 | 7132 | |
| 16 | 56 | 55.04 | 3013 | | | 57.83 | 3133 | | | 55.7 | 3253 | 57.6 | 3363 | 57.57 | 3373 | |
| | | 0.21 | | 798 | | 0.46 | 1804 | | | 1.06 | 4038 | 1.55 | 6100 | 1.88 | 7389 | |
| 14 | 63 | 64.07 | 3013 | | | 65.25 | 3133 | | | 64.2 | 3253 | 66.11 | 3363 | 66.1 | 3373 | |
| | | 0.18 | | 800 | | 0.4 | 1804 | | | 0.92 | 4038 | 1.43 | 6100 | 1.64 | 7389 | |
| 12 | 71 | 69.09 | 3013 | | | 69.24 | 3133 | | | 68.61 | 3253 | 74.4 | 3363 | 74.44 | 3373 | |
| | | 0.17 | | 801 | | 0.38 | 1804 | | | 0.86 | 4038 | 1.28 | 6100 | 1.5 | 7611 | |
| 11 | 80 | 81.29 | 3013 | | | 82.23 | 3133 | | | 77.86 | 3253 | 80.86 | 3363 | 80.86 | 3373 | |
| | | 0.14 | | 803 | | 0.32 | 1804 | | | 0.76 | 4038 | 1.14 | 6100 | 1.38 | 7611 | |
| 10 | 90 | 91.08 | 3013 | | | 86.97 | 3133 | | | 86.48 | 3253 | 90.12 | 3363 | 90.12 | 3373 | |
| | | 0.13 | | 804 | | 0.3 | 1804 | | | 0.68 | 4038 | 1.01 | 6100 | 1.24 | 7611 | |
| 9 | 100 | 102.43 | 3013 | | | 99.4 | 3133 | | | 98.24 | 3253 | 101.13 | 3363 | 101.13 | 3373 | |
| | | 0.12 | | 806 | | 0.27 | 1804 | | | 0.6 | 4038 | 0.93 | 6100 | 1.1 | 7611 | |
| 8 | 112 | 115.16 | 3013 | | | 110.94 | 3133 | | | 109.3 | 3253 | 114.47 | 3363 | 114.47 | 3373 | |
| | | 0.1 | | 807 | | 0.24 | 1804 | | | 0.54 | 4038 | 0.82 | 6100 | 0.97 | 7611 | |
| 7 | 125 | 129.81 | 3013 | | | 124.4 | 3133 | | | 122.96 | 3253 | 124.53 | 3363 | 124.53 | 3373 | |
| | | 0.09 | | 808 | | 0.16 | 1380 | | | 0.48 | 4038 | 0.71 | 6100 | 0.89 | 7611 | |
| 6.2 | 140 | 146.18 | 3013 | | | 144.02 | 3133 | | | 144.13 | 3253 | 141 | 3363 | 140.74 | 3373 | |
| | | 0.08 | | 809 | | 0.15 | 1438 | | | 0.41 | 4038 | 0.64 | 6100 | 0.79 | 7611 | |
| 5.4 | 160 | 160.8 | 3013 | | | 158.13 | 3133 | | | 159.1 | 3253 | 162.1 | 3363 | 162.06 | 3373 | |
| | | 0.07 | | 810 | | 0.14 | 1497 | | | 0.37 | 4038 | 0.58 | 6100 | 0.69 | 7611 | |
| 4.8 | 180 | 181.46 | 3013 | | | 181.32 | 3133 | | | 174.46 | 3253 | 181 | 3363 | 181.09 | 3373 | |
| | | 0.07 | | 811 | | 0.11 | 1560 | | | 0.34 | 4038 | 0.49 | 6100 | 0.61 | 7611 | |
| 4.4 | 200 | 204.14 | 3013 | | | 200.11 | 3133 | | | 203.72 | 3253 | 200.44 | 3363 | 200.44 | 3373 | |
| | | 0.06 | | 812 | | 0.11 | 1628 | | | 0.29 | 4038 | 0.45 | 6100 | 0.56 | 7611 | |

| | |
|-------------|---------------|
| Exact ratio | Gear frame |
| Input H.P. | Output torque |



Speed Reducers

CbN SERIES 3000

Motor RPM 870 (Continued)

CbN Series

| | | Exact Ratio rpm, HP and Torque | | | | | | | |
|-----|------------|--------------------------------|-------------|--------|-------------|-------|-------------|-------|-------------|
| rpm | Nom. Ratio | Size of CbN Reducer | | | | | | | |
| | | 4 | 5 | 6 | 7 | 8 | | | |
| 70 | 12.5 | 12.23 | 3482 | 12.43 | 3592 | 12.1 | 3602 | 12.2 | 3732 |
| | | 16.09 | 13706 | 28.2 | 24410 | 42 | 35343 | 60 | 50907 |
| 62 | 14 | 13.5 | 3482 | 13.98 | 3592 | 13.5 | 3602 | 13.8 | 3732 |
| | | 14.62 | 13752 | 25.51 | 24847 | 38.2 | 35864 | 60 | 57583 |
| 54 | 16 | 15.77 | 3482 | 15.17 | 3592 | 15.1 | 3602 | 15.7 | 3732 |
| | | 12.58 | 13821 | 24.19 | 25563 | 34.7 | 36439 | 60 | 65511 |
| 48 | 18 | 17.61 | 3482 | 17.24 | 3592 | 17.7 | 3602 | 17.8 | 3732 |
| | | 11.31 | 13867 | 21.82 | 26206 | 30.2 | 37174 | 60 | 74274 |
| 44 | 20 | 19.77 | 3482 | 19.07 | 3592 | 20 | 3602 | 20.1 | 3732 |
| | | 10.1 | 13914 | 19.01 | 25248 | 27.1 | 37693 | 58 | 81075 |
| 39 | 22.4 | 22.37 | 3482 | 22.06 | 3592 | 21.9 | 3602 | 22.6 | 3732 |
| | | 8.96 | 13961 | 17.18 | 26404 | 24.9 | 37923 | 52.5 | 82515 |
| 35 | 25 | 25.55 | 3482 | 24.08 | 3592 | 25.5 | 3602 | 25.2 | 3732 |
| | | 7.87 | 14008 | 15.78 | 26475 | 21.4 | 37950 | 47.8 | 83770 |
| 31 | 28 | 27.42 | 3482 | 27.05 | 3592 | 27.7 | 3602 | 28.4 | 3732 |
| | | 7.35 | 14033 | 14.1 | 26560 | 19.8 | 38142 | 43.1 | 85125 |
| 28 | 31.5 | 31.9 | 3482 | 30.14 | 3592 | 31.1 | 3602 | 31.8 | 3732 |
| | | 6.34 | 14083 | 12.69 | 26634 | 17.70 | 38282 | 37.6 | 83153 |
| 25 | 35.5 | 34.62 | 3482 | 34.18 | 3592 | 34.5 | 3602 | 36 | 3732 |
| | | 5.85 | 14108 | 11.22 | 26717 | 16 | 38388 | 30.7 | 76860 |
| 22 | 40 | 38.24 | 3482 | 39.23 | 3592 | 39 | 3602 | 40.2 | 3732 |
| | | 5.31 | 14138 | 9.81 | 26802 | 14.2 | 38513 | 26.4 | 73806 |
| 19 | 45 | 42.46 | 3482 | 42.67 | 3592 | 42.8 | 3602 | 43.2 | 3733 |
| | | 4.79 | 14169 | 9.04 | 26855 | 12.9 | 38397 | 28.1 | 82663 |
| 17 | 50 | 50.34 | 3482 | 49.71 | 3592 | 48.1 | 3602 | 48.8 | 3733 |
| | | 4.05 | 14215 | 7.78 | 26941 | 11.5 | 38468 | 26.2 | 87064 |
| 16 | 56 | 54.71 | 3483 | 56.63 | 3593 | 56.2 | 3603 | 55.4 | 3733 |
| | | 3.81 | 14236 | 6.92 | 26776 | 10.1 | 38652 | 23.5 | 88654 |
| 14 | 63 | 63.93 | 3483 | 61.44 | 3593 | 63 | 3603 | 61.2 | 3733 |
| | | 3.27 | 14274 | 6.44 | 27053 | 9.05 | 38824 | 21.34 | 88933 |
| 12 | 71 | 71.36 | 3483 | 69.82 | 3593 | 70.8 | 3603 | 68.3 | 3733 |
| | | 2.93 | 14299 | 5.68 | 27115 | 8.07 | 38907 | 19.17 | 89158 |
| 11 | 80 | 80.13 | 3483 | 77.24 | 3593 | 76.9 | 3603 | 76.8 | 3733 |
| | | 2.62 | 14324 | 5.15 | 27162 | 7.45 | 39012 | 19.09 | 99836 |
| 10 | 90 | 90.66 | 3483 | 89.35 | 3593 | 87.3 | 3603 | 89.9 | 3733 |
| | | 2.32 | 14349 | 4.46 | 27227 | 6.56 | 38997 | 14.6 | 89378 |
| 9 | 100 | 103.54 | 3483 | 97.53 | 3593 | 96.6 | 3603 | 102 | 3733 |
| | | 2.03 | 14375 | 4.09 | 27260 | 5.93 | 39007 | 12.87 | 89392 |
| 8 | 112 | 111.11 | 3483 | 109.55 | 3593 | 112 | 3603 | 111 | 3733 |
| | | 1.89 | 14388 | 3.65 | 27304 | 5.11 | 38972 | 11.82 | 89343 |
| 7 | 125 | 129.28 | 3483 | 122.06 | 3593 | 122 | 3603 | 129 | 3733 |
| | | 1.63 | 14415 | 3.28 | 27348 | 4.69 | 38963 | 10.17 | 89337 |
| 6.2 | 140 | 140.31 | 3483 | 138.42 | 3593 | 137 | 3603 | 141 | 3733 |
| | | 1.5 | 14428 | 2.9 | 27395 | 4.18 | 38995 | 9.31 | 89390 |
| 5.4 | 160 | 154.98 | 3483 | 158.87 | 3593 | 153 | 3603 | 158 | 3733 |
| | | 1.36 | 14444 | 2.53 | 27442 | 3.74 | 38965 | 8.31 | 89408 |
| 4.8 | 180 | 172.09 | 3483 | 172.82 | 3593 | 173 | 3603 | 175 | 3733 |
| | | 1.23 | 14460 | 2.33 | 27463 | 3.31 | 38993 | 7.5 | 89375 |
| 4.4 | 200 | 203.99 | 3483 | 201.34 | 3593 | 199 | 3603 | 198 | 3733 |
| | | 1.04 | 14485 | 2 | 27510 | 2.88 | 39027 | 6.63 | 89392 |
| 3.9 | 224 | | | | | 216 | 3603 | 217 | 3733 |
| | | | | | | 2.65 | 38978 | 6.05 | 89399 |
| 3.5 | 250 | | | | | 252 | 3603 | 244 | 3733 |
| | | | | | | 2.27 | 38953 | 5.38 | 89390 |

| | |
|-------------|---------------|
| Exact ratio | Gear frame |
| Input H.P. | Output torque |

Combined - Motor RPM 1750

Exact Ratio rpm, HP and Torque

| rpm | Nom. Ratio | Size of CbN Reducer | | | | | | | 210.21 17.53 | 3844 122392 | |
|------|---------------|---------------------|--------------|-----------------|--------------|----------------|---------------|-----------------|-----------------|------------------|------------------|
| | | 2 | 3 | 4 | 5 | 6 | 7 | 8 | | | |
| 12.5 | 140 | | | | | | | | | | |
| 10.9 | 160 | | | | | | | | | | |
| 9.7 | 180 | | | | | | | | | | |
| 8.8 | 200 | | | | | | | | | | |
| 7.8 | 224 | 223.5 0.545 | 3254 4038 | 223.2 0.964 | 3374 7132 | 229.4 1.869 | 3484 14206 | 228.2 3.556 | 3594 26890 | | |
| 7 | 250 | 247.2 0.493 | 3254 4038 | 246.8 0.872 | 3374 7132 | 241.5 1.775 | 3484 14206 | 258.3 3.142 | 3594 26890 | | |
| 6.3 | 280 | 260.2 0.468 | 3254 4038 | 259.8 0.829 | 3374 7132 | 273.4 1.568 | 3484 14206 | 291.5 2.784 | 3594 26890 | 280.01 4.148 | 3604 38582 |
| 5.6 | 315 | 308.9 0.395 | 3254 4038 | 308.4 0.698 | 3374 7132 | 308.5 1.39 | 3484 14206 | 329.7 2.462 | 3594 26890 | 299.1 3.883 | 3604 38580 |
| 4.9 | 355 | 330.8 0.368 | 3254 4038 | 330.2 0.652 | 3374 7132 | 349 1.229 | 3484 14206 | 374.5 2.167 | 3594 26890 | 339.486 3.422 | 3604 38590 |
| 4.4 | 400 | 370.4 0.329 | 3254 4038 | 369.8 0.582 | 3374 7132 | 396.5 1.081 | 3484 14206 | 428 1.896 | 3594 26890 | 377.19 3.079 | 3604 38578 |
| 3.9 | 450 | 431.3 0.283 | 3254 4038 | 430.6 0.5 | 3374 7132 | 453 0.946 | 3484 14206 | 483.1 1.68 | 3594 26890 | 428.34 2.711 | 3604 38574 |
| 3.5 | 500 | 465 0.262 | 3254 4038 | 464.2 0.464 | 3374 7132 | 511.4 0.838 | 3484 14206 | 512.7 1.583 | 3594 26890 | 476.66 2.437 | 3604 38587 |
| 3.1 | 560 | 547 0.223 | 3254 4038 | 546.1 0.394 | 3374 7132 | 542.6 0.79 | 3484 14206 | 608.8 1.333 | 3594 26890 | 536.13 2.167 | 3604 38592 |
| 2.8 | 630 | 613.1 0.199 | 3254 4038 | 612.1 0.352 | 3374 7132 | 644.4 0.665 | 3484 14206 | 643.8 1.261 | 3594 26890 | 628.53 1.848 | 3604 38583 |
| 2.5 | 710 | 689.4 0.177 | 3254 4038 | 688.3 0.313 | 3374 7132 | 681.4 0.629 | 3484 14206 | 735.7 1.103 | 3594 26890 | 693.84 1.674 | 3604 38582 |
| 2.2 | 800 | 775.1 0.157 | 3254 4038 | 773.8 0.278 | 3374 7132 | 778.7 0.551 | 3484 14206 | 821.3 0.988 | 3594 26890 | 760.75 1.527 | 3604 38588 |
| 1.9 | 900 | 873.9 0.139 | 3254 4038 | 872.4 0.247 | 3374 7132 | 869.3 0.493 | 3484 14206 | 920.8 0.881 | 3594 26890 | 888.36 1.308 | 3604 38598 |
| 1.8 | 1000 | 983.8 0.124 | 3254 4038 | 982.2 0.219 | 3374 7132 | 974.5 0.44 | 3484 14206 | 1066.1 0.761 | 3594 26890 | 986.89 1.202 | 3605 38616 |
| 1.6 | 1120 | 1082.3 0.113 | 3254 4038 | 1080.5 0.199 | 3374 7132 | 1128.3 0.38 | 3484 14206 | 1170.6 0.693 | 3594 26890 | 1136.34 1.043 | 3605 38583 |
| 1.4 | 1250 | 1221.3 0.1 | 3254 4038 | 1219.3 0.177 | 3374 7132 | 1239 0.346 | 3484 14206 | 1342.4 0.605 | 3594 26890 | 1214.4 0.976 | 3605 38584 |
| | | | | | | | | | | | 1258.82 2.013 |
| | | | | | | | | | | | 1246.64 3.02 |
| | | | | | | | | | | | 122392 |

| | |
|-------------|---------------|
| Exact ratio | Gear frame |
| Input H.P. | Output torque |



Speed Reducers

CbN SERIES 3000

Combined - Motor RPM 1750 (Continued)

CbN Series

Exact Ratio rpm, HP and Torque

| rpm | Nom. Ratio | Size of CbN Reducer | | | | | | | | | | | | | |
|------|---------------|---------------------|--------------|-----------------|--------------|-----------------|---------------|-----------------|---------------|------------------|---------------|-------------------|---------------|------------------|----------------|
| | | 2 | 3 | 4 | 5 | 6 | 7 | 8 | | | | | | | |
| 1.3 | 1400 | 1374 0.091 | 3255 4038 | 1371.7 0.171 | 3375 7611 | 1420.8 0.302 | 3484 14206 | 1481.4 0.548 | 3594 26890 | 1378.1 0.860 | 3605 38581 | 1450.92 1.747 | 3735 82516 | 1391.52 2.70 | 3845 122392 |
| 1.1 | 1600 | 1498.6 0.083 | 3255 4038 | 1555.6 0.151 | 3375 7611 | 1567.9 0.273 | 3484 14206 | 1536.3 0.554 | 3595 27563 | 1530.7 0.774 | 3605 38568 | 1550.58 1.635 | 3735 82531 | 1562.54 2.41 | 3845 122392 |
| 0.97 | 1800 | 1779.5 0.07 | 3255 4038 | 1847.1 0.127 | 3375 7611 | 1695.5 0.264 | 3485 14507 | 1738 0.489 | 3595 27563 | 1738.8 0.862 | 3605 48793 | 1759.6 1.44 | 3735 82486 | 1767.87 2.13 | 3845 122392 |
| 0.88 | 2000 | 1905.1 0.065 | 3255 4038 | 1977.5 0.119 | 3375 7611 | 1926.4 0.232 | 3485 14507 | 1974.8 0.431 | 3595 27563 | 1934.6 0.613 | 3605 38606 | 1954.448 1.297 | 3735 82521 | 2019.03 1.86 | 3845 122392 |
| 0.78 | 2240 | 2133.6 0.058 | 3255 4038 | 2214.7 0.106 | 3375 7611 | 2200.7 0.203 | 3485 14507 | 2256 0.377 | 3595 27563 | 2176.4 0.545 | 3605 38613 | 2220.22 1.142 | 3735 82540 | 2166.65 1.74 | 3845 122392 |
| 0.7 | 2500 | 2484.3 0.05 | 3255 4038 | 2578.7 0.091 | 3375 7611 | 2484.3 0.18 | 3485 14507 | 2546.7 0.334 | 3595 27563 | 2551.1 0.465 | 3605 38617 | 2470.2 1.026 | 3735 82505 | 2520.96 1.49 | 3845 122392 |
| 0.63 | 2800 | 2678 0.047 | 3255 4038 | 2779.7 0.084 | 3375 7611 | 2636.2 0.17 | 3485 14507 | 2702.4 0.315 | 3595 27563 | 2816.1 0.421 | 3605 38595 | 2778.896 0.912 | 3735 82503 | 2736.04 1.37 | 3845 122392 |
| 0.56 | 3150 | 3150.7 0.04 | 3255 4038 | 3270.5 0.072 | 3375 7611 | 3130.6 0.143 | 3485 14507 | 3209.2 0.265 | 3595 27563 | 3087.9 0.384 | 3605 38601 | 3257.34 0.778 | 3735 82498 | 3011.11 1.25 | 3845 122392 |
| 0.49 | 3550 | 3531.1 0.035 | 3255 4038 | 3665.3 0.064 | 3375 7611 | 3310.4 0.135 | 3485 14507 | 3393.5 0.251 | 3595 27563 | 3605.8 0.329 | 3605 38619 | 3595.6 0.705 | 3735 82521 | 3355.76 1.12 | 3845 122392 |
| 0.44 | 4000 | 3970.7 0.031 | 3255 4038 | 4121.6 0.057 | 3375 7611 | 3783.1 0.118 | 3485 14507 | 3878 0.219 | 3595 27563 | 3939.4 0.310 | 3606 38960 | 3942.8 0.643 | 3735 82531 | 3977.81 0.95 | 3845 122392 |
| 0.39 | 4500 | 4464.4 0.028 | 3255 4038 | 4634.1 0.051 | 3375 7611 | 4223.2 0.106 | 3485 14507 | 4329.2 0.196 | 3595 27563 | 4382.9 0.279 | 3606 39011 | 4604.1 0.55 | 3735 82435 | 4583.78 0.92 | 3846 133962 |
| 0.35 | 5000 | 5033.2 0.025 | 3255 4038 | 5224.4 0.045 | 3375 7611 | 4734.6 0.095 | 3485 14507 | 4853.5 0.175 | 3595 27563 | 4930.7 0.248 | 3606 39011 | 5007.43 0.559 | 3736 89301 | 5116.51 0.82 | 3846 133962 |
| 0.31 | 5600 | 5666.5 0.022 | 3255 4038 | 5881.8 0.04 | 3375 7611 | 5481.6 0.082 | 3485 14507 | 5619.2 0.151 | 3595 27563 | 5779.6 0.211 | 3606 38905 | 5771.58 0.485 | 3736 89303 | 5745.32 0.73 | 3846 133962 |
| 0.28 | 6300 | 6233.5 0.02 | 3255 4038 | 6470.3 0.036 | 3375 7611 | 6019.4 0.074 | 3485 14507 | 6170.5 0.138 | 3595 27563 | 6238.4 0.196 | 3606 39008 | 6168 0.454 | 3736 89337 | 6500.32 0.65 | 3846 133962 |
| 0.25 | 7100 | 7034.2 0.018 | 3255 4038 | 7301.6 0.032 | 3375 7611 | 6904.4 0.065 | 3485 14507 | 7077.7 0.12 | 3595 27563 | 7190.4 0.170 | 3606 38997 | 6999.6 0.4 | 3736 89323 | 7423.82 0.57 | 3846 133962 |
| 0.22 | 8000 | 7913.5 0.016 | 3255 4038 | 8214.2 0.029 | 3375 7611 | 7617.3 0.059 | 3485 14507 | 7808.5 0.109 | 3595 27563 | 7684.32 0.159 | 3606 38979 | 7853.7 0.357 | 3736 89448 | 7966.59 0.53 | 3846 133962 |
| 0.19 | 9000 | 8576.5 0.015 | 3256 4038 | 8982.1 0.027 | 3376 7611 | 8891.1 0.051 | 3486 14401 | 8876.4 0.097 | 3596 27333 | 8720.3 0.14 | 3606 38948 | 9052.2 0.309 | 3736 89236 | 9269.38 0.45 | 3846 133962 |
| 0.18 | 10000 | 9602.3 0.013 | 3256 4038 | 9967.2 0.024 | 3376 7611 | 9932.4 0.046 | 3486 14401 | 9912.3 0.087 | 3596 27333 | 9685.8 0.126 | 3606 38934 | 9674 0.2896 | 3736 89379 | 10060.23 0.42 | 3846 133962 |

| | |
|-------------|---------------|
| Exact ratio | Gear frame |
| Input H.P. | Output torque |

Thermal Power Rating (Pt)

| Nominal Ratio | Reducer Size | | | |
|---------------|--------------|---------|---------|---------|
| | 5 | 6 | 7 | 8 |
| | Pt (hp) | Pt (hp) | Pt (hp) | Pt (hp) |
| 3.15 | - | 65 | 84 | - |
| 3.55 | - | 65 | 84 | - |
| 4 | 46 | 65 | 84 | - |
| 4.5 | 46 | 65 | 83 | - |
| 5 | 46 | 65 | 83 | - |
| 5.6 | 46 | 65 | 83 | 95 |
| 6.3 | 46 | 65 | 83 | 95 |
| 7.1 | 45 | 64 | 83 | 95 |
| 8 | 45 | 64 | 82 | 95 |
| 9 | 44 | 64 | 80 | 95 |
| 10 | 43 | 63 | 78 | 95 |
| 11.2 | 43 | 62 | 76 | 95 |
| 12.5 | 43 | 60 | 76 | 95 |
| 14 | 43 | 59 | 76 | 95 |
| 16 | 43 | 59 | 76 | 95 |
| 18 | - | - | 76 | 70 |
| 20 | - | - | 76 | 70 |
| 22.4 | - | - | 76 | 70 |
| 25 | - | - | 76 | 70 |
| 28 | - | - | 76 | 70 |
| 31.5 | - | - | - | 70 |
| 35.5 | - | - | - | 70 |
| 40 | - | - | - | 70 |
| 45 | - | - | - | 70 |

Modifications

Gear Modifications

G11 Corro-Duty

Corro-Duty® gear reducers are designed for applications in food processing, chemical, poultry and any other industries that will be subjected to extreme humidity, washdown, steam, detergents, and mild acids. Construction of the Corro-Duty reducer includes the normally closed breather in the gear case. The exterior of the entire unit is then painted in one of the two options chosen at order entry:

Option #1 - Corro-Duty grey

- 3 step paint system using 316 stainless steel paint
- Light grey semigloss finish
- USDA and FDA approved

Option #2 - Corro-Duty white

- 2 step paint system using epoxy paint
- White gloss finish
- USDA and FDA approved

Accessories

The following accessories can be ordered along with reducer and will be supplied loose for mounting by others

| Description | Gear Frames | Part # |
|--|--------------------|---------|
| NPT Adapter (1/4" NPFT) | 31 to 35 | 0436216 |
| NPT Adapter (3/4" NPFT) | 36 to 38 | 0436218 |
| Oil Level View Port | 31 to 35 | 0435936 |
| | 36 to 38 | 0435938 |
| Scoop Guard Kit (scoop mount reducers) | 32 to 35 | 0965634 |
| | 36/37 to 250T | 0965635 |
| | 36/37 280T to 320T | 0965637 |
| | 38 to 280T | 0965636 |
| | 38 w/ 320T | 0965637 |
| | 36 to 38 Comb. | 0965634 |

G12a Foodgrade Synthetic Lubricant

When this modification is specified, the CbN oil sump is filled with the required volume of an FDA approved H1 rated synthetic lubricant for helical gearing (Refer to page A-224).

G12b Washdown FG Service Reducer

When this modification is specified, a reducer will be built with all the features detailed above under G11 and G12a. When ordering, state the paint finish that is to be provided.

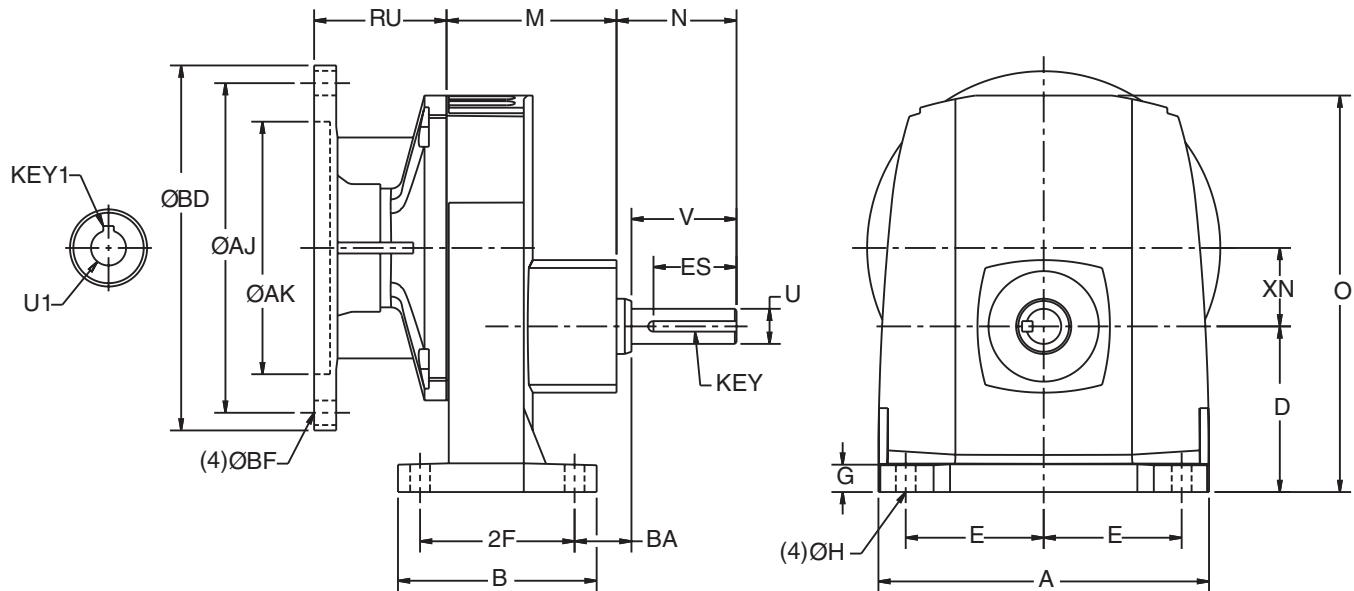
G15 Export Boxing

Export boxing can be provided for "under-deck" transport. When the quantity of HWN gearmotors or reducers exceeds five (5) units, refer to international sales for most economical accommodations.

G16 Extra or Special Nameplate

Units can be provided with limited additional special information on the standard product nameplate. When required, an extra nameplate may be provided, stamped with custom markings.

Foot Mounted - Single Reduction



| Gear Frame | A | B | D ¹ | E | G | H | M | N | O | U ³ | V | BA | 2F | ES | XN | Key |
|------------|------|------|----------------|------|------|------|------|------|------|----------------|------|------|------|------|------|----------|
| 30 | 5.90 | 3.54 | 2.95 | 2.46 | 0.49 | 0.35 | 3.03 | 2.14 | 7.07 | 0.63 | 1.88 | 1.01 | 2.76 | 1.48 | 1.40 | 3/16 Sq. |

| Motor Frame | AJ | RU | BF | AK | BD | U1 | Key1 |
|--------------------|-------|------|------|------|------|-------|----------|
| 56C | 5.875 | 3.33 | 0.44 | 4.50 | 6.50 | 0.625 | 3/16 Sq. |
| 140TC ⁴ | 5.875 | 3.33 | 0.44 | 4.50 | 6.50 | 0.875 | 3/16 Sq. |

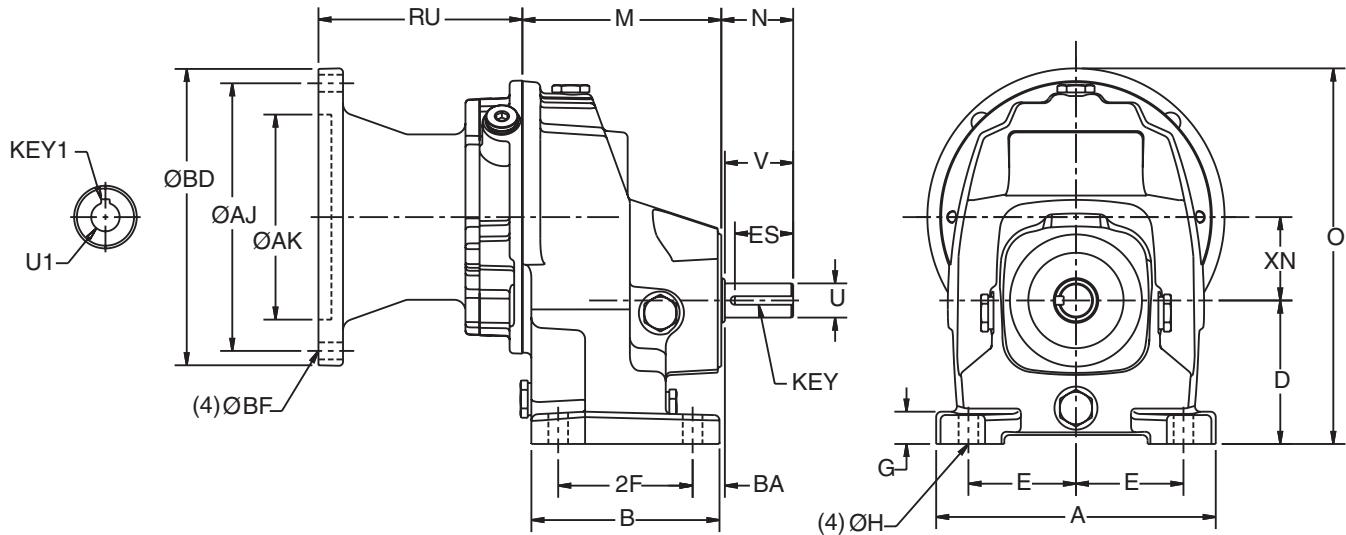
¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

⁴ Not available in ratios 5.6 through 8:1.

Foot Mounted - Single Reduction



| Gear Frame | A | B | D ¹ | E | G | H | M | N | O | U ³ | V | BA | 2F | ES | XN | Key |
|------------|------|------|----------------|------|------|------|------|------|------|----------------|------|------|------|------|------|----------|
| 31 | 6.14 | 4.13 | 3.15 | 2.36 | 0.71 | 0.43 | 4.37 | 1.58 | 8.24 | 0.75 | 1.50 | 0.71 | 2.95 | 1.28 | 1.83 | 3/16 Sq. |

| Motor Frame | AJ | RU | BF | AK | BD | U1 | Key1 |
|--------------------|-------|------|------|------|------|-------|----------|
| 56C | 5.875 | 4.48 | 0.44 | 4.50 | 6.50 | 0.625 | 3/16 Sq. |
| 140TC | 5.875 | 4.48 | 0.44 | 4.50 | 6.50 | 0.875 | 3/16 Sq. |
| 180TC ⁴ | 7.250 | 6.20 | 0.57 | 8.50 | 9.00 | 1.125 | 1/4 Sq. |

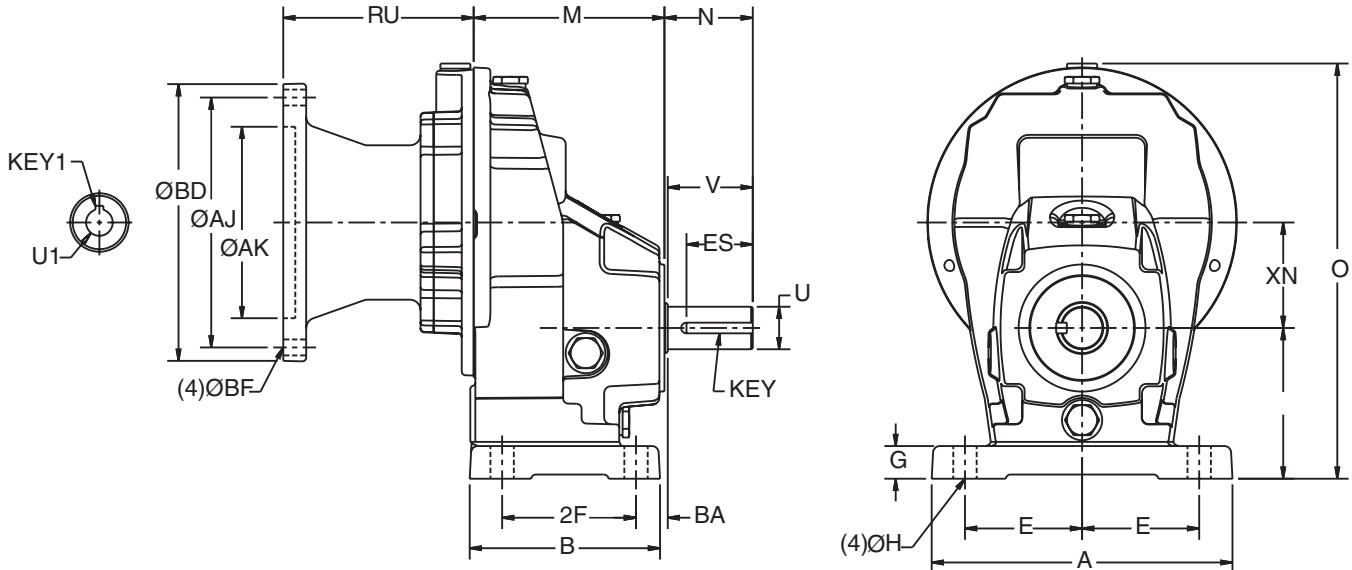
¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

⁴ Use foot mounted motor, utilizing separate support of motor feet for this motor frame.

Foot Mounted - Single Reduction



| Gear Frame | A | B | D ¹ | E | G | H | M | N | O | U ³ | V | BA | 2F | ES | XN | Key |
|------------|------|------|----------------|------|------|------|------|------|------|----------------|------|------|------|------|------|---------|
| 32 | 7.08 | 4.48 | 3.54 | 2.76 | 0.77 | 0.55 | 4.49 | 2.08 | 9.76 | 1.00 | 2.00 | 0.75 | 3.15 | 1.56 | 2.48 | 1/4 Sq. |

| Motor Frame | AJ | RU | BF | AK | BD | U1 | Key1 |
|--------------------|-------|------|------|------|------|-------|----------|
| 56C | 5.875 | 4.48 | 0.44 | 4.50 | 6.50 | 0.625 | 3/16 Sq. |
| 140TC | 5.875 | 4.48 | 0.44 | 4.50 | 6.50 | 0.875 | 3/16 Sq. |
| 180TC | 7.250 | 6.20 | 0.57 | 8.50 | 9.00 | 1.125 | 1/4 Sq. |
| 210TC ⁴ | 7.250 | 6.20 | 0.57 | 8.50 | 9.00 | 1.375 | 5/16 Sq. |

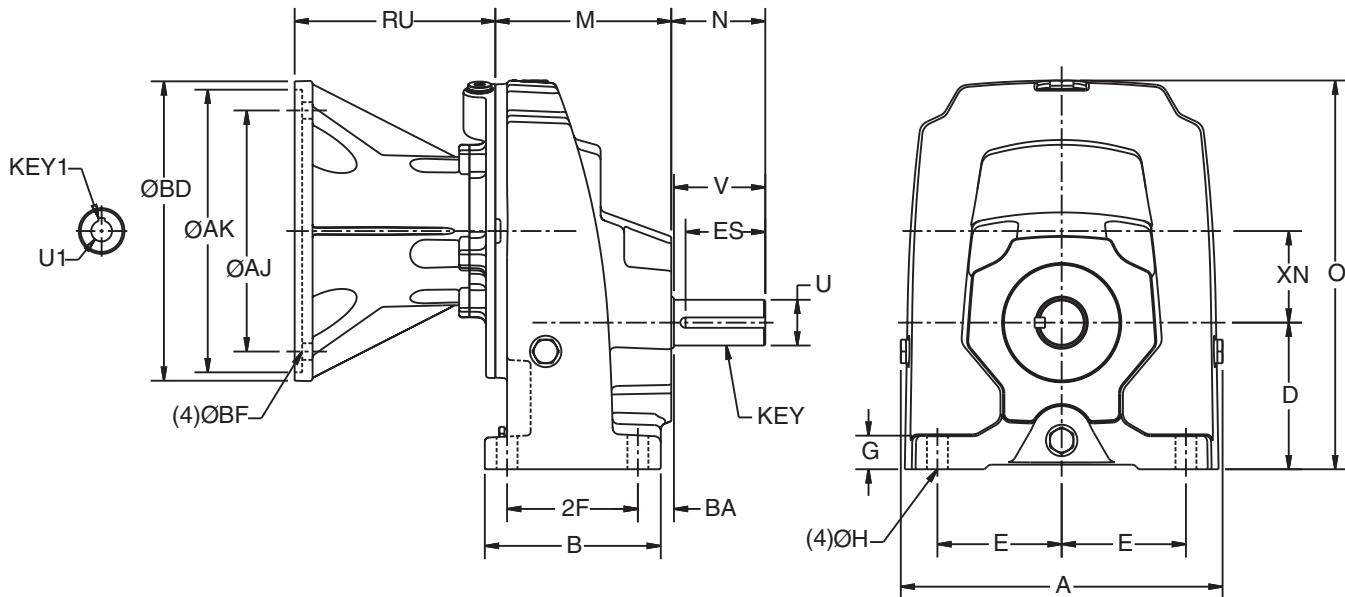
¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

⁴ Use foot mounted motor, utilizing separate support of motor feet for this motor frame.

Foot Mounted - Single Reduction



| Gear Frame | A | B | D ¹ | E | G | H | M | N | O | U ³ | V | BA | 2F | ES | XN | Key |
|------------|------|------|----------------|------|------|------|------|------|-------|----------------|------|------|------|------|------|----------|
| 33 | 9.69 | 5.30 | 4.41 | 3.74 | 1.00 | 0.63 | 5.30 | 2.83 | 11.69 | 1.38 | 2.75 | 1.09 | 3.94 | 2.40 | 2.76 | 5/16 Sq. |

| Motor Frame | AJ | RU | BF | AK | BD | U1 | Key1 |
|--------------------|-------|------|------|------|------|-------|----------|
| 56C | 5.875 | 4.32 | 0.44 | 4.50 | 6.50 | 0.625 | 3/16 Sq. |
| 140TC | 5.875 | 4.32 | 0.44 | 4.50 | 6.50 | 0.875 | 3/16 Sq. |
| 180TC | 7.25 | 6.04 | 0.57 | 8.50 | 9.00 | 1.125 | 1/4 Sq. |
| 210TC ⁴ | 7.25 | 6.04 | 0.57 | 8.50 | 9.00 | 1.375 | 5/16 Sq. |

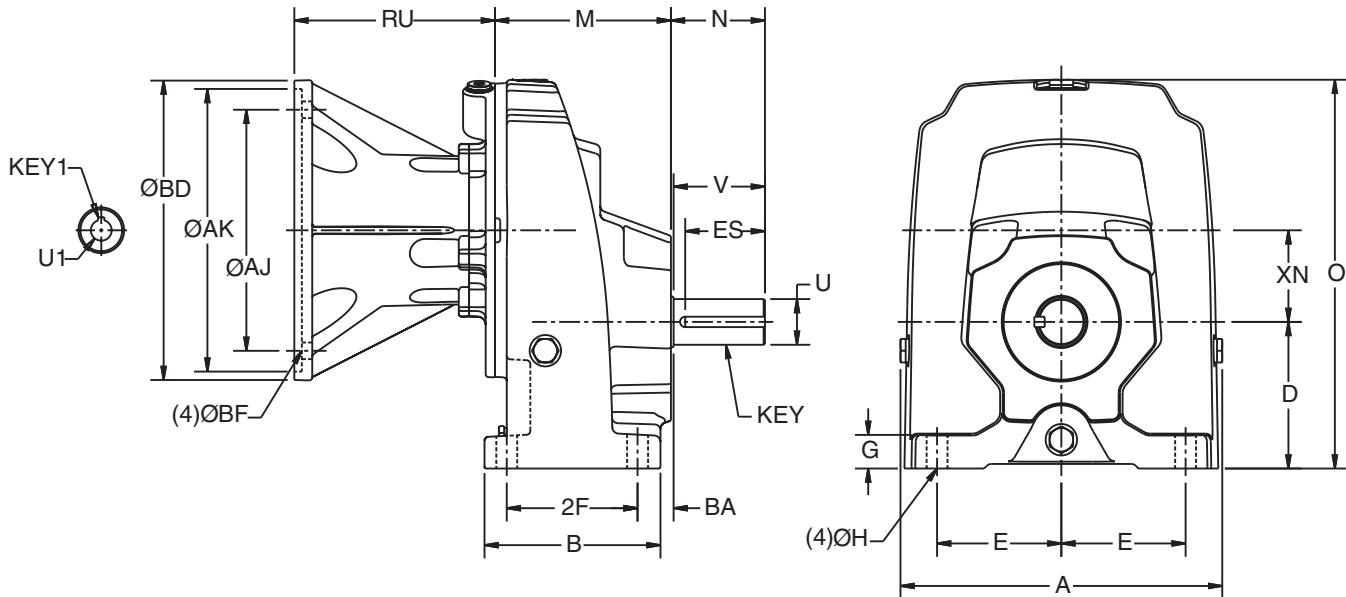
¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

⁴ Use foot mounted motor, utilizing separate support of motor feet for this motor frame.

Foot Mounted - Single Reduction



| Gear Frame | A | B | D ¹ | E | G | H | M | N | O | U ³ | V | BA | 2F | ES | XN | Key |
|------------|-------|------|----------------|------|------|------|------|------|-------|----------------|------|------|------|------|------|---------|
| 34 | 11.02 | 6.59 | 5.20 | 4.25 | 1.34 | 0.71 | 6.26 | 3.06 | 13.90 | 1.50 | 3.00 | 1.10 | 4.92 | 2.56 | 3.43 | 3/8 Sq. |

| Motor Frame | AJ | RU | BF | AK | BD | U1 | Key1 |
|------------------------|------|------|------|-------|-------|-------|----------|
| 182/184TC | 7.25 | 6.22 | 0.57 | 8.50 | 9.00 | 1.125 | 1/4 Sq. |
| 213/215TC | 7.25 | 6.22 | 0.57 | 8.50 | 9.00 | 1.375 | 5/16 Sq. |
| 254/256TC | 7.25 | 7.43 | 0.57 | 8.50 | 9.00 | 1.625 | 3/8 Sq. |
| 284/286TC ⁴ | 9.00 | 8.40 | 0.57 | 10.50 | 11.25 | 1.875 | 1/2 Sq. |

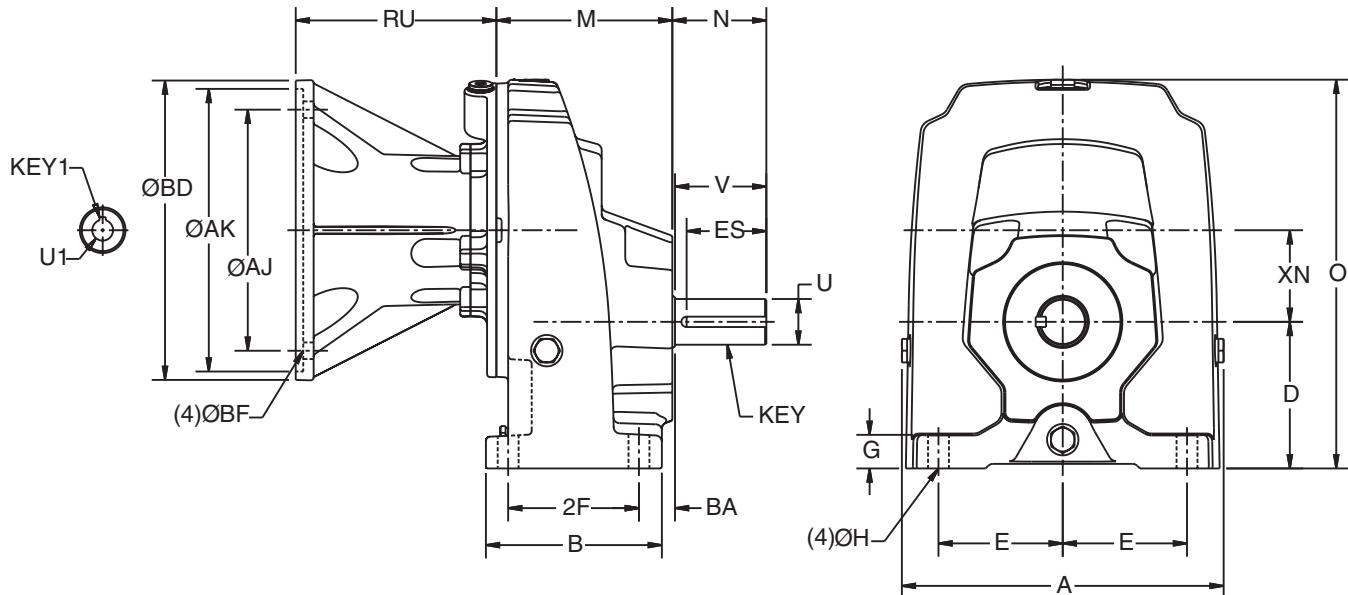
¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

⁴ Use foot mounted motor, utilizing separate support of motor feet for this motor frame.

Foot Mounted - Single Reduction



| Gear Frame | A | B | D ¹ | E | G | H | M | N | O | U ³ | V | BA | 2F | ES | XN | Key |
|------------|-------|------|----------------|------|------|------|------|------|-------|----------------|------|------|------|------|------|---------|
| 35 | 13.65 | 7.76 | 6.30 | 5.12 | 1.61 | 0.79 | 6.83 | 3.56 | 17.37 | 1.75 | 3.50 | 1.18 | 6.30 | 3.06 | 4.33 | 3/8 Sq. |

| Motor Frame | AJ | RU | BF | AK | BD | U1 | Key1 |
|------------------------|-------|------|------|-------|-------|-------|----------|
| 213/215TC | 7.25 | 5.87 | 0.57 | 8.50 | 9.00 | 1.375 | 5/16 Sq. |
| 254/256TC | 7.25 | 7.09 | 0.57 | 8.50 | 9.00 | 1.625 | 3/8 Sq. |
| 284/286TC ⁴ | 9.00 | 8.06 | 0.57 | 10.50 | 11.25 | 1.875 | 1/2 Sq. |
| 324/326TC ⁴ | 11.00 | 8.79 | 0.69 | 12.50 | 13.38 | 2.125 | 1/2 Sq. |

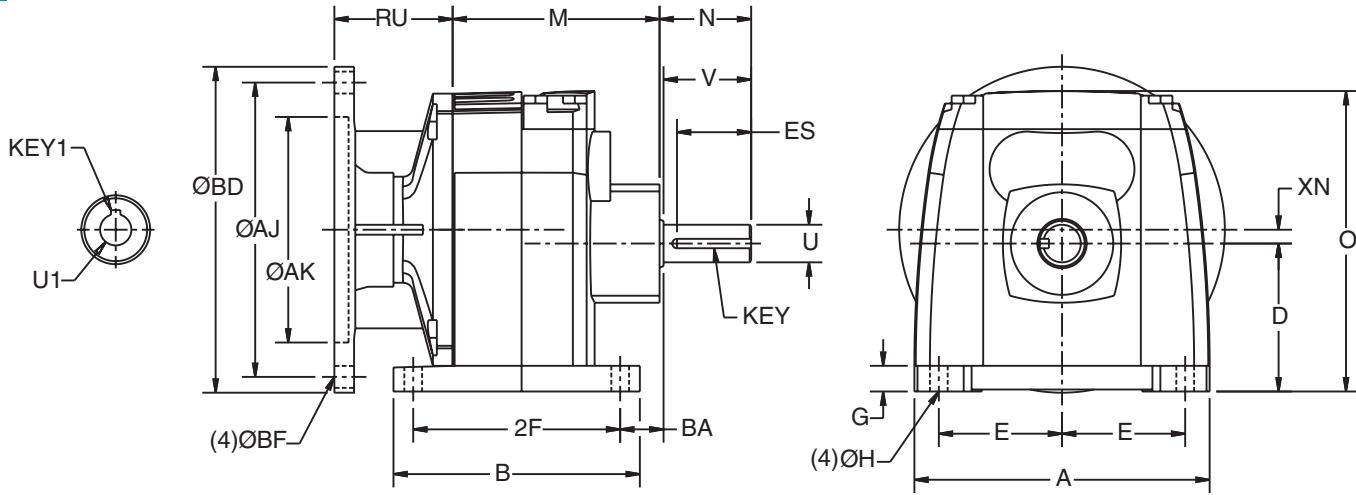
¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

⁴ Use foot mounted motor, utilizing separate support of motor feet for this motor frame.

Foot Mounted - Double/Triple Reduction



| Gear Frame | A | B | D ¹ | E | G | H | M | N | O | U ³ | V | BA | 2F | ES | XN | Key |
|------------|------|------|----------------|------|------|------|------|------|------|----------------|------|------|------|------|------|----------|
| 3012 | 5.90 | 4.92 | 2.95 | 2.46 | 0.51 | 0.35 | 4.13 | 1.83 | 6.00 | 0.75 | 1.75 | 0.87 | 4.13 | 1.48 | 0.28 | 3/16 Sq. |
| 3013 | 5.90 | 5.71 | 2.95 | 2.46 | 0.51 | 0.35 | 4.92 | 1.83 | 6.00 | 0.75 | 1.75 | 0.87 | 4.92 | 1.48 | 0.28 | 3/16 Sq. |

| Motor Frame | AJ | RU | BF | AK | BD | U1 | Key1 |
|--------------------|-------|------|------|------|------|-------|----------|
| 56C | 5.875 | 3.33 | 0.44 | 4.50 | 6.50 | 0.625 | 3/16 Sq. |
| 140TC ⁴ | 5.875 | 3.33 | 0.44 | 4.50 | 6.50 | 0.875 | 3/16 Sq. |

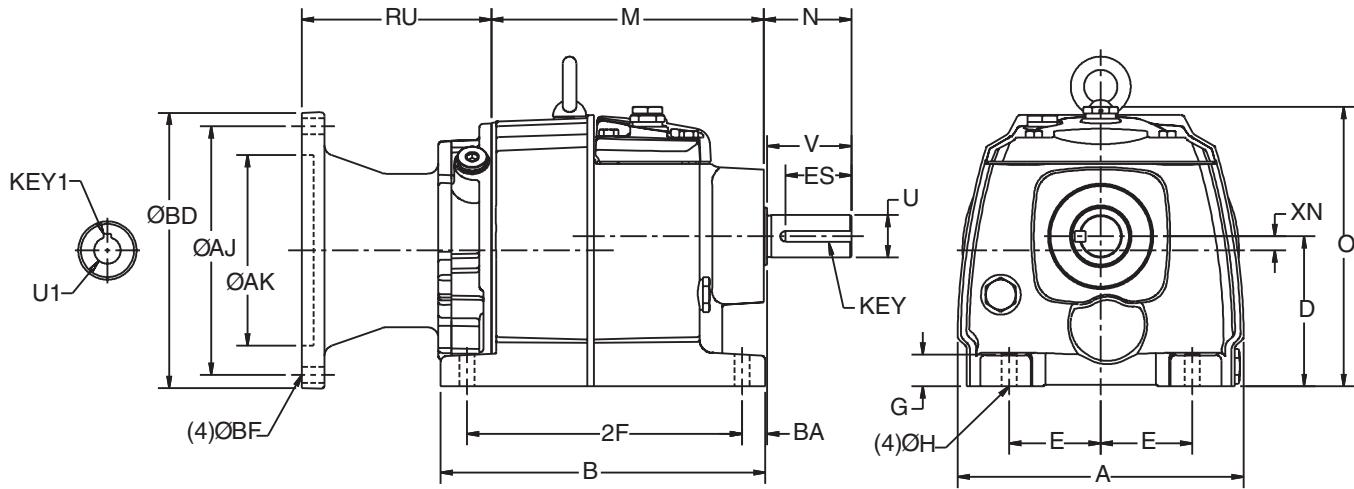
¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

⁴ Not available for ratio 31.5 to 45:1 in 3012. Use 3013 for 35.5 to 45:1.

Foot Mounted - Double/Triple Reduction



| Gear Frame | A | B | D ¹ | E | G | H | M | N | O | U ³ | V | BA | 2F | ES | XN | Key |
|------------|------|------|----------------|------|------|------|------|------|------|----------------|------|------|------|------|------|---------|
| 31 | 6.76 | 7.68 | 3.54 | 2.17 | 0.75 | 0.35 | 6.44 | 2.08 | 6.60 | 1.00 | 2.00 | 0.59 | 6.50 | 1.56 | 0.33 | 1/4 Sq. |

| Motor Frame | AJ | RU | BF | AK | BD | U1 | Key1 |
|--------------------|------|------|------|------|------|-------|----------|
| 56C | 5.88 | 4.48 | 0.44 | 4.50 | 6.50 | 0.625 | 3/16 Sq. |
| 140TC | 5.88 | 4.48 | 0.44 | 4.50 | 6.50 | 0.875 | 3/16 Sq. |
| 180TC ⁴ | 7.25 | 6.20 | 0.57 | 8.50 | 9.00 | 1.125 | 1/4 Sq. |

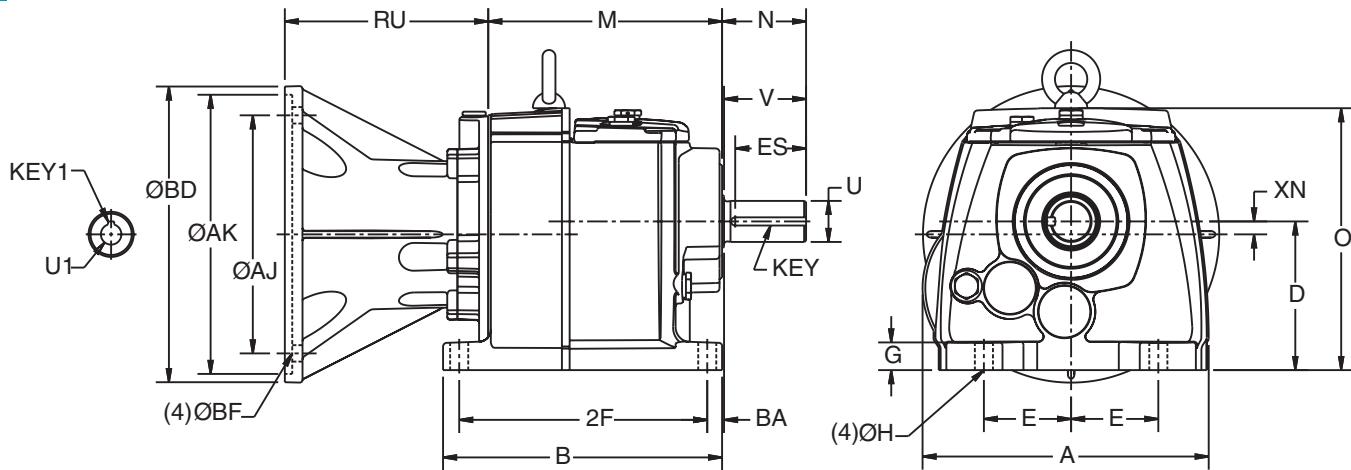
¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

⁴ Use foot mounted motor, utilizing separate support of motor feet for this motor frame.

Foot Mounted - Double/Triple Reduction



| Gear Frame | A | B | D ¹ | E | G | H | M | N | O | U ³ | V | BA | 2F | ES | XN | Key |
|------------|------|------|----------------|------|------|------|------|------|------|----------------|------|------|------|------|------|---------|
| 32 | 8.72 | 8.50 | 4.53 | 2.66 | 0.84 | 0.55 | 7.13 | 2.56 | 7.97 | 1.25 | 2.50 | 0.51 | 7.56 | 2.16 | 0.39 | 1/4 Sq. |

| Motor Frame | AJ | RU | BF | AK | BD | U1 | Key1 |
|--------------------|-------|------|------|------|------|-------|----------|
| 56C | 5.875 | 4.48 | 0.44 | 4.50 | 6.50 | 0.625 | 3/16 Sq. |
| 140TC | 5.875 | 4.48 | 0.44 | 4.50 | 6.50 | 0.875 | 3/16 Sq. |
| 180TC ⁴ | 7.25 | 6.20 | 0.57 | 8.50 | 9.00 | 1.125 | 1/4 Sq. |
| 210TC ⁴ | 7.25 | 6.20 | 0.57 | 8.50 | 9.00 | 1.375 | 5/16 Sq. |

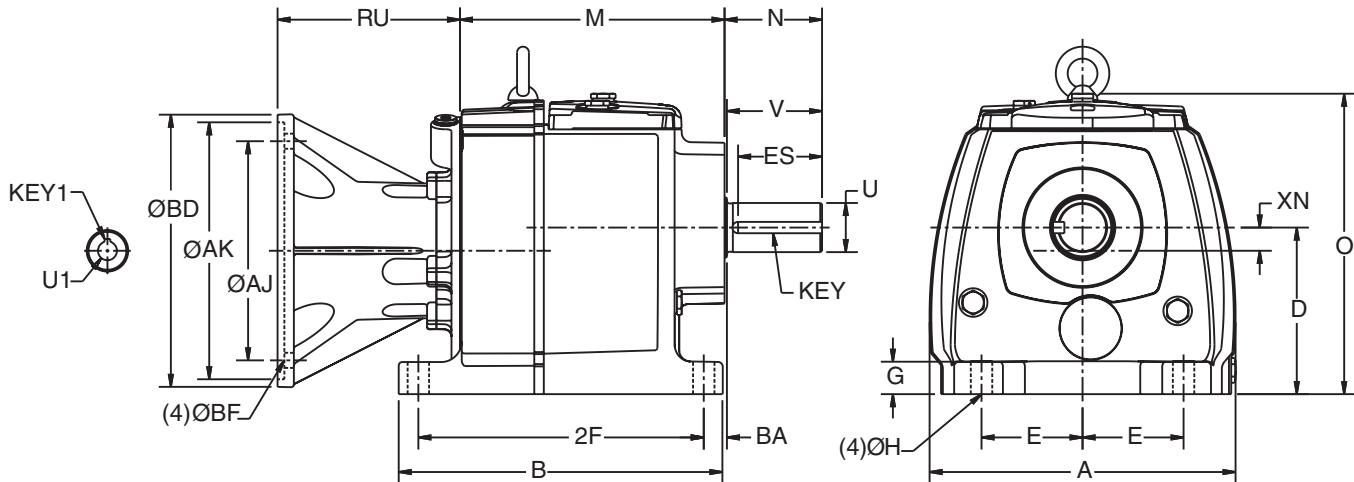
¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

⁴ Use foot mounted motor, utilizing separate support of motor feet for this motor frame.

Foot Mounted - Double/Triple Reduction



| Gear Frame | A | B | D ¹ | E | G | H | M | N | O | U ³ | V | BA | 2F | ES | XN | Key |
|------------|-------|-------|----------------|------|------|------|------|------|------|----------------|------|------|------|------|------|---------|
| 3362,3363 | 10.13 | 10.72 | 5.51 | 3.35 | 1.07 | 0.71 | 8.76 | 3.08 | 9.94 | 1.50 | 3.00 | 0.77 | 9.45 | 2.56 | 0.77 | 3/8 Sq. |
| 3372,3373 | 10.13 | 10.72 | 5.51 | 3.35 | 1.07 | 0.71 | 8.76 | 3.23 | 9.94 | 1.63 | 3.15 | 0.77 | 9.45 | 2.78 | 0.77 | 3/8 Sq. |

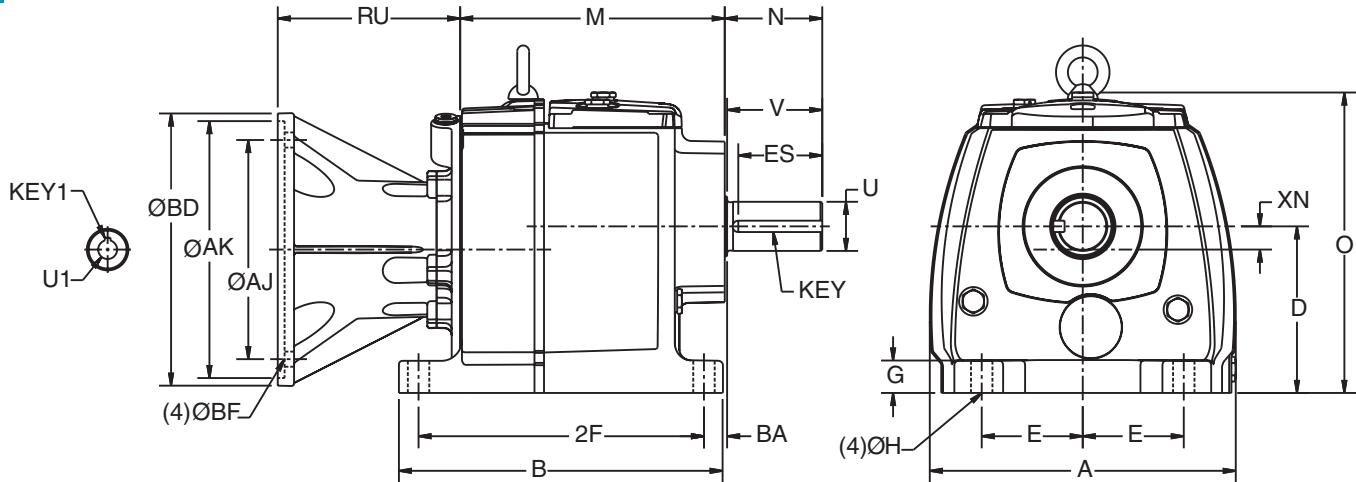
| Motor Frame | AJ | RU | BF | AK | BD | U1 | Key1 |
|-------------|-------|------|------|------|------|-------|----------|
| 56C | 5.875 | 4.32 | 0.44 | 4.50 | 6.50 | 0.625 | 3/16 Sq. |
| 140TC | 5.875 | 4.32 | 0.44 | 4.50 | 6.50 | 0.875 | 3/16 Sq. |
| 180TC | 7.25 | 6.04 | 0.57 | 8.50 | 9.00 | 1.125 | 1/4 Sq. |
| 210TC | 7.25 | 6.04 | 0.57 | 8.50 | 9.00 | 1.375 | 5/16 Sq. |

¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

Foot Mounted - Double/Triple Reduction



| Gear Frame | A | B | D ¹ | E | G | H | M | N | O | U ³ | V | BA | 2F | ES | XN | Key |
|------------|-------|-------|----------------|------|------|------|-------|------|-------|----------------|------|------|-------|------|------|---------|
| 34 | 11.97 | 10.87 | 7.09 | 4.53 | 1.37 | 0.71 | 9.80 | 3.58 | 11.89 | 2.13 | 3.50 | 0.98 | 9.25 | 3.06 | 1.02 | 1/2 Sq. |
| 35 | 14.19 | 12.89 | 8.86 | 5.51 | 1.73 | 0.87 | 11.34 | 4.81 | 14.84 | 2.38 | 4.72 | 1.10 | 11.02 | 4.15 | 1.14 | 5/8 Sq. |

| Motor Frame | Gear Frame | AJ | RU | BF | AK | BD | U1 | Key1 |
|-------------|----------------------|--------|------|------|-------|-------|-------|----------|
| 56C | All | 5.875 | 4.14 | 0.44 | 4.50 | 6.50 | 0.625 | 3/16 Sq. |
| 143/145TC | All | 5.875 | 4.14 | 0.44 | 4.50 | 6.50 | 0.875 | 3/16 Sq. |
| 182/184TC | All | 7.250 | 5.87 | 0.57 | 8.50 | 9.00 | 1.125 | 1/4 Sq. |
| 213/215TC | All | 7.250 | 5.87 | 0.57 | 8.50 | 9.00 | 1.375 | 5/16 Sq. |
| 254/256TC | All | 7.250 | 7.09 | 0.57 | 8.50 | 9.00 | 1.625 | 3/8 Sq. |
| 284/286TC | 34 ⁴ , 35 | 9.000 | 8.06 | 0.57 | 10.50 | 11.25 | 1.875 | 1/2 Sq. |
| 324/326TC | 35 ⁴ | 11.000 | 8.79 | 0.69 | 12.50 | 13.38 | 2.125 | 1/2 Sq. |

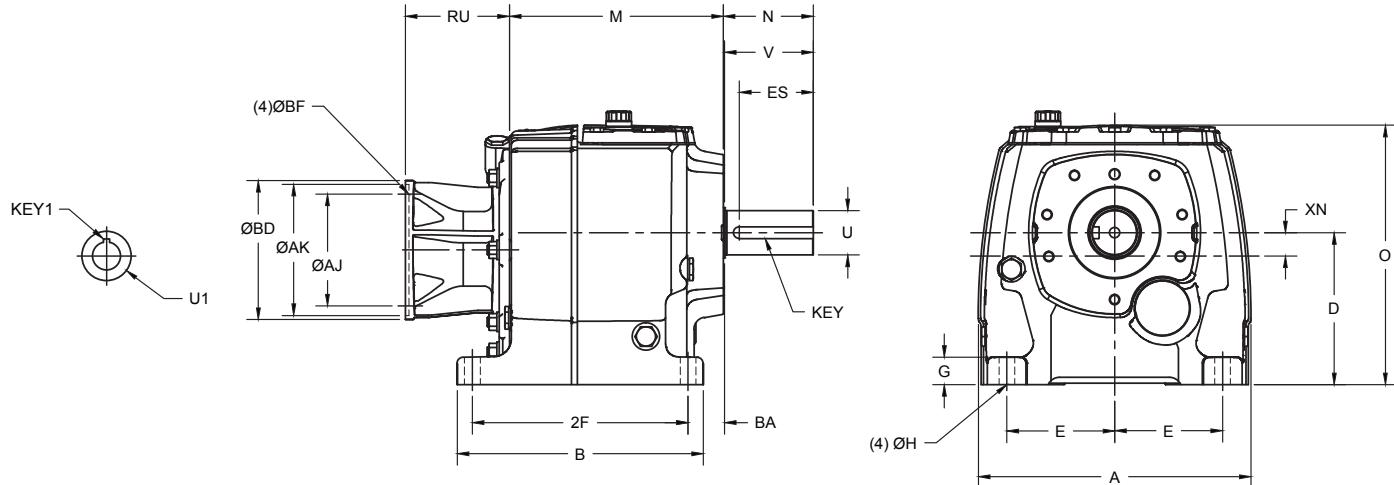
¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

⁴ Use foot mounted motor, utilizing separate support of motor feet for this motor frame.

Foot Mounted - Double/Triple Reduction



| Gear Frame | A | B | D ¹ | E | G | H | N | O | U ³ | V | BA | 2F | ES | XN | M | Key |
|------------|-------|-------|----------------|-------|------|------|-------|-------|----------------|------|------|-------|-------|-------|-------|--------|
| 36 | 17.68 | 15.95 | 9.85 | 6.99 | 1.77 | 1.02 | 5.847 | 17.72 | 2.875 | 5.75 | 2.36 | 13.98 | 4.784 | 1.102 | 13.86 | 3/4 Sq |
| 37 | 20.39 | 17.91 | 12.40 | 8.27 | 2.17 | 1.02 | 7.127 | 20.40 | 3.625 | 7.00 | 2.56 | 15.35 | 5.893 | 2.362 | 16.54 | 7/8 Sq |
| 38 | 23.94 | 21.65 | 13.98 | 10.04 | 2.35 | 1.02 | 9.99 | 22.60 | 4.375 | 9.99 | 1.97 | 18.90 | 9.02 | 2.559 | 19.88 | 1 SQ |

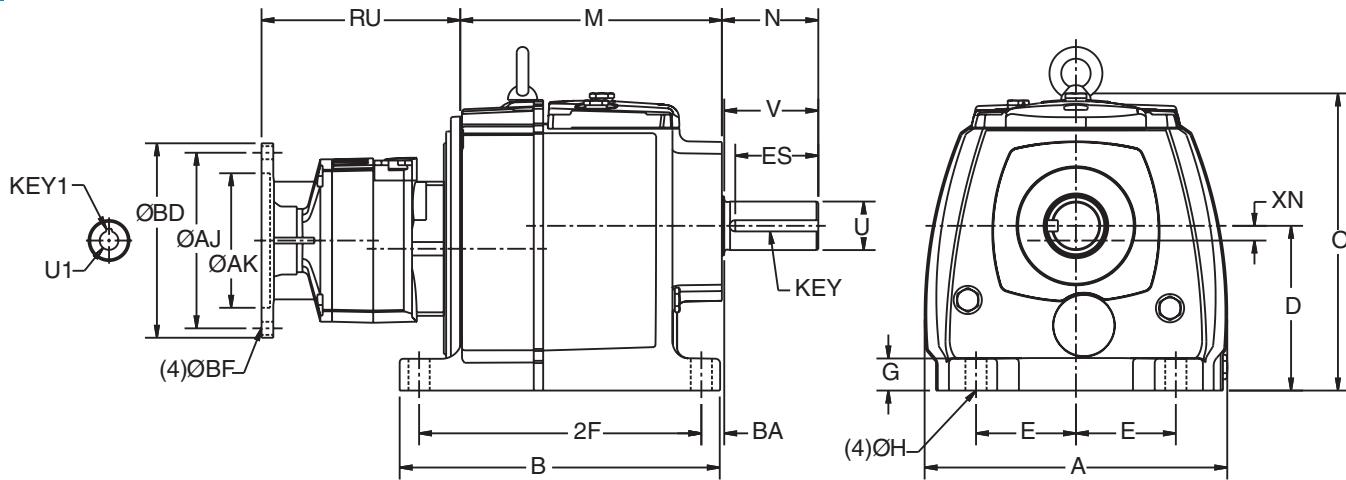
| Motor Frame | Gear Frame | AJ | AK | BF | U1 | RU | BDX | Key1 |
|-------------|------------|-------|-------|------|-------|------|-------|----------|
| 182TC-184TC | 36,37 | 7.25 | 8.50 | .50 | 1.125 | 5.26 | 9.00 | 1/4 Sq. |
| 213TC-215TC | 36,37 | 7.25 | 4.50 | .50 | 1.375 | 5.26 | 9.00 | 5/16 Sq. |
| | 38 | 7.25 | 4.50 | .50 | 1.375 | 6.12 | 9.00 | 5/16 Sq. |
| 254TC-256TC | All | 7.25 | 8.50 | .50 | 1.625 | 6.12 | 9.00 | 3/8 Sq. |
| 284TC-286TC | All | 9.00 | 10.50 | .50 | 1.875 | 7.09 | 9.00 | 1/2 Sq. |
| 324TC-326TC | All | 11.00 | 12.50 | .625 | 2.125 | 8.45 | 13.38 | 1/2 Sq. |
| 364TC-365TC | 37,38 | 11.00 | 12.50 | .625 | 2.375 | 8.45 | 13.38 | 5/8 Sq. |

¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000; -.001".

Foot Mounted - Combined Reduction



| Gear Frame | A | B | D ¹ | E | G | H | M | N | O | U ³ | V | BA | 2F | ES | XN | Key |
|------------|-------|-------|----------------|------|------|------|------|------|------|----------------|------|------|------|------|------|---------|
| 32 | 8.72 | 8.50 | 4.53 | 2.66 | 0.84 | 0.55 | 7.13 | 2.56 | 7.97 | 1.25 | 2.50 | 0.51 | 7.56 | 2.16 | 0.39 | 1/4 Sq. |
| 33 | 10.13 | 10.72 | 5.51 | 3.35 | 1.07 | 0.71 | 8.76 | 3.23 | 9.94 | 1.63 | 3.15 | 0.77 | 9.45 | 2.78 | 0.49 | 3/4 Sq. |

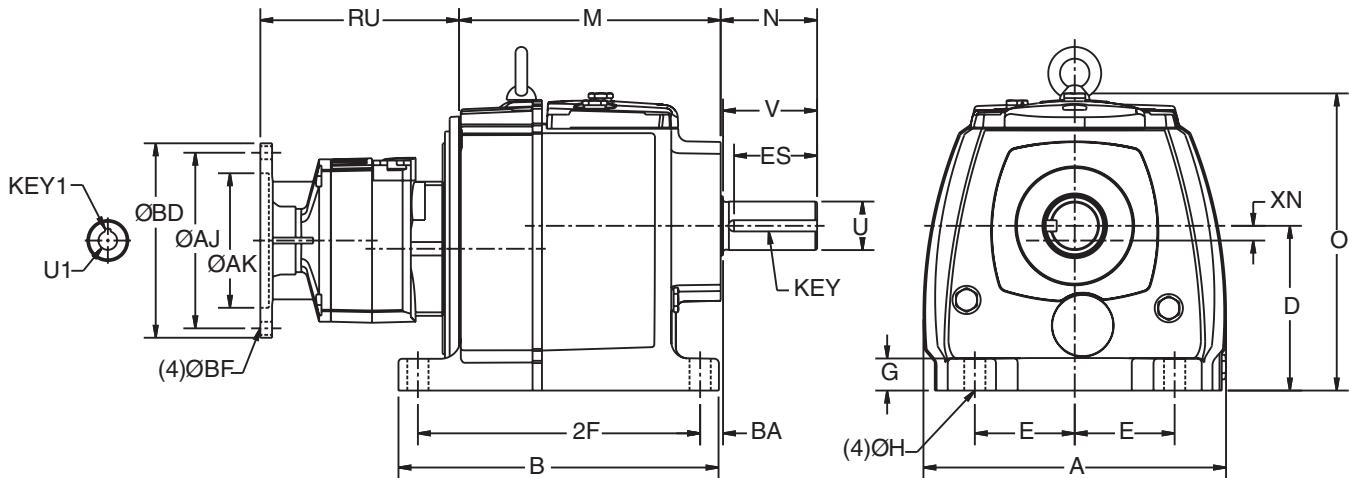
| Motor Frame | RU | AJ | BF | AK | BD | U1 | Key1 |
|-------------|------|-------|------|------|------|-------|----------|
| 56C | 7.79 | 5.875 | 0.44 | 4.50 | 6.50 | 0.625 | 3/16 Sq. |
| 140TC | 7.79 | 5.875 | 0.44 | 4.50 | 6.50 | 0.875 | 3/16 Sq. |

¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

Foot Mounted - Combined Reduction



| Gear Frame | A | B | D ¹ | E | G | H | M | N | O | U ³ | V | BA | 2F | ES | XN | Key |
|------------|-------|-------|----------------|------|------|------|------|------|-------|----------------|------|------|------|------|------|---------|
| 34 | 11.97 | 10.87 | 7.09 | 4.53 | 1.37 | 0.71 | 9.80 | 3.58 | 11.89 | 2.13 | 3.50 | 0.98 | 9.25 | 3.12 | 1.35 | 1/2 Sq. |

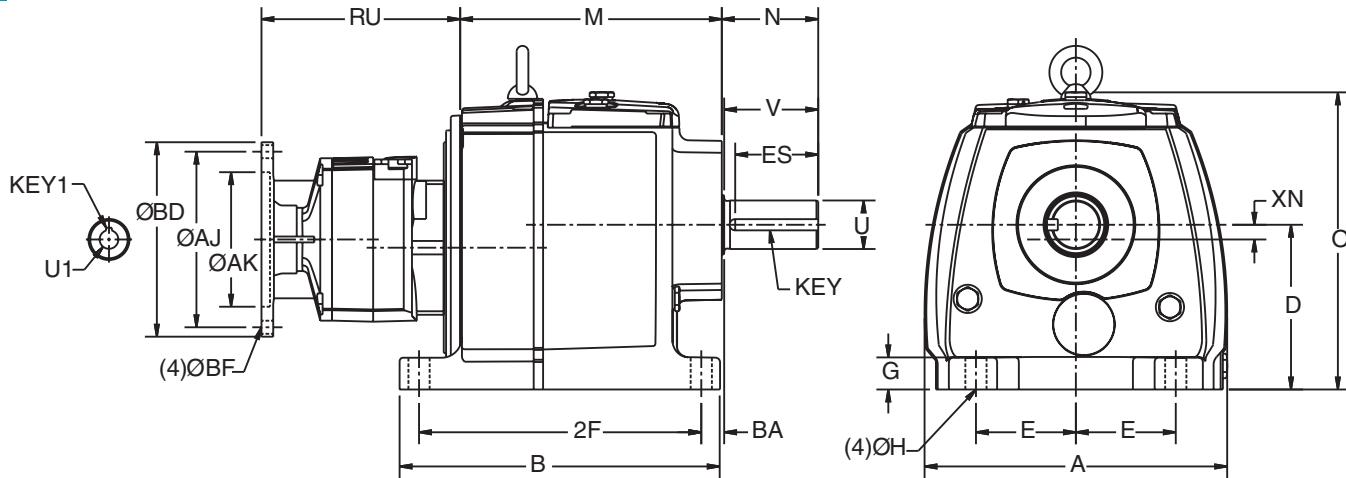
| Motor Frame | RU | AJ | BF | AK | BD | U1 | Key1 |
|-------------|-------|-------|------|------|------|-------|----------|
| 56C | 11.46 | 5.875 | 0.44 | 4.50 | 6.50 | 0.625 | 3/16 Sq. |
| 143/145TC | 11.46 | 5.875 | 0.44 | 4.50 | 6.50 | 0.875 | 3/16 Sq. |

¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

Foot Mounted - Combined Reduction



| Gear Frame | A | B | D ¹ | E | G | H | M | N | O | U ³ | V | BA | 2F | ES | XN | Key |
|------------|-------|-------|----------------|------|------|------|-------|------|-------|----------------|------|------|-------|------|------|---------|
| 35 | 14.19 | 12.89 | 8.86 | 5.51 | 1.73 | 0.87 | 11.34 | 4.81 | 14.84 | 2.38 | 4.72 | 1.10 | 11.02 | 4.19 | 1.47 | 5/8 Sq. |

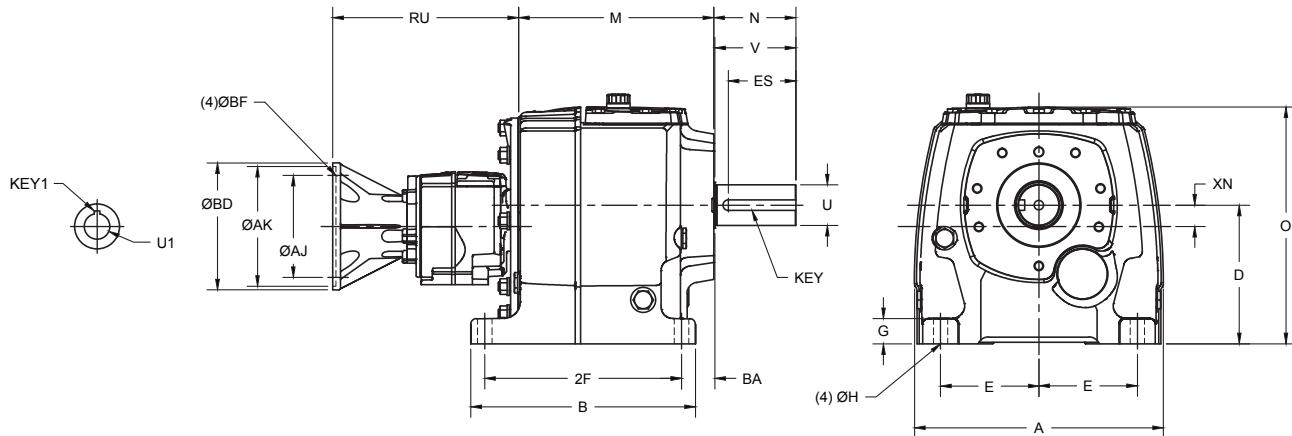
| Motor Frame | RU | AJ | BF | AK | BD | U1 | Key1 |
|-------------|-------|-------|------|------|------|-------|----------|
| 56C | 11.11 | 5.875 | 0.44 | 4.50 | 6.50 | 0.625 | 3/16 Sq. |
| 143/145TC | 11.11 | 5.875 | 0.44 | 4.50 | 6.50 | 0.875 | 3/16 Sq. |
| 182/184TC | 12.83 | 7.25 | 0.57 | 8.50 | 9.00 | 1.125 | 1/4 Sq. |

¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

Foot Mounted - Combined Reduction



| Gear Frame | A | B | D ¹ | E | G | H | N | O | U ³ | V | BA | 2F | ES | XN | M | Key |
|------------|-------|-------|----------------|-------|------|------|-------|-------|----------------|------|------|-------|-------|-------|-------|--------|
| 36 | 17.68 | 15.95 | 9.85 | 6.99 | 1.77 | 1.02 | 5.847 | 17.72 | 2.875 | 5.75 | 2.36 | 13.98 | 4.784 | 1.492 | 13.86 | 3/4 Sq |
| 37 | 20.39 | 17.91 | 12.40 | 8.27 | 2.17 | 1.02 | 7.127 | 20.40 | 3.625 | 7.00 | 2.56 | 15.35 | 5.893 | 2.752 | 16.54 | 7/8 Sq |
| 38 | 23.94 | 21.65 | 13.98 | 10.04 | 2.35 | 1.02 | 9.99 | 22.60 | 4.375 | 9.99 | 1.97 | 18.90 | 9.02 | 2.559 | 28.90 | 1 SQ |

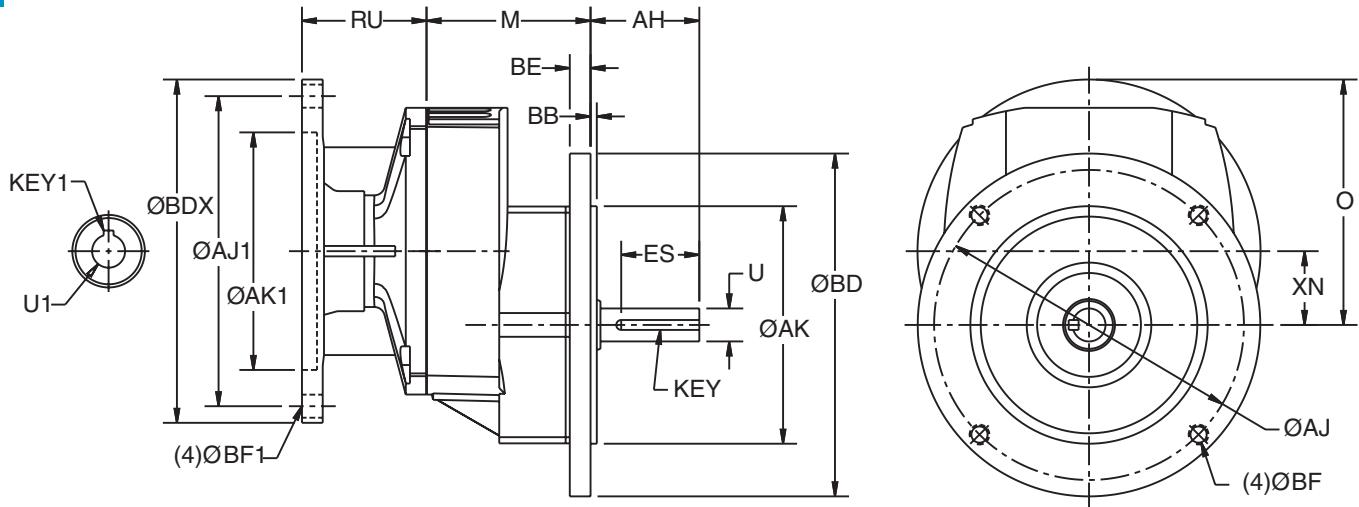
| Motor Frame | Gear Frame | AJ | AK | BF1 | U1 | RU | | | BD | Key1 |
|-------------|------------|-------|------|-----|-------|-------|-------|-------|----------|----------|
| | | | | | | 36 | 37 | 38 | | |
| 56C | All | 5.875 | 4.50 | .38 | 0.625 | 11.47 | 11.47 | 13.52 | 3/16 Sq. | 3/16 Sq. |
| 143TC-145TC | All | 5.875 | 4.50 | .38 | .875 | 11.47 | 11.47 | 13.52 | 3/16 Sq. | 3/16 Sq. |
| 182TC-184TC | All | 7.25 | 8.50 | .50 | 1.125 | 13.19 | 13.19 | 15.24 | 1/4 Sq. | 1/4 Sq. |
| 213TC-215TC | 37,38 | 7.25 | 4.50 | .50 | 1.375 | - | 13.19 | 15.24 | 5/16 Sq. | 5/16 Sq. |
| 254TC-256TC | 38 | 7.25 | 8.50 | .50 | 1.625 | - | - | 16.44 | 3/8 Sq. | 3/8 Sq. |

¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000; -.001".

Flange Mounted - Single Reduction



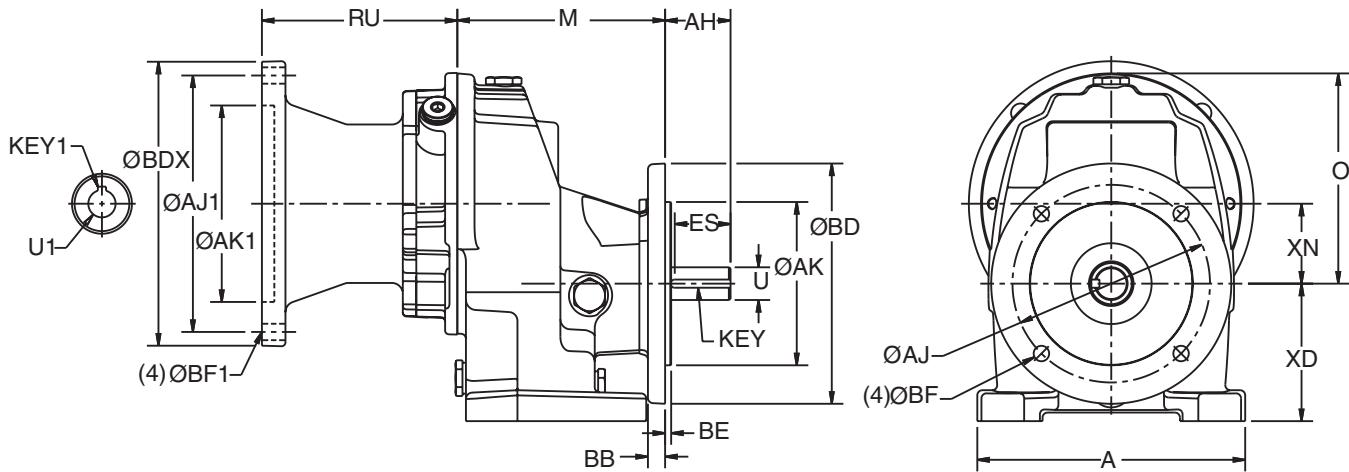
| Gear Frame | M | O | U ³ | AH | ES | XN | Key |
|------------|------|------|----------------|------|------|------|------|
| 30 | 3.50 | 4.65 | 0.625 | 2.06 | 1.48 | 1.40 | 3/16 |

| Flange Type | AK | AJ | BB | BD | BE | BF |
|-------------|------|------|------|------|------|--------|
| 56C | 4.50 | 5.88 | 0.12 | 6.50 | 0.39 | 3/8-16 |
| BS | 3.74 | 4.53 | 0.12 | 5.51 | 0.31 | 0.35 |
| BD1 | 3.15 | 3.94 | 0.12 | 4.72 | 0.39 | 0.28 |
| BD2 | 4.33 | 5.12 | 0.08 | 6.30 | 0.39 | 0.35 |
| BD3 | 5.12 | 6.50 | 0.12 | 7.87 | 0.31 | 0.35 |

| Motor Frame | AJ1 | RU | BF1 | AK1 | BDX | U1 | Key1 |
|--------------------|-------|------|------|------|------|-------|----------|
| 56C | 5.875 | 3.33 | 0.44 | 4.50 | 6.50 | 0.625 | 3/16 Sq. |
| 140TC ¹ | 5.875 | 3.33 | 0.44 | 4.50 | 6.50 | 0.875 | 3/16 Sq. |

¹ Not available on ratios 5.6 through 8:1.² All rough casting dimensions may vary by .25" due to casting variations.³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

Flange Mounted - Single Reduction



| Gear Frame | A | M | O | U ³ | AH | ES | XD | XN | Key |
|------------|------|------|------|----------------|------|------|------|------|----------|
| 31 | 6.14 | 4.76 | 4.82 | 0.75 | 1.50 | 1.28 | 3.15 | 1.83 | 3/16 Sq. |

| Flange Type | AK | AJ | BB | BD | BE | BF |
|-------------|------|------|------|------|------|------|
| BS | 4.33 | 5.12 | 0.14 | 6.29 | 0.39 | 0.35 |
| BD2 | 3.74 | 4.53 | 0.14 | 5.50 | 0.39 | 0.35 |

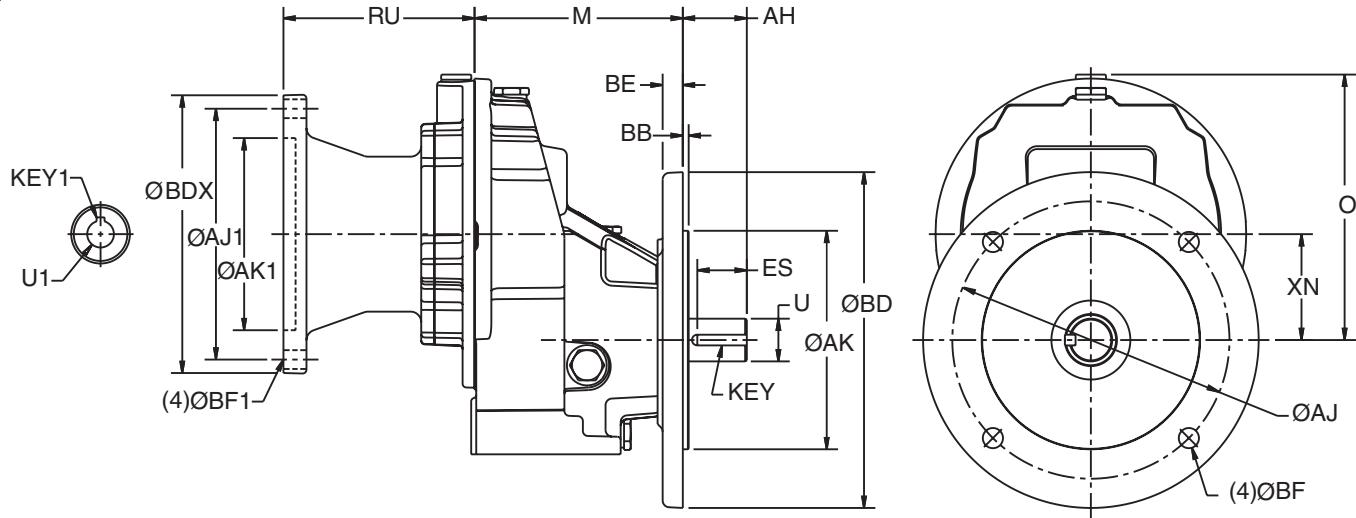
| Motor Frame | AJ1 | RU | BF1 | AK1 | BDX | U1 | Key1 |
|--------------------|-------|------|------|------|------|-------|----------|
| 56C | 5.875 | 4.48 | 0.44 | 4.50 | 6.50 | 0.625 | 3/16 Sq. |
| 140TC | 5.875 | 4.48 | 0.44 | 4.50 | 6.50 | 0.875 | 3/16 Sq. |
| 180TC ⁴ | 7.250 | 6.20 | 0.57 | 8.50 | 9.00 | 1.125 | 1/4 Sq. |

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

⁴ Permitted in vertical mounting only.

Flange Mounted - Single Reduction



| Gear Frame | M | O | U ³ | AH | ES | XN | Key |
|------------|------|------|----------------|------|------|------|---------|
| 32 | 4.88 | 6.22 | 1.00 | 1.50 | 1.16 | 2.48 | 1/4 Sq. |

| Flange Type | AK | AJ | BB | BD | BE | BF |
|-------------|------|------|------|------|------|------|
| BS | 5.12 | 6.5 | 0.14 | 7.87 | 0.47 | 0.47 |
| BD2 | 4.33 | 5.12 | 0.14 | 6.29 | 0.39 | 0.35 |

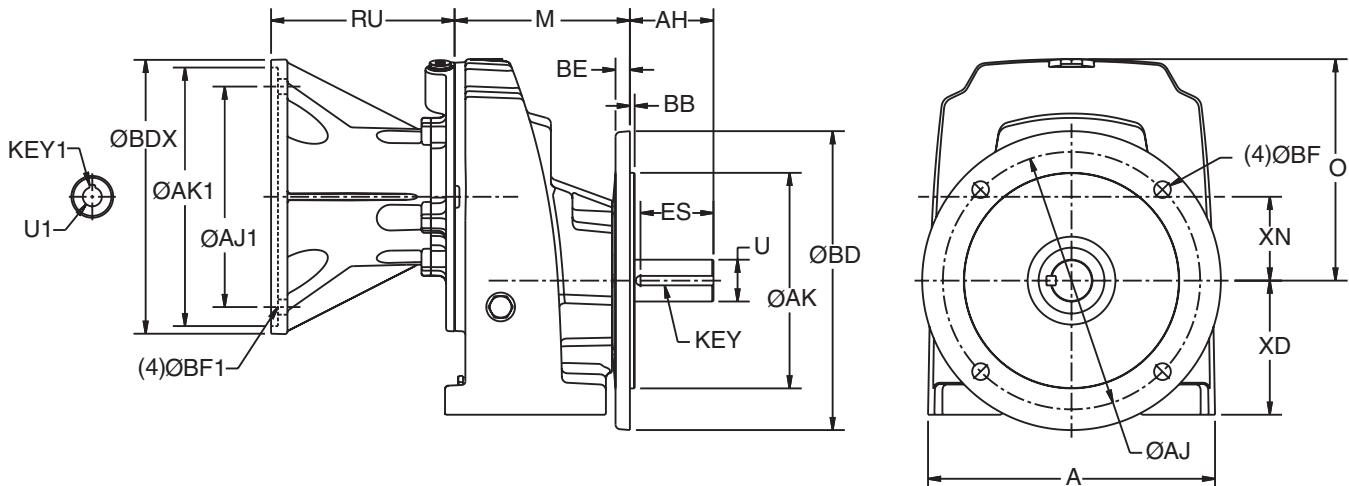
| Motor Frame | AJ1 | RU | BF1 | AK1 | BDX | U1 | Key1 |
|--------------------|-------|------|------|------|------|-------|----------|
| 56C | 5.875 | 4.48 | 0.44 | 4.50 | 6.50 | 0.625 | 3/16 Sq. |
| 140TC | 5.875 | 4.48 | 0.44 | 4.50 | 6.50 | 0.875 | 3/16 Sq. |
| 180TC | 7.250 | 6.20 | 0.57 | 8.50 | 9.00 | 1.125 | 1/4 Sq. |
| 210TC ⁴ | 7.250 | 6.20 | 0.57 | 8.50 | 9.00 | 1.375 | 5/16 Sq. |

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

⁴ Permitted in vertical mounting only.

Flange Mounted - Single Reduction



| Gear Frame | A | M | O | U ³ | AH | ES | XD | XN | Key |
|------------|------|------|------|----------------|------|------|------|------|----------|
| 33 | 9.44 | 5.77 | 7.28 | 1.375 | 2.75 | 2.40 | 4.41 | 2.76 | 5/16 Sq. |

| Flange Type | AK | AJ | BB | BD | BE | BF |
|-------------|------|------|------|------|------|------|
| BS | 7.09 | 8.46 | 0.16 | 9.83 | 0.47 | 0.55 |
| BD2 | 5.12 | 6.50 | 0.16 | 7.86 | 0.47 | 0.43 |

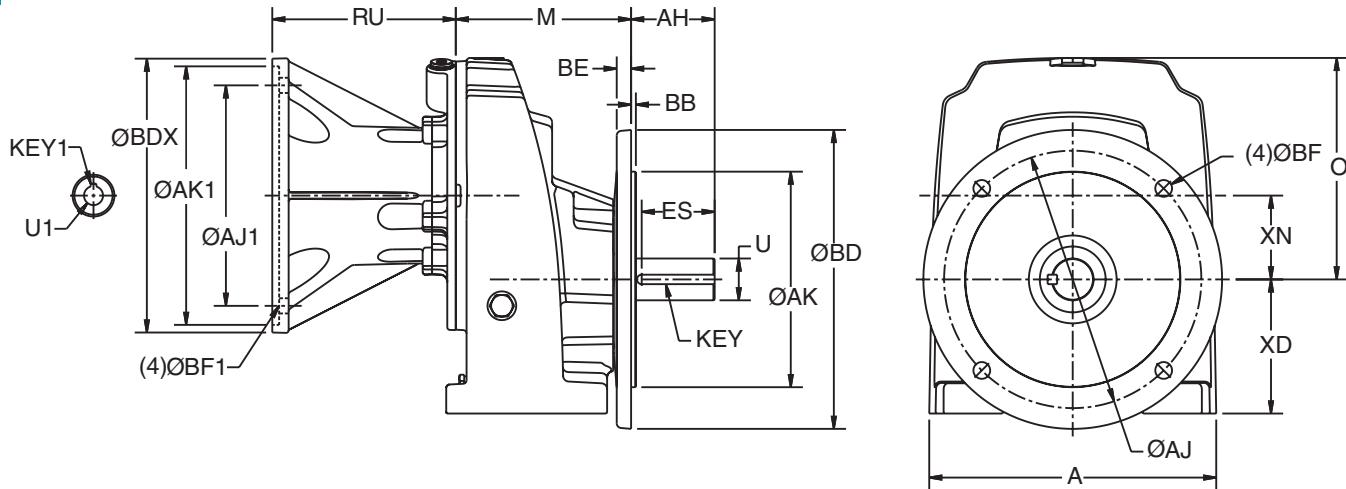
| Motor Frame | AJ1 | RU | BF1 | AK1 | BDX | U1 | Key1 |
|--------------------|-------|------|------|------|------|-------|----------|
| 56C | 5.875 | 4.32 | 0.44 | 4.50 | 6.50 | 0.625 | 3/16 Sq. |
| 140TC | 5.875 | 4.32 | 0.44 | 4.50 | 6.50 | 0.875 | 3/16 Sq. |
| 180TC | 7.250 | 6.04 | 0.57 | 8.50 | 9.00 | 1.125 | 1/4 Sq. |
| 210TC ⁴ | 7.250 | 6.04 | 0.57 | 8.50 | 9.00 | 1.375 | 5/16 Sq. |

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

⁴ Permitted in vertical mounting only.

Flange Mounted - Single Reduction



| Gear Frame | A | M | O | U ³ | AH | ES | XD | XN | Key |
|------------|-------|------|------|----------------|------|------|------|------|---------|
| 34 | 11.02 | 7.09 | 8.70 | 1.50 | 3.00 | 2.56 | 5.20 | 3.43 | 3/8 Sq. |

| Flange Type | AK | AJ | BB | BD | BE | BF |
|-------------|------|-------|------|-------|------|------|
| BS | 9.06 | 10.43 | 0.16 | 11.80 | 0.59 | 0.55 |
| BD2 | 7.09 | 8.46 | 0.16 | 9.83 | 0.59 | 0.55 |

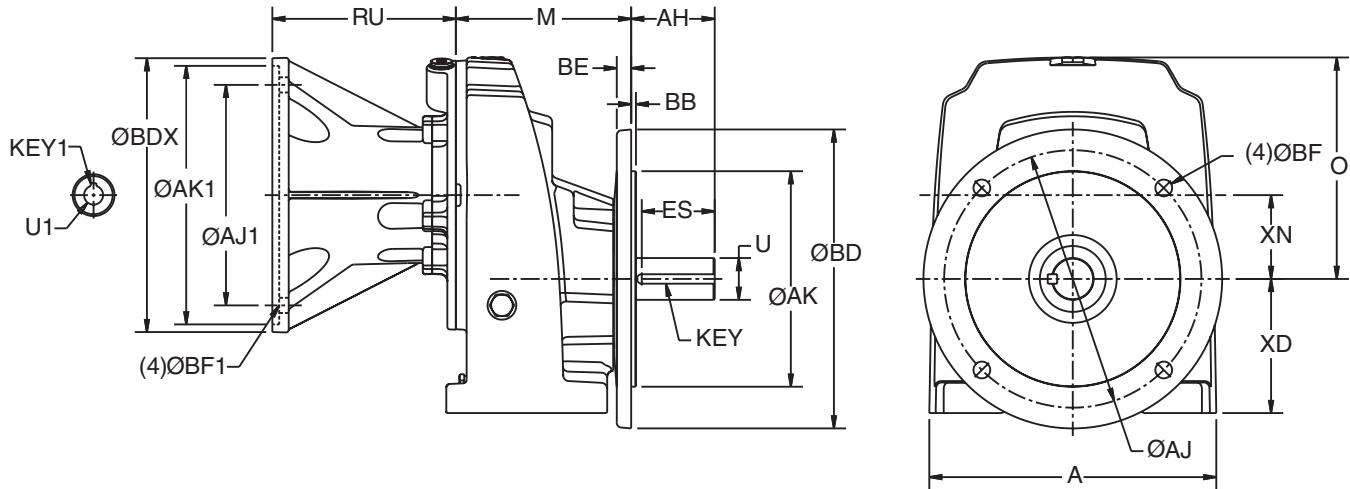
| Motor Frame | AJ1 | RU | BF1 | AK1 | BDX | U1 | Key1 |
|------------------------|------|------|------|-------|-------|-------|----------|
| 182/184TC | 7.25 | 6.22 | 0.57 | 8.50 | 9.00 | 1.125 | 1/4 Sq. |
| 213/215TC | 7.25 | 6.22 | 0.57 | 8.50 | 9.00 | 1.375 | 5/16 Sq. |
| 254/256TC | 7.25 | 7.43 | 0.57 | 8.50 | 9.00 | 1.625 | 3/8 Sq. |
| 284/286TC ⁴ | 9.00 | 8.40 | 0.57 | 10.50 | 11.25 | 1.875 | 1/2 Sq. |

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

⁴ Permitted in vertical mounting only.

Flange Mounted - Single Reduction



| Gear Frame | A | M | O | U ³ | AH | ES | XD | XN | Key |
|------------|-------|------|-------|----------------|------|------|------|------|---------|
| 35 | 13.65 | 7.89 | 11.07 | 1.75 | 3.50 | 3.06 | 6.30 | 4.33 | 3/8 Sq. |

| Flange Type | AK | AJ | BB | BD | BE | BF |
|-------------|------|-------|------|-------|------|------|
| BS | 9.84 | 11.81 | 0.20 | 13.78 | 0.71 | 0.71 |
| BD2 | 9.06 | 10.43 | 0.20 | 11.81 | 0.71 | 0.55 |

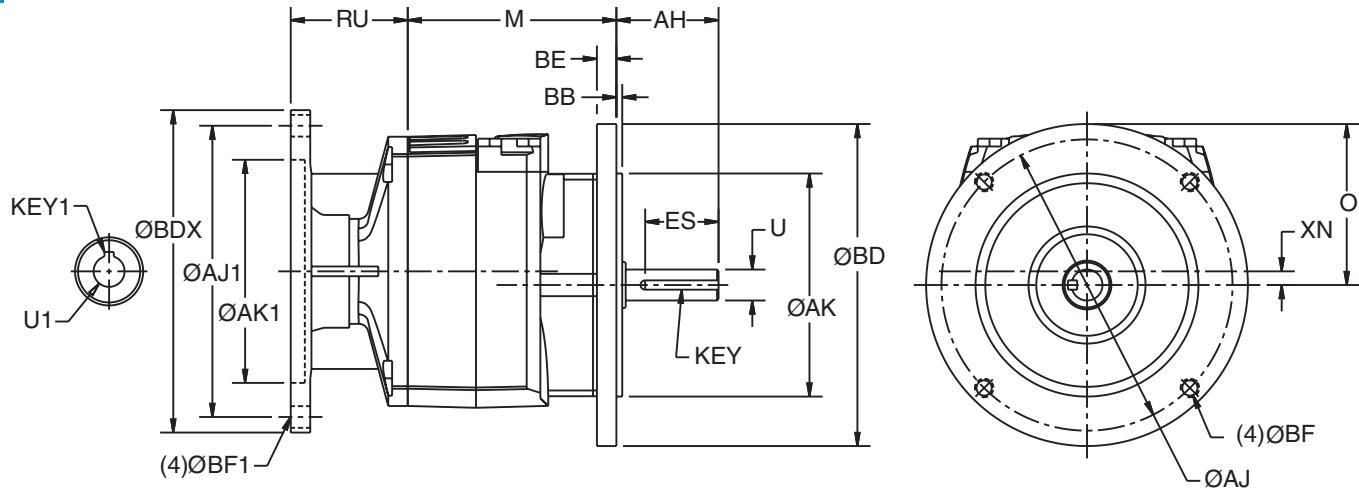
| Motor Frame | AJ1 | RU | BF1 | AK1 | BDX | U1 | Key1 |
|------------------------|-------|------|------|-------|-------|-------|----------|
| 213/215TC | 7.25 | 5.87 | 0.57 | 8.50 | 9.00 | 1.375 | 5/16 Sq. |
| 254/256TC | 7.25 | 7.09 | 0.57 | 8.50 | 9.00 | 1.625 | 3/8 Sq. |
| 284/286TC | 9.00 | 8.06 | 0.57 | 10.50 | 11.25 | 1.875 | 1/2 Sq. |
| 324/326TC ⁴ | 11.00 | 8.79 | 0.69 | 12.50 | 13.38 | 2.125 | 1/2 Sq. |

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

⁴ Permitted in vertical mounting only.

Flange Mounted - Double/Triple Reduction



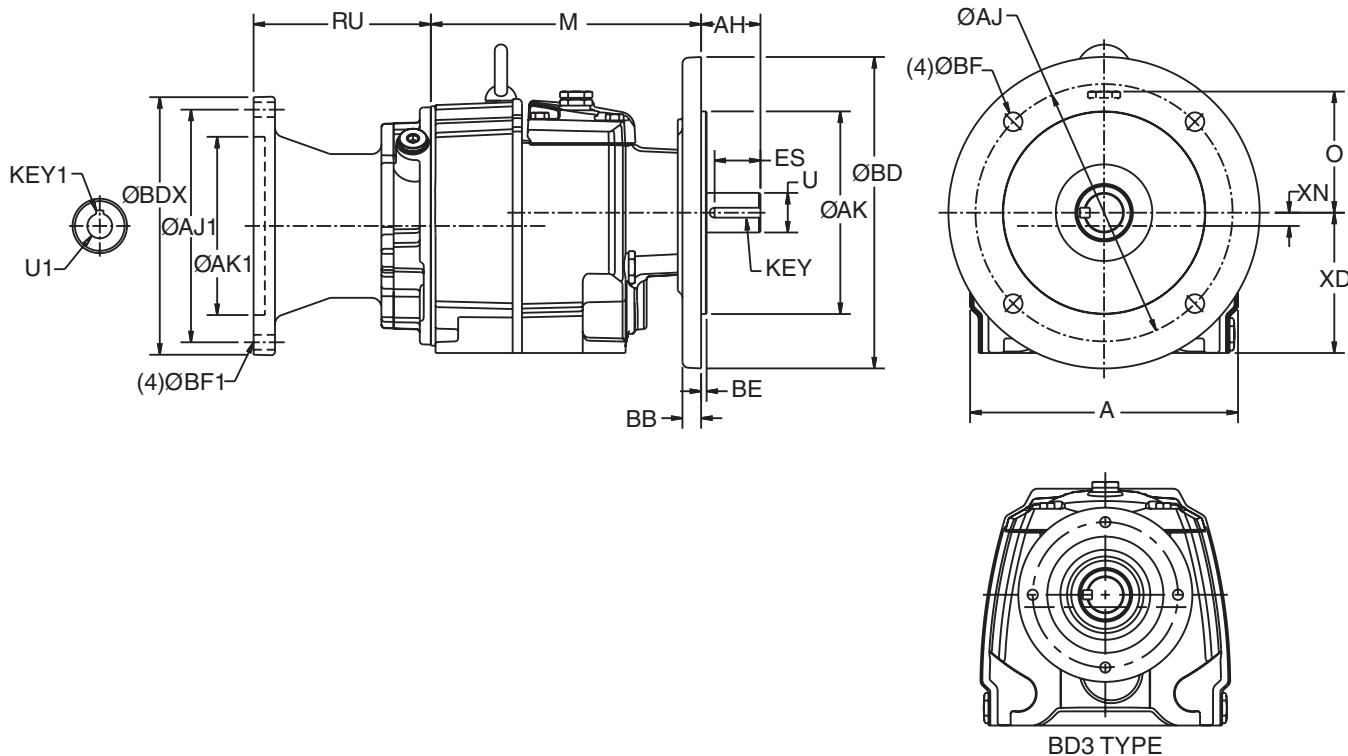
| Gear Frame | M | O | U ³ | AH | ES | XN | Key |
|------------|------|------|----------------|------|------|------|----------|
| 3012 | 4.21 | 3.25 | 0.63 | 2.06 | 1.48 | 0.28 | 3/16 Sq. |
| 3013 | 5.00 | 3.25 | 0.63 | 2.06 | 1.48 | 0.28 | 3/16 Sq. |

| Flange Type | AK | AJ | BB | BD | BE | BF |
|-------------|------|------|------|------|------|--------|
| 56C | 4.50 | 5.88 | 0.12 | 6.50 | 0.39 | 3/8-16 |
| BS | 3.74 | 4.53 | 0.12 | 5.51 | 0.31 | 0.35 |
| BD1 | 3.15 | 3.94 | 0.10 | 4.72 | 0.28 | 0.28 |
| BD2 | 4.33 | 5.12 | 0.12 | 6.30 | 0.31 | 0.35 |
| BD3 | 5.12 | 6.50 | 0.12 | 7.87 | 0.31 | 0.35 |

| Motor Frame | AJ1 | RU | BF1 | AK1 | BDX | U1 | Key1 |
|--------------------|-------|------|------|------|------|-------|----------|
| 56C | 5.875 | 3.33 | 0.44 | 4.50 | 6.50 | 0.625 | 3/16 Sq. |
| 140TC ¹ | 5.875 | 3.33 | 0.44 | 4.50 | 6.50 | 0.875 | 3/16 Sq. |

¹ Not available on ratios 31.5 to 45:1 in 3012. Use 3013 for 35.5 to 45:1. ³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".
² All rough casting dimensions may vary by .25" due to casting variations.

Flange Mounted - Double/Triple Reduction



| Gear Frame | A | M | O | U ³ | AH | ES | XD | XN | Key |
|------------|------|------|------|----------------|------|------|------|------|---------|
| 31 | 6.77 | 6.83 | 3.06 | 1.00 | 1.50 | 1.16 | 3.54 | 0.33 | 1/4 Sq. |

| Flange Type | AK | AJ | BB | BD | BE | BF |
|-------------|------|------|------|------|------|------|
| BS | 5.12 | 6.50 | 0.14 | 7.87 | 0.47 | 0.47 |
| BD1 | 4.33 | 5.12 | 0.14 | 6.29 | 0.39 | 0.35 |
| BD2 | 3.74 | 4.53 | 0.14 | 5.50 | 0.39 | 0.35 |
| BD3 | 3.15 | 3.94 | 0.10 | 4.72 | 0.39 | 0.28 |

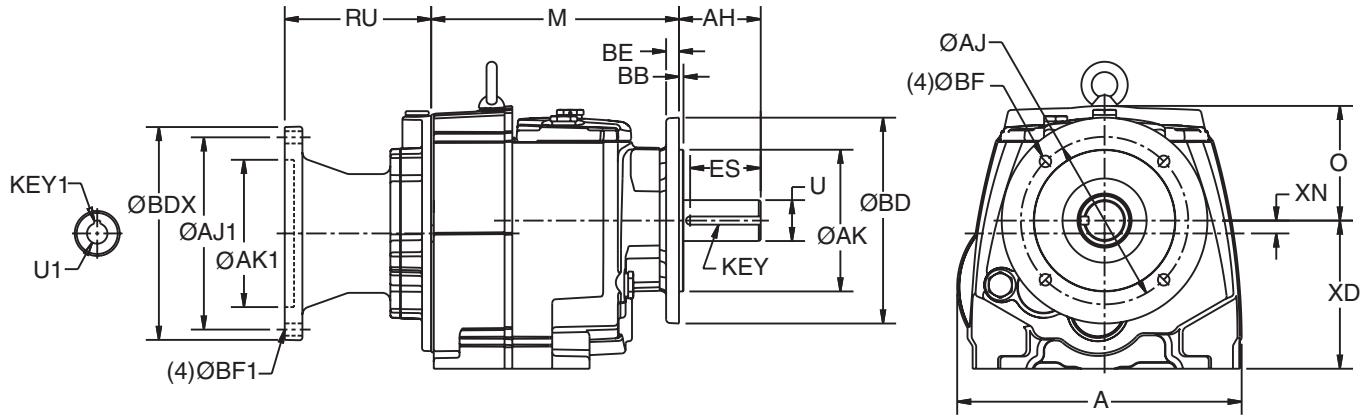
| Motor Frame | AJ1 | RU | BF1 | AK1 | BDX | U1 | Key1 |
|--------------------|------|------|------|------|------|-------|----------|
| 56C | 5.88 | 4.48 | 0.44 | 4.50 | 6.50 | 0.625 | 3/16 Sq. |
| 140TC | 5.88 | 4.48 | 0.44 | 4.50 | 6.50 | 0.875 | 3/16 Sq. |
| 180TC ⁴ | 7.25 | 6.20 | 0.57 | 8.50 | 9.00 | 1.125 | 1/4 Sq. |

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

⁴ Permitted in vertical mounting only.

Flange Mounted - Double/Triple Reduction



| Gear Frame | A | M | O | U ³ | AH | ES | XD | XN | Key |
|------------|------|------|------|----------------|------|------|------|------|---------|
| 32 | 8.70 | 7.58 | 3.50 | 1.25 | 2.50 | 2.16 | 4.53 | 0.39 | 1/4 Sq. |

| Flange Type | AK | AJ | BB | BD | BE | BF |
|-------------|------|------|------|------|------|------|
| BS | 7.09 | 8.46 | 0.16 | 9.83 | 0.47 | 0.55 |
| BD1 | 5.12 | 6.50 | 0.14 | 7.87 | 0.39 | 0.47 |
| BD2 | 4.33 | 5.12 | 0.14 | 6.29 | 0.39 | 0.35 |

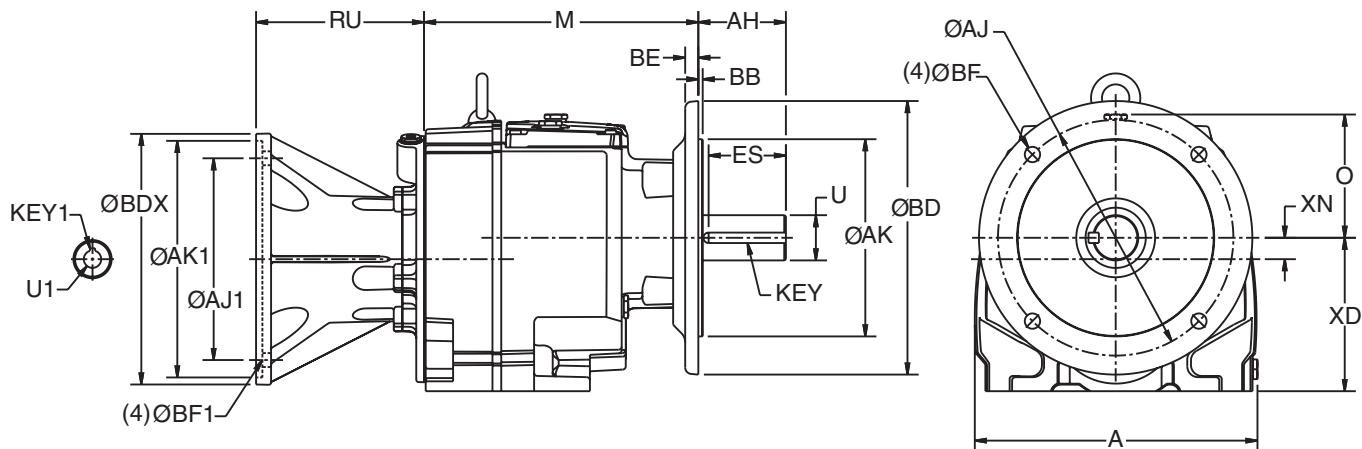
| Motor Frame | AJ1 | RU | BF1 | AK1 | BDX | U1 | Key1 |
|--------------------|-------|------|------|------|------|-------|----------|
| 56C | 5.875 | 4.48 | 0.44 | 4.50 | 6.50 | 0.625 | 3/16 Sq. |
| 140TC | 5.875 | 4.48 | 0.44 | 4.50 | 6.50 | 0.875 | 3/16 Sq. |
| 180TC | 7.250 | 6.20 | 0.57 | 8.50 | 9.00 | 1.125 | 1/4 Sq. |
| 210TC ⁴ | 7.250 | 6.20 | 0.57 | 8.50 | 9.00 | 1.375 | 5/16 Sq. |

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

⁴ Permitted in vertical mounting only.

Flange Mounted - Double/Triple Reduction



| Gear Frame | A | M | O | U ³ | AH | ES | XD | XN | Key |
|------------|-------|------|------|----------------|------|------|------|------|---------|
| 3362,3363 | 10.16 | 9.86 | 4.43 | 1.50 | 3.00 | 2.56 | 5.51 | 0.77 | 3/4 Sq. |
| 3372,3373 | 10.16 | 9.86 | 4.43 | 1.63 | 3.15 | 2.78 | 5.51 | 0.77 | 3/4 Sq. |

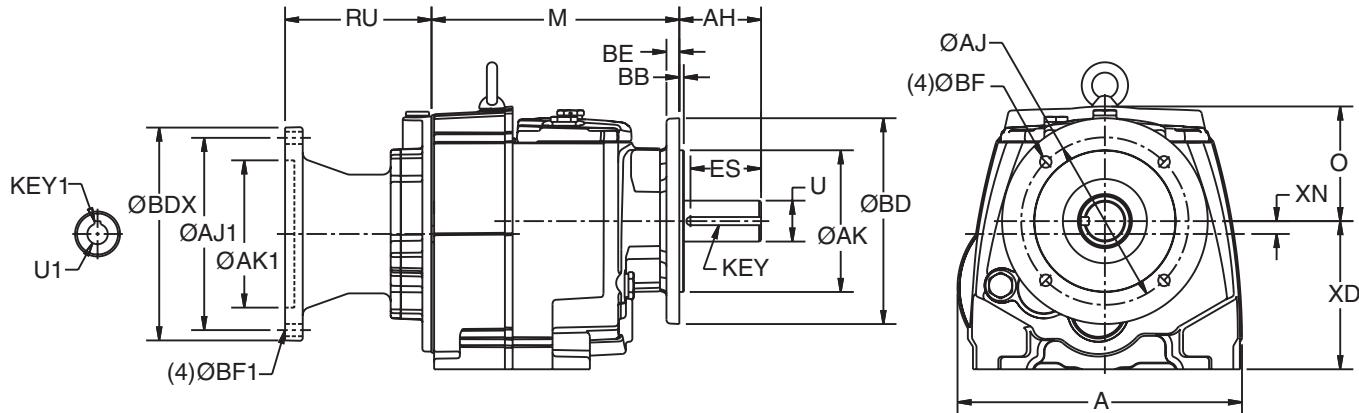
| Flange Type | AK | AJ | BB | BD | BE | BF |
|-------------|------|-------|------|-------|------|------|
| BS | 9.06 | 10.43 | 0.16 | 11.80 | 0.47 | 0.55 |
| BD1 | 7.09 | 8.46 | 0.16 | 9.83 | 0.47 | 0.55 |
| BD2 | 5.12 | 6.50 | 0.14 | 7.86 | 0.47 | 0.47 |

| Motor Frame | AJ1 | RU | BF1 | AK1 | BDX | U1 | Key1 |
|-------------|-------|------|------|------|------|-------|----------|
| 56C | 5.875 | 4.32 | 0.44 | 4.50 | 6.50 | 0.625 | 3/16 Sq. |
| 140TC | 5.875 | 4.32 | 0.44 | 4.50 | 6.50 | 0.875 | 3/16 Sq. |
| 180TC | 7.250 | 6.04 | 0.57 | 8.50 | 9.00 | 1.125 | 1/4 Sq. |
| 210TC | 7.250 | 6.04 | 0.57 | 8.50 | 9.00 | 1.375 | 5/16 Sq. |

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

Flange Mounted - Double/Triple Reduction



| Gear Frame | A | M | O | U ³ | AH | ES | XD | XN | Key |
|------------|-------|-------|------|----------------|------|------|------|------|---------|
| 34 | 11.97 | 10.63 | 4.80 | 2.13 | 3.50 | 3.06 | 7.09 | 1.02 | 1/2 Sq. |

| Flange Type | AK | AJ | BB | BD | BE | BF |
|-------------|------|-------|------|-------|------|------|
| BS | 9.84 | 11.81 | 0.16 | 13.77 | 0.59 | 0.71 |
| BD1 | 9.06 | 10.43 | 0.16 | 11.80 | 0.59 | 0.55 |
| BD2 | 7.09 | 8.46 | 0.16 | 9.83 | 0.59 | 0.55 |

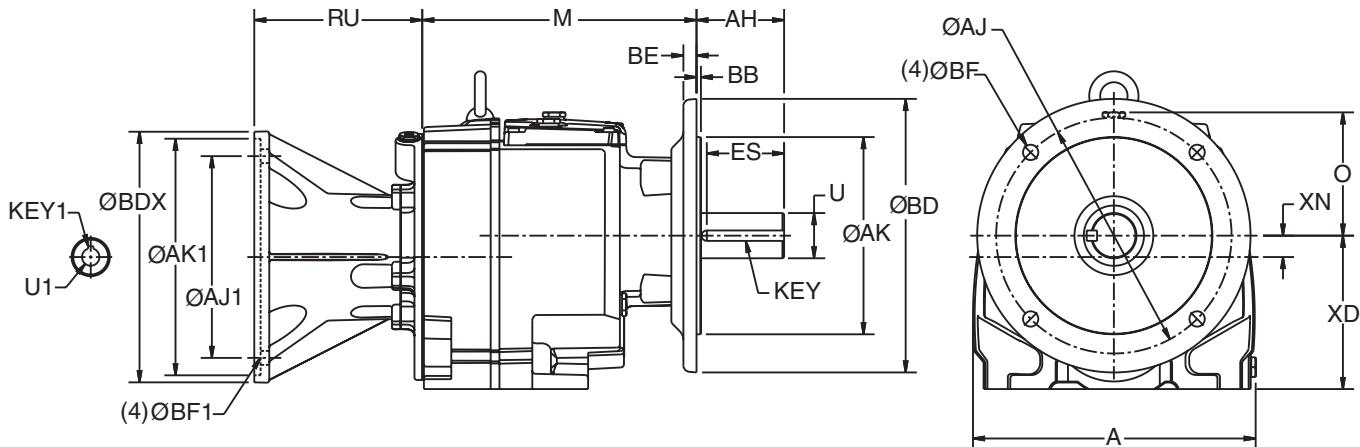
| Motor Frame | AJ1 | RU | BF1 | AK1 | BDX | U1 | Key1 |
|------------------------|-------|------|------|-------|-------|-------|----------|
| 56C | 5.875 | 4.50 | 0.44 | 4.50 | 6.50 | 0.625 | 3/16 Sq. |
| 143/145TC | 5.875 | 4.50 | 0.44 | 4.50 | 6.50 | 0.875 | 3/16 Sq. |
| 182/184TC | 7.250 | 6.22 | 0.57 | 8.50 | 9.00 | 1.125 | 1/4 Sq. |
| 213/215TC | 7.250 | 6.22 | 0.57 | 8.50 | 9.00 | 1.375 | 5/16 Sq. |
| 254/256TC | 7.250 | 7.43 | 0.57 | 8.50 | 9.00 | 1.625 | 3/8 Sq. |
| 284/286TC ⁴ | 9.000 | 8.40 | 0.57 | 10.50 | 11.25 | 1.875 | 1/2 Sq. |

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

⁴ Permitted in vertical mounting only.

Flange Mounted - Double/Triple Reduction



| Gear Frame | A | M | O | U ³ | AH | ES | XD | XN | Key |
|------------|-------|-------|------|----------------|------|------|------|------|---------|
| 35 | 14.19 | 12.40 | 5.98 | 2.375 | 4.72 | 4.19 | 8.86 | 1.14 | 5/8 Sq. |

| Flange Type | AK | AJ | BB | BD | BE | BF |
|-------------|-------|-------|------|-------|------|------|
| BS | 11.81 | 13.78 | 0.20 | 15.75 | 0.71 | 0.71 |
| BD1 | 9.84 | 11.81 | 0.20 | 13.78 | 0.71 | 0.71 |
| BD2 | 9.06 | 10.43 | 0.20 | 11.81 | 0.71 | 0.55 |

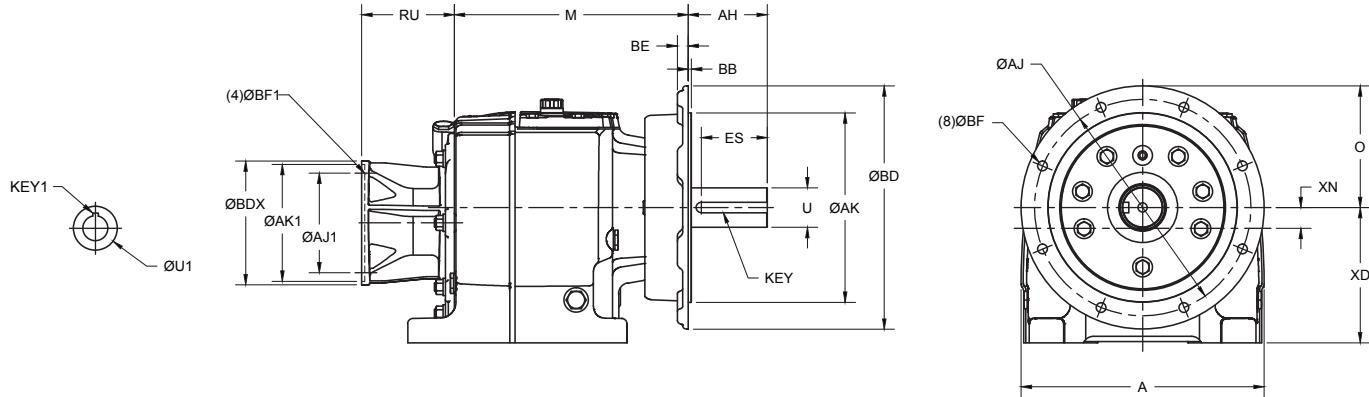
| Motor Frame | AJ1 | RU | BF1 | AK1 | BDX | U1 | Key1 |
|------------------------|--------|------|------|-------|-------|-------|----------|
| 56C | 5.875 | 4.14 | 0.44 | 4.50 | 6.50 | 0.625 | 3/16 Sq. |
| 143/145TC | 5.875 | 4.14 | 0.44 | 4.50 | 6.50 | 0.875 | 3/16 Sq. |
| 182/184TC | 7.250 | 5.87 | 0.57 | 8.50 | 9.00 | 1.125 | 1/4 Sq. |
| 213/215TC | 7.250 | 5.87 | 0.57 | 8.50 | 9.00 | 1.375 | 5/16 Sq. |
| 254/256TC | 7.250 | 7.09 | 0.57 | 8.50 | 9.00 | 1.625 | 3/8 Sq. |
| 284/286TC | 9.000 | 8.06 | 0.57 | 10.50 | 11.25 | 1.875 | 1/2 Sq. |
| 324/326TC ⁴ | 11.000 | 8.79 | 0.69 | 12.50 | 13.38 | 2.125 | 1/2 Sq. |

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

⁴ Permitted in vertical mounting only.

Flange Mounted - Double/Triple Reduction



| Gear Frame | A | M | O | U ³ | AH | ES | XD | XN | Key |
|------------|-------|-------|------|----------------|------|-------|-------|-------|--------|
| 36 | 17.68 | 17.00 | 7.88 | 2.875 | 5.75 | 4.784 | 9.85 | 1.102 | 3/4 Sq |
| 37 | 20.39 | 19.69 | 8.00 | 3.625 | 7.00 | 5.893 | 12.40 | 2.362 | 7/8 Sq |
| 38 | 23.94 | 23.03 | 8.63 | 4.375 | 6.84 | 9.02 | 13.98 | 2.559 | 1 SQ |

| Gear Frame | Flange Type | AK | AJ | BB | BD | BE | BF |
|------------|-------------|--------|--------|-------|-------|------|------|
| 36 | BS | 17.717 | 19.685 | 0.236 | 21.65 | 0.79 | 0.70 |
| | BD1 | 13.780 | 15.748 | 0.236 | 17.70 | 0.79 | 0.70 |
| 37 | BS | 17.717 | 19.685 | 0.236 | 21.65 | 0.79 | 0.70 |
| | BD1 | 13.780 | 15.748 | 0.236 | 17.70 | 0.79 | 0.70 |
| 38 | BS | 21.65 | 23.62 | .197 | 25.98 | 0.79 | 0.87 |
| | BD1 | 17.72 | 19.69 | .197 | 21.65 | 0.79 | 0.69 |

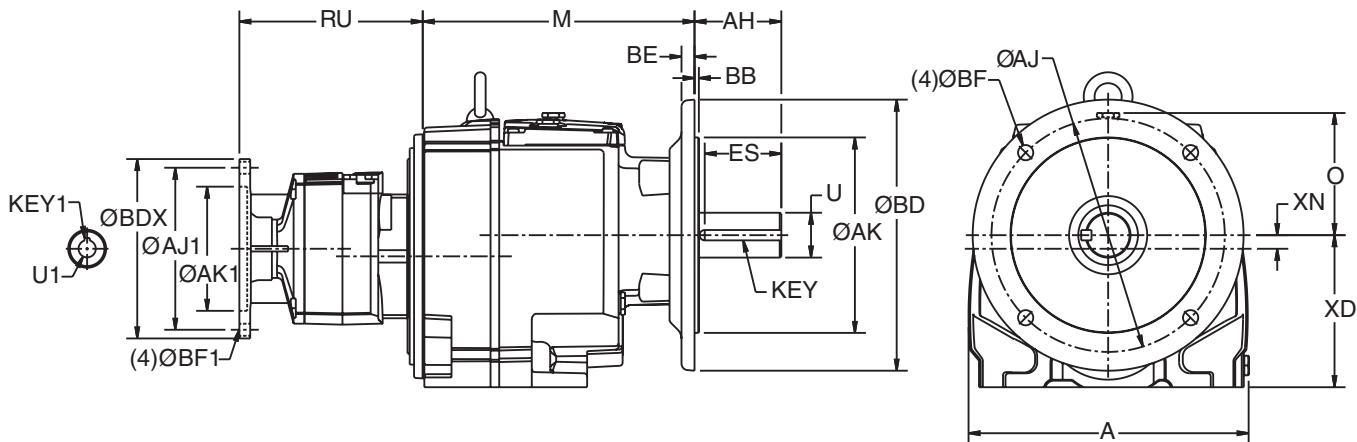
| Motor Frame | Gear Frame | AJ | AK | BF | U1 | RU | BDX | Key1 |
|-------------|------------|-------|-------|------|-------|------|-------|----------|
| 145TC | 36 | 5.88 | 4.50 | .38 | .875 | 3.54 | 6.50 | 3/16 Sq. |
| 182TC-184TC | 36,37 | 7.25 | 8.50 | .50 | 1.125 | 5.26 | 9.00 | 1/4 Sq. |
| 213TC | 36,37 | 7.25 | 4.50 | .50 | 1.375 | 5.26 | 9.00 | 5/16 Sq. |
| 215TC | 38 | 7.25 | 4.50 | .50 | 1.375 | 6.12 | 9.00 | 5/16 Sq. |
| 254TC-256TC | All | 7.25 | 8.50 | .50 | 1.625 | 6.12 | 9.00 | 3/8 Sq. |
| 284TC-286TC | All | 9.00 | 10.50 | .50 | 1.875 | 7.09 | 9.00 | 1/2 Sq. |
| 324TC-326TC | All | 11.00 | 12.50 | .625 | 2.125 | 8.45 | 13.38 | 1/2 Sq. |
| 364TC-365TC | 37,38 | 11.00 | 12.50 | .625 | 2.375 | 8.45 | 13.38 | 5/8 Sq. |

¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000; -.001".

Flange Mounted - Combined Reduction



| Gear Frame | A | M | O | U ³ | AH | ES | XD | XN | Key |
|------------|-------|------|------|----------------|------|------|------|------|---------|
| 3254,3255 | 8.70 | 7.58 | 3.50 | 1.25 | 2.50 | 2.16 | 4.53 | 0.12 | 1/4 Sq. |
| 3374,3375 | 10.16 | 9.86 | 4.43 | 1.63 | 3.15 | 2.78 | 5.51 | 0.49 | 3/8 Sq. |

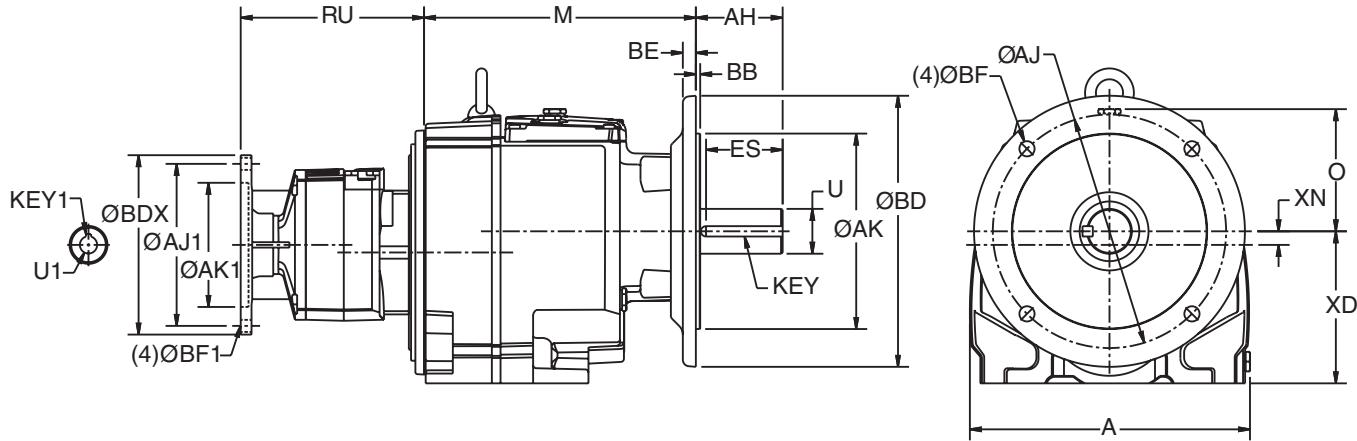
| Flange Type | 32 | | | | | | 33 | | | | | |
|-------------|------|------|------|------|------|------|------|-------|------|-------|------|------|
| | AK | AJ | BB | BD | BE | BF | AK | AJ | BB | BD | BE | BF |
| BS | 7.09 | 8.46 | 0.16 | 9.83 | 0.47 | 0.55 | 9.06 | 10.43 | 0.16 | 11.80 | 0.47 | 0.55 |
| BD1 | 5.12 | 6.50 | 0.14 | 7.87 | 0.39 | 0.47 | 7.09 | 8.46 | 0.16 | 9.83 | 0.47 | 0.55 |
| BD2 | 4.33 | 5.12 | 0.14 | 6.29 | 0.39 | 0.35 | 5.12 | 6.50 | 0.14 | 7.86 | 0.47 | 0.47 |

| Motor Frame | RU | AJ1 | BF1 | AK1 | BDX | U1 | Key1 |
|-------------|------|-------|------|------|------|-------|----------|
| 56C | 7.79 | 5.875 | 0.44 | 4.50 | 6.50 | 0.625 | 3/16 Sq. |
| 140TC | 7.79 | 5.875 | 0.44 | 4.50 | 6.50 | 0.875 | 3/16 Sq. |

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

Flange Mounted - Combined Reduction



| Gear Frame | A | M | O | U ³ | AH | ES | XD | XN | Key |
|------------|-------|-------|------|----------------|------|------|------|------|---------|
| 34 | 11.97 | 10.63 | 4.80 | 2.13 | 3.50 | 3.06 | 7.09 | 1.35 | 1/2 Sq. |

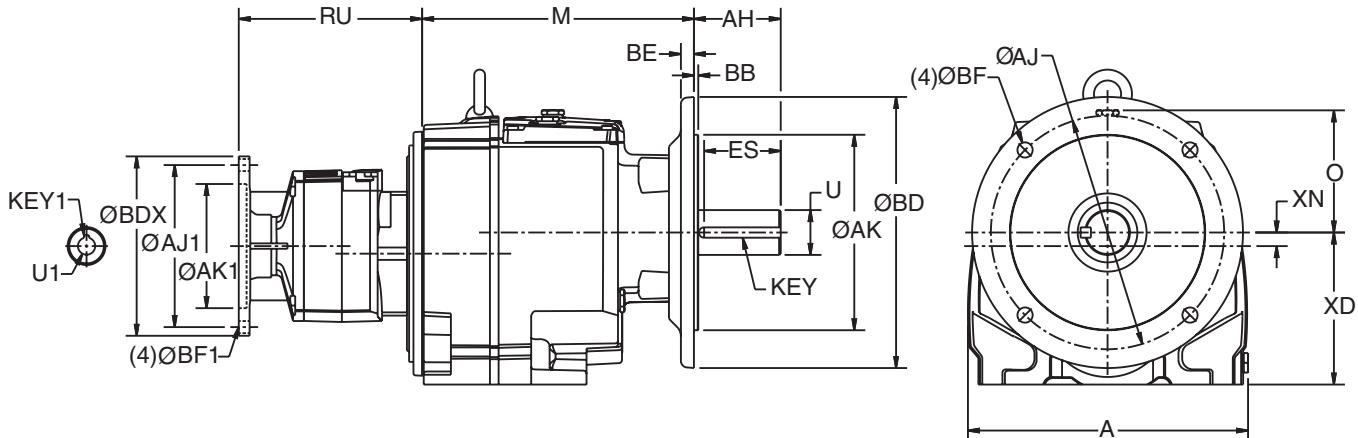
| Flange Type | AK | AJ | BB | BD | BE | BF |
|-------------|------|-------|------|-------|------|------|
| BS | 9.84 | 11.81 | 0.16 | 13.77 | 0.59 | 0.71 |
| BD1 | 9.06 | 10.43 | 0.16 | 11.80 | 0.59 | 0.55 |
| BD2 | 7.09 | 8.46 | 0.16 | 9.83 | 0.59 | 0.55 |

| Motor Frame | RU | AJ1 | BF1 | AK1 | BDX | U1 | Key1 |
|-------------|-------|-------|------|------|------|-------|----------|
| 56C | 11.46 | 5.875 | 0.44 | 4.50 | 6.50 | 0.625 | 3/16 Sq. |
| 143/145TC | 11.46 | 5.875 | 0.44 | 4.50 | 6.50 | 0.875 | 3/16 Sq. |
| 182/184TC | 13.18 | 7.25 | 0.57 | 8.50 | 9.00 | 1.125 | 1/4 Sq. |

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

Flange Mounted - Combined Reduction



| Gear Frame | A | M | O | U ³ | AH | ES | XD | XN | Key |
|------------|-------|-------|------|----------------|------|------|------|------|---------|
| 35 | 14.19 | 12.40 | 5.98 | 2.375 | 4.72 | 4.19 | 8.86 | 1.47 | 5/8 Sq. |

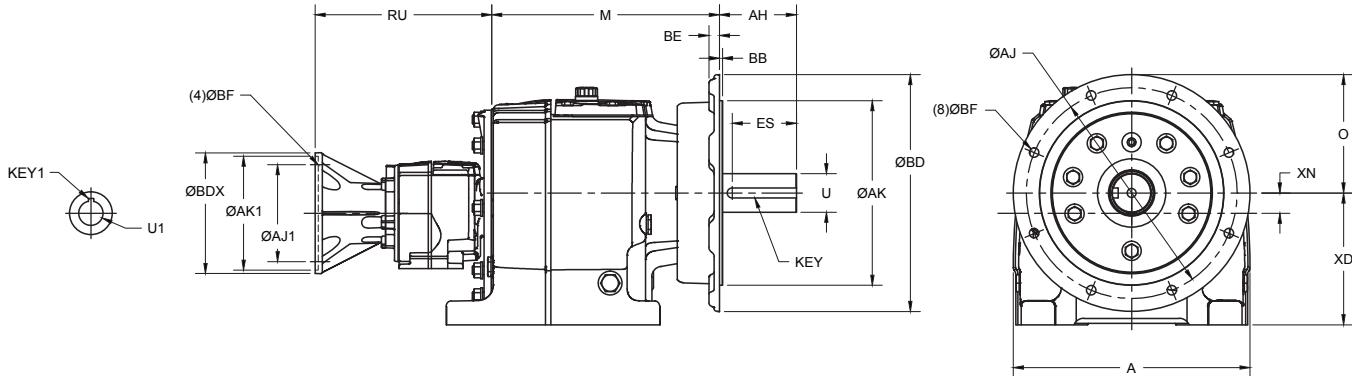
| Flange Type | AK | AJ | BB | BD | BE | BF |
|-------------|-------|-------|------|-------|------|------|
| BS | 11.81 | 13.78 | 0.20 | 15.75 | 0.71 | 0.71 |
| BD1 | 9.84 | 11.81 | 0.20 | 13.78 | 0.71 | 0.71 |
| BD2 | 9.06 | 10.43 | 0.20 | 11.81 | 0.71 | 0.55 |

| Motor Frame | RU | AJ1 | BF1 | AK1 | BDX | U1 | Key1 |
|-------------|-------|-------|------|------|------|-------|----------|
| 56C | 11.11 | 5.875 | 0.44 | 4.50 | 6.50 | 0.625 | 3/16 Sq. |
| 143/145TC | 11.11 | 5.875 | 0.44 | 4.50 | 6.50 | 0.875 | 3/16 Sq. |
| 182/184TC | 12.83 | 7.25 | 0.57 | 8.50 | 9.00 | 1.125 | 1/4 Sq. |

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

Flanged Mounted - Combined Reduction



| Gear Frame | A | M | O | U ³ | AH | ES | XD | XN | Key |
|------------|-------|-------|------|----------------|------|-------|-------|-------|--------|
| 36 | 17.68 | 17.00 | 7.88 | 2.875 | 5.75 | 4.784 | 9.85 | 1.492 | 3/4 Sq |
| 37 | 20.39 | 19.69 | 8.00 | 3.625 | 7.00 | 5.893 | 12.40 | 2.752 | 7/8 Sq |
| 38 | 23.94 | 32.05 | 8.63 | 4.375 | 6.84 | 9.02 | 13.98 | 2.559 | 1 SQ |

| Gear Frame | Flange Type | AK | AJ | BB | BD | BE | BF |
|------------|-------------|--------|--------|-------|-------|------|------|
| 36 | BS | 17.717 | 19.685 | 0.236 | 21.65 | 0.79 | 0.70 |
| | BD1 | 13.780 | 15.748 | 0.236 | 17.70 | 0.79 | 0.70 |
| 37 | BS | 17.717 | 19.685 | 0.236 | 21.65 | 0.79 | 0.70 |
| | BD1 | 13.780 | 15.748 | 0.236 | 17.70 | 0.79 | 0.70 |
| 38 | BS | 21.65 | 23.62 | .197 | 25.98 | 0.79 | 0.87 |
| | BD1 | 17.72 | 19.69 | .197 | 21.65 | 0.79 | 0.69 |

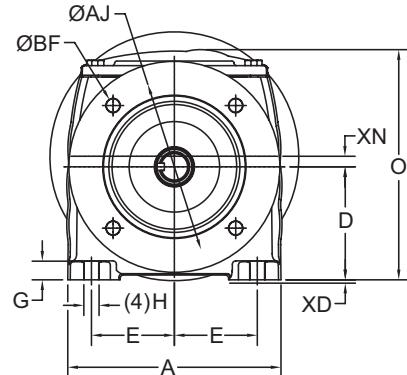
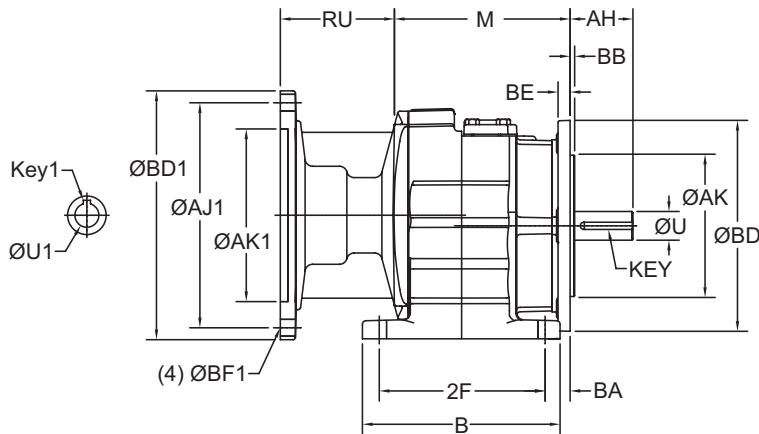
| Motor Frame | Gear Frame | AJ | AK | BF1 | U1 | RU | | | BDX | Key1 |
|-------------|------------|-------|------|-----|-------|-------|-------|-------|------|----------|
| | | | | | | 36 | 37 | 38 | | |
| 56C | All | 5.875 | 4.50 | .38 | 0.625 | 11.47 | 11.47 | 13.52 | 6.50 | 3/16 Sq. |
| 143TC-145TC | All | 5.875 | 4.50 | .38 | .875 | 11.47 | 11.47 | 13.52 | 6.50 | 3/16 Sq. |
| 182TC-184TC | All | 7.25 | 8.50 | .50 | 1.125 | 13.19 | 13.19 | 15.24 | 9.00 | 1/4 Sq. |
| 213TC-215TC | 37,38 | 7.25 | 4.50 | .50 | 1.375 | - | 13.19 | 15.24 | 9.00 | 5/16 Sq. |
| 254TC-256TC | 38 | 7.25 | 8.50 | .50 | 1.625 | - | - | 16.44 | 9.00 | 3/8 Sq. |

¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000; -.001".

Foot Mount with Flange - Double/Triple Reduction



| Gear Frame | A | B | D ¹ | E | 2F | G | H | O | U ³ | ES | M | XN | Key |
|------------|------|------|----------------|-------|------|-----|-----|------|----------------|------|------|-------|---------|
| 3012A | 5.62 | 5.16 | 2.95 | 2.165 | 4.33 | .47 | .35 | 6.00 | 0.750 | 1.25 | 4.21 | .276 | 3/16 Sq |
| 3013A | 6.76 | 7.68 | 3.54 | 2.170 | 6.50 | .75 | .35 | 6.60 | 0.750 | 1.25 | 6.83 | -.330 | 3/16 Sq |
| 31 | 6.76 | 7.68 | 3.54 | 2.170 | 6.50 | .75 | .35 | 6.60 | 1.000 | 1.16 | 6.83 | -.330 | 1/4 Sq |

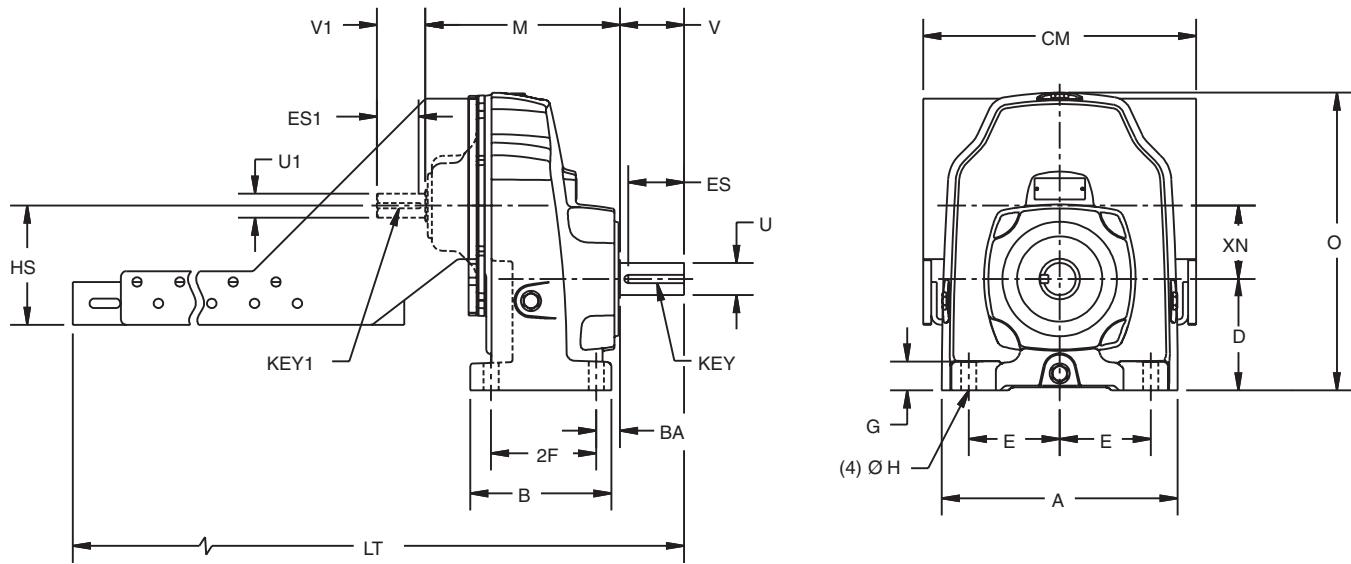
| Gear Frame | Flange Type | AH | AJ | AK | BA | BB | BD | BE | BF |
|------------|-------------|------|------|------|------|-----|------|-----|-----|
| 3012A | SBD1 | 2.06 | 3.94 | 3.15 | .65 | .12 | 4.72 | .28 | .28 |
| | SBS | 2.06 | 4.53 | 3.74 | .65 | .12 | 5.51 | .31 | .35 |
| 3013A | SBD1 | 2.06 | 3.94 | 3.15 | .944 | .10 | 4.72 | .39 | .28 |
| | SBS | 2.06 | 4.53 | 3.74 | .944 | .14 | 5.51 | .39 | .35 |
| 31 | SBD1 | 1.50 | 5.12 | 4.33 | .944 | .14 | 6.29 | .39 | .35 |
| | SBD2 | 1.50 | 4.53 | 3.74 | .944 | .14 | 5.51 | .39 | .35 |
| | SBD3 | 1.50 | 3.94 | 3.15 | .944 | .10 | 4.72 | .39 | .28 |

| Gear Frame | Motor Frame | AJ1 | AK1 | BDX | BF1 | RU | U1 | Key1 | XD |
|------------|-------------|-------|------|------|-----|------|-------|---------|-------|
| 3012A | 56C | 5.875 | 4.50 | 6.50 | .44 | 3.33 | 0.625 | 3/15 Sq | 0.024 |
| | 143,145TC | 5.875 | 4.50 | 6.50 | .44 | 3.33 | 0.875 | 3/15 Sq | 0.024 |
| 3013A, 31 | 56C | 5.875 | 4.50 | 6.50 | .44 | 4.48 | 0.625 | 3/15 Sq | 0.040 |
| | 143,145TC | 5.875 | 4.50 | 6.50 | .44 | 4.48 | 0.875 | 3/15 Sq | 0.040 |
| 31 | 182, 184TC | 7.25 | 8.50 | 9.00 | .57 | 6.20 | 1.125 | 1/4 Sq | 1.29 |

¹ Dimension "D" will never be exceeded, but may vary from value shown. ³ Shaft extension tolerance +.0000", -.0005" up to 1.5" diameter.
When exact dimension is required, shims up to .03" may be required. ⁴ Not available in ratios from 31.5 through 45:1.

² All rough casting dimensions may vary by .25" due to casting variations.

Foot Mounted - Single Reduction



| Gear Frame | A | B | D ¹ | E | G | H | M | O | U ³ | U1 ³ | V | V1 | BA | 2F | ES | ES1 | XN | Key | Key1 |
|------------|-------|------|----------------|------|------|------|------|-------|----------------|-----------------|------|------|------|------|------|------|------|---------|---------|
| 34 | 11.02 | 6.59 | 5.20 | 4.25 | 1.34 | 0.71 | 9.10 | 13.90 | 1.50 | 1.13 | 3.00 | 2.25 | 1.10 | 4.92 | 2.56 | 1.94 | 3.43 | 3/8 Sq. | 1/4 Sq. |

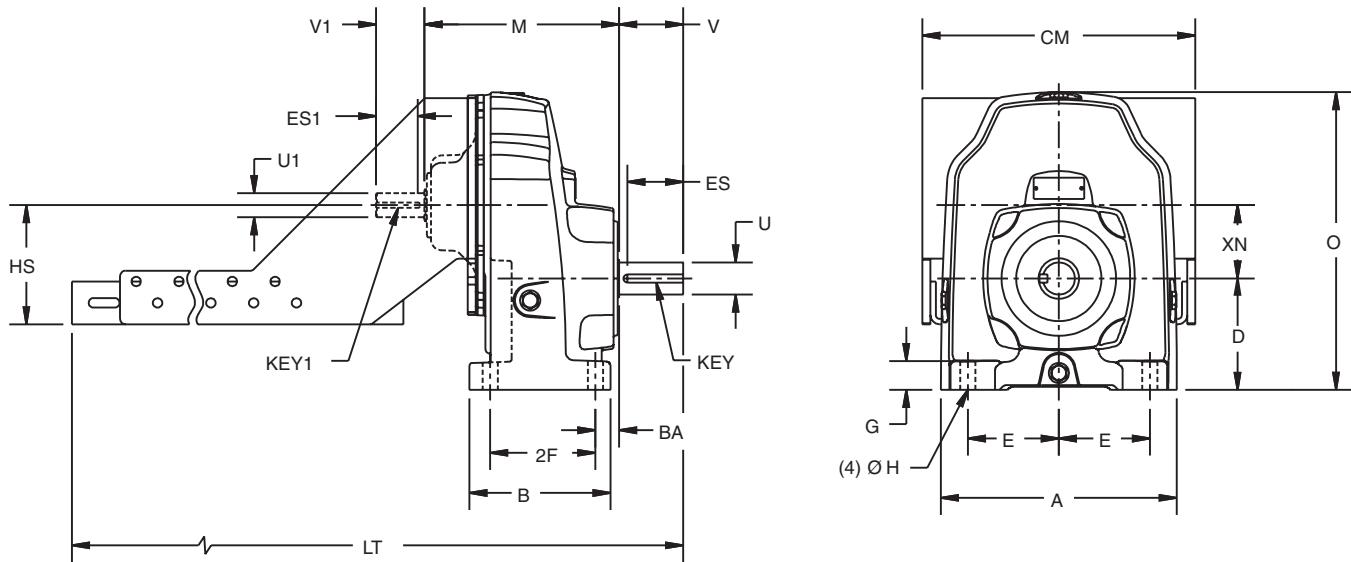
| Motor Frame | | | | | | | | | | | | | | | | | | |
|-------------|--|------|--|--|-------|--|--|--|----------|--|------|--|--|-------|--|--|--|--|
| 182/184T | | | | | | | | | 213/215T | | | | | | | | | |
| CM | | HS | | | LT | | | | CM | | HS | | | LT | | | | |
| 12.75 | | 5.56 | | | 34.98 | | | | 12.75 | | 5.56 | | | 35.38 | | | | |

¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

Foot Mounted - Single Reduction



| Gear Frame | A | B | D ¹ | E | G | H | M | O | U ³ | U1 ³ | V | V1 | BA | 2F | ES | ES1 | XN | Key | Key1 |
|------------|-------|------|----------------|------|------|------|-------|-------|----------------|-----------------|------|------|------|------|------|------|------|---------|----------|
| 35 | 13.65 | 7.76 | 6.30 | 5.12 | 1.61 | 0.79 | 10.38 | 17.37 | 1.75 | 1.38 | 3.50 | 2.75 | 1.18 | 6.30 | 3.06 | 2.31 | 4.33 | 3/8 Sq. | 5/16 Sq. |

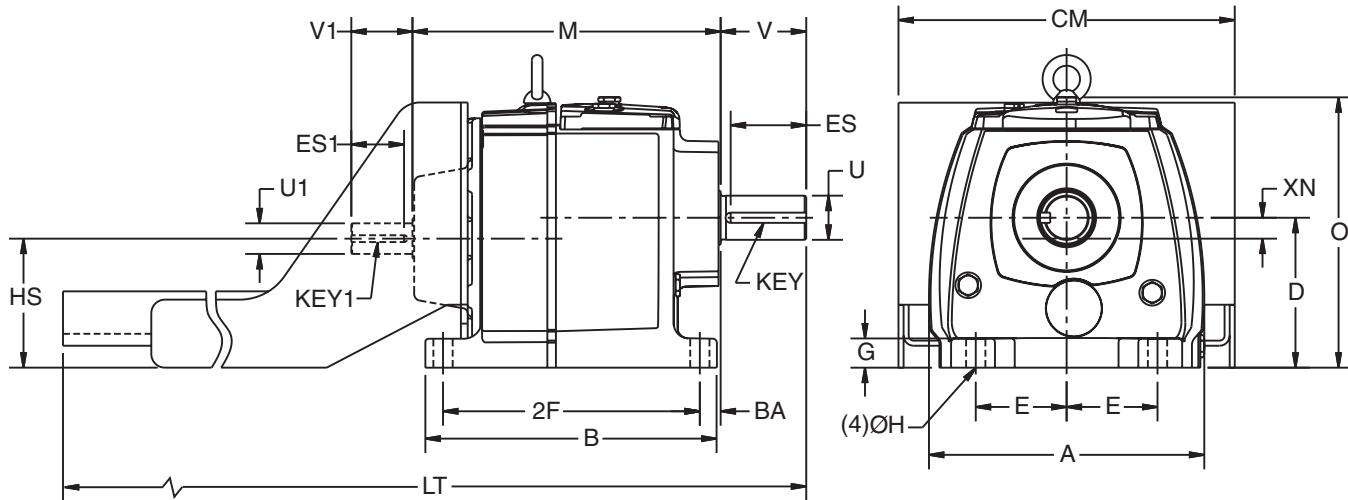
| Motor Frame | | | | | | | | | | | | | | | | | | |
|-------------|--|------|--|--|-------|--|--|--|----------|--|--|------|--|--|-------|--|--|--|
| 213/215T | | | | | | | | | 254/256T | | | | | | | | | |
| CM | | HS | | | LT | | | | CM | | | HS | | | LT | | | |
| 12.75 | | 5.56 | | | 37.28 | | | | 17.00 | | | 7.44 | | | 41.70 | | | |

¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

Foot Mounted - Double/Triple Reduction



| Gear Frame | A | B | D ¹ | E | G | H | M | O | U ³ | U1 ³ | V | V1 | BA | 2F | ES | ES1 | XN | Key | Key1 |
|------------|-------|-------|----------------|------|------|------|-------|-------|----------------|-----------------|------|------|------|------|------|------|------|---------|----------|
| 32 | 8.72 | 8.50 | 4.53 | 2.66 | 0.84 | 0.55 | 9.11 | 7.97 | 1.25 | 0.63 | 2.50 | 1.25 | 0.51 | 7.56 | 2.16 | 1.00 | 0.39 | 1/4 Sq. | 3/16 Sq. |
| 3362,3363 | 10.13 | 10.72 | 5.51 | 3.35 | 1.07 | 0.71 | 11.34 | 9.94 | 1.50 | 1.13 | 3.00 | 2.25 | 0.77 | 9.45 | 2.56 | 1.94 | 0.77 | 3/8 Sq. | 1/4 Sq. |
| 3372,3373 | 10.13 | 10.72 | 5.51 | 3.35 | 1.07 | 0.71 | 11.34 | 9.94 | 1.63 | 1.13 | 3.15 | 2.25 | 0.77 | 9.45 | 2.78 | 1.94 | 0.77 | 3/8 Sq. | 1/4 Sq. |
| 34 | 11.97 | 10.87 | 7.09 | 4.53 | 1.37 | 0.71 | 12.66 | 11.89 | 2.13 | 1.13 | 3.50 | 2.25 | 0.98 | 9.25 | 3.06 | 1.94 | 1.02 | 1/2 Sq. | 1/4 Sq. |

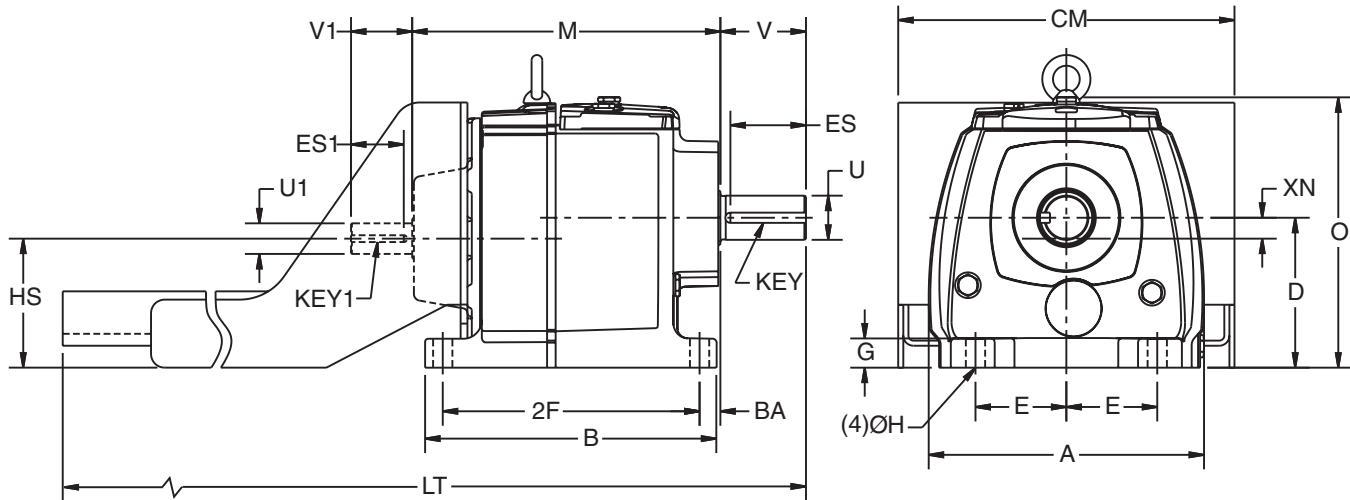
| Gear Frame | Motor Frame | | | | | | | | |
|------------|-------------|------|-------|----------|------|-------|----------|------|-------|
| | 143/145T | | | 182/184T | | | 213/215T | | |
| | CM | HS | LT | CM | HS | LT | CM | HS | LT |
| 32 | 11.38 | 3.75 | 27.97 | - | - | - | - | - | - |
| 3362,3363 | 12.38 | 4.74 | 37.31 | 12.38 | 4.74 | 37.31 | - | - | - |
| 3372,3373 | 12.38 | 4.74 | 37.46 | 12.38 | 4.74 | 37.46 | - | - | - |
| 34 | 12.75 | 5.56 | 40.04 | 12.75 | 5.56 | 39.04 | 12.75 | 5.56 | 39.44 |

¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

Foot Mounted - Double/Triple Reduction



| Gear Frame | A | B | D ¹ | E | G | H | M | O | U ³ | U1 ³ | V | V1 | BA | 2F | ES | ES1 | XN | Key | Key1 |
|------------|-------|-------|----------------|------|------|------|-------|-------|----------------|-----------------|------|------|------|-------|------|------|------|---------|----------|
| 35 | 14.19 | 12.89 | 8.86 | 5.51 | 1.73 | 0.87 | 14.95 | 14.84 | 2.38 | 1.38 | 4.72 | 2.75 | 1.10 | 11.02 | 4.19 | 2.31 | 1.14 | 5/8 Sq. | 5/16 Sq. |

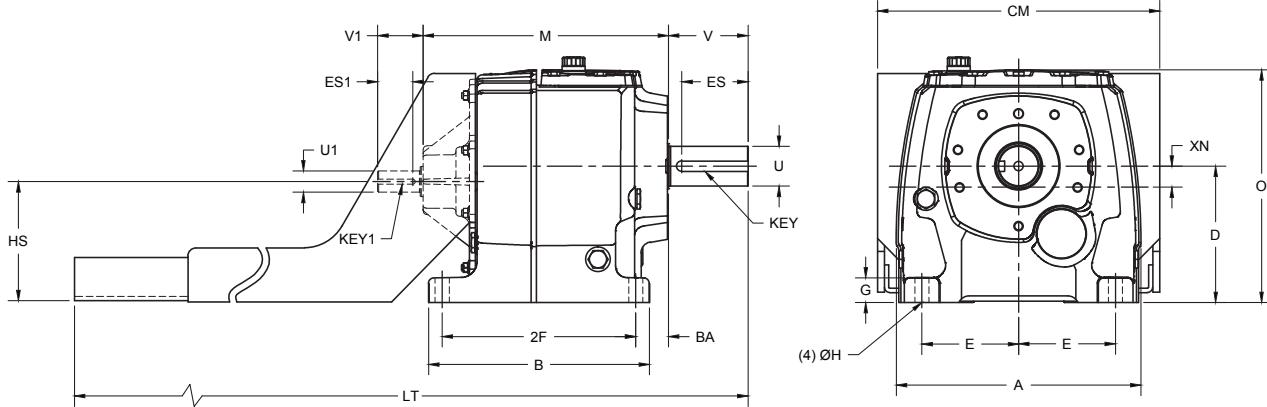
| Motor Frame | | | | | | | | | | | | | | | | | | | |
|-------------|------|-------|----------|------|-------|----------|------|-------|----------|------|-------|----------|------|-------|----|----|----|--|--|
| 143/145T | | | 182/184T | | | 213/215T | | | 254/256T | | | 284/286T | | | | | | | |
| CM | HS | LT | CM | HS | LT | CM | HS | LT | CM | HS | LT | CM | HS | LT | CM | HS | LT | | |
| 12.75 | 5.56 | 44.08 | 12.75 | 5.56 | 43.08 | 12.75 | 5.56 | 43.41 | 17.00 | 7.44 | 47.83 | 17.00 | 7.44 | 47.96 | | | | | |

¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

Foot Mounted - Double/Triple Reduction



| Gear Frame | A | B | D ¹ | E | G | H | M | O | U ³ | U1 ³ | V | V1 | BA | 2F | ES | ES1 | XN | Key | Key 1 |
|------------|-------|-------|----------------|-------|------|------|-------|-------|----------------|-----------------|------|------|------|-------|-------|------|-------|---------|---------|
| 36 | 17.68 | 15.95 | 9.85 | 6.99 | 1.77 | 1.02 | 17.48 | 17.72 | 2.875 | 1.875 | 5.75 | 3.75 | 2.36 | 13.98 | 4.784 | 3.06 | 1.102 | 3/4 Sq. | 1/2 Sq. |
| 37 | 20.39 | 17.91 | 12.40 | 8.27 | 2.17 | 1.02 | 20.16 | 20.40 | 3.625 | 1.875 | 7.00 | 3.75 | 2.56 | 15.35 | 5.893 | 3.06 | 2.362 | 7/8 Sq. | 1/2 Sq. |
| 38 | 23.94 | 21.65 | 13.98 | 10.04 | 2.35 | 1.02 | 23.64 | 22.60 | 4.375 | 2.375 | 9.99 | 4.75 | 1.97 | 18.90 | 9.02 | 4.03 | 2.559 | 1 SQ | 5/8 SQ |

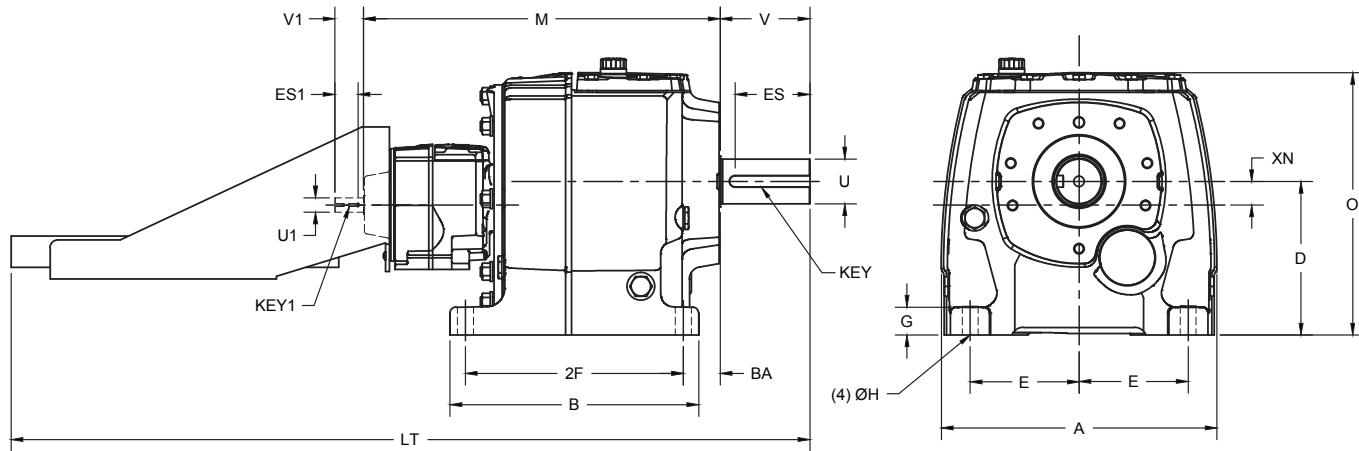
| Gear Frame | Motor Frame | | | | | | | | | | | | | | | |
|------------|-------------|------|-------|----------|------|-------|----------|------|-------|----------|------|-------|----------|------|-------|--|
| | 182/184T | | | 213/215T | | | 254/256T | | | 284/286T | | | 324/326T | | | |
| | CM | HS | LT | CM | HS | LT | CM | HS | LT | CM | HS | LT | CM | HS | LT | |
| 36 | 15.00 | 6.63 | 48.60 | 15.00 | 6.63 | 48.75 | 15.00 | 6.63 | 51.85 | 19.06 | 8.50 | 57.85 | 19.06 | 8.50 | 59.28 | |
| 37 | 15.00 | 6.63 | 52.02 | 15.00 | 6.63 | 52.17 | 15.00 | 6.63 | 55.27 | 19.06 | 8.50 | 61.27 | 19.06 | 8.50 | 62.70 | |
| 38 | - | - | - | - | - | - | 19.06 | 8.50 | 60.25 | 19.06 | 8.50 | 60.38 | 19.06 | 8.50 | 71.22 | |

¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000; -.001"

Foot Mounted - Combined Reduction



| Gear Frame | A | B | D ¹ | E | G | H | M | O | U ³ | U1 ³ | V | V1 | BA | 2F | ES | ES1 | XN | Key | Key 1 |
|------------|-------|-------|----------------|-------|------|------|-------|-------|----------------|-----------------|------|------|------|-------|-------|------|-------|----------|----------|
| 36 | 17.68 | 15.95 | 9.85 | 6.99 | 1.77 | 1.02 | 22.73 | 17.72 | 2.875 | 0.63 | 5.75 | 1.25 | 2.36 | 13.98 | 4.784 | 1.00 | 1.492 | 3/16 Sq. | 3/16 Sq. |
| 37 | 20.39 | 17.91 | 12.40 | 8.27 | 2.17 | 1.02 | 25.40 | 20.40 | 3.625 | 0.63 | 7.00 | 1.25 | 2.56 | 15.35 | 5.893 | 1.00 | 2.752 | 7/8 Sq | 3/16 Sq. |
| 38 | 23.94 | 21.65 | 13.98 | 10.04 | 2.35 | 1.02 | 23.64 | 22.60 | 4.375 | 2.375 | 9.99 | 5.56 | 1.97 | 18.90 | 9.02 | 5.00 | 2.559 | 1 SQ | 5/8 SQ |

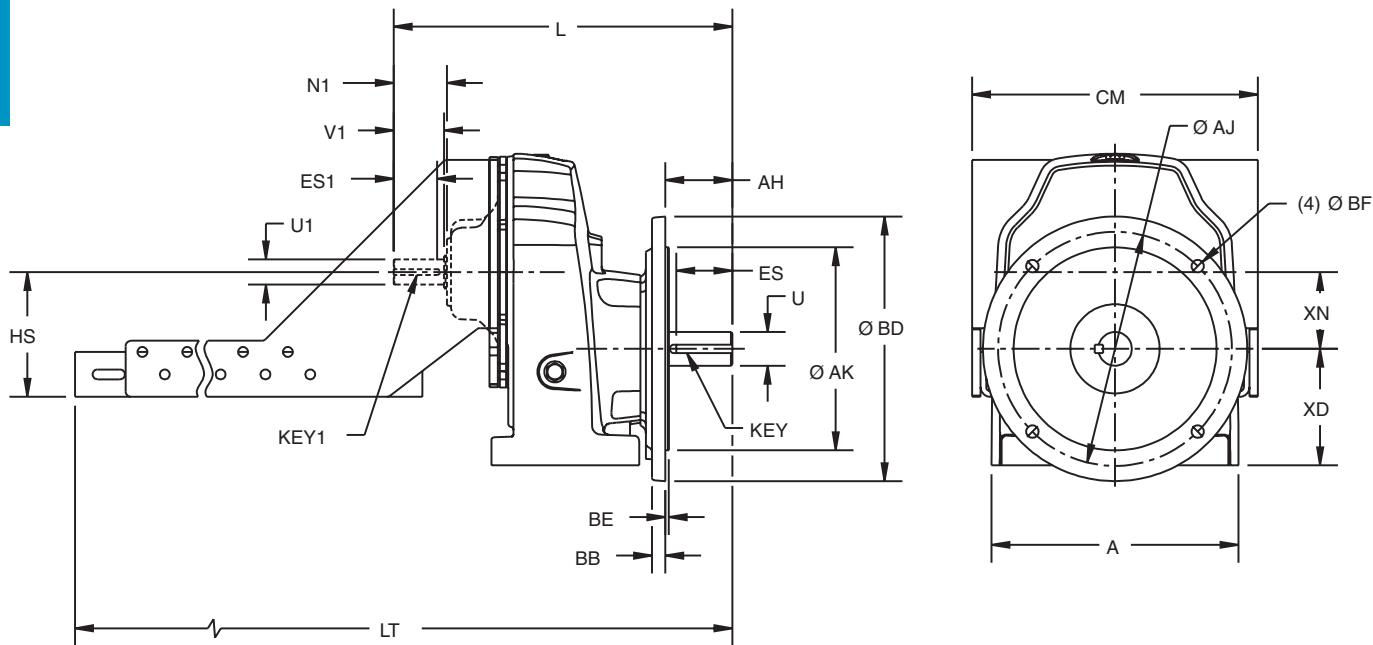
| Gear Frame | Motor Frame | | | | | |
|------------|-------------|-------|----------|-------|----------|-------|
| | 143/145T | | 182/184T | | 213/215T | |
| | HS | LT | HS | LT | HS | LT |
| 36 | 3.75 | 51.21 | - | - | - | - |
| 37 | 3.75 | 55.14 | - | - | - | - |
| 38 | 5.56 | 63.03 | 5.56 | 62.03 | 5.56 | 62.16 |

¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000; -.001".

Flange Mounted - Single Reduction



| Gear Frame | A | L | N1 | U ³ | U1 ³ | V1 | AH | ES | ES1 | XD | XN | Key | Key1 |
|------------|-------|-------|------|----------------|-----------------|------|------|------|------|------|------|---------|---------|
| 34 | 11.02 | 15.12 | 2.37 | 1.50 | 1.13 | 2.25 | 3.00 | 2.56 | 1.94 | 5.20 | 3.43 | 3/8 Sq. | 1/4 Sq. |

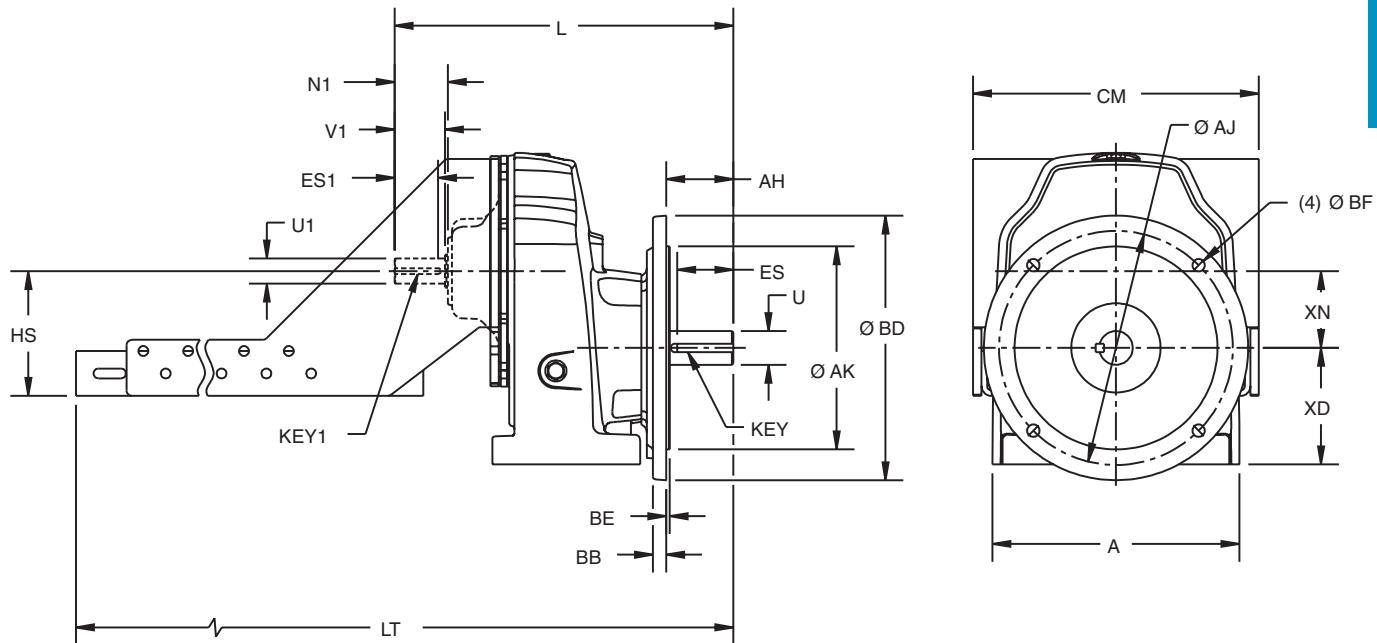
| Flange Type | AK | AJ | BB | BD | BE | BF |
|-------------|------|-------|------|-------|------|------|
| BS | 9.06 | 10.43 | 0.16 | 11.80 | 0.59 | 0.55 |
| BD2 | 7.09 | 8.46 | 0.16 | 9.83 | 0.59 | 0.55 |

| Motor Frame | | | | | |
|-------------|------|-------|----------|------|-------|
| 182/184T | | | 213/215T | | |
| CM | HS | LT | CM | HS | LT |
| 12.75 | 5.56 | 35.75 | 12.75 | 5.56 | 36.05 |

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

Flange Mounted - Single Reduction



| Gear Frame | A | L | N1 | U ³ | U1 ³ | V1 | AH | ES | ES1 | XD | XN | Key | Key1 |
|------------|-------|-------|------|----------------|-----------------|------|------|------|------|------|------|---------|----------|
| 35 | 13.65 | 17.90 | 2.92 | 1.75 | 1.38 | 2.75 | 3.50 | 3.06 | 2.31 | 6.30 | 4.33 | 3/8 Sq. | 5/16 Sq. |

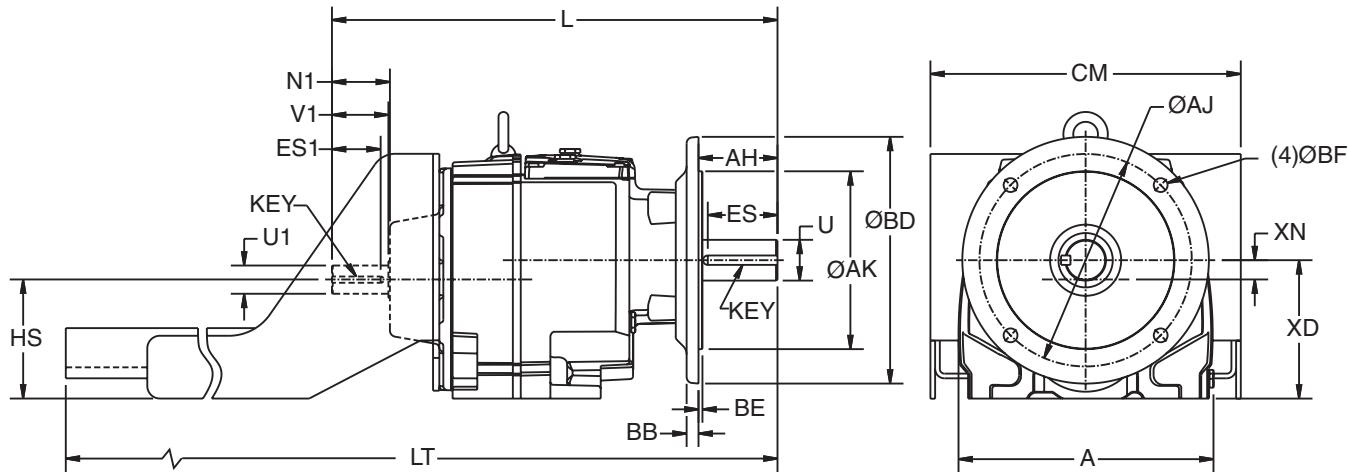
| Flange Type | AK | AJ | BB | BD | BE | BF |
|-------------|------|-------|------|-------|------|------|
| BS | 9.84 | 11.81 | 0.20 | 13.78 | 0.71 | 0.71 |
| BD2 | 9.06 | 10.43 | 0.20 | 11.81 | 0.71 | 0.55 |

| Motor Frame | | | | | | | | |
|-------------|------|-------|----------|------|-------|----------|------|-------|
| 213/215T | | | 254/256T | | | 284/286T | | |
| CM | HS | LT | CM | HS | LT | CM | HS | LT |
| 12.75 | 5.56 | 38.85 | 17.00 | 7.44 | 43.27 | 17.00 | 7.44 | 43.40 |

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

Flange Mounted - Double/Triple Reduction



| Gear Frame | A | L | N1 | U ³ | U1 ³ | V1 | AH | ES | ES1 | XD | XN | Key | Key1 |
|------------|-------|-------|------|----------------|-----------------|------|------|------|------|------|------|---------|----------|
| 32 | 8.70 | 13.25 | 1.29 | 1.25 | 0.63 | 1.25 | 2.50 | 2.16 | 1.00 | 4.53 | 0.39 | 1/4 Sq. | 3/16 Sq. |
| 3362,3363 | 10.16 | 17.61 | 2.31 | 1.50 | 1.13 | 2.25 | 3.00 | 2.56 | 1.94 | 5.51 | 0.77 | 3/8 Sq. | 1/4 Sq. |
| 3372,3373 | 10.16 | 17.76 | 2.31 | 1.63 | 1.13 | 2.25 | 3.15 | 2.78 | 1.94 | 5.51 | 0.77 | 3/8 Sq. | 1/4 Sq. |

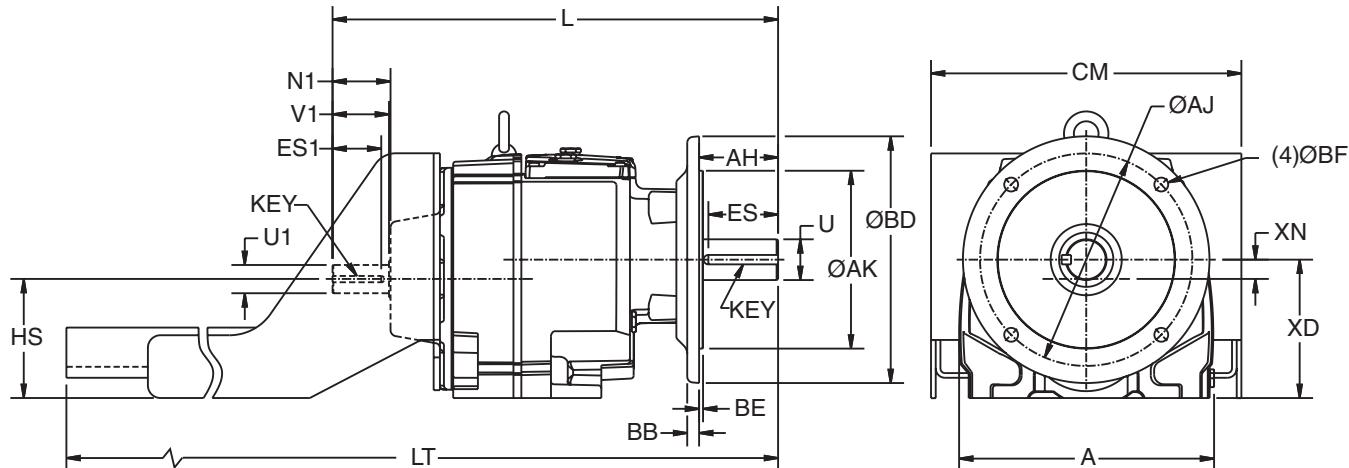
| Flange Type | 32 | | | | | | 33 | | | | | |
|-------------|------|------|------|------|------|------|------|-------|------|-------|------|------|
| | AK | AJ | BB | BD | BE | BF | AK | AJ | BB | BD | BE | BF |
| BS | 7.09 | 8.46 | 0.16 | 9.83 | 0.47 | 0.55 | 9.06 | 10.43 | 0.16 | 11.80 | 0.47 | 0.55 |
| BD1 | 5.12 | 6.50 | 0.14 | 7.87 | 0.39 | 0.47 | 7.09 | 8.46 | 0.16 | 9.83 | 0.47 | 0.55 |
| BD2 | 4.33 | 5.12 | 0.14 | 6.29 | 0.39 | 0.35 | 5.12 | 6.50 | 0.14 | 7.86 | 0.47 | 0.47 |

| Gear Frame | Motor Frame | | | | | |
|------------|-------------|------|-------|----------|------|-------|
| | 143/145T | | | 182/184T | | |
| | CM | HS | LT | CM | HS | LT |
| 32 | 11.38 | 3.75 | 28.36 | - | - | - |
| 3362,3363 | 12.38 | 4.74 | 38.33 | 12.38 | 4.74 | 38.33 |
| 3372,3373 | 12.38 | 4.74 | 38.48 | 12.38 | 4.74 | 38.48 |

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

Flange Mounted - Double/Triple Reduction



| Gear Frame | A | L | N1 | U ³ | U1 ³ | V1 | AH | ES | ES1 | XD | XN | Key | Key1 |
|------------|-------|-------|------|----------------|-----------------|------|------|------|------|------|------|---------|---------|
| 34 | 11.97 | 19.16 | 2.37 | 2.125 | 1.12 | 2.25 | 3.50 | 3.06 | 1.94 | 7.09 | 1.02 | 1/2 Sq. | 1/4 Sq. |

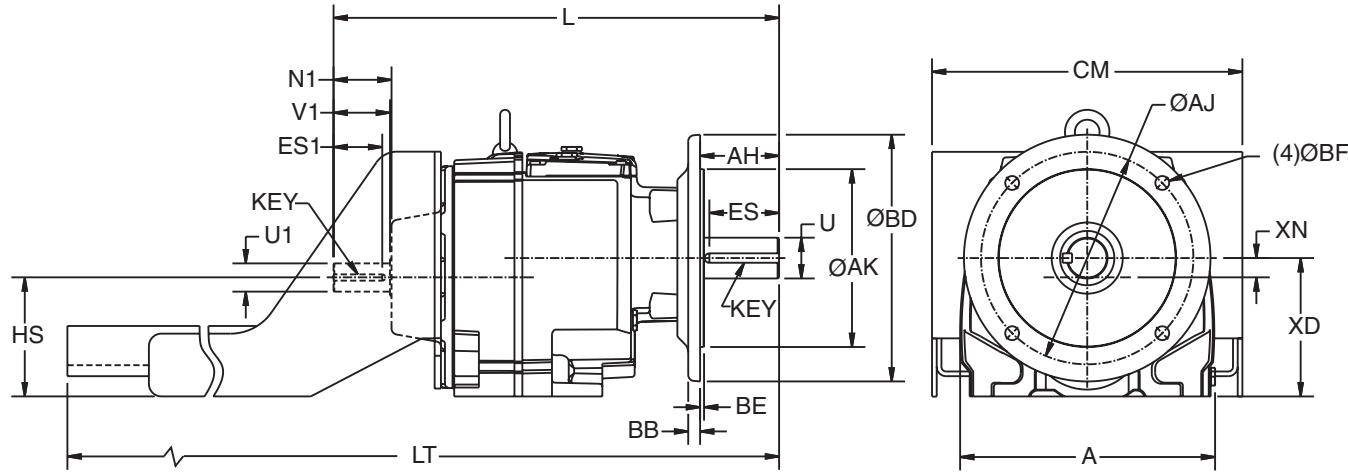
| Flange Type | AK | AJ | BB | BD | BE | BF |
|-------------|------|-------|------|-------|------|------|
| BS | 9.84 | 11.81 | 0.16 | 13.77 | 0.59 | 0.71 |
| BD1 | 9.06 | 10.43 | 0.16 | 11.80 | 0.59 | 0.55 |
| BD2 | 7.09 | 8.46 | 0.16 | 9.83 | 0.59 | 0.55 |

| Motor Frame | | | | | | | | |
|-------------|------|-------|----------|------|-------|----------|------|-------|
| 143/145T | | | 182/184T | | | 213/215T | | |
| CM | HS | LT | CM | HS | LT | CM | HS | LT |
| 12.75 | 5.56 | 40.79 | 12.75 | 5.56 | 39.79 | 12.75 | 5.56 | 40.19 |

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

Flange Mounted - Double/Triple Reduction



| Gear Frame | A | L | N1 | U ³ | U1 ³ | V1 | AH | ES | ES1 | XD | XN | Key | Key1 |
|------------|-------|-------|------|----------------|-----------------|------|------|------|------|------|------|---------|----------|
| 35 | 14.19 | 23.42 | 2.92 | 2.375 | 1.375 | 2.75 | 4.72 | 4.19 | 2.31 | 8.86 | 1.14 | 5/8 Sq. | 5/16 Sq. |

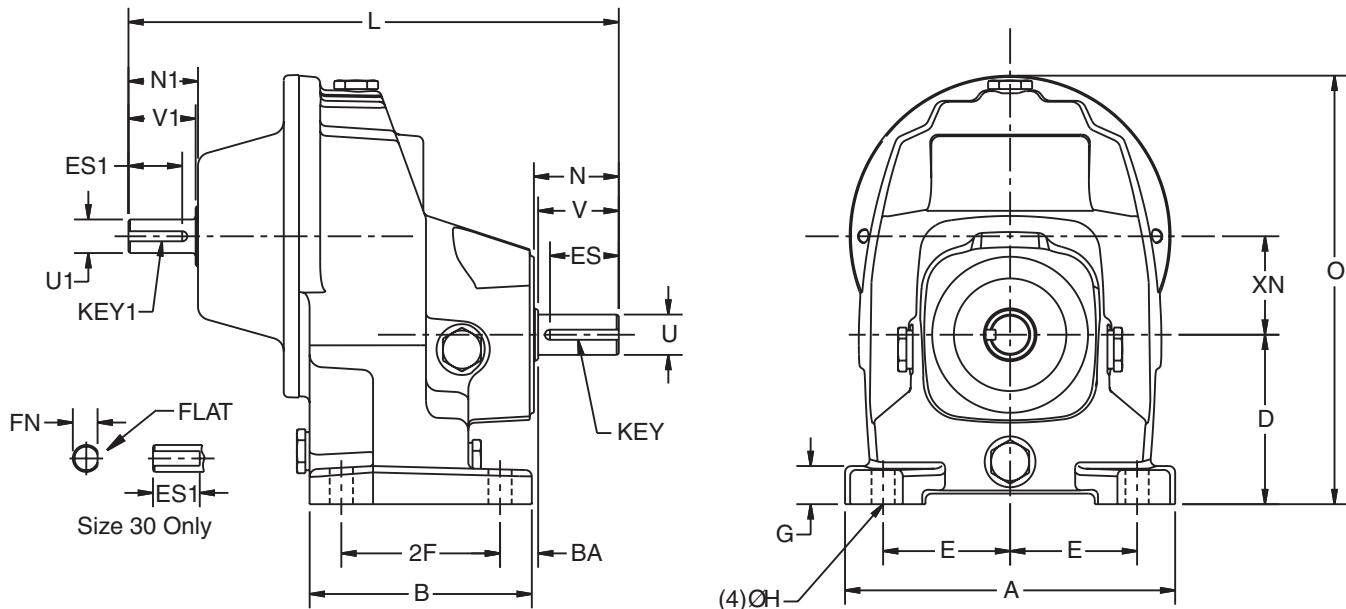
| Flange Type | AK | AJ | BB | BD | BE | BF |
|-------------|-------|-------|------|-------|------|------|
| BS | 11.81 | 13.78 | 0.20 | 15.75 | 0.71 | 0.71 |
| BD1 | 9.84 | 11.81 | 0.20 | 13.78 | 0.71 | 0.71 |
| BD2 | 9.06 | 10.43 | 0.20 | 11.81 | 0.71 | 0.55 |

| Motor Frame | | | | | | | | | | | | | | |
|--------------|------|-------|----------|------|-------|----------|------|-------|----------|------|-------|----------|------|-------|
| 56, 143/145T | | | 182/184T | | | 213/215T | | | 254/256T | | | 284/286T | | |
| CM | HS | LT | CM | HS | LT | CM | HS | LT | CM | HS | LT | CM | HS | LT |
| 12.75 | 5.56 | 45.05 | 12.75 | 5.56 | 44.05 | 12.75 | 5.56 | 44.38 | 17.00 | 7.44 | 48.80 | 17.00 | 7.44 | 48.93 |

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

Foot Mounted - Single Reduction



| Gear Frame | A | B | D ¹ | E | G | H | L | N | N1 | O | U ³ |
|------------|-------|------|----------------|------|------|------|-------|------|------|-------|----------------|
| 30 | 5.90 | 3.54 | 2.95 | 2.46 | 0.49 | 0.35 | 8.77 | 2.14 | 1.12 | 7.07 | 0.625 |
| 31 | 6.14 | 4.13 | 3.15 | 2.36 | 0.71 | 0.43 | 9.12 | 1.58 | 1.29 | 7.97 | 0.75 |
| 32 | 7.28 | 4.48 | 3.54 | 2.76 | 0.77 | 0.55 | 9.74 | 2.08 | 1.29 | 9.67 | 1.00 |
| 33 | 9.69 | 5.30 | 4.41 | 3.74 | 1.02 | 0.63 | 12.88 | 2.83 | 2.31 | 11.69 | 1.375 |
| 34 | 11.02 | 6.59 | 5.20 | 4.25 | 1.34 | 0.71 | 14.35 | 3.06 | 2.37 | 13.90 | 1.500 |
| 35 | 13.65 | 7.76 | 6.30 | 5.12 | 1.61 | 0.79 | 16.73 | 3.60 | 2.92 | 17.37 | 1.75 |

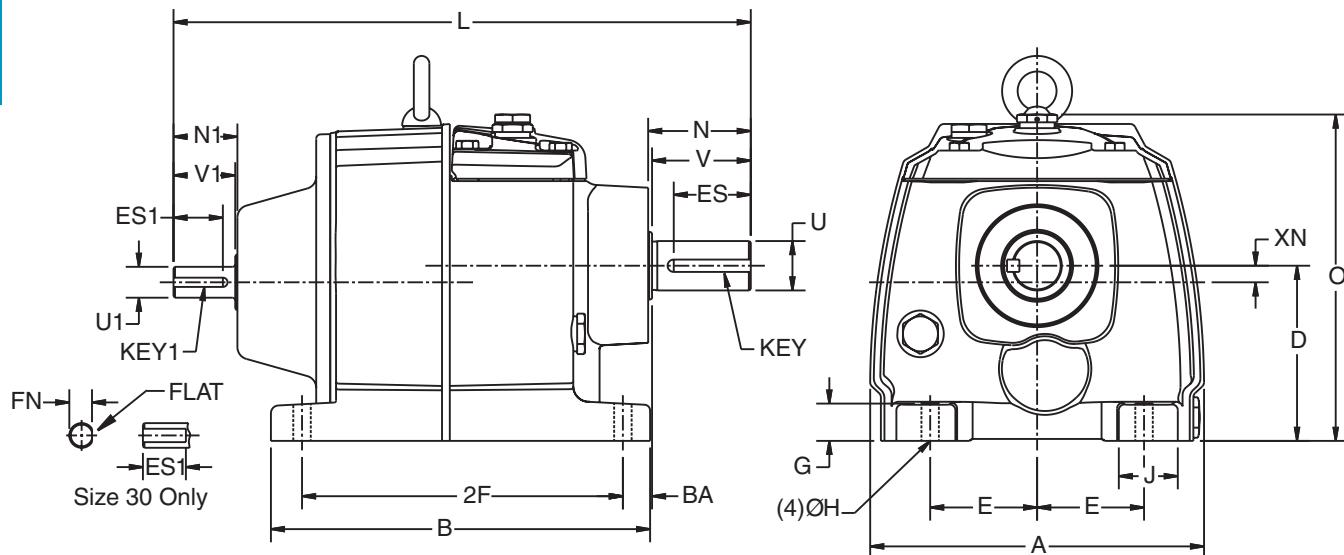
| Gear Frame | U1 ³ | V | V1 | BA | ES | ES1 | 2F | FN | XN | Key | Key1 |
|------------|-----------------|------|------|------|------|------|------|------|------|----------|----------|
| 30 | 0.500 | 1.87 | 1.00 | 1.01 | 1.48 | 0.87 | 2.76 | 0.46 | 1.40 | 3/16 Sq. | N/A |
| 31 | 0.625 | 1.50 | 1.25 | 0.71 | 1.28 | 1.00 | 2.95 | N/A | 1.83 | 3/16 Sq. | 3/16 Sq. |
| 32 | 0.625 | 2.00 | 1.25 | 0.75 | 1.56 | 1.00 | 3.15 | N/A | 2.48 | 1/4 Sq. | 3/16 Sq. |
| 33 | 1.125 | 2.75 | 2.25 | 1.08 | 2.40 | 1.94 | 3.94 | N/A | 2.76 | 5/16 Sq. | 1/4 Sq. |
| 34 | 1.125 | 3.00 | 2.25 | 1.10 | 2.56 | 1.94 | 4.92 | N/A | 3.43 | 3/8 Sq. | 1/4 Sq. |
| 35 | 1.375 | 3.50 | 2.75 | 1.18 | 3.06 | 2.31 | 6.30 | N/A | 4.33 | 3/8 Sq. | 5/16 Sq. |

¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

Foot Mounted - Double/Triple Reduction



| Gear Frame | A | B | D ¹ | E | G | H | J | L | N | N1 | O | U ³ |
|------------|-------|-------|----------------|------|------|------|------|-------|------|------|-------|----------------|
| 3012 | 5.90 | 4.92 | 2.95 | 2.46 | 0.51 | 0.35 | 1.10 | 9.56 | 1.83 | 1.12 | 6.00 | 0.75 |
| 3013 | 5.90 | 5.71 | 2.95 | 2.46 | 0.51 | 0.35 | 1.10 | 10.35 | 1.83 | 1.12 | 6.00 | 0.75 |
| 31 | 6.76 | 7.68 | 3.54 | 2.17 | 0.75 | 0.35 | 1.38 | 11.69 | 2.08 | 1.29 | 6.60 | 1.00 |
| 32 | 8.72 | 8.50 | 4.53 | 2.66 | 0.84 | 0.55 | 2.56 | 12.86 | 2.56 | 1.29 | 7.97 | 1.25 |
| 3362,3363 | 10.13 | 10.72 | 5.51 | 3.35 | 1.07 | 0.71 | 2.56 | 16.59 | 3.08 | 2.31 | 9.94 | 1.50 |
| 3372,3373 | 10.13 | 10.72 | 5.51 | 3.35 | 1.07 | 0.71 | 2.56 | 16.74 | 3.23 | 2.31 | 9.94 | 1.63 |
| 34 | 11.97 | 10.87 | 7.09 | 4.53 | 1.37 | 0.71 | 1.81 | 18.41 | 3.58 | 2.37 | 11.89 | 2.13 |
| 35 | 14.19 | 12.89 | 8.86 | 5.51 | 1.73 | 0.87 | 3.33 | 22.45 | 4.75 | 2.92 | 14.84 | 2.37 |

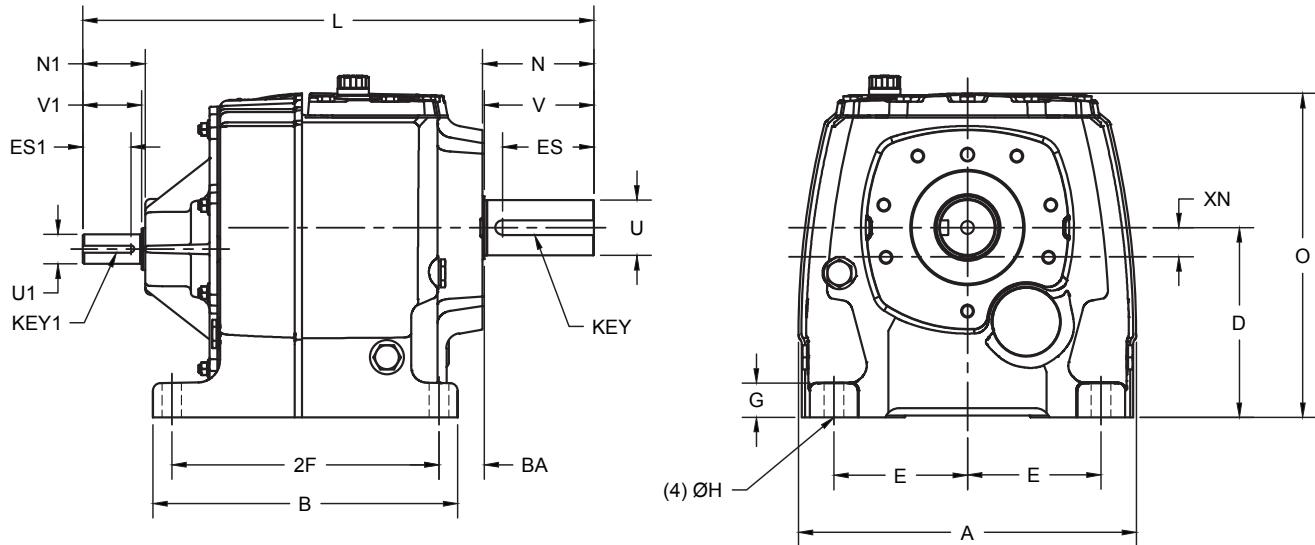
| Gear Frame | U1 ³ | V | V1 | BA | ES | ES1 | 2F | FN | XN | Key | Key1 |
|------------|-----------------|------|------|------|------|------|-------|------|------|----------|----------|
| 3012 | 0.500 | 1.75 | 1.00 | 0.87 | 1.48 | 0.87 | 4.13 | 0.46 | 0.28 | 3/16 Sq. | N/A |
| 3013 | 0.500 | 1.75 | 1.00 | 0.87 | 1.48 | 0.87 | 4.92 | 0.46 | 0.28 | 3/16 Sq. | N/A |
| 31 | 0.625 | 2.00 | 1.25 | 0.59 | 1.56 | 1.00 | 6.50 | N/A | 0.33 | 1/4 Sq. | 3/16 Sq. |
| 32 | 0.625 | 2.50 | 1.25 | 0.51 | 2.16 | 1.00 | 7.56 | N/A | 0.39 | 1/4 Sq. | 3/16 Sq. |
| 3362,3363 | 1.125 | 3.00 | 2.25 | 0.77 | 2.56 | 1.94 | 9.45 | N/A | 0.77 | 3/8 Sq. | 1/4 Sq. |
| 3372,3373 | 1.125 | 3.15 | 2.25 | 0.77 | 2.78 | 1.94 | 9.45 | N/A | 0.77 | 3/8 Sq. | 1/4 Sq. |
| 34 | 1.125 | 3.50 | 2.25 | 0.98 | 3.06 | N/A | 9.25 | 1.94 | 1.02 | 1/2 Sq. | 1/4 Sq. |
| 35 | 1.375 | 4.72 | 2.75 | 1.10 | 4.19 | 2.31 | 11.02 | N/A | 1.14 | 5/8 Sq. | 5/16 Sq. |

¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

Foot Mounted - Double/Triple Reduction



| Gear Frame | A | B | D ¹ | E | G | H | J | L | N | N1 | O | U ³ |
|------------|-------|-------|----------------|-------|------|------|------|-------|-------|------|-------|----------------|
| 36 | 17.68 | 15.95 | 9.85 | 6.99 | 1.77 | 1.02 | 2.76 | 27.25 | 5.875 | 3.94 | 17.72 | 2.875 |
| 37 | 20.39 | 17.91 | 12.40 | 8.27 | 2.17 | 1.02 | 2.36 | 31.18 | 7.127 | 3.94 | 20.40 | 3.625 |
| 38 | 23.94 | 21.65 | 13.98 | 10.04 | 2.35 | 1.02 | 4.92 | 38.46 | 8.16 | 4.93 | 22.60 | 4.375 |

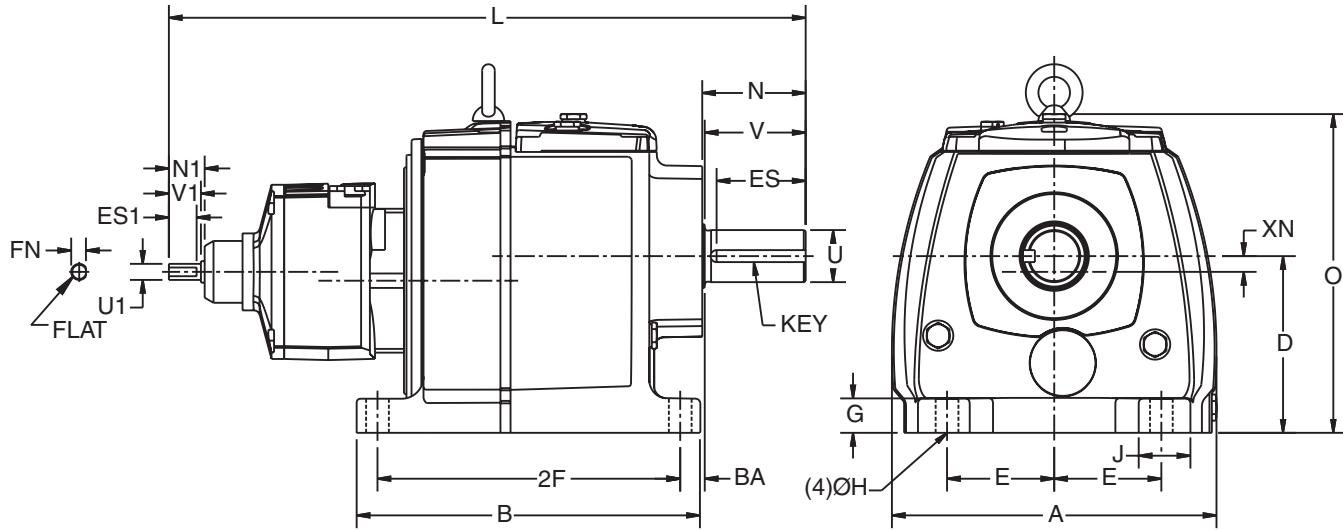
| Gear Frame | U1 ³ | V | V1 | BA | 2F | ES | ES1 | XN | Key | Key 1 |
|------------|-----------------|------|------|------|-------|-------|------|-------|--------|---------|
| 36 | 1.875 | 5.75 | 3.75 | 2.36 | 13.98 | 4.784 | 3.06 | 1.102 | 3/4 Sq | 1/2 Sq. |
| 37 | 1.875 | 7.00 | 3.75 | 2.56 | 15.35 | 5.893 | 3.06 | 2.362 | 7/8 Sq | 1/2 Sq. |
| 38 | 2.375 | 9.99 | 4.75 | 1.97 | 18.90 | 9.02 | 4.03 | 2.559 | 1 SQ | 5/8 SQ |

¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000; -.001".

Foot Mounted - Combined Reduction



| Gear Frame | A | B | D ¹ | E | G | H | J | L | N | N1 | O |
|------------|-------|-------|----------------|------|------|------|------|-------|------|------|------|
| 32 | 8.72 | 8.50 | 4.53 | 2.66 | 0.84 | 0.55 | 2.56 | 17.73 | 2.56 | 1.12 | 7.97 |
| 33 | 10.13 | 10.72 | 5.51 | 3.35 | 1.07 | 0.71 | 2.56 | 19.88 | 3.23 | 1.12 | 9.94 |

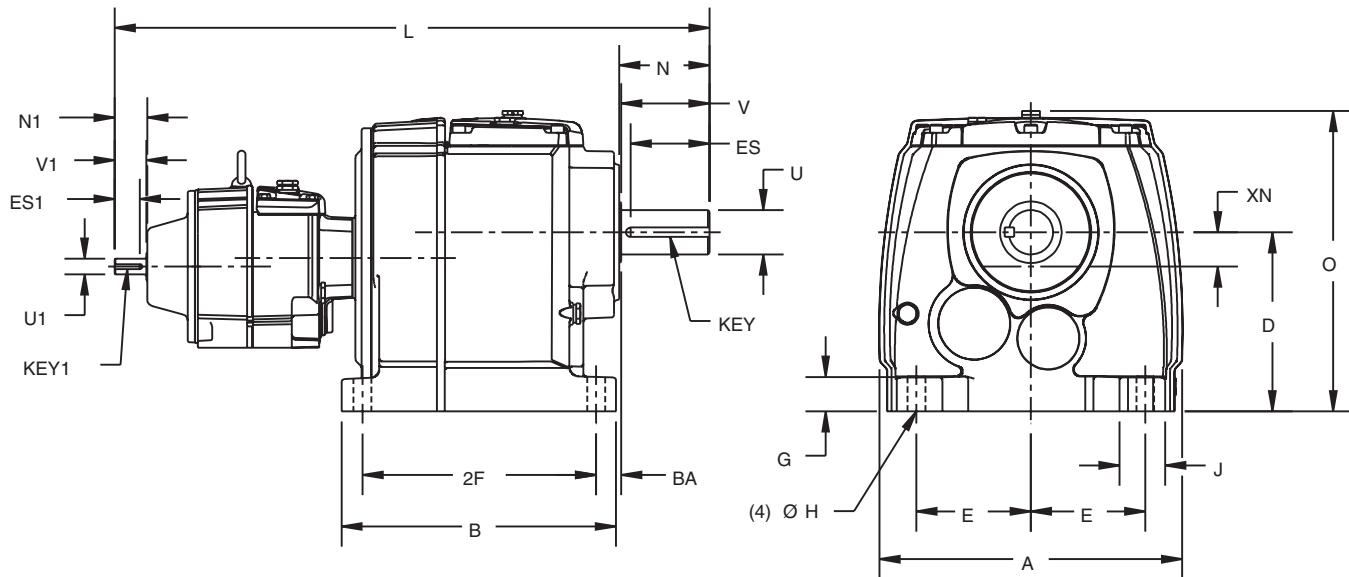
| Gear Frame | U ³ | U1 ³ | V | V1 | BA | 2F | FN | ES | ES1 | XN | Key |
|------------|----------------|-----------------|------|------|------|------|------|------|------|------|---------|
| 32 | 1.25 | 0.50 | 2.50 | 1.00 | 0.51 | 7.56 | 0.46 | 2.16 | 0.87 | 0.12 | 1/4 Sq. |
| 33 | 1.625 | 0.50 | 3.15 | 1.00 | 0.77 | 9.45 | 0.46 | 2.78 | 0.87 | 0.49 | 3/8 Sq. |

¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

Foot Mounted - Combined Reduction



| Gear Frame | A | B | D ¹ | E | G | H | J | L | N | N1 | O | U ³ |
|------------|-------|-------|----------------|------|------|------|------|-------|------|------|-------|----------------|
| 34 | 11.97 | 10.87 | 7.09 | 4.53 | 1.37 | 0.71 | 1.81 | 23.54 | 3.58 | 1.29 | 11.89 | 2.125 |

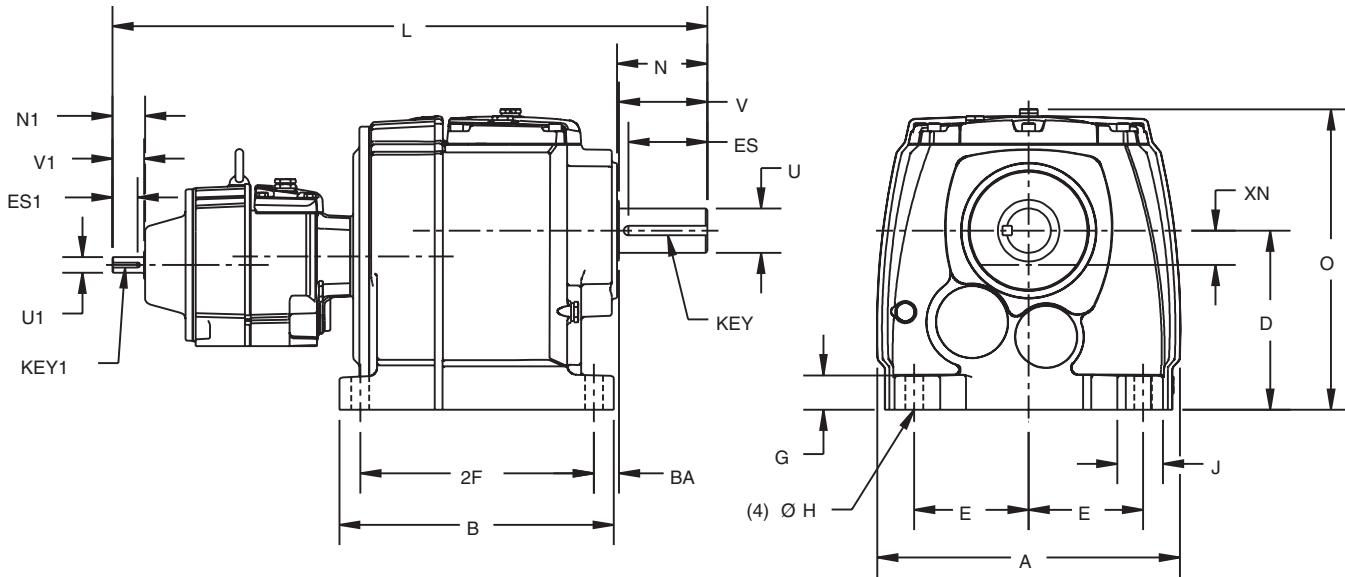
| Gear Frame | U1 ³ | V | V1 | BA | 2F | ES | ES1 | XN | Key | Key1 |
|------------|-----------------|------|------|------|------|------|------|------|---------|----------|
| 34 | 0.625 | 3.50 | 1.25 | 0.98 | 9.25 | 3.06 | 1.00 | 1.35 | 1/2 Sq. | 3/16 Sq. |

¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

Foot Mounted - Combined Reduction



| Gear Frame | A | B | D ¹ | E | G | H | J | L | N | N1 | O |
|------------|-------|-------|----------------|------|------|------|------|-------|------|------|-------|
| 35 | 14.19 | 12.89 | 8.86 | 5.51 | 1.73 | 0.87 | 3.33 | 25.95 | 4.81 | 1.29 | 14.84 |

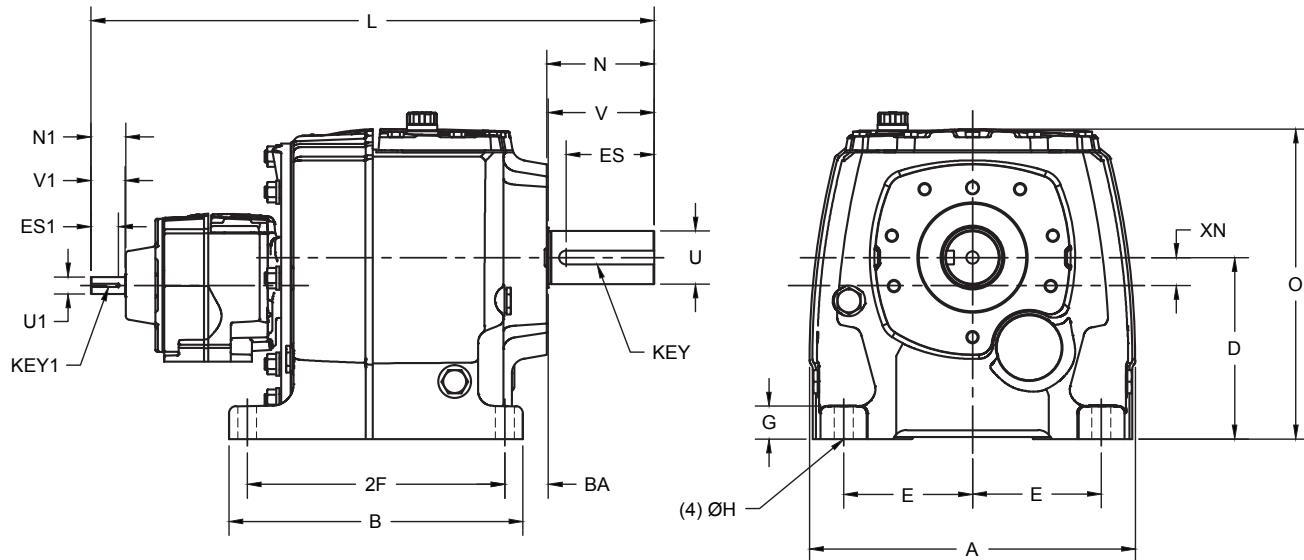
| Gear Frame | U ³ | U1 ³ | V | V1 | BA | 2F | ES | ES1 | XN | Key | Key1 |
|------------|----------------|-----------------|------|------|------|-------|------|------|------|---------|----------|
| 35 | 2.375 | 0.625 | 4.72 | 1.25 | 1.10 | 11.02 | 4.19 | 1.00 | 1.47 | 5/8 Sq. | 3/16 Sq. |

¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

Foot Mounted - Combined Reduction



| Gear Frame | A | B | D ¹ | E | G | H | J | L | N | N1 | O | U ³ |
|------------|-------|-------|----------------|-------|------|------|------|-------|-------|------|-------|----------------|
| 36 | 17.68 | 15.95 | 9.85 | 6.99 | 1.77 | 1.02 | 2.76 | 29.91 | 5.875 | 1.35 | 17.72 | 2.875 |
| 37 | 20.39 | 17.91 | 12.40 | 8.27 | 2.17 | 1.02 | 2.36 | 33.84 | 7.127 | 1.35 | 20.40 | 3.625 |
| 38 | 23.94 | 21.65 | 13.98 | 10.04 | 2.35 | 1.02 | 4.92 | 39.19 | 8.16 | 2.37 | 22.60 | 4.375 |

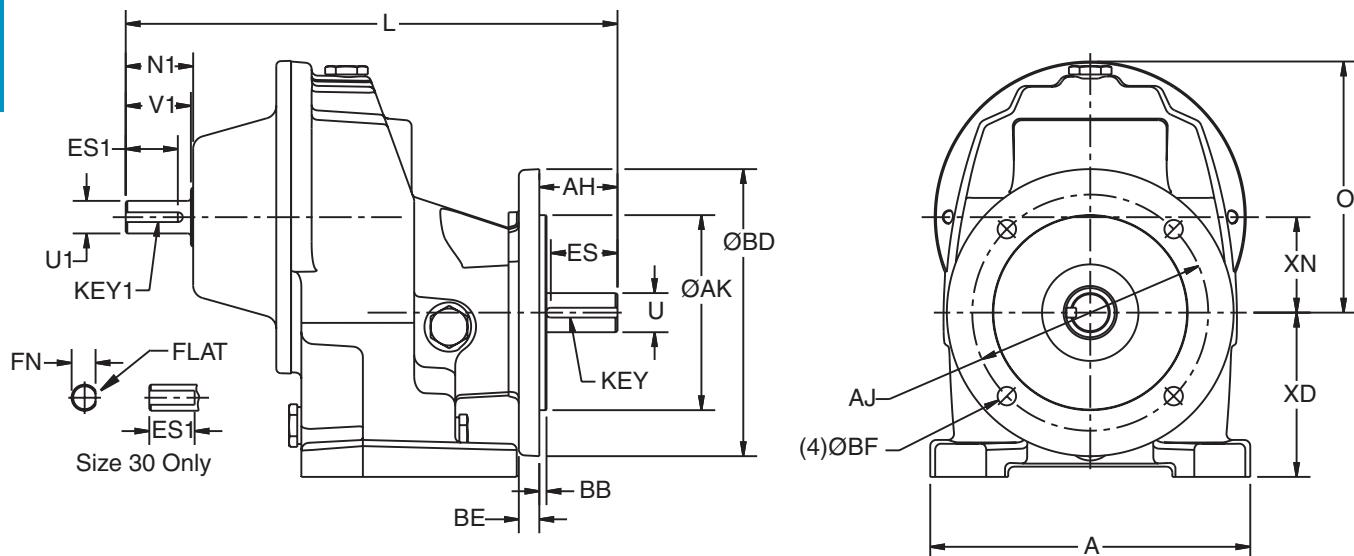
| Gear Frame | U1 ³ | V | V1 | BA | 2F | ES | ES1 | FN | XN | Key | Key 1 |
|------------|-----------------|------|------|------|-------|-------|------|-----|-------|--------|----------|
| 36 | 0.63 | 5.75 | 1.25 | 2.36 | 13.98 | 4.784 | 1.00 | N/A | 1.492 | 3/4 Sq | 3/16 Sq. |
| 37 | 0.63 | 7.00 | 1.25 | 2.56 | 15.35 | 5.893 | 1.00 | N/A | 2.752 | 7/8 Sq | 3/16 Sq. |
| 38 | 1.125 | 9.99 | 2.25 | 1.97 | 18.90 | 9.02 | 1.94 | N/A | 2.559 | 1 SQ | 1/4 SQ |

¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000; -.001".

Flange Mounted - Single Reduction



| Gear Frame | A | L | N1 | O | U ³ | U1 ³ | V1 |
|------------|------|-------|------|------|----------------|-----------------|------|
| 30 | - | 8.77 | 1.12 | 4.11 | 0.63 | 0.50 | 1.00 |
| 31 | 6.14 | 9.44 | 1.29 | 4.82 | 0.75 | 0.63 | 1.25 |
| 32 | 8.70 | 9.55 | 1.29 | 7.38 | 1.00 | 0.63 | 1.25 |
| 33 | 9.44 | 13.27 | 2.31 | 7.28 | 1.38 | 1.13 | 2.25 |

| Gear Frame | AH | ES | ES1 | FN | XD | XN | Key | Key1 |
|------------|------|------|------|------|------|------|----------|----------|
| 30 | 2.06 | 1.48 | 0.87 | 0.46 | 2.24 | 1.40 | 3/16 Sq. | N/A |
| 31 | 1.50 | 1.28 | 1.00 | N/A | 3.15 | 1.83 | 3/16 Sq. | 3/16 Sq. |
| 32 | 1.50 | 1.16 | 1.00 | N/A | 2.68 | 2.48 | 1/4 Sq. | 3/16 Sq. |
| 33 | 2.75 | 2.40 | 1.94 | N/A | 4.41 | 2.76 | 5/16 Sq. | 1/4 Sq. |

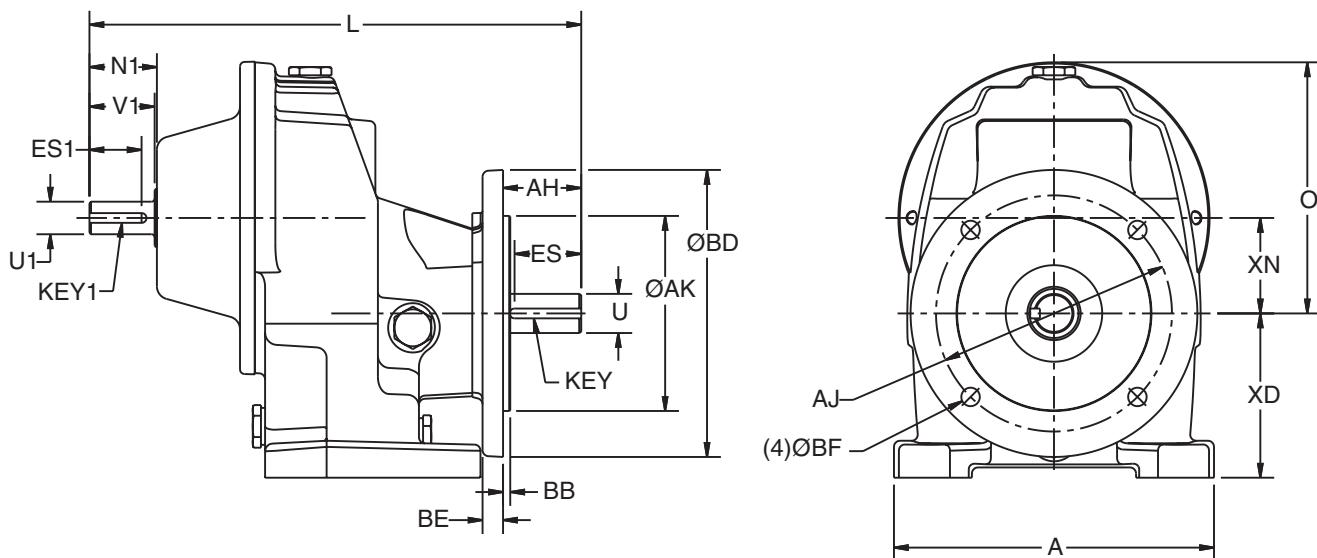
| Flange Type | 30 | | | | | | 31 | | | | | |
|-------------|------|------|------|------|------|--------|------|------|------|------|------|------|
| | AK | AJ | BB | BD | BE | BF | AK | AJ | BB | BD | BE | BF |
| 56C | 4.50 | 5.88 | 0.12 | 6.50 | 0.39 | 3/8-16 | - | - | - | - | - | - |
| BS | 3.74 | 4.53 | 0.12 | 5.51 | 0.31 | 0.35 | 4.33 | 5.12 | 0.14 | 6.29 | 0.39 | 0.35 |
| BD1 | 4.33 | 5.12 | 0.08 | 6.30 | 0.39 | 0.35 | - | - | - | - | - | - |
| BD2 | 3.15 | 3.94 | 0.12 | 4.72 | 0.39 | 0.28 | 3.74 | 4.53 | 0.14 | 5.50 | 0.39 | 0.35 |
| BD3 | 5.12 | 6.50 | 0.12 | 7.87 | 0.31 | 0.35 | - | - | - | - | - | - |

| Flange Type | 32 | | | | | | 33 | | | | | |
|-------------|------|------|------|------|------|------|------|------|------|------|------|------|
| | AK | AJ | BB | BD | BE | BF | AK | AJ | BB | BD | BE | BF |
| BS | 5.12 | 6.50 | 0.14 | 7.87 | 0.47 | 0.47 | 7.09 | 8.46 | 0.16 | 9.83 | 0.47 | 0.55 |
| BD2 | 4.33 | 5.12 | 0.14 | 6.29 | 0.39 | 0.35 | 5.12 | 6.50 | 0.16 | 7.86 | 0.47 | 0.43 |

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

Flange Mounted - Single Reduction



| Gear Frame | A | L | N1 | O | U ³ | U1 ³ | V1 |
|------------|-------|-------|------|-------|----------------|-----------------|------|
| 34 | 11.02 | 15.12 | 2.37 | 8.70 | 1.50 | 1.125 | 2.25 |
| 35 | 13.65 | 17.90 | 2.92 | 11.07 | 1.75 | 1.375 | 2.75 |

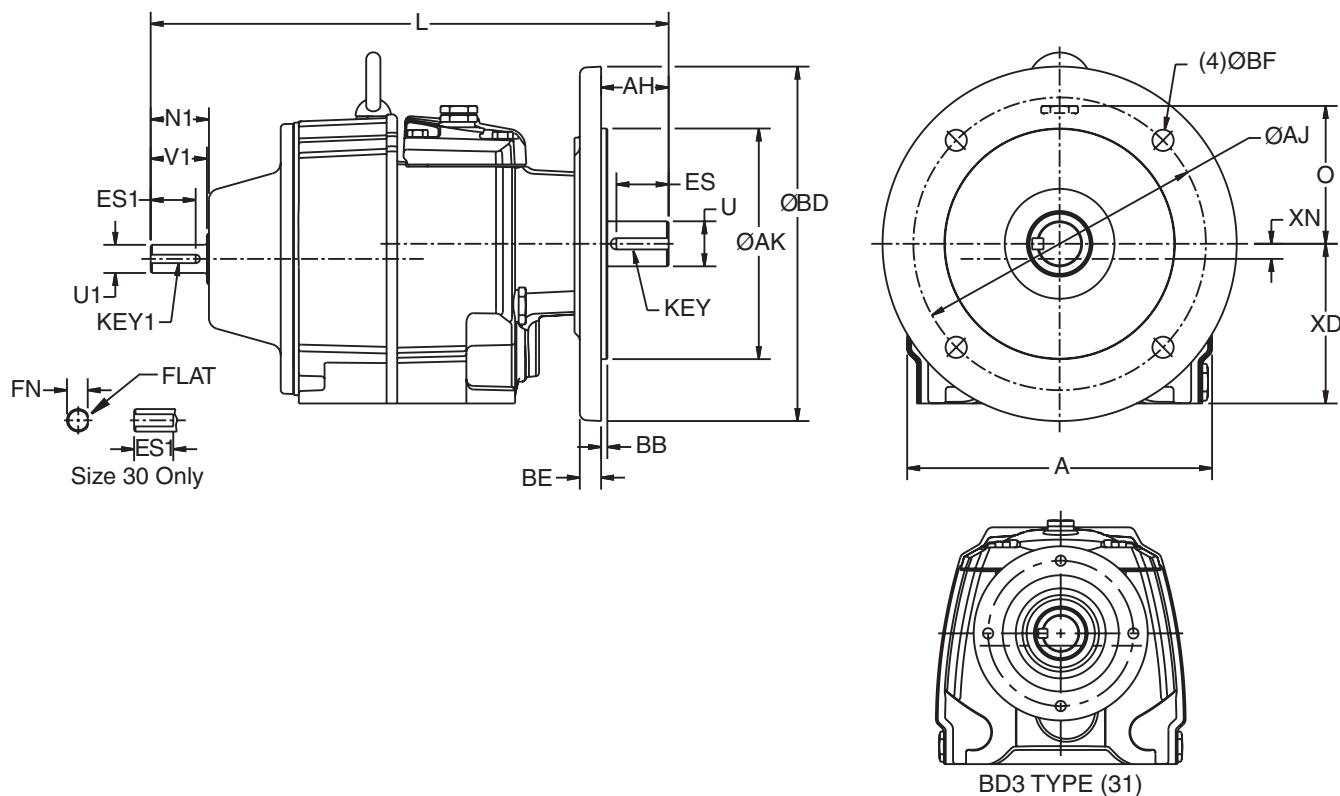
| Gear Frame | AH | ES | ES1 | XD | XN | Key | Key1 |
|------------|------|------|------|------|------|---------|----------|
| 34 | 3.00 | 2.56 | 1.94 | 5.20 | 3.43 | 3/8 Sq. | 1/4 Sq. |
| 35 | 3.50 | 3.06 | 2.31 | 6.30 | 4.33 | 3/8 Sq. | 5/16 Sq. |

| Flange Type | 34 | | | | | | 35 | | | | | |
|-------------|------|-------|------|-------|------|------|------|-------|------|-------|------|------|
| | AK | AJ | BB | BD | BE | BF | AK | AJ | BB | BD | BE | BF |
| BS | 9.06 | 10.43 | 0.16 | 11.80 | 0.59 | 0.55 | 9.84 | 11.81 | 0.20 | 13.78 | 0.71 | 0.71 |
| BD2 | 7.09 | 8.46 | 0.16 | 9.83 | 0.59 | 0.55 | 9.06 | 10.43 | 0.20 | 11.81 | 0.71 | 0.55 |

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

Flange Mounted - Double/Triple Reduction



| Gear Frame | A | L | N1 | O | U ³ | U1 ³ | V1 |
|------------|------|-------|------|------|----------------|-----------------|------|
| 3012 | 5.51 | 9.87 | 1.12 | 3.04 | 0.625 | 0.500 | 1.00 |
| 3013 | 5.51 | 10.66 | 1.12 | 3.04 | 0.625 | 0.500 | 1.00 |
| 31 | 6.77 | 11.50 | 1.29 | 3.06 | 1.000 | 0.625 | 1.20 |

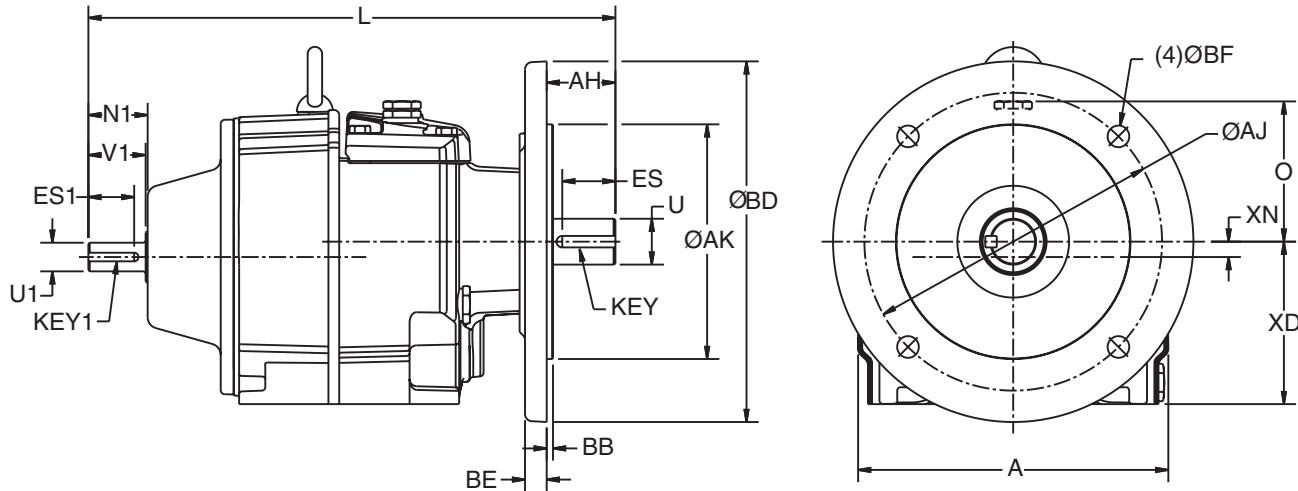
| Gear Frame | AH | ES | ES1 | FN | XD | XN | Key | Key1 |
|------------|------|------|------|------|------|------|----------|----------|
| 3012 | 2.07 | 1.48 | 0.87 | 0.46 | 2.48 | 0.28 | 3/16 Sq. | N/A |
| 3013 | 2.07 | 1.48 | 0.87 | 0.46 | 2.48 | 0.28 | 3/16 Sq. | N/A |
| 31 | 1.50 | 1.16 | 1.00 | N/A | 3.54 | 0.33 | 1/4 Sq. | 3/16 Sq. |

| Flange Type | 30 | | | | | | 31 | | | | | |
|-------------|------|------|------|------|------|--------|------|------|------|------|------|------|
| | AK | AJ | BB | BD | BE | BF | AK | AJ | BB | BD | BE | BF |
| 56C | 4.50 | 5.88 | 0.12 | 6.50 | 0.39 | 3/8-16 | - | - | - | - | - | - |
| BS | 3.74 | 4.53 | 0.12 | 5.51 | 0.31 | 0.35 | 5.12 | 6.50 | 0.14 | 7.87 | 0.47 | 0.47 |
| BD1 | 3.15 | 3.94 | 0.10 | 4.72 | 0.28 | 0.28 | 4.33 | 5.12 | 0.14 | 6.29 | 0.39 | 0.35 |
| BD2 | 4.33 | 5.12 | 0.12 | 6.30 | 0.31 | 0.35 | 3.74 | 4.53 | 0.14 | 5.50 | 0.39 | 0.35 |
| BD3 | 5.12 | 6.50 | 0.12 | 7.87 | 0.31 | 0.35 | 3.15 | 3.94 | 0.10 | 4.72 | 0.39 | 0.28 |

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

Flange Mounted - Double/Triple Reduction



| Gear Frame | A | L | N1 | O | U ³ | U1 ³ | V1 |
|------------|-------|-------|------|------|----------------|-----------------|------|
| 32 | 8.70 | 13.25 | 1.29 | 3.50 | 1.250 | 0.625 | 1.25 |
| 3362,3363 | 10.16 | 17.62 | 2.31 | 4.43 | 1.500 | 1.125 | 2.25 |
| 3372,3373 | 10.16 | 17.77 | 2.31 | 4.43 | 1.625 | 1.125 | 2.25 |

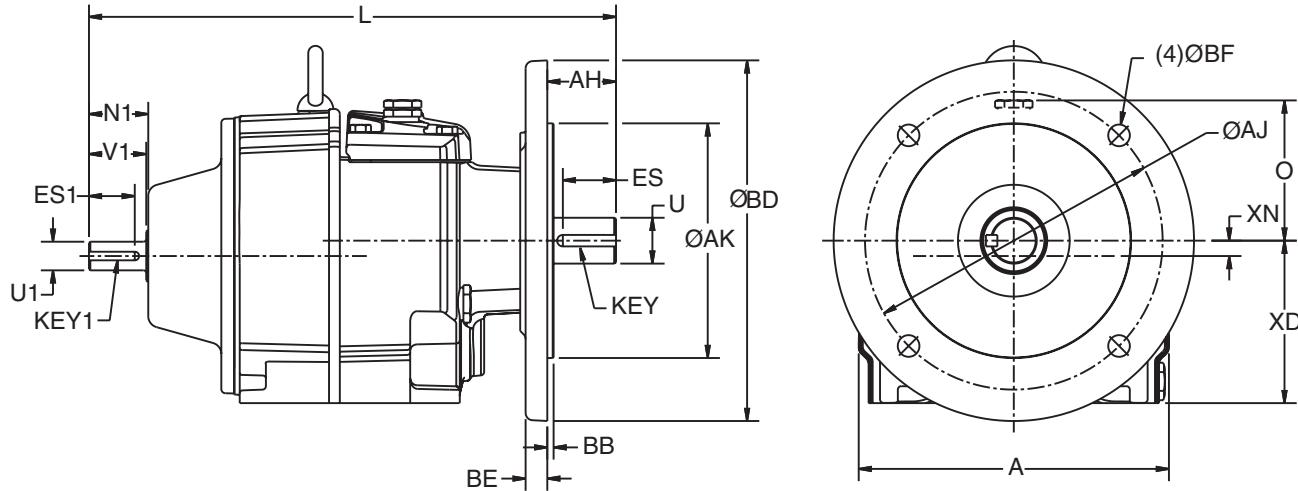
| Gear Frame | AH | ES | ES1 | FN | XD | XN | Key | Key1 |
|------------|------|------|------|-----|------|------|---------|----------|
| 32 | 2.50 | 2.16 | 1.00 | N/A | 4.53 | 0.39 | 1/4 Sq. | 3/16 Sq. |
| 3362,3363 | 3.00 | 2.56 | 1.94 | N/A | 5.51 | 0.77 | 3/8 Sq. | 1/4 Sq. |
| 3372,3373 | 3.15 | 2.78 | 1.94 | N/A | 5.51 | 0.77 | 3/8 Sq. | 1/4 Sq. |

| Flange Type | 32 | | | | | | 33 | | | | | |
|-------------|------|------|------|------|------|------|------|-------|------|-------|------|------|
| | AK | AJ | BB | BD | BE | BF | AK | AJ | BB | BD | BE | BF |
| BS | 7.09 | 8.46 | 0.16 | 9.83 | 0.47 | 0.55 | 9.06 | 10.43 | 0.16 | 11.80 | 0.47 | 0.55 |
| BD1 | 5.12 | 6.50 | 0.14 | 7.87 | 0.39 | 0.47 | 7.09 | 8.46 | 0.16 | 9.83 | 0.47 | 0.55 |
| BD2 | 4.33 | 5.12 | 0.14 | 6.29 | 0.39 | 0.35 | 5.12 | 6.50 | 0.14 | 7.86 | 0.47 | 0.47 |

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

Flange Mounted - Double/Triple Reduction



| Gear Frame | A | L | N1 | O | U ³ | U1 ³ | V1 |
|------------|-------|-------|------|------|----------------|-----------------|------|
| 34 | 11.97 | 19.16 | 2.37 | 4.80 | 2.125 | 1.125 | 2.25 |
| 35 | 14.19 | 23.42 | 2.92 | 5.98 | 2.375 | 1.375 | 2.75 |

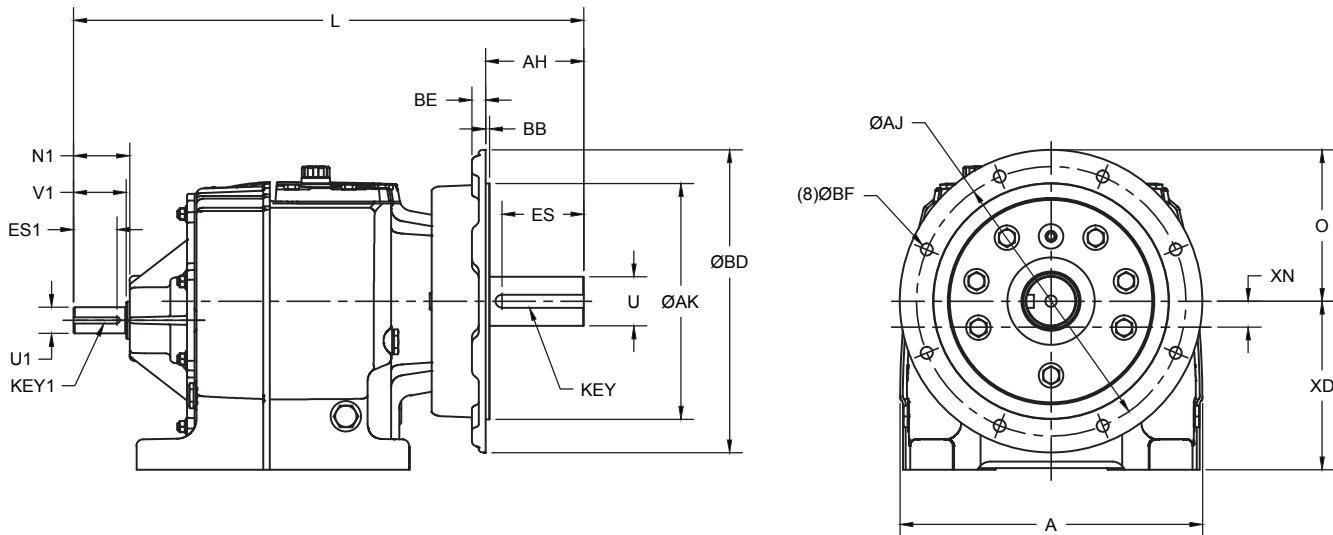
| Gear Frame | AH | ES | ES1 | XD | XN | Key | Key1 |
|------------|------|------|------|------|------|---------|----------|
| 34 | 3.5 | 3.06 | 1.94 | 7.09 | 1.02 | 1/2 Sq. | 1/4 Sq. |
| 35 | 4.72 | 4.19 | 2.31 | 8.86 | 1.14 | 5/8 Sq. | 5/16 Sq. |

| Flange Type | 34 | | | | | | 35 | | | | | |
|-------------|------|-------|------|-------|------|------|-------|-------|------|-------|------|------|
| | AK | AJ | BB | BD | BE | BF | AK | AJ | BB | BD | BE | BF |
| BS | 9.84 | 11.81 | 0.16 | 13.77 | 0.59 | 0.71 | 11.81 | 13.78 | 0.20 | 15.75 | 0.71 | 0.71 |
| BD1 | 9.06 | 10.43 | 0.16 | 11.80 | 0.59 | 0.55 | 9.84 | 11.81 | 0.20 | 13.78 | 0.71 | 0.71 |
| BD2 | 7.09 | 8.46 | 0.16 | 9.83 | 0.59 | 0.55 | 9.06 | 10.43 | 0.20 | 11.81 | 0.71 | 0.55 |

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

Flanged Mounted - Double/Triple Reduction



| Gear Frame | A | L | N1 | O | U ³ | U1 ³ | V1 |
|------------|-------|-------|------|------|----------------|-----------------|------|
| 36 | 17.68 | 30.32 | 3.94 | 7.87 | 2.875 | 1.875 | 3.75 |
| 37 | 20.39 | 34.25 | 3.94 | 7.99 | 3.625 | 1.875 | 3.75 |
| 38 | 23.94 | 38.46 | 4.93 | 8.63 | 4.375 | 2.375 | 4.75 |

| Gear Frame | AH | ES | ES1 | XD | XN | Key | Key 1 |
|------------|------|-------|------|-------|-------|--------|---------|
| 36 | 5.75 | 4.784 | 3.06 | 9.84 | 1.102 | 3/4 Sq | 1/2 Sq. |
| 37 | 7.00 | 5.893 | 3.06 | 12.40 | 2.362 | 7/8 Sq | 1/2 Sq. |
| 38 | 6.84 | 9.02 | 4.03 | 13.98 | 2.559 | 1 SQ | 5/8 SQ |

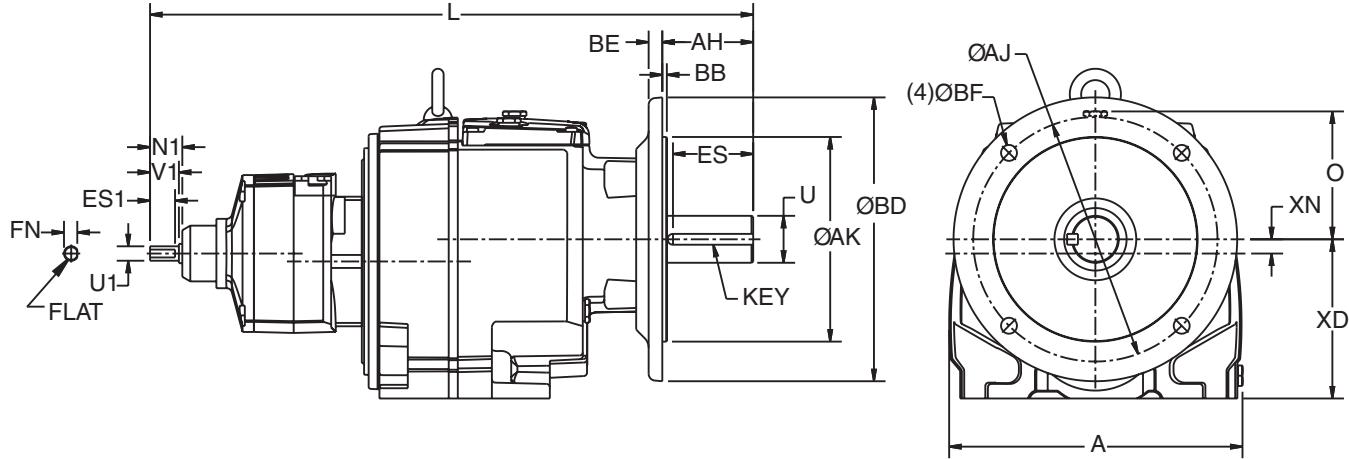
| Gear Frame | Flange Type | AK | AJ | BB | BD | BE | BF |
|------------|-------------|--------|--------|-------|-------|------|------|
| 36 | BS | 17.717 | 19.685 | 0.236 | 21.65 | 0.79 | 0.70 |
| | BD1 | 13.780 | 15.748 | 0.236 | 17.70 | 0.79 | 0.70 |
| 37 | BS | 17.717 | 19.685 | 0.236 | 21.65 | 0.79 | 0.70 |
| | BD1 | 13.780 | 15.748 | 0.236 | 17.70 | 0.79 | 0.70 |
| 38 | BS | 21.654 | 23.622 | 0.197 | 25.98 | 0.79 | 0.87 |
| | BD1 | 17.717 | 19.685 | 0.197 | 21.65 | 0.79 | 0.69 |

¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000; -.001".

Flange Mounted - Combined Reduction



| Gear Frame | A | L | N1 | O | U ³ | U1 ³ | V1 | XD |
|------------|-------|-------|------|------|----------------|-----------------|------|------|
| 32 | 8.70 | 18.13 | 1.12 | 3.50 | 1.25 | 0.50 | 1.00 | 4.53 |
| 33 | 10.16 | 20.90 | 1.12 | 4.43 | 1.63 | 0.50 | 1.00 | 5.51 |

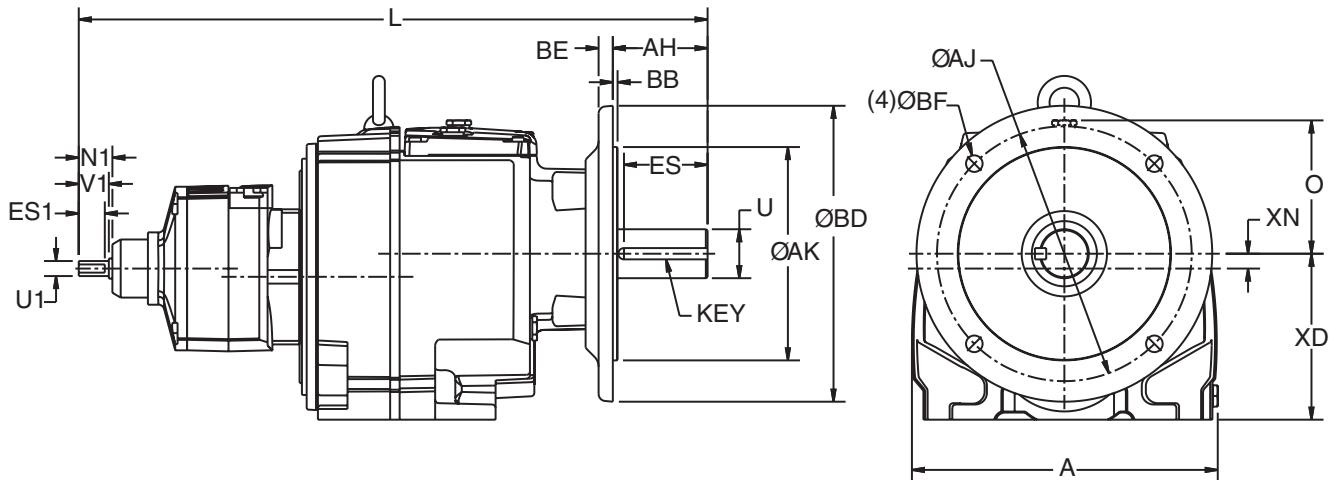
| Gear Frame | AH | ES | ES1 | FN | XN | Key |
|------------|------|------|------|------|------|---------|
| 32 | 2.50 | 2.16 | 0.86 | 0.46 | 0.12 | 1/4 Sq. |
| 33 | 3.15 | 2.78 | 0.86 | 0.46 | 0.49 | 3/8 Sq. |

| Flange Type | 32 | | | | | | 33 | | | | | |
|-------------|------|------|------|------|------|------|------|-------|------|-------|------|------|
| | AK | AJ | BB | BD | BE | BF | AK | AJ | BB | BD | BE | BF |
| BS | 7.09 | 8.46 | 0.16 | 9.83 | 0.47 | 0.55 | 9.06 | 10.43 | 0.16 | 11.80 | 0.47 | 0.55 |
| BD1 | 5.12 | 6.50 | 0.14 | 7.87 | 0.39 | 0.47 | 7.09 | 8.46 | 0.16 | 9.83 | 0.47 | 0.55 |
| BD2 | 4.33 | 5.12 | 0.14 | 6.29 | 0.39 | 0.35 | 5.12 | 6.50 | 0.14 | 7.86 | 0.47 | 0.47 |

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

Flange Mounted - Combined Reduction



| Gear Frame | A | L | N1 | O | U ³ | U1 ³ | V1 |
|------------|-------|-------|------|------|----------------|-----------------|------|
| 34 | 11.97 | 24.29 | 1.29 | 4.80 | 2.125 | 1.125 | 1.25 |
| 35 | 14.19 | 26.86 | 1.29 | 5.98 | 2.125 | 0.625 | 1.25 |

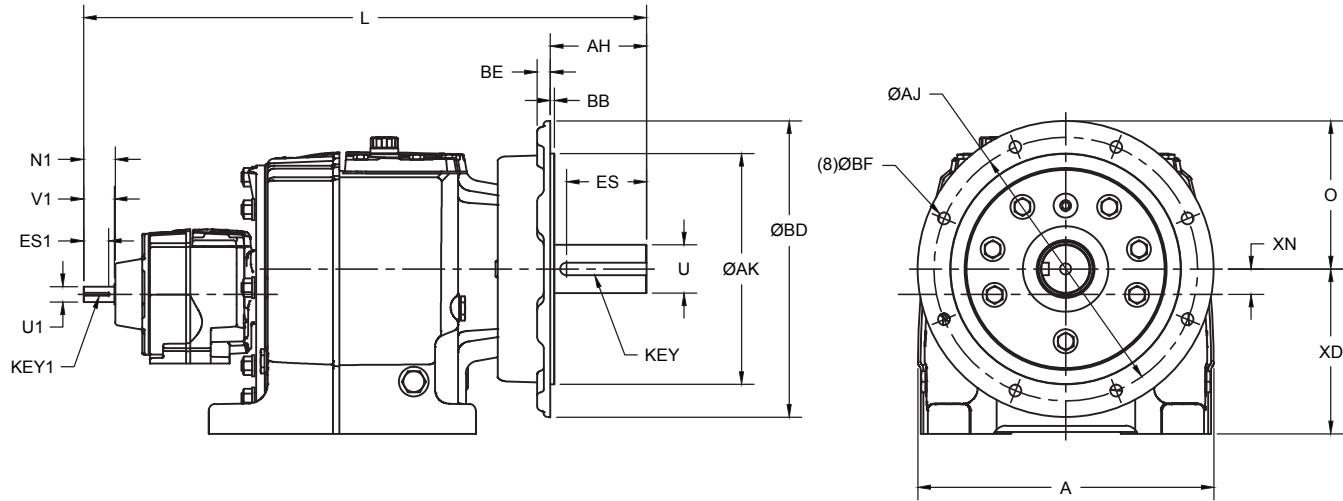
| Gear Frame | AH | ES | ES1 | XD | XN | Key | Key1 |
|------------|------|------|------|------|------|---------|----------|
| 34 | 3.50 | 3.06 | 1.00 | 7.09 | 1.35 | 1/2 Sq. | 3/16 Sq. |
| 35 | 4.72 | 4.19 | 1.00 | 8.86 | 1.47 | 5/8 Sq. | 3/16 Sq. |

| Flange Type | 34 | | | | | | 35 | | | | | |
|-------------|------|-------|------|-------|------|------|-------|-------|------|-------|------|------|
| | AK | AJ | BB | BD | BE | BF | AK | AJ | BB | BD | BE | BF |
| BS | 9.84 | 11.81 | 0.16 | 13.77 | 0.59 | 0.71 | 11.81 | 13.78 | 0.20 | 15.75 | 0.71 | 0.71 |
| BD1 | 9.06 | 10.43 | 0.16 | 11.80 | 0.59 | 0.55 | 9.84 | 11.81 | 0.20 | 13.78 | 0.71 | 0.71 |
| BD2 | 7.09 | 8.46 | 0.16 | 9.83 | 0.59 | 0.55 | 9.06 | 10.43 | 0.20 | 11.81 | 0.71 | 0.55 |

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

Flange Mounted - Combined Reduction



| Gear Frame | A | L | N1 | O | U ³ | U1 ³ | V1 |
|------------|-------|-------|------|------|----------------|-----------------|------|
| 36 | 17.68 | 32.98 | 1.35 | 7.87 | 2.875 | 0.63 | 1.25 |
| 37 | 20.39 | 36.91 | 1.35 | 7.99 | 3.625 | 0.63 | 1.25 |
| 38 | 23.94 | 43.92 | 2.37 | 8.63 | 4.375 | 1.125 | 2.25 |

| Gear Frame | AH | ES | ES1 | XD | XN | Key | Key 1 |
|------------|------|-------|------|-------|-------|--------|----------|
| 36 | 5.75 | 4.784 | 1.00 | 9.86 | 1.492 | 3/4 Sq | 3/16 Sq. |
| 37 | 7.00 | 5.893 | 1.00 | 12.40 | 2.752 | 7/8 Sq | 3/16 Sq. |
| 38 | 6.84 | 9.02 | 1.94 | 13.98 | 2.559 | 1 SQ | 1/4 SQ |

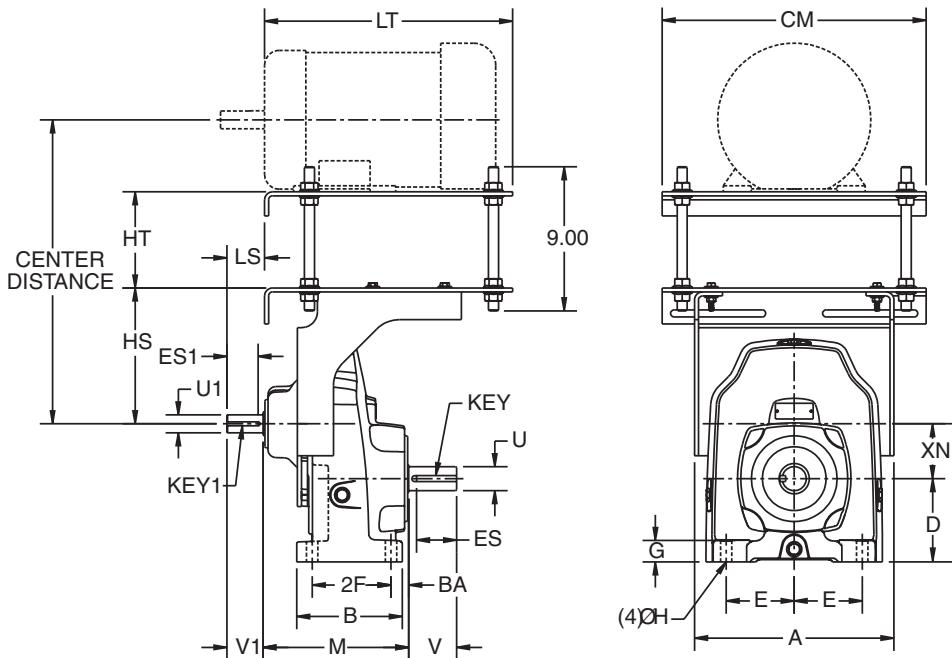
| Gear Frame | Flange Type | AK | AJ | BB | BD | BE | BF |
|------------|-------------|--------|--------|-------|-------|------|------|
| 36 | BS | 17.717 | 19.685 | 0.236 | 21.65 | 0.79 | 0.70 |
| | BD1 | 13.780 | 15.748 | 0.236 | 17.70 | 0.79 | 0.70 |
| 37 | BS | 17.717 | 19.685 | 0.236 | 21.65 | 0.79 | 0.70 |
| | BD1 | 13.780 | 15.748 | 0.236 | 17.70 | 0.79 | 0.70 |
| 38 | BS | 21.654 | 23.620 | 0.197 | 25.98 | 0.79 | 0.87 |
| | BD1 | 17.717 | 19.685 | 0.197 | 21.65 | 0.79 | 0.69 |

¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000; -.001".

Foot Mounted - Single Reduction



| Gear Frame | A | B | D ¹ | E | G | H | M | U ³ | U1 ³ | V | V1 | BA |
|------------|-------|------|----------------|------|------|------|-------|----------------|-----------------|------|------|------|
| 34 | 12.47 | 6.59 | 5.20 | 4.25 | 1.34 | 0.71 | 9.10 | 1.50 | 1.13 | 3.00 | 2.25 | 1.10 |
| 35 | 15.45 | 7.76 | 6.30 | 5.12 | 1.61 | 0.79 | 10.38 | 1.75 | 1.38 | 3.50 | 2.75 | 1.18 |

| Gear Frame | CM | 2F | HS | HT | | LS | LT | ES | ES1 | XN | Key | Key1 |
|------------|-------|------|-------|------|------|------|-------|------|------|------|---------|----------|
| | | | | Min. | Max. | | | | | | | |
| 34 | 16.50 | 4.92 | 14.48 | 1.89 | 7.36 | 2.35 | 15.50 | 2.56 | 1.94 | 3.43 | 3/8 Sq. | 1/4 Sq. |
| 35 | 20.00 | 6.30 | 10.48 | 1.89 | 7.36 | 2.72 | 20.25 | 3.06 | 2.31 | 4.33 | 3/8 Sq. | 5/16 Sq. |

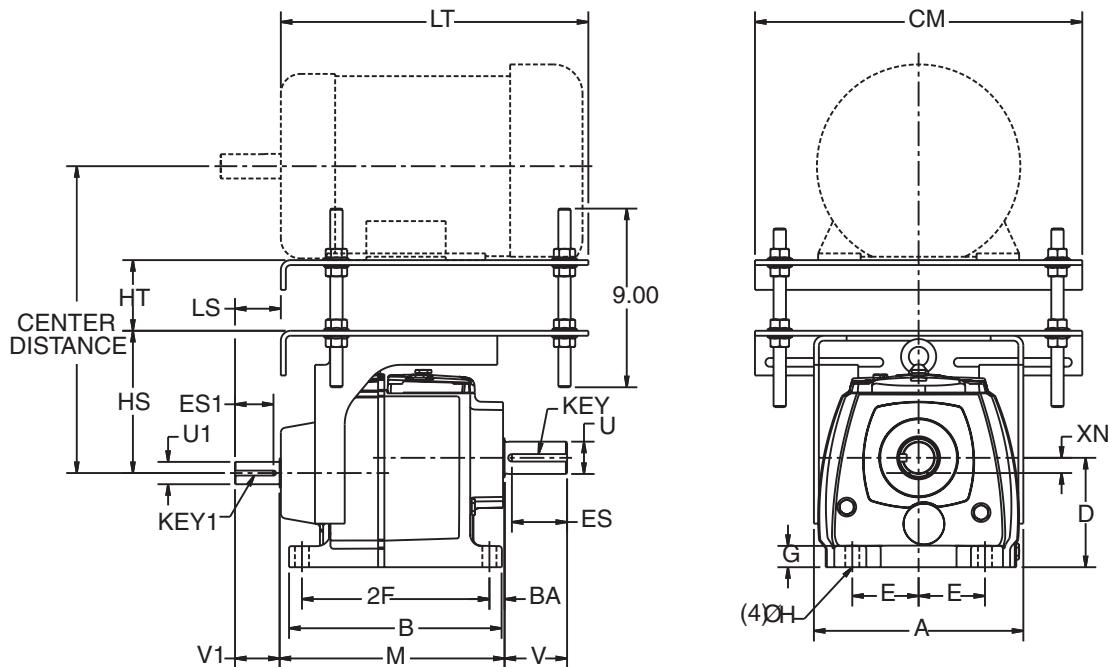
| Motor Frame | 34 Center Distance | | | | 35 Center Distance | | | |
|-------------|--------------------|--|-------|--|--------------------|--|-------|--|
| | Min. | | Max. | | Min. | | Max. | |
| 143/145T | 13.87 | | 19.34 | | 15.87 | | 21.34 | |
| 182/184T | 14.87 | | 20.34 | | 16.87 | | 22.34 | |
| 213/215T | 15.62 | | 21.09 | | 17.62 | | 23.09 | |
| 254/256T | - | | - | | 18.62 | | 24.09 | |
| 284/286T | - | | - | | 19.37 | | 24.84 | |

¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

Foot Mounted - Double/Triple Reduction



| Gear Frame | A | B | D ¹ | E | G | H | M | U ³ | U1 ³ | V | V1 | BA |
|------------|-------|-------|----------------|------|------|------|-------|----------------|-----------------|------|------|------|
| 32 | 10.56 | 8.50 | 4.53 | 2.66 | 0.84 | 0.55 | 9.11 | 1.25 | 0.63 | 2.50 | 1.25 | 0.51 |
| 3362,3363 | 10.56 | 10.72 | 5.51 | 3.35 | 1.07 | 0.71 | 11.34 | 1.50 | 1.13 | 3.00 | 2.25 | 0.77 |
| 3372,3373 | 10.56 | 10.72 | 5.51 | 3.35 | 1.07 | 0.71 | 11.34 | 1.63 | 1.13 | 3.15 | 2.25 | 0.77 |

| Gear Frame | CM | 2F | HS | HT | | LS | LT | ES | ES1 | XN | Key | Key1 |
|------------|-------|------|------|------|------|------|-------|------|------|------|---------|----------|
| | | | | Min. | Max. | | | | | | | |
| 32 | 16.50 | 7.56 | 7.14 | 1.64 | 7.61 | 1.29 | 15.50 | 2.16 | 1.00 | 0.39 | 1/4 Sq. | 3/16 Sq. |
| 3362,3363 | 16.50 | 9.45 | 7.17 | 1.64 | 7.61 | 2.31 | 15.50 | 2.56 | 1.94 | 0.77 | 3/8 Sq. | 1/4 Sq. |
| 3372,3373 | 16.50 | 9.45 | 7.17 | 1.64 | 7.61 | 2.31 | 15.50 | 2.78 | 1.94 | 0.77 | 3/8 Sq. | 1/4 Sq. |

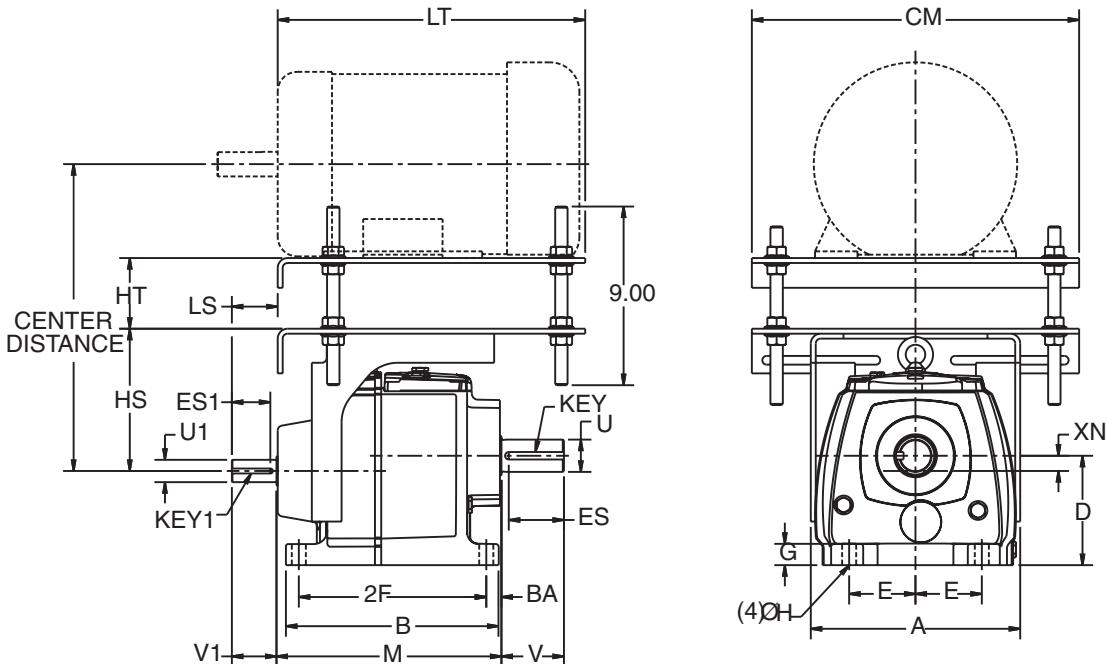
| Motor Frame | 32 Center Distance | | | | 33 Center Distance | | | |
|-------------|--------------------|--|-------|--|--------------------|--|-------|--|
| | Min. | | Max. | | Min. | | Max. | |
| 56 | 12.28 | | 18.25 | | 12.31 | | 18.28 | |
| 143/145T | 12.28 | | 18.25 | | 12.31 | | 18.28 | |
| 182/184T | 13.28 | | 19.25 | | 13.31 | | 19.28 | |
| 213/215T | - | | - | | 14.06 | | 20.03 | |

¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

Foot Mounted - Double/Triple Reduction



| Gear Frame | A | B | D ¹ | E | G | H | M | U ³ | U1 ³ | V | V1 | BA |
|------------|-------|-------|----------------|------|------|------|-------|----------------|-----------------|------|------|------|
| 34 | 12.47 | 10.87 | 7.09 | 4.53 | 1.37 | 0.71 | 12.66 | 2.13 | 1.13 | 3.50 | 2.25 | 0.98 |
| 35 | 15.45 | 12.89 | 8.86 | 5.51 | 1.73 | 0.87 | 14.95 | 2.38 | 1.38 | 4.72 | 2.75 | 1.10 |

| Gear Frame | CM | 2F | HS | HT | | LS | LT | ES | ES1 | XN | Key | Key1 |
|------------|-------|-------|-------|------|------|------|-------|------|------|------|---------|----------|
| | | | | Min. | Max. | | | | | | | |
| 34 | 16.50 | 9.25 | 14.48 | 1.89 | 7.36 | 2.35 | 15.50 | 3.06 | 1.94 | 1.02 | 1/2 Sq. | 1/4 Sq. |
| 35 | 20.00 | 11.02 | 10.48 | 1.89 | 7.36 | 2.72 | 20.25 | 4.19 | 2.31 | 1.14 | 5/8 Sq. | 5/16 Sq. |

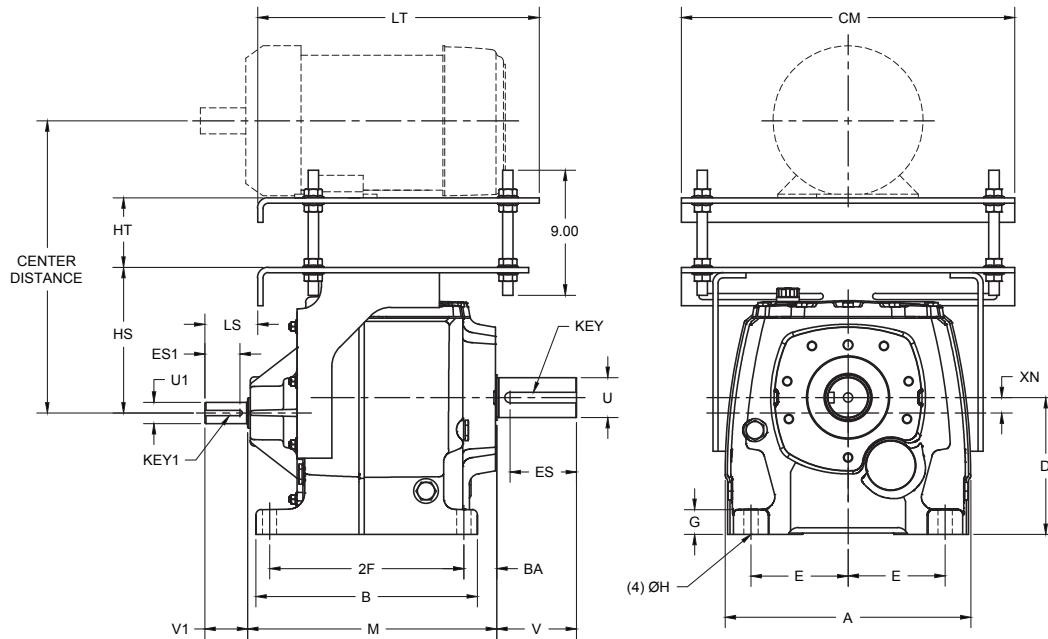
| Motor Frame | 34 Center Distance | | | | 35 Center Distance | | | |
|-------------|--------------------|--|-------|--|--------------------|--|-------|--|
| | Min. | | Max. | | Min. | | Max. | |
| 143/145T | 13.87 | | 19.34 | | 15.87 | | 21.34 | |
| 182/184T | 14.87 | | 20.34 | | 16.87 | | 22.34 | |
| 213/215T | 15.62 | | 21.09 | | 17.62 | | 23.09 | |
| 254/256T | 16.62 | | 22.09 | | 18.62 | | 24.09 | |
| 284/286T | - | | - | | 19.37 | | 24.84 | |

¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

Foot Mounted - Double/Triple Reduction



| Gear Frame | A | B | D ¹ | E | G | H | M | U ³ | U1 ³ | V | V1 | BA |
|------------|-------|-------|----------------|-------|------|------|-------|----------------|-----------------|------|------|------|
| 36 | 17.68 | 15.95 | 9.85 | 6.99 | 1.77 | 1.02 | 17.48 | 2.875 | 1.875 | 5.75 | 3.75 | 2.36 |
| 37 | 20.39 | 17.91 | 12.40 | 8.27 | 2.17 | 1.02 | 20.16 | 3.625 | 1.875 | 7.00 | 3.75 | 2.56 |
| 38 | 23.94 | 21.65 | 13.98 | 10.04 | 2.35 | 1.02 | 19.88 | 4.375 | 2.375 | 9.99 | 4.75 | 1.97 |

| Gear Frame | CM | 2F | HS | HT | | LS | LT | ES | ES1 | XN | Key | Key1 |
|------------|-------|-------|-------|------|------|------|-------|-------|------|-------|--------|---------|
| | | | | Min. | Max. | | | | | | | |
| 36 | 24.00 | 13.98 | 10.48 | 1.89 | 7.36 | 3.76 | 10.48 | 4.784 | 1.00 | 1.102 | 3/4 Sq | 1/2 Sq. |
| 37 | 24.00 | 15.35 | 10.48 | 1.89 | 7.36 | 3.76 | 10.48 | 5.893 | 1.00 | 2.362 | 7/8 Sq | 1/2 Sq. |
| 38 | 24.00 | 18.90 | 19.38 | 1.89 | 7.36 | 5.47 | 19.25 | 9.02 | 4.03 | 2.559 | 1 SQ | 5/8 SQ |

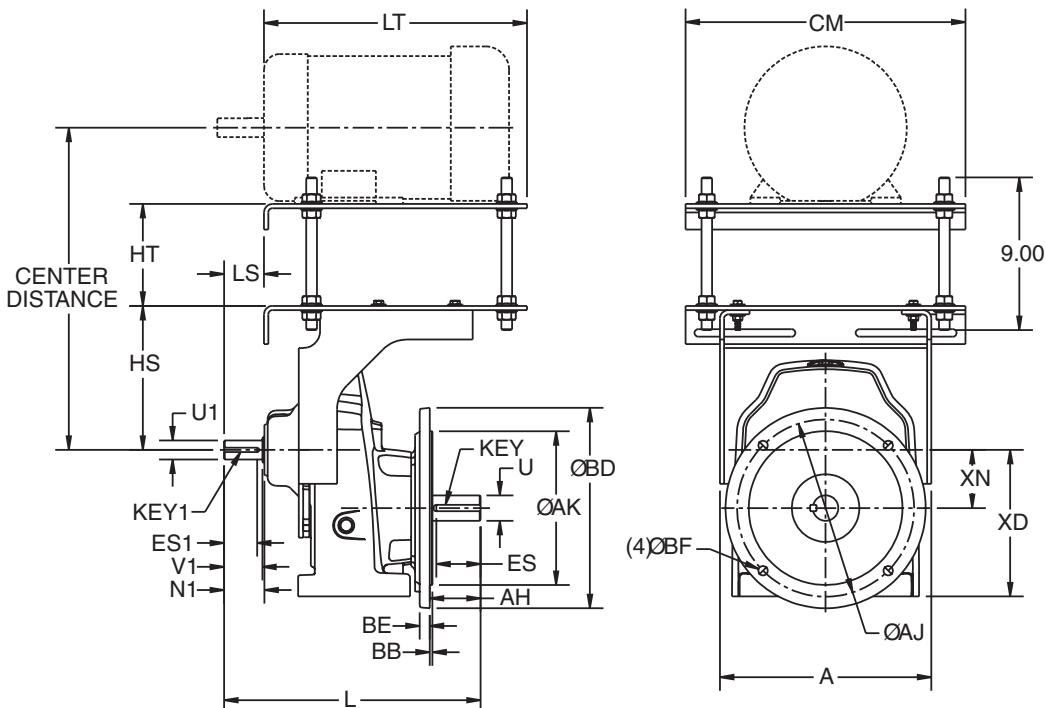
| Motor Frame | 36 or 37 Center Distance | | | | 38 Center Distance | | | |
|-------------|--------------------------|--|-------|--|--------------------|--|-------|--|
| | Min. | | Max. | | Min. | | Max. | |
| 182T/184T | 16.73 | | 22.73 | | 25.78 | | 31.25 | |
| 213T/215T | 17.48 | | 23.48 | | 26.53 | | 32.00 | |
| 254T/256T | 18.48 | | 24.48 | | 27.53 | | 33.00 | |
| 284T/286T | 19.23 | | 25.23 | | 28.28 | | 33.75 | |
| 324T/326T | 20.23 | | 26.23 | | 29.28 | | 34.75 | |

¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000; -.001".

Flange Mounted - Single Reduction



| Gear Frame | A | L | N1 | U ³ | U1 ³ | V1 | AH | CM | ES |
|------------|-------|-------|------|----------------|-----------------|------|------|-------|------|
| 34 | 12.47 | 15.12 | 2.37 | 1.50 | 1.13 | 2.25 | 3.00 | 16.50 | 2.56 |
| 35 | 15.45 | 17.90 | 2.92 | 1.75 | 1.38 | 2.75 | 3.50 | 20.00 | 3.06 |

| Gear Frame | ES1 | XD | HS | HT | | LS | LT | XN | Key | Key1 |
|------------|------|------|-------|------|------|------|-------|------|---------|----------|
| | | | | Min. | Max. | | | | | |
| 34 | 1.94 | 5.20 | 14.48 | 1.89 | 7.36 | 2.35 | 15.50 | 3.43 | 3/8 Sq. | 1/4 Sq. |
| 35 | 2.31 | 6.30 | 10.48 | 1.89 | 7.36 | 2.72 | 20.25 | 4.33 | 3/8 Sq. | 5/16 Sq. |

| Flange Type | 34 | | | | | | 35 | | | | | |
|-------------|------|-------|------|------|------|------|------|-------|-----|-------|------|------|
| | AK | AJ | BB | BD | BE | BF | AK | AJ | BB | BD | BE | BF |
| BS | 9.06 | 10.43 | 0.16 | 11.8 | 0.59 | 0.55 | 9.84 | 11.81 | 0.2 | 13.78 | 0.71 | 0.71 |
| BD2 | 7.09 | 8.46 | 0.16 | 9.83 | 0.59 | 0.55 | 9.06 | 10.43 | 0.2 | 11.81 | 0.71 | 0.55 |

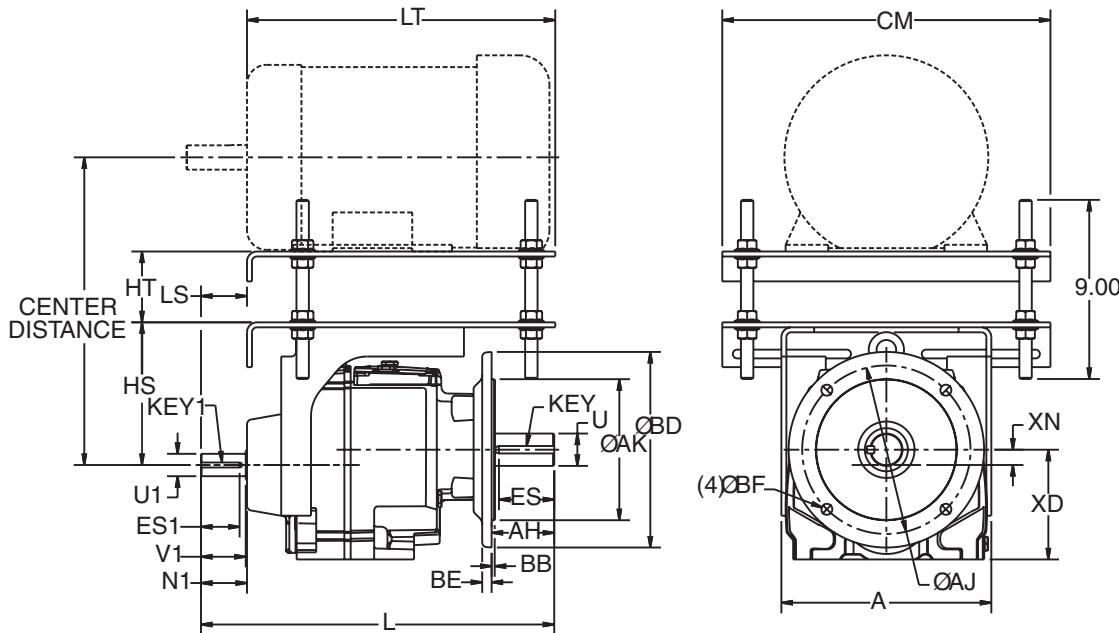
| Motor Frame | 34 Center Distance | | | | | | 35 Center Distance | | | | | |
|-------------|--------------------|-------|------|-------|------|-------|--------------------|-------|--|--|--|--|
| | Min. | | Max. | | Min. | | Max. | | | | | |
| 143/145T | | 13.87 | | 19.34 | | 15.87 | | 21.34 | | | | |
| 182/184T | | 14.87 | | 20.34 | | 16.87 | | 22.34 | | | | |
| 213/215T | | 15.62 | | 21.09 | | 17.62 | | 23.09 | | | | |
| 254/256T | - | | - | | - | 18.62 | | 24.09 | | | | |
| 284/286T | - | | - | | - | 19.37 | | 24.84 | | | | |

¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

Flange Mounted - Double/Triple Reduction



| Gear Frame | A | L | N1 | U ³ | U1 ³ | V1 | AH | CM | ES |
|------------|-------|-------|------|----------------|-----------------|------|------|-------|------|
| 32 | 10.56 | 13.25 | 1.29 | 1.25 | 0.63 | 1.25 | 2.50 | 16.50 | 2.16 |
| 3362,3363 | 10.56 | 17.61 | 2.31 | 1.50 | 1.13 | 2.25 | 3.00 | 16.50 | 2.56 |
| 3372,3373 | 10.56 | 17.76 | 2.31 | 1.63 | 1.13 | 2.25 | 3.15 | 16.50 | 2.78 |

| Gear Frame | ES1 | XD | HS | HT | | LS | LT | XN | Key | Key1 |
|------------|------|------|------|------|------|------|-------|------|---------|----------|
| | | | | Min. | Max. | | | | | |
| 32 | 1.00 | 4.53 | 7.14 | 1.64 | 7.61 | 1.29 | 15.50 | 0.39 | 1/4 Sq. | 3/16 Sq. |
| 3362,3363 | 1.94 | 5.51 | 7.17 | 1.64 | 7.61 | 2.31 | 15.50 | 0.77 | 3/8 Sq. | 1/4 Sq. |
| 3372,3373 | 1.94 | 5.51 | 7.17 | 1.64 | 7.61 | 2.31 | 15.50 | 0.77 | 3/8 Sq. | 1/4 Sq. |

| Flange Type | 32 | | | | | | 33 | | | | | |
|-------------|------|------|------|------|------|------|------|-------|------|-------|------|------|
| | AK | AJ | BB | BD | BE | BF | AK | AJ | BB | BD | BE | BF |
| BS | 7.09 | 8.46 | 0.16 | 9.83 | 0.47 | 0.55 | 9.06 | 10.43 | 0.16 | 11.80 | 0.47 | 0.55 |
| BD1 | 5.12 | 6.50 | 0.14 | 7.87 | 0.39 | 0.47 | 7.09 | 8.46 | 0.16 | 9.83 | 0.47 | 0.55 |
| BD2 | 4.33 | 5.12 | 0.14 | 6.29 | 0.39 | 0.35 | 5.12 | 6.50 | 0.14 | 7.86 | 0.47 | 0.47 |

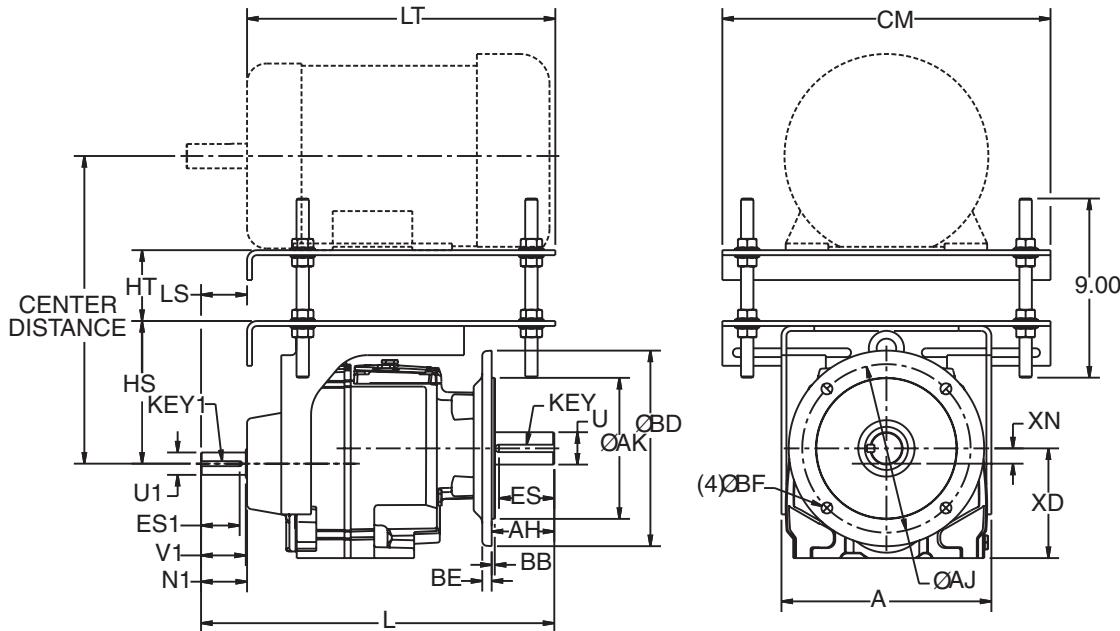
| Motor Frame | 32 Center Distance | | | | 33 Center Distance | | | | | | | |
|-------------|--------------------|--|------|--|--------------------|--|------|--|--|--|--|--|
| | Min. | | Max. | | Min. | | Max. | | | | | |
| 56 | 12.28 | | | | 12.31 | | | | | | | |
| 143T, 145T | 12.28 | | | | 12.31 | | | | | | | |
| 182T, 184T | 13.28 | | | | 13.31 | | | | | | | |
| 213T, 215T | - | | | | 14.06 | | | | | | | |
| | | | | | | | | | | | | |

¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000";-.0005" up to 1.5" diameter inclusive. Larger diameters: +.000";-.001".

Flange Mounted - Double/Triple Reduction



| Gear Frame | A | L | N1 | U ³ | U1 ³ | V1 | AH | CM | ES |
|------------|-------|-------|------|----------------|-----------------|------|------|-------|------|
| 34 | 12.47 | 19.16 | 2.37 | 2.13 | 1.13 | 2.25 | 3.50 | 16.50 | 3.06 |
| 35 | 15.45 | 23.42 | 2.92 | 2.13 | 1.38 | 2.75 | 4.72 | 20.00 | 4.19 |

| Gear Frame | ES1 | XD | HS | HT | | LS | LT | XN | Key | Key1 |
|------------|------|------|-------|------|------|------|-------|------|---------|----------|
| | | | | Min. | Max. | | | | | |
| 34 | 1.94 | 7.09 | 14.48 | 1.89 | 7.36 | 2.35 | 15.5 | 1.02 | 1/2 Sq. | 1/4 Sq. |
| 35 | 2.31 | 8.86 | 10.48 | 1.89 | 7.36 | 2.72 | 20.25 | 1.14 | 5/8 Sq. | 5/16 Sq. |

| Flange Type | 34 | | | | | | 35 | | | | | |
|-------------|------|-------|------|-------|------|------|-------|-------|------|-------|------|------|
| | AK | AJ | BB | BD | BE | BF | AK | AJ | BB | BD | BE | BF |
| BS | 9.84 | 11.81 | 0.16 | 13.77 | 0.59 | 0.71 | 11.81 | 13.78 | 0.20 | 15.75 | 0.71 | 0.71 |
| BD1 | 9.06 | 10.43 | 0.16 | 11.80 | 0.59 | 0.55 | 9.84 | 11.81 | 0.20 | 13.78 | 0.71 | 0.71 |
| BD2 | 7.09 | 8.46 | 0.16 | 9.83 | 0.59 | 0.55 | 9.06 | 10.43 | 0.20 | 11.81 | 0.71 | 0.55 |

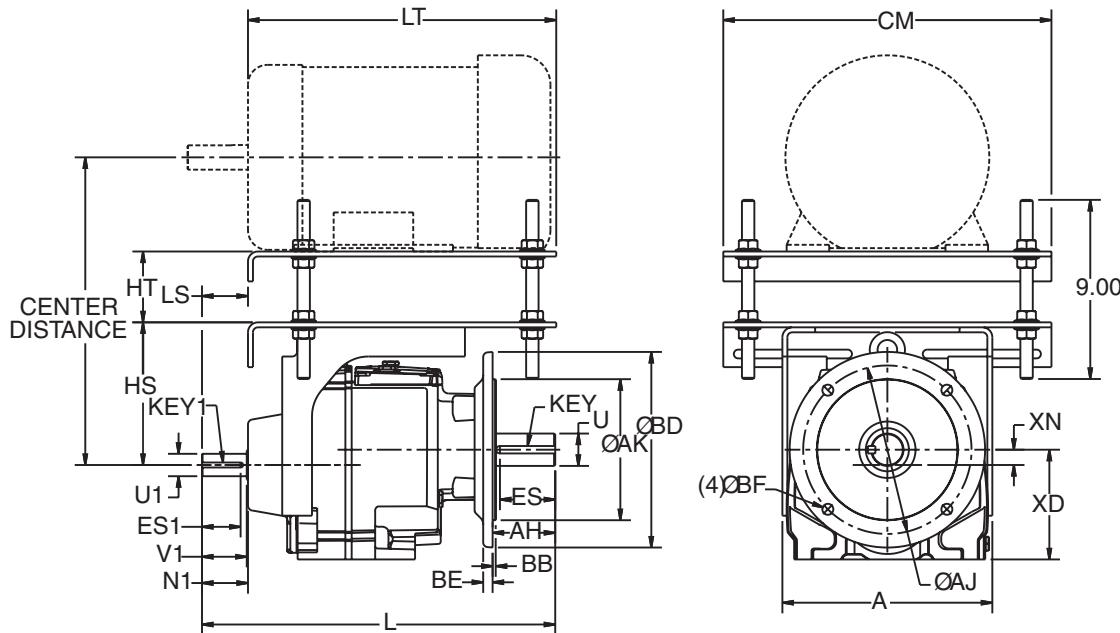
| Motor Frame | 34 Center Distance | | | | 35 Center Distance | | | |
|-------------|--------------------|--|-------|--|--------------------|--|-------|--|
| | Min. | | Max. | | Min. | | Max. | |
| 143/145T | 13.87 | | 19.34 | | 15.87 | | 21.34 | |
| 182/184T | 14.87 | | 20.34 | | 16.87 | | 22.34 | |
| 213/215T | 15.62 | | 21.09 | | 17.62 | | 23.09 | |
| 254/256T | 16.62 | | 22.09 | | 18.62 | | 24.09 | |
| 284/286T | - | | - | | 19.37 | | 24.84 | |

¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary.

² All rough casting dimensions may vary by .25" due to casting variations.

³ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

Flange Mounted - Double/Triple Reduction



| Gear Frame | A | L | N1 | O | U ³ | U1 ³ | V1 | AH | CM | ES | ES1 |
|------------|-------|-------|------|------|----------------|-----------------|------|------|-------|-------|------|
| 36 | 17.68 | 30.32 | 3.94 | 7.87 | 2.875 | 1.875 | 3.75 | 5.75 | 24.00 | 4.784 | 3.06 |
| 37 | 20.39 | 34.25 | 3.94 | 7.99 | 3.625 | 1.875 | 3.75 | 7.00 | 24.00 | 5.89 | 3.06 |
| 38 | 23.94 | 38.46 | 4.93 | 8.63 | 4.375 | 2.375 | 4.75 | 6.84 | 24.00 | 9.02 | 4.03 |

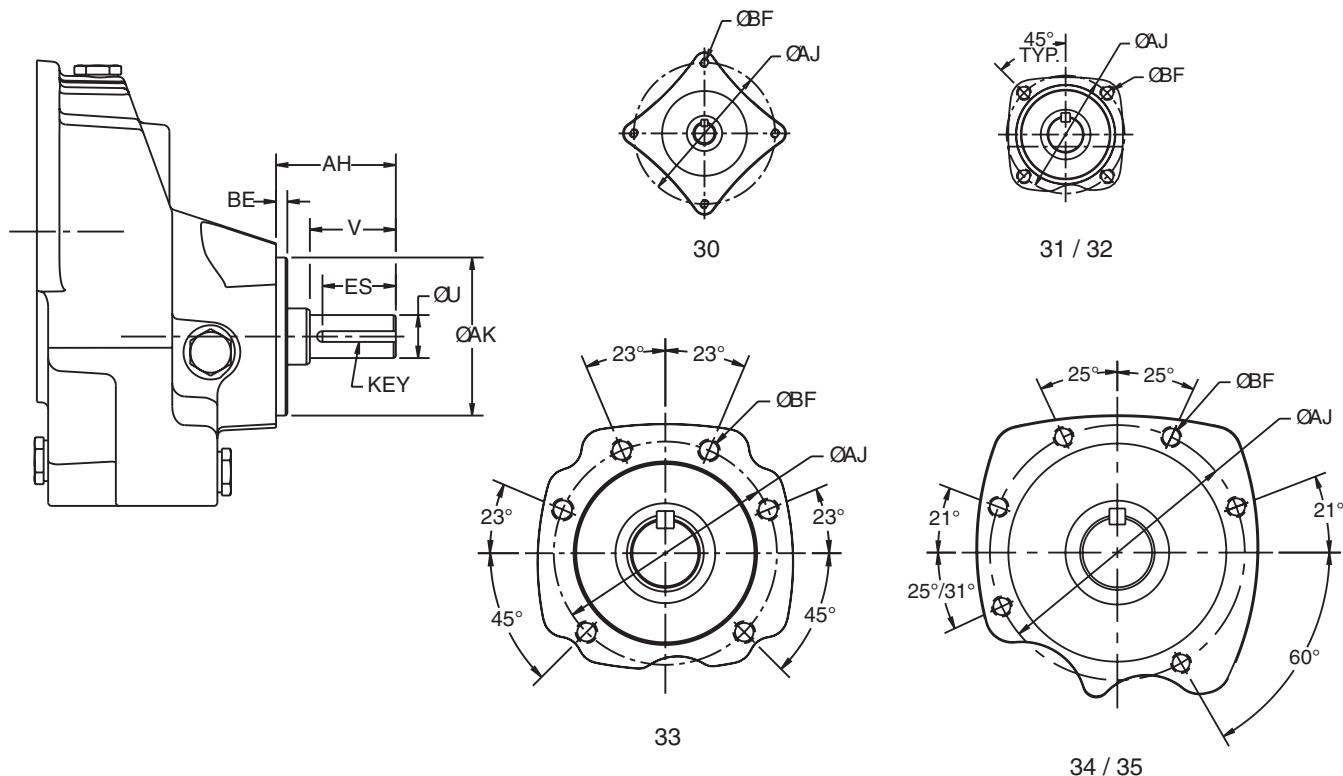
| Gear Frame | XD | HT | | LS | LT | ES | ES1 | XN | Key | Key 1 |
|------------|-------|------|------|------|-------|-------|------|-------|--------|---------|
| | | Min. | Max. | | | | | | | |
| 36 | 9.84 | 1.89 | 7.36 | 3.76 | 10.48 | 4.784 | 1.00 | 1.102 | 3/4 Sq | 1/2 Sq. |
| 37 | 12.40 | 1.89 | 7.36 | 3.76 | 10.48 | 5.893 | 1.00 | 2.362 | 7/8 Sq | 1/2 Sq. |
| 38 | 13.98 | 1.89 | 7.36 | 5.47 | 19.25 | 9.02 | 5.00 | 2.559 | 1 SQ | 5/8 SQ |

| Gear Frame | Flange Type | AK | AJ | BB | BD | BE | BF |
|------------|-------------|--------|--------|-------|-------|------|------|
| 36 | BS | 17.717 | 19.685 | 0.236 | 21.65 | 0.79 | 0.70 |
| | BD1 | 13.780 | 15.748 | 0.236 | 17.70 | 0.79 | 0.70 |
| 37 | BS | 17.717 | 19.685 | 0.236 | 21.65 | 0.79 | 0.70 |
| | BD1 | 13.780 | 15.748 | 0.236 | 17.70 | 0.79 | 0.70 |
| 38 | BS | 21.654 | 23.620 | 0.197 | 25.98 | 0.79 | 0.87 |
| | BD1 | 17.717 | 19.685 | 0.197 | 21.65 | 0.79 | 0.69 |

| Motor Frame | 36 or 37 Center Distance | | | 38 Center Distance | |
|-------------|--------------------------|-------|--|--------------------|-------|
| | Min. | Max. | | Min. | Max. |
| 182T/184T | 16.73 | 22.73 | | 25.78 | 31.25 |
| 213T/215T | 17.48 | 23.48 | | 26.53 | 32.00 |
| 254T/256T | 18.48 | 24.48 | | 27.53 | 33.00 |
| 284T/286T | 19.23 | 25.23 | | 28.28 | 33.75 |
| 324T/326T | 20.23 | 26.23 | | 29.28 | 34.75 |

¹ Dimension "D" will never be exceeded, but may vary from values shown. When exact dimensions are required, shims up to .03" may be necessary. ² All rough casting dimensions may vary by .25" due to casting variations. ³ Shaft extension tolerance: +.0000; -.001".

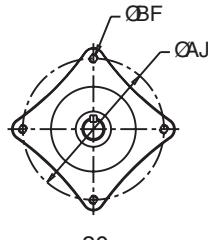
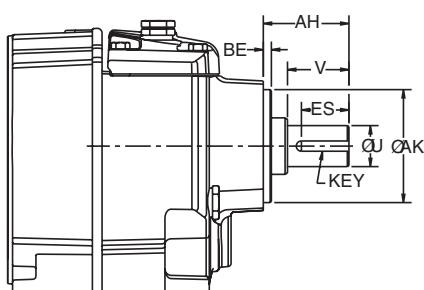
Single Reduction



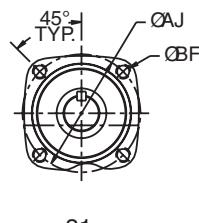
| Gear Frame | U ¹ | V | AH | AJ | AK ² | BE | BF | ES | Key |
|------------|----------------|------|------|-------|-----------------|------|----------|------|----------|
| 30 | 0.625 | 1.88 | 2.53 | 3.937 | 2.362 | 0.12 | M6x.63 | 1.42 | 3/16 Sq. |
| 31 | 0.750 | 1.50 | 2.09 | 3.268 | 2.756 | 0.2 | M10x.87 | 1.28 | 3/16 Sq. |
| 32 | 1.000 | 2.00 | 2.09 | 3.268 | 2.756 | 0.2 | M10x.87 | 1.56 | 1/4 Sq. |
| 33 | 1.375 | 2.75 | 3.34 | 4.724 | 3.937 | 0.31 | M10x.87 | 2.40 | 5/16 Sq. |
| 34 | 2.125 | 3.00 | 4.10 | 5.984 | 5.118 | 0.28 | M12x.87 | 2.56 | 3/8 Sq. |
| 35 | 2.375 | 3.50 | 4.84 | 7.480 | 6.100 | 0.3 | M16x1.06 | 3.06 | 3/8 Sq. |

¹ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter ² Tolerance is J6.
inclusive. Larger diameters: +.000"; -.001".

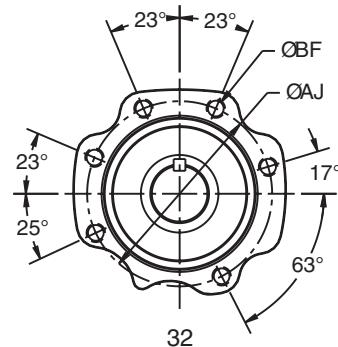
Multiple Reduction



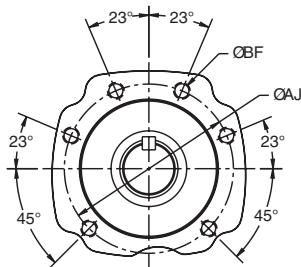
30



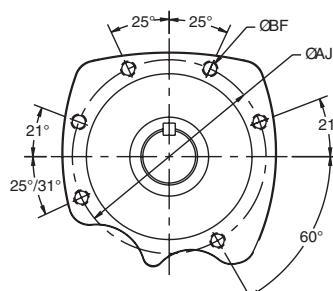
31



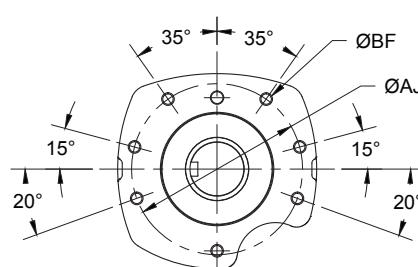
32



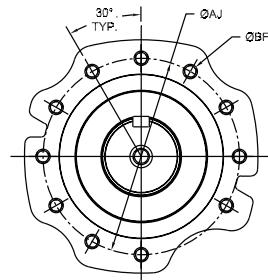
33



34 / 35



36 / 37



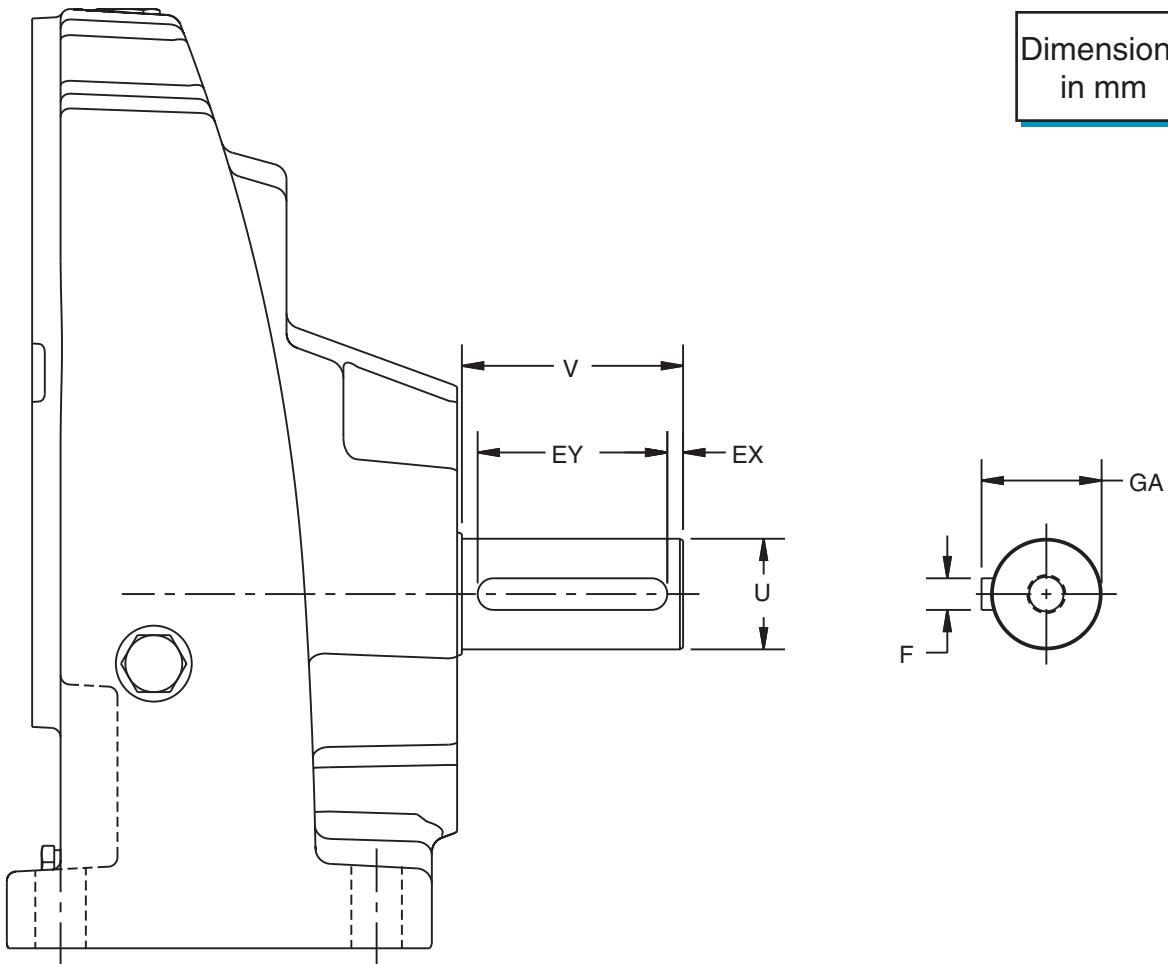
38

| Gear Frame | U ¹ | V | AH | AJ | AK ² | BE | BF | ES | Key |
|------------|----------------|------|-------|--------|-----------------|-------|----------|-------|----------|
| 30 | 0.625 | 1.50 | 2.53 | 3.937 | 2.362 | 0.39 | M6x.63 | 1.42 | 3/16 Sq. |
| 31 | 1.000 | 1.50 | 2.09 | 3.268 | 2.756 | 0.20 | M10x.87 | 1.16 | 1/4 Sq. |
| 32 | 1.250 | 2.50 | 3.09 | 3.937 | 3.228 | 0.14 | M10x.87 | 2.16 | 1/4 Sq. |
| 3362,3363 | 1.500 | 3.00 | 3.91 | 4.842 | 3.937 | -0.14 | M10x.87 | 2.56 | 3/8 Sq. |
| 3372,3373 | 1.625 | 3.15 | 4.06 | 4.842 | 3.937 | -0.14 | M10x.87 | 2.78 | 3/8 Sq. |
| 34 | 2.125 | 3.50 | 4.60 | 5.984 | 5.118 | 0.28 | M12x.87 | 3.06 | 1/2 Sq. |
| 35 | 2.375 | 4.72 | 6.09 | 7.480 | 6.100 | 0.30 | M16x1.06 | 4.19 | 5/8 Sq. |
| 36 | 2.875 | 5.75 | 5.83 | 9.055 | 5.905 | -.16 | M16x1.06 | 4.784 | 3/4 Sq |
| 37 | 3.625 | 7.00 | 7.08 | 9.055 | 7.087 | -.16 | M20x1.38 | 5.890 | 7/8 Sq |
| 38 | 4.375 | 9.99 | 10.26 | 11.811 | 9.84 | .28 | M20x1.38 | 9.02 | 1 SQ |

¹ Shaft extension tolerance: +.0000"; -.0005" up to 1.5" diameter inclusive. Larger diameters: +.000"; -.001".

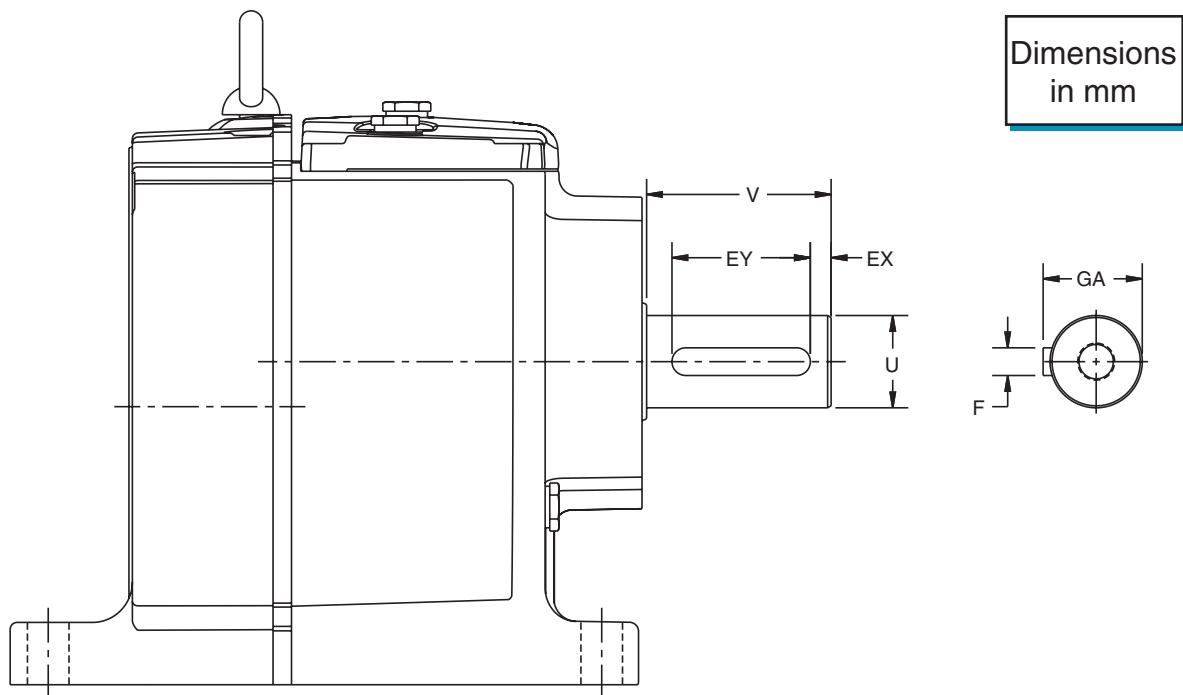
² Tolerance is J6.

SM Foot Mounted - Single Reduction



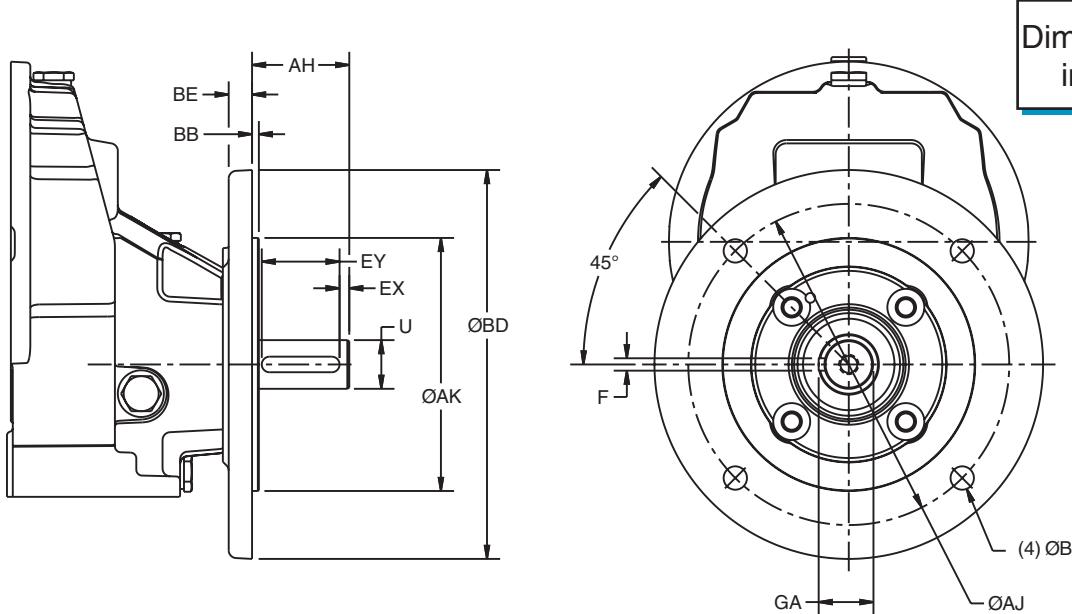
| Gear Frame | F | U | GA | V | EX | EY |
|------------|----|------|------|----|----|----|
| 30 | 5 | 16j6 | 18 | 40 | 7 | 25 |
| 31 | 6 | 20j6 | 22,5 | 40 | 7 | 30 |
| 32 | 8 | 25j6 | 28 | 50 | 5 | 40 |
| 33 | 10 | 35k6 | 38 | 70 | 5 | 60 |
| 34 | 12 | 40k6 | 43 | 80 | 3 | 72 |
| 35 | 14 | 45 | 48,5 | 90 | 5 | 80 |

SM Foot Mounted - Multiple Reduction



| Gear Frame | F | U | GA | V | EX | EY |
|------------|----|-------|------|-----|----|-----|
| 30 | 6 | 20j6 | 22,5 | 40 | 7 | 25 |
| 31 | 8 | 25j6 | 28 | 50 | 5 | 40 |
| 32 | 8 | 30j6 | 33 | 60 | 6 | 45 |
| 33 | 12 | 40k6 | 43 | 80 | 9 | 60 |
| 34 | 14 | 50k6 | 53,5 | 100 | 3 | 90 |
| 35 | 18 | 60m6 | 64 | 120 | 4 | 110 |
| 36 | 20 | 70m6 | 74,5 | 140 | 10 | 115 |
| 37 | 25 | 90m6 | 95 | 170 | 12 | 140 |
| 38 | 28 | 110m6 | 116 | 210 | 12 | 180 |

Flange Mounted - Single Reduction

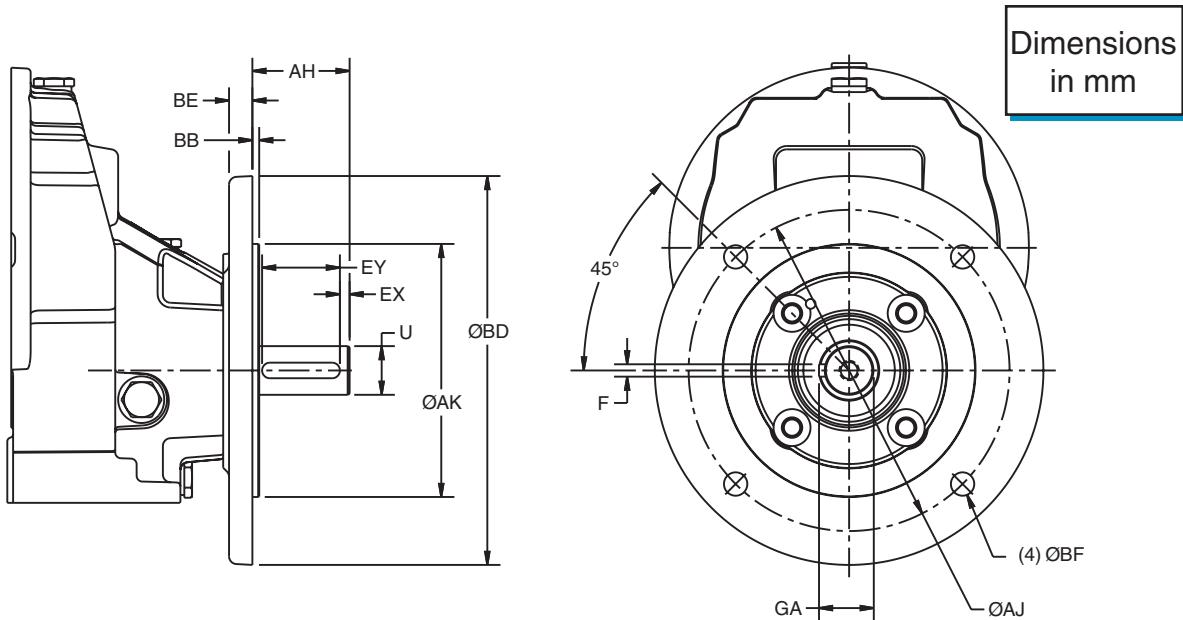


| Gear Frame | F | U | AH | GA | EX | EY |
|------------|----|------|----|------|----|----|
| 30 | 5 | 16j6 | 40 | 18 | 7 | 25 |
| 31 | 6 | 20j6 | 40 | 22.5 | 7 | 30 |
| 32 | 8 | 25j6 | 50 | 28 | 5 | 40 |
| 33 | 10 | 35k6 | 70 | 38 | 5 | 60 |

| Gear Frame | BSM | | | | | | BDM1 | | | | | |
|------------|-------|-----|-----|-----|----|----|------|-----|----|-----|----|----|
| | AK | AJ | BB | BD | BE | BF | AK | AJ | BB | BD | BE | BF |
| 30 | 95j6 | 115 | 3 | 140 | 8 | 9 | 80j6 | 100 | 3 | 120 | 10 | 7 |
| 31 | 110j6 | 130 | 3.5 | 160 | 10 | 9 | - | - | - | - | - | - |
| 32 | 130j6 | 165 | 3.5 | 200 | 12 | 12 | - | - | - | - | - | - |
| 33 | 180j6 | 215 | 4 | 250 | 12 | 14 | - | - | - | - | - | - |

| Gear Frame | BDM2 | | | | | | BDM3 | | | | | |
|------------|-------|-----|-----|-----|----|----|-------|-----|----|-----|----|----|
| | AK | AJ | BB | BD | BE | BF | AK | AJ | BB | BD | BE | BF |
| 30 | 110j6 | 130 | 2 | 160 | 10 | 9 | 130j6 | 165 | 3 | 200 | 8 | 9 |
| 31 | 95j6 | 115 | 3 | 140 | 10 | 9 | - | - | - | - | - | - |
| 32 | 110j6 | 130 | 3.5 | 160 | 9 | 9 | - | - | - | - | - | - |
| 33 | 130j6 | 165 | 3.5 | 200 | 12 | 11 | - | - | - | - | - | - |

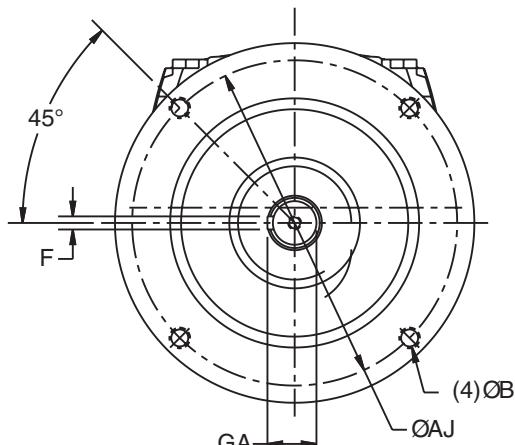
Flange Mounted - Single Reduction



| Gear Frame | F | U | AH | GA | EX | EY |
|------------|----|------|----|------|----|----|
| 34 | 12 | 40k6 | 80 | 43 | 3 | 72 |
| 35 | 14 | 45 | 90 | 48.5 | 5 | 80 |

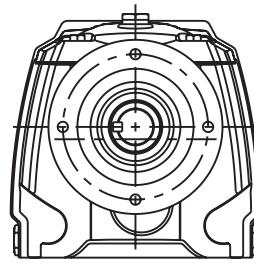
| Gear Frame | BSM | | | | | | BDM2 | | | | | |
|------------|-------|-----|----|-----|----|----|-------|-----|----|-----|----|----|
| | AK | AJ | BB | BD | BE | BF | AK | AJ | BB | BD | BE | BF |
| 34 | 230j6 | 265 | 4 | 300 | 15 | 14 | 180j6 | 215 | 4 | 250 | 15 | 14 |
| 35 | 250 | 300 | 5 | 350 | 18 | 18 | 230 | 265 | 5 | 300 | 18 | 14 |

Flange Mounted - Multiple Reduction



AH

Dimensions
in mm



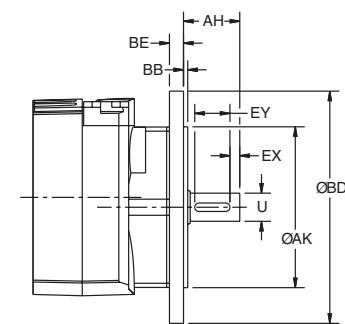
| Gear Frame | F | U | AH | GA | EX | EY |
|------------|----|------|----|------|----|----|
| 30 | 6 | 20j6 | 40 | 22.5 | 7 | 25 |
| 31 | 8 | 25j6 | 50 | 28 | 5 | 40 |
| 32 | 8 | 30j6 | 60 | 33 | 6 | 45 |
| 33 | 12 | 40k6 | 80 | 43 | 9 | 6 |

| Gear Frame | BSM | | | | | | BDM1 | | | | | | BDM2 | | | | | |
|------------|-------|-----|-----|-----|----|----|-------|-----|-----|-----|----|----|-------|-----|-----|-----|----|----|
| | AK | AJ | BB | BD | BE | BF | AK | AJ | BB | BD | BE | BF | AK | AJ | BB | BD | BE | BF |
| 30 | 95j6 | 115 | 3 | 140 | 8 | 9 | 80j6 | 100 | 2.5 | 120 | 7 | 7 | 110j6 | 130 | 3 | 160 | 8 | 9 |
| 31 | 130j6 | 165 | 3.5 | 200 | 10 | 11 | 110j6 | 130 | 3.5 | 160 | 10 | 9 | 95j6 | 115 | 3.5 | 140 | 10 | 9 |
| 32 | 180j6 | 215 | 4 | 250 | 12 | 14 | 130j6 | 165 | 3.5 | 200 | 10 | 11 | 110j6 | 130 | 3.5 | 160 | 10 | 9 |
| 33 | 230j6 | 265 | 4 | 300 | 12 | 14 | 180j6 | 215 | 4 | 250 | 12 | 14 | 130j6 | 165 | 3.5 | 200 | 12 | 11 |

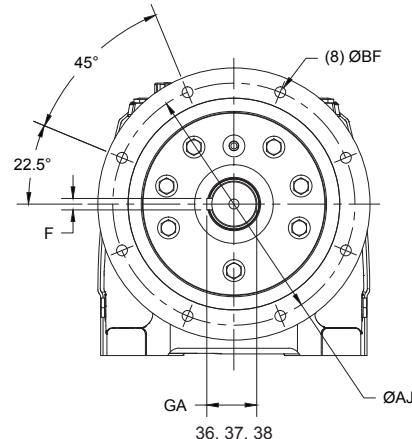
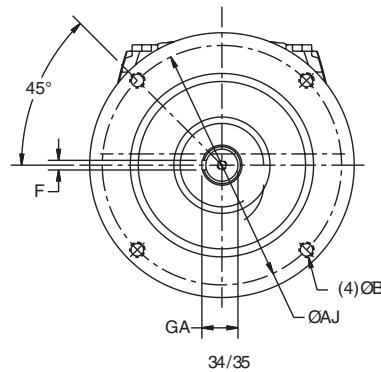
| Gear Frame | BDM3 | | | | | |
|------------|------|-----|-----|-----|----|----|
| | AK | AJ | BB | BD | BE | BF |
| 31 (1) | 80j6 | 100 | 2,5 | 120 | 10 | 7 |

(1) Refer to illustration above for correct hole orientation in BDM3 flange.

Flange Mounted - Multiple Reduction



Dimensions
in mm



| Gear Frame | F | U | AH | GA | EX | EY |
|------------|----|-------|-----|------|----|-----|
| 34 | 14 | 50k6 | 100 | 53.5 | 9 | 85 |
| 35 | 18 | 60m6 | 120 | 64 | 4 | 110 |
| 36 | 14 | 70m6 | 140 | 51.5 | 10 | 90 |
| 37 | 14 | 90m6 | 170 | 51.5 | 10 | 90 |
| 38 | 28 | 110m6 | 210 | 116 | 12 | 180 |

| Gear Frame | BS | | | | | | BD1 | | | | | | BD2 | | | | | |
|------------|-----|-----|----|-----|----|----|-----|-----|----|-----|----|----|-----|-----|----|-----|----|----|
| | AK | AJ | BB | BD | BE | BF | AK | AJ | BB | BD | BE | BF | AK | AJ | BB | BD | BE | BF |
| 34 | 250 | 300 | 4 | 350 | 15 | 18 | 230 | 265 | 4 | 300 | 15 | 14 | 180 | 215 | 4 | 250 | 15 | 14 |
| 35 | 300 | 350 | 5 | 400 | 18 | 18 | 250 | 300 | 5 | 350 | 15 | 18 | 230 | 265 | 5 | 300 | 15 | 14 |
| 36 | 450 | 500 | 6 | 550 | 20 | 18 | 350 | 400 | 6 | 450 | 20 | 18 | | | | | | |
| 37 | 450 | 500 | 6 | 550 | 20 | 18 | 350 | 400 | 6 | 450 | 20 | 18 | | | | | | |
| 38 | 550 | 600 | 6 | 660 | 16 | 22 | 450 | 500 | 5 | 550 | 20 | 18 | | | | | | |

Product Weights (Lbs.)

Foot Mounted Single Reduction

| C-Face Reducers | | | | | | |
|-----------------|------------|-----------|-------|-------|-------|--|
| Gear Frame | Input Size | | | | | |
| | 56/140TC | 180/210TC | 250TC | 280TC | 320TC | |
| 30 | 11 | - | - | - | - | |
| 31 | 24 | 30 | - | - | - | |
| 32 | 35 | 44 | - | - | - | |
| 33 | 53 | 62 | 69 | - | - | |
| 34 | - | 63 | 68 | 70 | - | |
| 35 | - | 88 | 89 | 92 | 100 | |

| Input Shaft | |
|-------------|-------|
| Gear Frame | Style |
| | AP |
| 30 | 9 |
| 31 | 23 |
| 32 | 28 |
| 33 | 55 |
| 34 | 66 |
| 35 | 89 |

Foot Mounted Multiple Reduction

| C-Face Reducers | | | | | | |
|-----------------|---------|------------|-----------|-------|-------|-------|
| Gear Frame | Stages | Input Size | | | | |
| | | 56/140TC | 180/210TC | 250TC | 280TC | 320TC |
| 30 | 2, 3 | 17 | - | - | - | - |
| 31 | 2, 3 | 45 | 53 | - | - | - |
| 32 | 2, 3 | 57 | 66 | - | - | - |
| | 4, 5 | 63 | - | - | - | - |
| 33 | 2, 3 | 85 | 94 | 101 | - | - |
| | 4, 5 | 90 | - | - | - | - |
| 34 | 2, 3 | 93 | 95 | 98 | 100 | - |
| | 4, 5 | 130 | - | - | - | - |
| 35 | 2, 3 | 160 | 163 | 166 | 168 | 178 |
| | 4, 5 | 197 | 205 | - | - | - |
| 36 | 2, 3 | - | 264 | 267 | 269 | 279 |
| | 4, 5, 6 | 475 | 483 | - | - | - |
| 37 | 2, 3 | - | 363 | 366 | 368 | 378 |
| | 4, 5, 6 | 555 | 563 | - | - | - |
| 38 | 2, 3 | - | 660 | 663 | 665 | 675 |
| | 4, 5, 6 | 920 | 928 | - | - | - |

| Input Shaft | | | |
|-------------|---------|-------|-------|
| Gear Frame | Stages | Style | |
| | | AP | Scoop |
| 30 | 2, 3 | 15 | - |
| 31 | 2, 3 | 37 | - |
| 32 | 2, 3 | 50 | 75 |
| | 4, 5 | 55 | - |
| 33 | 2, 3 | 87 | 120 |
| | 4, 5 | 92 | - |
| 34 | 2, 3 | 99 | 151 |
| | 4, 5 | 149 | - |
| 35 | 2, 3 | 198 | 250 |
| | 4, 5 | 235 | - |
| 36 | 2, 3 | 308 | 420 |
| | 4, 5, 6 | 375 | 410 |
| 37 | 2, 3 | 407 | 503 |
| | 4, 5, 6 | 430 | 465 |
| 38 | 2, 3 | 800 | 925 |
| | 4, 5, 6 | 855 | 895 |

Weight Adders

B14 and Flange Mounted

| Single Reduction | | |
|------------------|----------------|--------------|
| Gear Frame | B14 Face Mount | Flange Mount |
| 30 | 0 | 1 |
| 31 | -1 | 3 |
| 32 | -1 | 4 |
| 33 | -1 | 8 |
| 34 | -2 | 8 |
| 35 | -2 | 9 |

| Multiple and Combined | | |
|-----------------------|----------------|--------------|
| Gear Frame | B14 Face Mount | Flange Mount |
| 30 | 0 | 1 |
| 31 | -1 | 2 |
| 32 | -1 | 4 |
| 33 | -3 | 8 |
| 34 | -5 | 8 |
| 35 | -6 | 9 |
| 36 | 0 | 21 |
| 37 | 0 | 21 |
| 38 | 0 | 35 |

Lubrication

CbN gearing is shipped with one of the following synthetic lubricants per the table below and fitted with a magnetic drain. Each reducer is filled according to the mounting position specified when ordered. Refer to the unit nameplate and charts below or A-225 for the mounting position arrangement of your unit.

In the case of synthetic oil, the lubricant does not require changing, but it is recommended that the oil level be checked periodically.

Standard Synthetic Gear Oil (Non-Food Grade)

No Backstop

| Manufacturer | -25° F to 125° F (-30° C to 50° C) |
|--------------|---------------------------------------|
| Fuchs* | Sintogear* 125 |
| Mobil* | Mobilgear* SHC 150 |
| Shell* | Omala* Fluids HD 150 |

With Backstop (1)

| Manufacturer | -25° F to 125° F (-30° C to 50° C) |
|--------------|---------------------------------------|
| Shell* | Omala RL 100 |
| Mobil* | SHC 629 |

Synthetic Gear Oil (Food Grade)

No Backstop

| Manufacturer | 22°F to 125°F (-20°C to 50°C) |
|--------------|----------------------------------|
| Mobil* | SHC Cibus 150 |

CAUTION

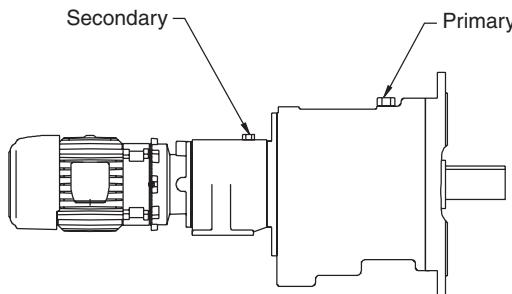
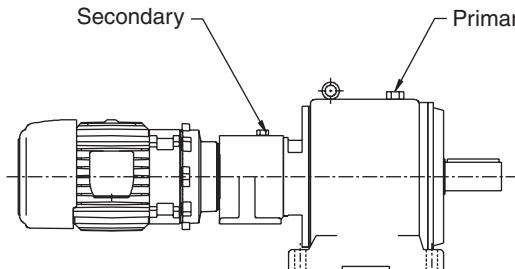
- Never mix synthetic oil and mineral oil.
- Never use extreme pressure (EP) oil in a reducer with a backstop.
- Refer to installation and maintenance manual for mineral oil selection.

Oil Capacities (U.S. Quarts)

| Reduction Stages | Gear Frame | Mounting Positions | | | | | | | | | | | |
|------------------|------------|--------------------|-------|-------|-------|-------|------|------|------|-------|-------|-------|-------|
| | | B3 | B5 | B6 | B7 | B8 | B52 | B53 | B54 | V1 | V3 | V5 | V6 |
| One | 30 | .30 | .30 | .30 | .30 | .30 | .30 | .30 | .30 | .30 | .30 | .30 | .30 |
| | 31 | 0.34 | 0.34 | 0.53 | 0.53 | 0.74 | 0.53 | 0.74 | 0.53 | 0.58 | 1.06 | 0.58 | 1.06 |
| | 32 | 0.26 | 0.26 | 0.63 | 0.63 | 1.06 | 0.63 | 1.06 | 0.63 | 0.69 | 1.27 | 0.69 | 1.27 |
| | 33 | 0.95 | 0.95 | 1.48 | 1.48 | 2.01 | 1.48 | 2.01 | 1.48 | 2.22 | 2.22 | 2.22 | 2.22 |
| | 34 | 1.06 | 1.06 | 1.59 | 1.59 | 2.64 | 1.59 | 2.64 | 1.59 | 2.22 | 2.22 | 2.22 | 2.22 |
| | 35 | 1.27 | 1.17 | 3.84 | 3.84 | 5.69 | 2.55 | 3.95 | 2.55 | 2.91 | 3.95 | 5.12 | 6.04 |
| Two | 30 | .64 | .64 | .64 | .64 | .64 | .64 | .64 | .64 | .64 | .64 | .64 | .64 |
| | 31 | 0.63 | 0.63 | 1.00 | 0.90 | 1.16 | - | - | - | 1.22 | 1.48 | 1.22 | 1.48 |
| | 32 | 1.00 | 1.00 | 1.85 | 1.64 | 2.38 | - | - | - | 2.38 | 2.85 | 2.38 | 2.85 |
| | 33 | 1.69 | 1.69 | 3.49 | 3.12 | 4.76 | - | - | - | 4.76 | 4.65 | 4.76 | 4.65 |
| | 34 | 2.32 | 2.32 | 5.39 | 4.97 | 7.93 | - | - | - | 8.24 | 7.82 | 8.24 | 7.82 |
| | 35 | 4.10 | 4.90 | 9.80 | 8.80 | 14.40 | - | - | - | 14.5 | 15.70 | 15.30 | 16.30 |
| | 36 | 8.00 | 8.00 | 12.00 | 18.00 | 22.50 | - | - | - | 24.00 | 24.50 | 24.00 | 24.50 |
| | 37 | 13.00 | 13.00 | 21.00 | 32.00 | 38.00 | - | - | - | 42.50 | 41.50 | 42.50 | 41.50 |
| | 38 | 17.96 | 17.96 | 26.42 | 53.89 | 61.30 | - | - | - | 68.68 | 64.46 | 68.68 | 64.46 |
| Three | 30 | .74 | .74 | .74 | .74 | .74 | .74 | .74 | .74 | .74 | .74 | .74 | .74 |
| | 31 | 0.63 | 0.63 | 1.30 | 0.90 | 1.16 | - | - | - | 1.22 | 1.48 | 1.22 | 1.48 |
| | 32 | 1.00 | 1.00 | 2.40 | 1.64 | 2.38 | - | - | - | 2.38 | 2.85 | 2.38 | 2.85 |
| | 33 | 1.69 | 1.69 | 4.60 | 3.12 | 4.76 | - | - | - | 4.76 | 4.65 | 4.76 | 4.65 |
| | 34 | 2.32 | 2.32 | 6.97 | 4.97 | 7.93 | - | - | - | 8.24 | 7.82 | 8.24 | 7.82 |
| | 35 | 3.61 | 4.65 | 9.18 | 8.83 | 14.3 | - | - | - | 14.40 | 15.80 | 15.00 | 15.50 |
| | 36 | 8.00 | 8.00 | 15.00 | 18.00 | 22.50 | - | - | - | 24.00 | 24.50 | 24.00 | 24.50 |
| | 37 | 13.00 | 13.00 | 27.00 | 32.00 | 38.00 | - | - | - | 42.50 | 41.50 | 42.50 | 41.50 |
| | 38 | 17.96 | 17.96 | 45.44 | 53.89 | 61.30 | - | - | - | 68.68 | 64.46 | 68.68 | 64.46 |

* The following are believed to be the trademarks and/or trade names of their respective owners and are not owned or controlled by Emerson Power Transmission. Fuchs and Sintogear: Fuchs Petrolube AG; Mobil and Mobilgear: Exxon Mobil Corporation; Shell and Omala: Shell Oil Company.

Lubrication



Foot Mounted Combined Units (U.S. Quarts)

| Reduction Stages | Gear Frame | Composition | | Mounting Positions | | | | | | | | | | | |
|------------------|------------|-------------|------|--------------------|------|-------|------|-------|------|-------|------|-------|------|-------|------|
| | | | | B3 | | B8 | | B6 | | B7 | | V5 | | V6 | |
| | | Prim. | Sec. | Prim. | Sec. | Prim. | Sec. | Prim. | Sec. | Prim. | Sec. | Prim. | Sec. | Prim. | Sec. |
| Four | 3254 | 3252 | 3012 | 0.95 | .64 | 2.3 | .64 | 2.4 | .64 | 1.6 | .64 | 2.4 | .64 | 2.65 | .64 |
| | 3374 | 3372 | 3012 | 1.74 | .64 | 5 | .64 | 4.6 | .64 | 2.9 | .64 | 4.7 | .64 | 4.4 | .64 |
| | 3484 | 3482 | 3132 | 2.32 | 0.63 | 7.93 | 1.16 | 5.39 | 1 | 4.97 | 0.9 | 8.24 | 1.22 | 7.82 | 1.48 |
| | 3594 | 3592 | 3132 | 4.1 | 0.63 | 14.4 | 1.16 | 9.8 | 1 | 8.8 | 0.9 | 15.3 | 1.22 | 16.3 | 1.48 |
| | 3604 | 3602 | 3252 | 8.00 | 1.00 | 22.50 | 2.38 | 12.00 | 1.85 | 18.00 | 1.64 | 24.00 | 2.38 | 24.50 | 2.85 |
| | 3734 | 3732 | 3252 | 13.00 | 1.00 | 38.00 | 2.38 | 21.00 | 1.85 | 32.00 | 1.64 | 42.50 | 2.38 | 41.50 | 2.85 |
| | 3844 | 3842 | 3482 | 17.96 | 2.32 | 17.96 | 7.93 | 26.42 | 5.39 | 53.89 | 4.97 | 68.68 | 8.24 | 64.46 | 7.82 |
| Five | 3255 | 3253 | 3012 | 0.95 | .64 | 2.3 | .64 | 2.4 | .64 | 1.6 | .64 | 2.4 | .64 | 2.65 | .64 |
| | 3375 | 3373 | 3012 | 1.74 | .64 | 5 | .64 | 4.6 | .64 | 2.9 | .64 | 4.7 | .64 | 4.4 | .64 |
| | 3485 | 3483 | 3132 | 2.32 | 0.63 | 7.93 | 1.16 | 6.97 | 1.00 | 4.97 | 0.9 | 8.24 | 1.22 | 7.82 | 1.48 |
| | 3595 | 3593 | 3132 | 3.61 | 0.63 | 14.3 | 1.16 | 9.18 | 1.00 | 8.83 | 0.9 | 15 | 1.22 | 15.5 | 1.48 |
| | 3605 | 3602 | 3253 | 8.00 | 1.00 | 22.50 | 2.38 | 12.00 | 2.43 | 18.00 | 1.64 | 24.00 | 2.38 | 24.50 | 2.85 |
| | 3735 | 3732 | 3253 | 13.00 | 1.00 | 38.00 | 2.38 | 21.00 | 2.43 | 32.00 | 1.64 | 42.50 | 2.38 | 41.50 | 2.85 |
| | 3845 | 3842 | 3483 | 17.96 | 2.32 | 17.96 | 7.93 | 45.44 | 6.97 | 53.89 | 4.97 | 68.68 | 8.24 | 64.46 | 7.82 |
| Six | 3606 | 3603 | 3253 | 8.00 | 1.00 | 22.50 | 2.38 | 15.00 | 2.43 | 18.00 | 1.64 | 24.00 | 2.38 | 24.50 | 2.85 |
| | 3736 | 3733 | 3253 | 13.00 | 1.00 | 38.00 | 2.38 | 27.00 | 2.43 | 32.00 | 1.64 | 42.50 | 2.38 | 41.50 | 2.85 |
| | 3846 | 3843 | 3483 | 17.96 | 2.32 | 17.96 | 7.93 | 45.44 | 6.97 | 53.89 | 4.97 | 68.68 | 8.24 | 64.46 | 7.82 |

Flanged Mounted Combined Units (U.S. Quarts)

| Reduction Stages | Gear Frame | Composition | | Mounting Positions | | | | | | | |
|------------------|------------|-------------|------|--------------------|------|-------|------|-------|------|-------|------|
| | | | | B5 | | V1 | | V3 | | | |
| | | Prim. | Sec. | Prim. | Sec. | Prim. | Sec. | Prim. | Sec. | Prim. | Sec. |
| Four | 3254 | 3252 | 3012 | 0.95 | .64 | 2.4 | .64 | 2.65 | .64 | 2.65 | .64 |
| | 3374 | 3372 | 3012 | 1.5 | .64 | 4.7 | .64 | 4.4 | .64 | 4.4 | .64 |
| | 3484 | 3482 | 3132 | 2.32 | 0.63 | 8.24 | 1.22 | 7.82 | 1.48 | | |
| | 3594 | 3592 | 3132 | 4.9 | 0.63 | 14.5 | 1.22 | 15.7 | 1.48 | | |
| | 3604 | 3602 | 3252 | 8.00 | 1.00 | 24.00 | 2.38 | 24.50 | 2.85 | | |
| | 3734 | 3732 | 3252 | 13.00 | 1.00 | 42.50 | 2.38 | 41.50 | 2.85 | | |
| | 3844 | 3842 | 3482 | 17.96 | 2.32 | 68.58 | 8.24 | 64.46 | 7.82 | | |
| Five | 3255 | 3253 | 3012 | 0.95 | .64 | 2.4 | .64 | 2.65 | .64 | 2.65 | .64 |
| | 3375 | 3373 | 3012 | 1.5 | .64 | 4.7 | .64 | 4.4 | .64 | 4.4 | .64 |
| | 3485 | 3483 | 3132 | 2.32 | 0.63 | 8.24 | 1.22 | 7.82 | 1.48 | | |
| | 3595 | 3593 | 3132 | 4.65 | 0.63 | 14.4 | 1.22 | 15.8 | 1.48 | | |
| | 3605 | 3602 | 3253 | 8.00 | 1.00 | 24.00 | 2.38 | 24.50 | 2.85 | | |
| | 3735 | 3732 | 3253 | 13.00 | 1.00 | 42.50 | 2.38 | 41.50 | 2.85 | | |
| | 3845 | 3842 | 3483 | 17.96 | 2.32 | 68.58 | 8.24 | 64.46 | 7.82 | | |
| Six | 3606 | 3603 | 3253 | 8.00 | 1.00 | 24.00 | 2.38 | 24.50 | 2.85 | | |
| | 3736 | 3733 | 3253 | 13.00 | 1.00 | 42.50 | 2.38 | 41.50 | 2.85 | | |
| | 3846 | 3843 | 3483 | 17.96 | 2.32 | 68.58 | 8.24 | 64.46 | 7.82 | | |

Browning®

CbN SERIES 3000

Notes: